

# INNOVATING SAFETY



Cilindri molla ad azoto  
Nitrogen gas cylinders  
Stickstoffgasdruckfedern  
Cylindres-ressort à l'azote  
Cilindros resorte de nitrógeno  
Cilindros com mola ao azoto

2018



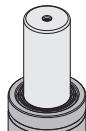
# WHAT'S NEW?



## Changes and additions to previous catalogs

Product reference	Change description	Page	
NG series	New series	28	2015
Easy manifold	Upgrade section	211	
EV Easy manifold	New model	214	
39TE002A / 39TE012A	New model	218	
39TM01A...	New connection	243	
36TSM9/160...	New connection	248	
39CP11A	New model	258	
39CP09A	New model	260	
39CP10A / 39CP12A	New model	261	
47TB07 / 47TB08	New accessory	280	
FT500	New accessory	286	
DYBO	New accessory	290	
E Easy manifold	Upgrade section	211	2016
Selection Tab	Upgrade section	26-27	
NG 16 x 1,5	New force color code	33	
NG 24 x 1,5	New force color code	34	
M 200 - 016 - A	New stroke	44	
SC 500 - 200 - D	New stroke	119	
SC 750 - SC 1500	New stroke	120-121	
SC 3000 - SC 5000	New stroke	122-123	
SC 7500	New stroke	124	
H 1500	New model	133	
H 2400 - 275 - D	New stroke	134	
MP series	New series	166	
MQ series	New series	174	
KE 400 - 006 - A	New stroke	180	
KE 1800 / KE 3000	New stroke	183-184	
KE 4700 / KE 7500	New stroke	185-186	
KE 12000 / KE 18500	New stroke	187-188	
FB 63	New fixing	191	
FBB 150 A	New fixing	193	
FBC - FBD	New fixing	194-195	
FBE - FBF	New fixing	196-197	
FS3 - FCD	New fixing	201-202	
FCQD 63	New fixing	204	
FSE	New fixing	207	
R 50 A / R 75 A / R 95 A	New fixing	208	
ML - E Easy manifold	New model	214	
SW - Secondary rod wiper	New accessory	228	
39PR06A	New accessory	233	
36M10B / 39M11B	New model	244	
36HY400..	New connection	246-247	
36P9/160...	New connection	247	
39MCPC	New model	256	
39CP14A	New model	262	
39CP15A	New model	264	
39CP16A	New model	265	
39BD0601A / 39BD0801A	New accessory	266-267	
39BD1001A / 39BD1201A	New accessory	268-269	
39DDS01A	New accessory	278	
47TB09	New accessory	280	
58UT025A	New accessory	282	
FT250 / FT 2000	New accessory	286-287	
NITRO STRIP	New model	289	
			cat. No. 9800C046000115 (printed edition)
			cat. No. 9800C046000116 (printed edition)
			cat. No. 9800C04600116 (online edition)

View updates online at: [www.specialsprings.com](http://www.specialsprings.com)



**3D CAD FILES**  
[www.partserver.com](http://www.partserver.com)



## SAFETY



User information

## N<sub>2</sub> BENEFITS



How to read the catalog

## Selection TAB

### NE - NG

VDI - BMW - FCA - Ford - GM - VW

Gas ejectors

### M

VDI - BMW - FCA - Ford - MB - PSA - VW

Mini cylinders

### MS skudo

Mini cylinders

### RV

ISO - VDI - BMW - FCA - Ford - VW - Mazda - MB - Nissan - PSA

Min. height, max. force

### RS skudo

Min. height, max. force

### RF

G1/8 charging port

FCA

Min. height, max. force

### RG

G1/8 charging port

Min. height, max. force

### RT

G1/8 charging port

Mazda - Nissan - PSA - Toyota

Min. height, max. force

### S

MB - Renault - Suzuki

ISO forces, low profile

### SC - SCF

ISO - VDI - BMW - FCA - Ford - Mazda - MB - Nissan - VW - PSA - Renault - Suzuki

ISO 11901 Standard

### H - HF

ISO - VDI - BMW - FCA - VW

ISO, high force

### LS

Zero force on contact

### ML

Max. force, rod sealed

### MP

Max. force, rod sealed

### MQ

Max. force, rod sealed

### KE skudo

Max. force, piston sealed



Fixings

### easy MANIFOLD

Easy manifold systems

### MANIFOLD

Standard manifold systems

### SW

Secondary rod wiper



Hosed system



Accessories



NITRO STRIP  
UPG - AC - DYBO



## SW

Raschiatore secondario  
Secondary rod wiper  
Zweitabstreifer  
Racleur de tige secondaire  
Rascador de vástago secundario  
Anillo raspador secundário



**More info:**  
 p. 228

## Benefits

### IT

- Eccellente protezione da contaminanti liquidi e solidi
- Poliuretano ad alte prestazioni per massima resistenza chimica ai lubrificanti
- Aumentata durata di vita di guide e tenute dinamiche
- Minima perdita di corsa nominale
- Facile inserimento
- Nessuna limitazione al libero posizionamento del cilindro

### DE

- ausgezeichneter Schutz gegen feste und flüssige Verunreinigungen
- maximale chemische Beständigkeit gegen Schmierstoffe durch das Hochleistungs-Polyurethan
- längere Lebensdauer für Führungselemente und dynamische Dichtungen
- minimaler Verlust des Nennhubes
- einfaches Einsetzen
- keine Einschränkungen für die Positionierung der Gasdruckfeder

### ES

- Protección óptima contra los contaminantes líquidos y sólidos
- Máxima resistencia química a lubricantes gracias al poliuretano de alto rendimiento
- Mayor vida útil para elementos de guía y juntas dinámicas
- Pérdida mínima de carrera nominal
- Fácil de colocar
- Ninguna limitación para el posicionamiento del cilindro

### EN

- Excellent protection from liquid and solid contaminants
- Maximum chemical resistance to lubricants thanks to high-performance polyurethane
- Longer lifetime for guiding elements and dynamic seals
- Minimal loss of nominal stroke
- Easy to insert
- No restrictions when positioning the cylinder

### FR

- Excellente protection contre contaminants liquides et solides
- Résistance chimique maximale aux lubrifiants grâce au polyuréthane de haute performance
- Plus longue durée de vie pour les éléments de guidage et les joints dynamiques
- Perte minimale de la course nominale
- Facile à insérer
- Pas de limitations dans le positionnement du ressort-gaz

### PT

- Excelente protecção contra contaminantes líquidos e sólidos
- Máxima resistência química aos lubrificantes graças ao poliuretano de alto desempenho
- Tempo de vida mais longo para os elementos de guiamento e vedações dinâmicas
- Perda mínima de curso nominal
- Fácil de inserir
- Não há restrições ao posicionar o cilindro



## SKUDO

Protezione Attiva da Contaminanti  
Active Protection from Contaminants  
Aktiver Schutz vor Verunreinigungen  
Protection Active contre les Contaminants  
Protección Activa contra Contaminantes  
Capa Protetora Contra Resíduos



**Standard on: KE - RS - MS**

**Upon request for other models**

## Benefits

### IT

- Elimina qualsiasi danno da contaminanti ai componenti di guida e tenuta
- Aumenta significativamente la vita del cilindro in presenza di contaminanti liquidi e solidi
- Non aumenta l'altezza del cilindro
- È una protezione non soggetta ad usura alcuna

### DE

- Schützt vor Verunreinigungen, die Schäden an den Führungs- und Dichtungselementen hervorrufen
- Steigert erheblich die Lebenszeit der Gasdruckfeder bei erschweren Arbeitsbedingungen
- Verändert die Gesamthöhe der Gasdruckfeder nicht
- Ist ein Schutz, der nicht verschleißt

### FR

- Élimine tout endommagement du joint et des éléments de guidage du fait de contaminants
- Augmente de manière significative la vie du ressort en présence de contaminants liquides et solides
- Ne change pas la hauteur du ressort à gaz
- Est une protection qui n'est pas soumise à aucune usure

### PT

- Elimina danos causados por residuos nos anéis de vedação e guiamento
- Aumenta significativamente a vida dos cilindros usados em ambientes de trabalho com resíduos
- Não altera a altura do cilindro
- É uma proteção que não sofre desgaste



**VDI  
3003**



## OSAS

Sicurezza Attiva Oltre Corsa  
Over Stroke Active Safety  
Aktive Überhubssicherung  
Sécurité Active pour Surcourse  
Seguridad Activa de Fin de Carrera  
Segurança para Sobre Curso



**VDI  
3003**



## USAS

Sicurezza Attiva Ritorno Incontrollato  
Uncontrolled Speed Active Safety  
Aktiver Schutz bei unkontrolliertem Rückhub  
Sécurité Active pour Retour Incontrôlé  
Seguridad Activa de Retorno Incontrolado  
Segurança para Retorno Descontrolado



**VDI  
3003**



## OPAS

Sicurezza Attiva Oltre Pressione  
Over Pressure Active Safety  
Aktive Überdruck-Sicherheitsvorrichtung  
Sécurité Active Suppression  
Seguridad Activa por Sobrepresión  
Segurança Sobre Pressão

### How it works?

#### IT

- Scarica in modo controllato e completo la pressione interna del cilindro quando ha subito un oltre corsa.

#### EN

- Exhausts pressure in a controlled and complete manner, when the cylinder has been overstroked.

#### DE

- Ermöglicht das kontrollierte und komplette Entladen des Innendrucks der Gasdruckfeder bei Überhub.

#### FR

- Décharge la pression du ressort en mode contrôlé et complet dans le cas d'une sourcourse.

#### ES

- Descarga la presión de manera controlada y completa en caso de que el cilindro sobrepase su carrera máxima.

#### PT

- Esvazia a pressão do cilindro de forma controlada e completa quando ele sofre sobre-curso.

#### IT

- Scarica in modo controllato e completo la pressione del cilindro quando soggetto a ritorni incontrollati.

#### EN

- Exhausts pressure in a controlled and complete manner when the cylinder has been stressed by uncontrolled returns.

#### DE

- ermöglicht das kontrollierte und komplekte Entladen des Innendrucks der Gasdruckfeder bei unkontrolliertem Rückhub.

#### FR

- Décharge la pression du ressort en mode contrôlé et complet dans de cas des retours non contrôlés.

#### ES

- Descarga la presión de manera controlada y completa en caso de que el cilindro sufra un retorno incontrolado.

#### PT

- Quando o cilindro sofrer retornos descontrolados, o mesmo se esvazia de uma maneira controlada e completa.

#### IT

- Scarica in modo controllato e completo la pressione del cilindro quando viene superato il valore massimo consentito.

#### EN

- Exhausts the pressure in a controlled and complete manner when it exceeds the maximum allowed value.

#### DE

- kontrollierte und vollständige Entladung des Innendrucks des Zylinders bei Überschreiten des maximal zulässigen Werts.

#### FR

- Décharge la pression du ressort en mode contrôlé et complet lorsque la valeur maximale admissible est dépassée.

#### ES

- Descarga la presión de manera controlada y completa cuando se supera el valor máximo permitido.

#### PT

- Esvazia a pressão do cilindro de forma controlada e completa quando ele excede o valor máximo permitido.

### Benefits

#### IT

- Riduce il rischio di danni e pericoli dovuti alla proiezione di parti in pressione.
- Si attiva automaticamente senza intervento dell'operatore.
- Non aumenta il prezzo del cilindro.

#### EN

- Reduces the risk of tool damage or injury due to ejection of parts under pressure.
- Self activates automatically regardless of users' intervention.
- Does not increase the price of cylinders.

#### DE

- Reduziert das Risiko von Schäden und Gefahren durch wegschleudernde, unter Druck stehende Teile.
- Aktiviert sich automatisch ohne Zutun des Nutzers.
- Erhöht die Kosten der Gasdruckfeder nicht.

#### FR

- Réduit le risque d'endommagement de l'outil ou le risque de blessure en cas d'éjection de pièces ou composants mis sous pression.
- S'auto-active sans intervention de l'opérateur.
- N'augmente pas le prix du ressort.

#### ES

- Reduce el riesgo de daños y peligros consecuencia de la proyección de partes bajo presión.
- Se activa automáticamente sin intervención del usuario.
- No aumenta el precio del cilindro.

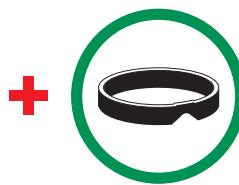
#### PT

- Reduz o risco de danos para a ferramenta e ferimentos para o operador por estilhaços.
- Ativa-se automaticamente independentemente de intervenção dos usuários.
- Não aumenta o preço dos cilindros.



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**VDI  
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**RV - RF - RS  
RG - RT - S  
SC - H - HF  
LS**

**Standard on:**

**IT** OSAS è la combinazione di un prolungamento verso l'esterno della boccola con delle discontinuità sulla parete di contatto della guarnizione boccolla-corpo. OSAS si attiva senza deformazione del corpo.

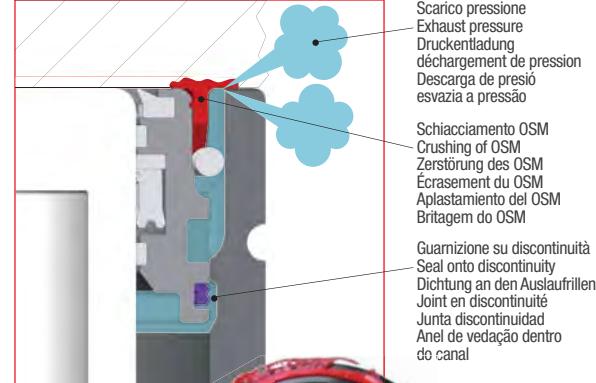
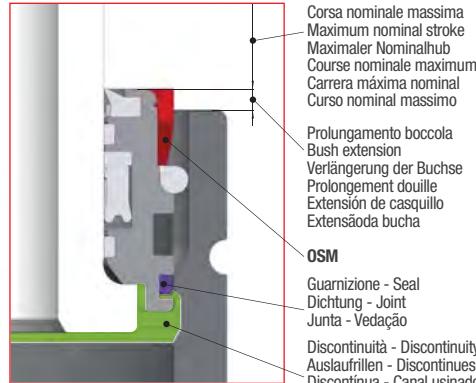
**FR** OSAS est la combinaison d'un prolongement vers l'extérieur de la douille avec gorges discontinues sur la paroi de contact du joint douille-corps. OSAS s'auto-active sans déformer le corps du ressort.

**EN** OSAS is the combination of an outward extension of the bush with discontinuity groove on the body-bush sealing wall. OSAS self activates without deforming the body of the cylinder.

**ES** OSAS es la combinación de una extensión del casquillo con ranuras discontinuas en la pared de contacto cuerpo-casquillo. OSAS se activa sin deformaciones del cuerpo.

**DE** OSAS ist eine Kombination aus der Verlängerung der Buchse nach oben und der Auslaufrille an der Kontaktfläche der Dichtung Körper-Buchse. OSAS aktiviert sich ohne Deformation des Körpers.

**PT** OSAS é composto de dois pontos: uma extensão da bucha localizada para fora do corpo, e canais usinados na parte interna do corpo do cilindro onde acontece a vedação. O sistema OSAS é ativado sem deformar o corpo do cilindro.



## **IT** Il Marcatore Oltre Corsa OSM:

- permette di vedere immediatamente che il cilindro è stato utilizzato oltre la corsa nominale massima
- conferma che la sicurezza oltre corsa OSAS è stata attivata
- permette di intervenire tempestivamente sullo stampo eliminando la causa di oltre corsa
- non limita il libero posizionamento del cilindro
- aumenta la sicurezza di utilizzo dei cilindri ad azoto Special Springs

## **EN** The Over Stroke Marker OSM:

- enables you to see immediately that the cylinder has been used over its maximum nominal stroke
- confirms that the Over Stroke Safety Feature OSAS has been activated
- allows you to act promptly on the die to remove the cause of the over stroke
- doesn't restrict the free positioning of the cylinder
- improves user safety for Special Springs' nitrogen cylinders

## **DE** Der Überhubmarker OSM:

- ermöglicht es sofort zu sehen, dass die Gasdruckfeder über den maximalen Nennhub verwendet wurde.
- bestätigt, dass die OSAS Überhubsicherung aktiviert wurde.
- ermöglicht Ihnen, direkt die Ursache des Überhubes im Werkzeug zu beseitigen.
- schränkt die freie Positionierung der Gasdruckfeder nicht ein.
- verbessert die Anwendersicherheit für die Gasdruckfedern von Special Springs

## **FR** Le Marqueur Surcourse OSM:

- vous permet de voir immédiatement que le ressort à gaz a été utilisé au-delà de la course nominale maximale
- vous confirme que le dispositif de sécurité contre les surcourses OSAS a été activé
- vous permet d'agir rapidement sur le moule afin d'éliminer la cause de la surcourse
- ne limite pas un positionnement libre du ressort à gaz
- améliore la sécurité des utilisateurs des ressorts à gaz Special Springs

## **ES** El Marcador de Sobrecarrera OSM:

- permite ver inmediatamente que el cilindro ha sido utilizado por encima de la carrera nominal máxima
- confirma que el dispositivo de seguridad contra sobrecarreras OSAS ha sido activado
- permite actuar con rapidez en el molde para eliminar la causa de la sobrecarrera
- no limita el posicionamiento libre del cilindro
- aumenta la seguridad del usuario de los cilindros de nitrógeno Special Springs

## **PT** O Marcador do Sobre Curso OSM:

- permite ver inmediatamente que o cilindro tem sido utilizado mais do curso nominal máximo
- confirma que o dispositivo de segurança contra sobre curso OSAS foi activado
- permite agir rapidamente no troquel para remover a causa do sobre curso
- não limita o posicionamento livre do cilindro
- aumenta a segurança do utilizador dos cilindros Special Springs



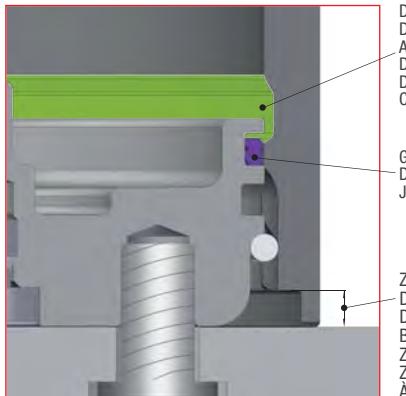
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**VDI  
3003**



**IT** OSAS è la combinazione di una zona deformabile del corpo con delle discontinuità sulla parete di contatto della guarnizione fondello-corpo. OSAS si attiva senza pericolo strutturale per il cilindro, aumentando ulteriormente la sicurezza per l'utilizzatore.

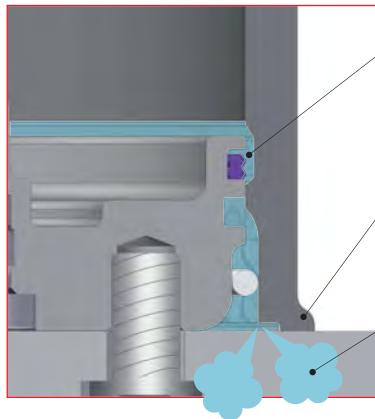
**FR** OSAS est la combinaison d'une zone déformable du corps avec des gorges discontinues sur la paroi de contact du joint corps-plaque inférieure. OSAS s'auto-active sans provoquer de détériorations structurelles du vérin, améliorant ainsi la sécurité des opérateurs.



Discontinuità  
Discontinuity  
Auslaufgrillen  
Discontinuities  
Discontinua  
Canal usinado

Guarnizione - Seal  
Dichtung - Joint  
Junta - Vedaçāo

Zona deformabile  
Deformed area  
Deformierbarer Bereich  
Zone déformable  
Zona deformable  
Área Deformável



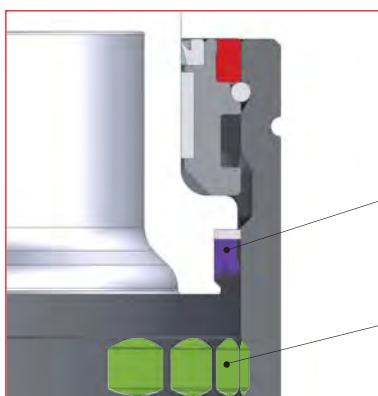
Guarnizione su discontinuità  
Seal onto discontinuity  
Dichtung an den Auslaufgrillen  
Joint en discontinuité  
Junta discontinuidad  
Anel de vedação dentro do canal

Deformazione  
Deformed area  
Verformung  
Déformation  
Deformación  
Área Deformada

Scarico pressione  
Exhaust pressure  
Druckentladung  
déchargeement de pression  
Descarga de presión  
esvazia a pressão

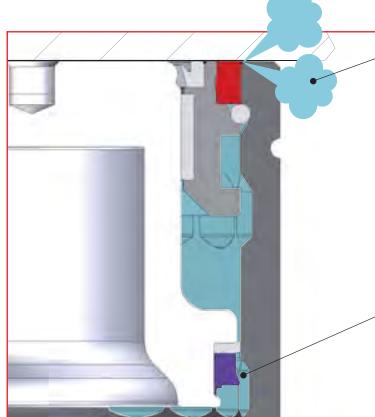
**IT** OSAS è realizzata con delle discontinuità sulla parete di contatto della guarnizione pistone. OSAS si attiva senza deformazione del corpo, aumentando ulteriormente la sicurezza per l'utilizzatore.

**FR** OSAS sont des gorges discontinues sur la paroi de contact du joint corps-piston. OSAS s'auto-active sans provoquer de déformation du vérin, améliorant ainsi la sécurité des opérateurs.



Guarnizione  
Seal  
Dichtung  
Joint  
Junta  
Vedaçāo

Discontinuità  
Discontinuity  
Auslaufgrillen  
Discontinuities  
Discontinua  
Canal usinado



Scarico pressione  
Exhaust pressure  
Druckentladung  
déchargeement de pression  
Descarga de presión  
esvazia a pressão

Guarnizione su discontinuità  
Seal onto discontinuity  
Dichtung an den Auslaufgrillen  
Joint en discontinuité  
Junta discontinuidad  
Anel de vedação dentro do canal

**Standard on: ML - MP - MQ**

**DE** OSAS ist die Kombination einer deformierbaren Zone des Körpers mit Auslaufgrillen an der Kontaktwand der Dichtung Körper-Boden. OSAS aktiviert sich ohne Strukturschäden am Zylinder, wodurch die Sicherheit für den Anwender verbessert wird.

**PT** OSAS é a combinação de uma área do corpo deformável com ranhura na parede de vedação inferior corpo-placa. OSAS ativa sem causar danos estruturais ao cilindro, melhorando ainda mais a segurança para os usuários.

**Standard on: KE**

**DE** OSAS besteht aus Auslaufgrillen an den Kontaktflächen der Kolbendichtung. OSAS aktiviert sich ohne eine Verformung des Körpers, wodurch die Sicherheit für den Anwender verbessert wird.

**PT** OSAS é ativado com canais na parede de vedação do pistão. A OSAS é ativada sem deformação do corpo, aumentando ainda mais a segurança do usuário.



**Uncontrolled  
Speed  
Active  
Safety**

**VDI  
3003**



**IT** USAS è la combinazione di una zona deformabile della boccola in contatto con l'anello di ritegno a C e delle discontinuità sulla parete di contatto della guarnizione. USAS si attiva senza pericolo strutturale per il cilindro.

**FR** USAS est la combinaison d'une zone déformable de la douille en contact avec le joint de retenue à C et des gorges discontinues sur la paroi de contact du joint. USAS s'auto-active sans déformer le corps du ressort-gaz.

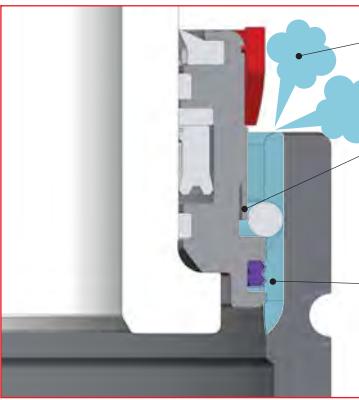
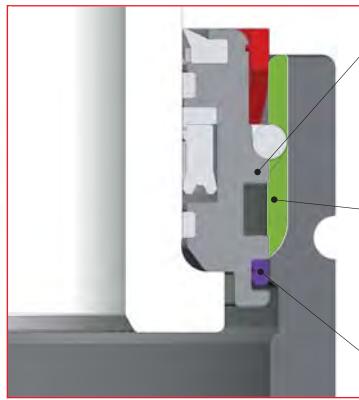
**EN** USAS is the combination of a deformable part of the bushing in contact with the retaining C-ring and the discontinuities on the wall of contact of the seal. USAS self activates without causing structural damages to the cylinder.

**ES** USAS es la combinación de una zona deformable del casquillo en contacto con el anillo de sujeción y ranuras discontinuas en la pared. USAS se activa sin deformaciones del cuerpo.

**Standard on:**  
**RV - RF - RS  
RG - RT - S  
SC - H - HF  
LS**

**DE** USAS besteht aus der Kombination eines verformbaren Bereichs der Buchse in Kontakt mit dem Sprengring und den Auslaufrillen auf der Kontaktwand der Dichtung. USAS aktiviert sich ohne die Gefahr von Strukturschäden am Zylinder.

**PT** USAS é a combinação de uma parte deformável da bucha em contato com o anel de retenção em C. Com o trabalho incorreto da haste sobre a bucha rompe-se o selo liberando a pressão do cilindro. USAS é ativado, sem causar danos estruturais ao cilindro.



Sciarico pressione  
Exhaust pressure  
Druckentlastung  
décharge de pression  
Descarga de presión  
esvazia a pressão  
  
Deformazione  
Deformed area  
Verformung  
Déformation  
Deformación  
Área Deformada  
  
Guarnizione su  
discontinuità  
Seal onto discontinuity  
Dichtung an den  
Auslaufrillen  
Joint en discontinuité  
Junta discontinuidad  
Anel de vedação  
dentro do canal

**Standard on: ML - MP - MQ**

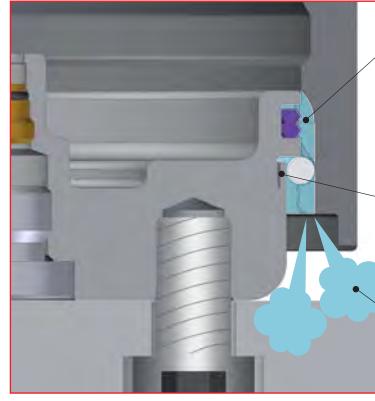
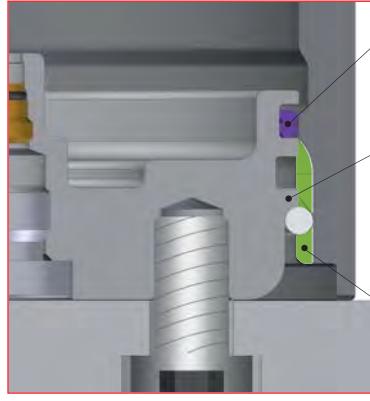
**IT** USAS è la combinazione di una zona deformabile del fondello in contatto con l'anello di ritegno a C e delle discontinuità sulla parete di contatto della guarnizione. USAS si attiva senza pericolo strutturale per il cilindro.

**FR** USAS est la combinaison d'une zone déformable de la douille en contact avec la bague de retenue à C et des gorges discontinues sur la paroi de contact du joint. USAS s'auto-active sans provoquer des détériorations structurelles du ressort-gaz.

**EN** USAS is the combination of a deformable part of the bottom plate in contact with the retaining C-ring and the discontinuities on the wall of contact. USAS self activates without causing structural damages to the cylinder.

**DE** USAS ist die Kombination eines deformierbaren Bereichs am Boden in Kontakt mit dem Sprengring und den Auslaufrillen an den Kontaktwänden der Dichtung. USAS aktiviert sich ohne die Gefahr von Strukturschäden am Zylinder.

**PT** USAS é a combinação de uma área deformável da placa base em contacto com o anel de retenção em C, e as ranhuras na parede de vedação corpo-placa base. USAS é ativado para não causar danos estruturais ao cilindro.



Guarnizione su  
discontinuità  
Seal onto discontinuity  
Dichtung an den  
Auslaufrillen  
Joint en discontinuité  
Junta discontinuidad  
Anel de vedação  
dentro do canal  
  
Deformazione  
Deformed area  
Verformung  
Déformation  
Deformación  
Área Deformada  
  
Scarico pressione  
Exhaust pressure  
Druckentlastung  
décharge de pression  
Descarga de presión  
esvazia a pressão

**Standard on: KE**

**IT** USAS è la combinazione di una zona deformabile della boccola in contatto con l'anello di ritegno a C e delle discontinuità sulla parete di contatto della guarnizione pistone. USAS si attiva senza pericolo strutturale per il cilindro.

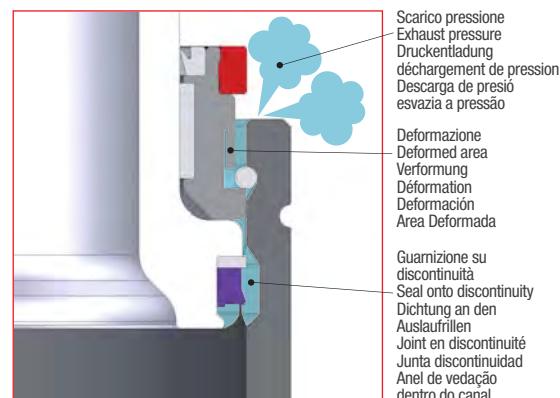
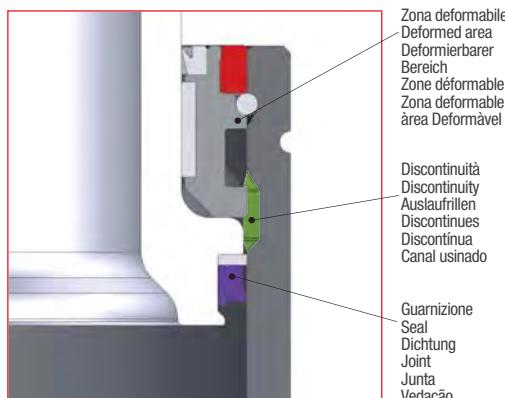
**FR** USAS est la combinaison d'une zone déformable de la douille en contact avec le joint de retenue à C et des gorges discontinues sur la paroi de contact du joint corps-piston. USAS s'auto-active sans déformer le corps du ressort-gaz.

**EN** USAS is the combination of a deformable part of the bushing in contact with the retaining C-ring and the discontinuities on the wall of contact of the piston seal. USAS self activates without causing structural damages to the cylinder.

**ES** USAS consiste en la combinación de una zona deformable del casquillo en contacto con el anillo de sujeción y ranuras discontinuas en la pared de contacto cuerpo-pistón. USAS se activa sin deformaciones del cuerpo.

**DE** USAS besteht aus der Kombination eines deformierbaren Bereichs der Buchse in Kontakt mit dem Sprengring und den Auslaufgrillen an den Kontaktflächen der Kolbendichtung. USAS aktiviert sich ohne die Gefahr von Strukturschäden am Zylinder.

**PT** USAS é a combinação de uma parte deformável da bucha em contato com o anel de retenção em C, ao se deformar o pistão entra em uma área rebaixada do corpo. USAS é ativada decarregando a pressão evitando danos estruturais ao cilindro.



**O  
P  
A  
S**  
Over  
Pressure  
Active  
Safety

**VDI  
3003**



**IT** OPAS è la combinazione di un setto di rottura calibrato integrato sul fondello o un tappo di rottura montato sul corpo del cilindro, con una fresatura di scarico sulla base di appoggio.

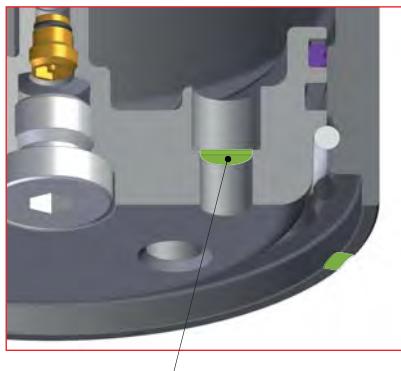
**FR** OPAS est un cloison de rupture calibré intégral sur la plaque inférieure ou un bouchon de rupture monté sur le plateau du cylindre, avec une fraisure de déchargement sur la base d'appui.

**EN** OPAS is either the combination of a rupture septum or a rupture plug positioned in the bottom of the cylinders, with an exhaust milling on the bottom contact surface.

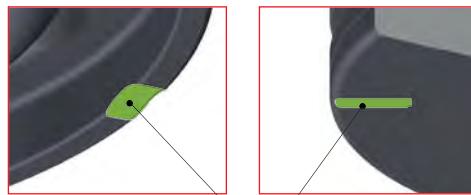
**ES** OPAS es la combinación de un septo de rotura o bien de un tapón de rotura posicionados en la base del cilindro, con un fresado de descarga en la base de apoyo.

**DE** Je nach Bauweise der Gdf. ist OPAS die Kombination aus einer kalibrierten, im Boden integrierten Sollbruchstelle oder einem im Zylinderkörper eingesetzten Sollbruchstopfen und der Auslaufgrille in der Auflagefläche.

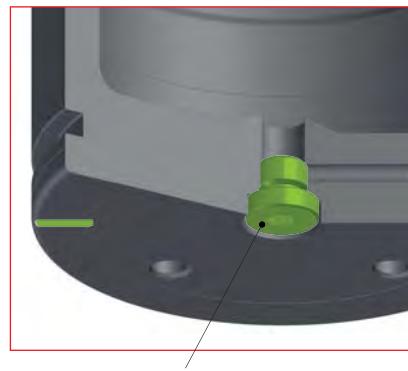
**PT** OPAS é a combinação de um septo calibrado ou uma plugue de ruptura posicionado na parte inferior dos cilindros, com uma saída de escape na superfície inferior de contacto.



Setto di rottura - Rupture septum - Sollbruchstelle  
Cloison de rupture - Septo de ruptura - Septo de ruptura



Fresatura di scarico - Exhaust milling - Auslaufgrille  
Fraiseage de décharge - Fresado de descarga - Área de saída de pressão



Tappo di rottura - Rupture plug - Sollbruchstopfen  
Bouchon de rupture - Tapón de ruptura - Plugue de ruptura

1381



PED 2014/68/EU

**IT**

- La progettazione e la produzione dei cilindri a gas Special Springs sono realizzate nel pieno rispetto delle normative vigenti per i recipienti in pressione come stabilito dalla direttiva PED 2014/68/EU e EN 13445:2015.

**EN**

- The design and manufacturing of Special Springs gas cylinders are in full compliance with the European regulations for high pressure vessels, in accordance with directive PED 2014/68/EU and EN 13445:2015.

**DE**

- Die Konstruktion und Herstellung der Gasdruckfedern Special Springs erfolgt in Übereinstimmung mit den geltenden Normen für Druckbehälter, wie in der PED Richtlinie 2014/68/EU und EN 13445:2015 festgelegt.

**FR**

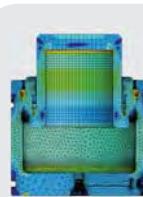
- La conception et la fabrication des ressorts à gaz Special Springs sont en totale conformité avec les législations eu-ropéennes en matière de composants caractérisés haute pression et notamment avec la directive PED 2014/68/EU et EN 13445:2015

**ES**

- La proyección y producción de los cilindros de nitrógeno Special Springs se realizan con pleno respeto de las normativas vigentes para elementos de presión como establece la directiva PED 2014/68/EU y EN 13445:2015.

**PT**

- O projeto e fabricação de cilindros de Nitrogênio Special Springs estão em total conformidade com as regras Europeias para Cilindros de alta pressão, em conformidade com a directiva PED 2014/68/EU e EN 13445:2015.



**FEM - CAE**

**IT**

- Tutti i prodotti Special Springs sono sviluppati e validati con l'utilizzo dei più avanzati sistemi di analisi FEM (finite element method) e CAE (computer aided engineering)

**EN**

- All Special Springs products are developed and validated via the use of the most advanced FEM (finite element method) and CAE (computer aided engineering) analysis systems

**DE**

- Alle Produkte von Special Springs werden durch die Verwendung der fortschrittlichsten Analysesysteme FEM (finite element method) und CAE (computer aided engineering) entwickelt und validiert.

**FR**

- Tous les produits Special Springs sont développés et certifiés selon les méthodes FEM (finite element method) et CAE (Computer aided engineering)

**ES**

- Todos los productos Special Springs son desarrollados y validados con la utilización de los más avanzados sistemas de análisis FEM (finite element method) y CAE (computer aided engineering)

**PT**

- Todos os produtos Special Springs são desenvolvidos e validados através da utilização das Técnicas mais avançadas FEM (método de elementos finitos) e sistemas de análise CAE (Engenharia assistida por computador).

> 2.000.000

**STRUCTURE OF THE GAS CYLINDER**

**IT**

- Tutti i componenti strutturali delle molle a gas Special Springs sono progettati e costruiti per supportare minimo 2.000.000 di cicli completi alla massima pressione, temperatura e per ogni tipo di fissaggio.

**EN**

- All structural components of Special Springs nitrogen cylinders are designed and built to withstand a minimum of 2,000,000 complete cycles at maximum pressure, temperature and for all types of fixings.

**DE**

- Alle Strukturkomponenten der Special Springs Gasdruckfedern sind konstruiert und hergestellt, um mindestens 2.000.000 komplette Zyklen bei maximaler Druck und Temperatur zu erreichen, unter Verwendung jeder für das jeweilige Modell empfohlener Befestigungsart.

**FR**

- Tous les composants structuraux des ressorts gaz Special Springs sont conçus et construits pour supporter un minimum de 2 million des cycles complètes à la pression et température maximale pour chaque type de fixation.

**ES**

- Tutti i componenti strutturali delle molle a gas Special Springs sono progettati e costruiti per supportare minimo 2.000.000 di cicli completi alla massima pressione, temperatura e per ogni tipo di fissaggio.

**PT**

- Todos os componentes estruturais dos cilindros Special Springs, são projetados e construídos para suportar no mínimo 2.000.000 ciclos com máxima pressão, temperatura e para todos os tipos de dispositivos de fixação.

**Benefits**

**IT**

- Maggiore garanzia di prodotti e componenti sicuri per il cliente.

**EN**

- Greater assurance of safe products and components for customers.

**DE**

- verbesserte Sicherheit für den Kunden durch sichere Produkte und Komponenten.

**FR**

- Plus grande assurance de produits et composants sûrs pour les clients.

**ES**

- Mayor garantía de productos y componentes seguros para los clientes.

**PT**

- Maior garantia de produtos e componentes seguros para os clientes.


**IT**

- La conoscenza è un elemento fondamentale per azioni quotidiane di successo, più conosciamo meglio facciamo. Questo concetto è da sempre presente nella filosofia del lavoro di Special Springs. Da molti anni Special Springs è impegnata per aumentare la conoscenza dei prodotti e delle loro caratteristiche unitamente alle migliori tecniche di utilizzo attraverso formazioni teoriche e pratiche.

**EN**

- Knowledge is an essential element for successful daily actions; the more we know, the better we perform. This concept has always been one of Special Springs' core values. For many years the company has committed to increase knowledge of products along with their characteristics and their best utilisation techniques, through theoretical and practical training.

**DE**

- Fachkenntnis ist ein grundlegendes Element für tagtägliche Tätigkeiten mit Erfolg, je mehr wir wissen, desto besser können wir handeln. Dieses Konzept ist schon immer die Arbeitsphilosophie von Special Springs. Seit vielen Jahren ist Special Springs bestrebt, die Fachkenntnisse rund um die Produkte und ihre technischen Eigenschaften zusammen mit den neuesten Anwendungstechniken durch theoretische und praktische Schulungen zu vertiefen.

**FR**

- La connaissance est un élément fondamental pour les actions quotidiennes de succès, le plus on connaît, le mieux on fait. Ce concept a été toujours présent dans la philosophie de travail de Special Spring. Depuis plusieurs années Special Spring s'est engagé à augmenter la connaissance des produits et de ses caractéristiques mais aussi aux meilleures techniques d'usage à travers formations théoriques et pratiques.

**ES**

- El conocimiento es un elemento fundamental para acciones cotidianas que lleven al éxito, cuanto más se conoce mejor se hace. Este concepto ha estado siempre en la filosofía de trabajo de Special Springs. Special Springs se dedica desde hace muchos años a aumentar su conocimiento sobre los productos y sus características, así como a mejorar las técnicas de uso a través de formaciones teóricas y prácticas.

**PT**

- O conhecimento é um elemento essencial para o sucesso das ações diárias; Quanto mais soubermos, melhor nós executamos. Este conceito sempre foi um dos valores da Special Springs. Por muitos anos a empresa se comprometeu a aumentar os conhecimentos dos produtos juntamente com suas características e suas melhores técnicas de utilizações através de formação teórica e prática.


**TECHNICAL SUPPORT**
**IT**

- Special Springs, da sempre impegnata per migliorare il supporto tecnico agli utilizzatori, fornisce con ogni cilindro o suo componente un completo foglio di istruzioni multilingua.

**EN**

- Special Springs has always been committed to provide technical support for users; we provide a thorough multilingual instruction sheet with each cylinder or component.

**DE**

- Special Springs ist schon immer bestrebt, den technischen Support der Anwender zu verbessern, für jede Gasdruckfeder und deren Komponenten ist eine mehrsprachige Betriebsanleitung verfügbar.

**FR**

- Special Springs s'est engagée depuis longtemps pour améliorer le support technique aux utilisateurs, elle fournit avec chaque ressort ou composant un papier d'instruction multilingue complet.

**ES**

- Es prioridad desde siempre para Special Springs la mejora del soporte técnico al usuario, para lo que entrega un completo manual en varios idiomas con el cilindro o componente.

**PT**

- A Special Springs é empenhada em fornecer suporte técnico para usuários; Nós fornecemos uma folha de instruções multilingue completa com cada cilindro ou componente.

## Benefits

**IT**

- Maggiore conoscenza degli utilizzatori sui reali vantaggi offerti dai cilindri a gas Special Springs.
- Maggiore conoscenza degli utilizzatori sui più corretti metodi di utilizzo con vantaggi economici e di sicurezza.
- Maggiore sensibilità e coscienza sull'importanza delle sicurezze attive sui cilindri a gas.

**EN**

- Increased knowledge of users, in regards to the real benefits given by Special Springs gas cylinders.
- Increased knowledge of users on how to appropriately use the products, hence benefit from cost and production efficiency.
- Increased knowledge of users on the importance of our gas cylinders safety features.

**DE**

- größeres Wissen der Anwender über die effektiven Vorteile der Special Springs Gasdruckfedern.
- größeres Wissen der Anwender über die am besten geeigneten Anwendungsverfahren mit wirtschaftlichen und sicherheitsrelevanten Vorteilen.
- besseres Verständnis bzw. Bewusstsein der Wichtigkeit der aktiven Sicherheitselemente an Gasdruckfedern.

**FR**

- Majeure connaissance des utilisateurs sur les avantages réels offert par les ressorts à gaz Special Spring.
- Majeure connaissance des utilisateurs sur les méthodes de usage plus corrects avec avantages économiques et de sécurité.
- Majeure sensibilité et conscience sur l'importance des sécurités actives dans les ressorts à gaz.

**ES**

- Mayor conocimiento por parte del usuario de las ventajas ofrecidas por los cilindros de Nitrogénio Special Springs.
- Mayor conocimiento por parte del usuario de los métodos correctos para aumentar la seguridad de uso.
- Mayor sensibilidad y conciencia de la importancia de la seguridad activa en los cilindros de nitrógeno.

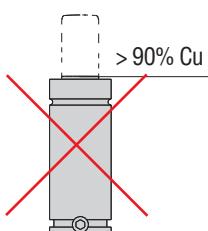
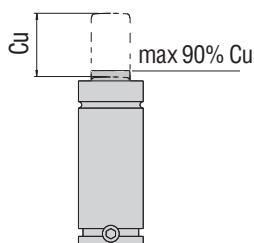
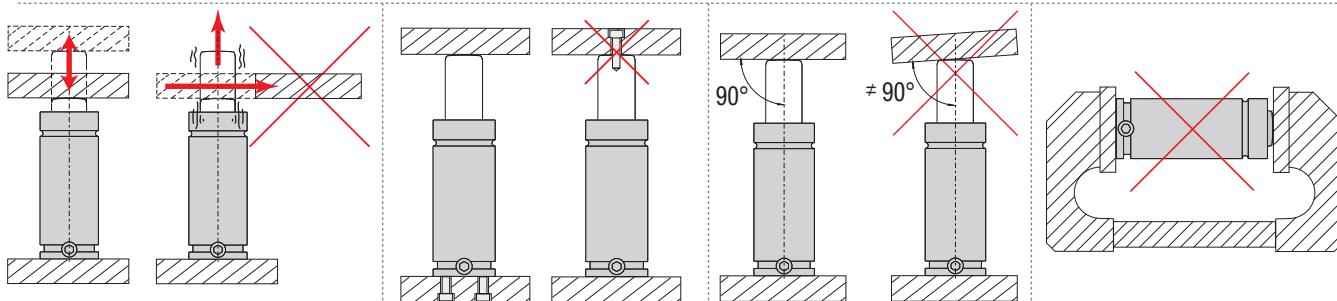
**PT**

- Aumento do conhecimento dos usuários, no que diz respeito aos benefícios reais dados pelo Cilindro de Nitrogênio Special Springs.
- Aumento do conhecimento dos usuários sobre como usar adequadamente os produtos, portanto, aumentando a eficiência de custo e produção.
- Aumento do conhecimento dos usuários sobre a importância de nossas características de segurança do cilindros de Nitrogênio.

# OPERATING INSTRUCTION



- IT** Caricare soltanto con GAS AZOTO (N2).
- EN** Charge only with NITROGEN GAS (N2).
- DE** Gasdruckfedern dürfen nur mit STICKSTOFF GAS (N2) gefüllt werden.
- FR** Charge seulement avec du GAZ AZOTE (N2).
- ES** Cargar únicamente con GAS NITROGENO (N2).
- PT** Carregar somente com GÁS de NITROGÊNIO (N2).



**IT** Tutti i cilindri Special Springs sono dotati di riserva corsa da 1 a 3 mm (escluso M90/TBM-TBI-TEM). Quindi il valore nominale Cu è completamente utilizzabile. Si raccomanda comunque di non eccedere il 90% di Cu nell'uso pratico per prevenire eventuali extra-corse, causate da modifiche o errori sugli stampi, con danni irreparabili ai cilindri e gravi rischi per la sicurezza.

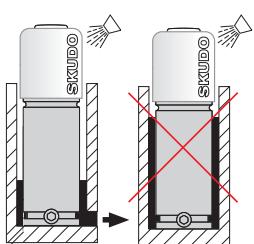
**EN** All Special Springs nitrogen cylinders are designed with a stroke reserve from 1 to 3 mm (except M90/TBM-TBI-TEM). Therefore, the nominal value (Cu) is fully applicable. However, it is recommended not to exceed 90% of Cu in practical use in order to avoid the risk of any extra stroke caused by changes or errors in tools. This would result in irreparable damages to the cylinders and serious danger to personnel.

**DE** Alle Gasdruckfedern von Special Springs verfügen über eine Hubreserve von 1 – 3mm (Ausnahme: M90/TBM-TBI-TEM). Daher kann der Nennwert Cu zu 100% verwendet werden. Wir empfehlen jedoch, im praktischen Einsatz nur 90% des angegebenen Cu-Wertes zu verwenden, um einen eventuellen Überhub zu vermeiden, der durch Änderung oder Fehlfunktion des Werkzeugs verursacht werden kann und zu irreparablen Schäden an der Gasdruckfeder und an dem Werkzeug führen kann, sowie ein schwerwiegendes Sicherheitsrisiko für den Anwender darstellt.

**FR** Tous les cylindres Special Springs sont munis d'une course de réserve de 1 ÷ 3 mm (sauf M90/TBM-TBI-TEM). Donc, la valeur nominale Cu peut être utilisée complètement. Il est en tout cas conseillé de ne pas dépasser 90% de Cu lors de l'utilisation normale, pour éviter toute course supplémentaire engendrée par des modifications ou des erreurs sur les moules; ce qui entraînerait des dommages irréparables aux cylindres et de graves risques pour la sécurité.

**ES** Todos los cilindros Special Springs están dotados de un margen adicional de carrera de 1 ÷ 3 mm (excepto M90/TBM-TBI-TEM). Esto significa que el valor nominal Cu es completamente utilizable. De todos modos, no deja de ser aconsejable no superar el 90% de Cu en el uso práctico, para así prevenir posibles sobre carreras, causadas por modificaciones o errores en los moldes, con daños irreparables a los cilindros y graves riesgos de seguridad.

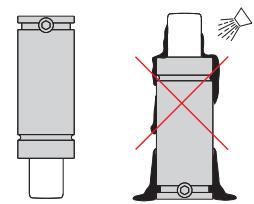
**PT** Todos os cilindros Special Springs dispõem de reserva para pressões súbitas de 1 ÷ 3 mm (excluindo o M90/TBM-TBI-TEM). Assim, o valor nominal Cu é completamente utilizável. Recomenda-se no entanto que não se excedam os 90% de Cu na utilização prática para prevenir eventuais pressões súbitas mais fortes, causadas por modificações ou erros nas estampagens, com danos irreparáveis nos cilindros e graves riscos para a segurança.



**IT** In presenza di contaminanti liquidi o solidi utilizzare cilindri con SKUDO. In mancanza di cilindri con SKUDO, un miglioramento significativo si ottiene installando i cilindri capovolti.

**EN** In presence of liquid or solid contaminants, use cylinders with SKUDO. In absence of cylinders with SKUDO protection, a significant improvement could be obtained by mounting the cylinders in upside-down position.

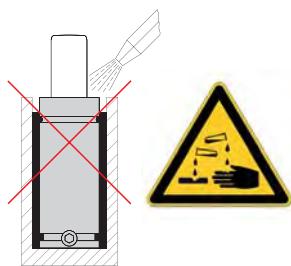
**DE** Verwenden Sie in Bereichen, in denen die Gasdruckfeder dem Einwirken von Flüssigkeiten oder Schmutzpartikeln ausgesetzt ist, Gasdruckfedern mit SKUDO. Wenn SKUDO nicht eingesetzt werden kann, empfehlen wir, die Gasdruckfeder mit nach unten stehendem Kolben zu montieren, um das Eindringen der Flüssigkeit oder der Schmutzpartikel in die Gasdruckfeder zu vermeiden.



**FR** En présence de contaminants liquides ou solides, utiliser les ressorts avec SKUDO. En absence de ressorts avec SKUDO, une amélioration importante peut s'obtenir en montant les cylindres renversés.

**ES** En presencia de contaminantes líquidos o sólidos, utilizar cilindros con SKUDO. A falta de cilindros con SKUDO, una notable mejora se obtiene montando los cilindros volcados.

**PT** Em presença de contaminadores líquidos ou sólidos, usar cilindro com SKUDO. Na falta de cilindro com proteção SKUDO, obtém-de uma significativa melhoria montando os cilindros de cabeça para baixo.



**IT** Evitare il contatto di fluidi aggressivi (soda e cloruri) con i cilindri. Se utilizzati per la pulizia dello stampo, si raccomanda di rimuovere dai cilindri ogni residuo.

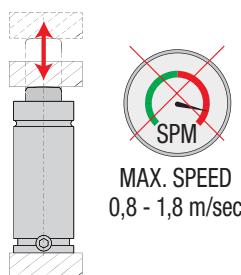
**EN** Avoid any contact of cylinders with aggressive fluids (soda or chlorites). If they are used for cleaning the tools, we recommend to carefully remove any residue from cylinders.

**DE** Werden aggressive Flüssigkeiten (Soda oder Chloride) zur Reinigung des Werkzeugs verwendet, dürfen sie nicht mit den Gasdruckfedern in Kontakt kommen bzw. jeglicher Rückstand davon muss von den Gasdruckfedern entfernt werden.

**FR** Eviter le contact des liquides agressifs (soda ou chlorites) avec les cylindres. S'ils sont utilisés pour le nettoyage des moules, il est recommandé d'enlever tous résidus sur les cylindres.

**ES** Evite el contacto de fluidos agresivos (soda o cloruro) con los cilindros. Si se utilizan para la limpieza de herramientas, recomendamos eliminar cualquier residuo de los cilindros.

**PT** Evitar qualquer contacto dos cilindros com fluidos agressivos (soda ou cloretos). Se forem usados para limpar ferramentas, recomendamos remover todos os resíduos dos cilindros.



**IT** Non confondere la velocità massima con il numero massimo di cicli al minuto, come raccomandato per ogni modello.

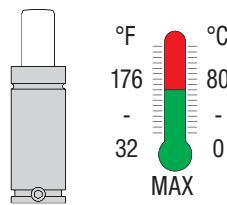
**EN** Do not confuse the maximum speed with the maximum number of strokes per minute, as recommended for each model.

**DE** Die maximale Geschwindigkeit darf nicht mit der maximalen Hubzahl pro Minute verwechselt werden, wie dies für jedes Modell empfohlen wird.

**FR** Ne confondez pas la vitesse maximale avec le nombre maximal de coups par minute, comme recommandé pour chaque modèle.

**ES** No debe confundirse la velocidad máxima con el número máximo de golpes por minuto, tal como se recomienda para cada modelo.

**PT** Não confunda a velocidade máxima com o número máximo de golpes por minuto, conforme o recomendado para cada modelo.



**IT** Temperatura di funzionamento

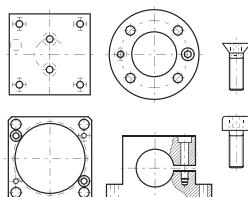
**EN** Operating temperature

**DE** Arbeitstemperatur

**FR** Température de fonctionnement

**ES** Temperatura de funcionamiento

**PT** Temperatura de operação



**IT** Si raccomanda di fissare sempre i cilindri con gli appositi elementi di fissaggio.

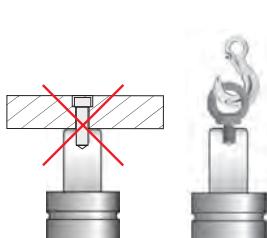
**EN** It is always recommended to fix the gas springs with the suitable fixing elements.

**DE** Es wird immer empfohlen, die Gasdruckfedern mit den geeigneten Befestigungselementen zu fixieren.

**FR** Il est toujours recommandé de fixer les cylindres avec les éléments de fixation appropriés.

**ES** Se recomienda fijar siempre los cilindros con los elementos de fijación apropiados.

**PT** É aconselhável fixar sempre os cilindros com os elementos de fixação adequados.



**IT** Utilizzare il foro filettato sullo stelo solo per la movimentazione dei cilindri.

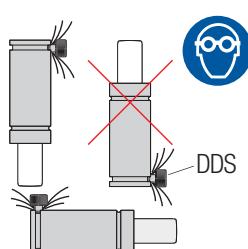
**EN** Use the threaded hole on the rod only for gas springs' handling.

**DE** Die Gewindebohrung an der Kolbenstange ist ausschließlich für die Handhabung der Gasdruckfedern zu verwenden.

**FR** Utiliser le trou fileté sur la tige uniquement pour la manipulation des cylindres.

**ES** Utilizar el orificio roscado en el vastago solo para la manipulación de los cilindros.

**PT** Utilizar o furo rosado na haste só para o manuseio dos cilindros.



**IT** Durante lo scaricamento con l'uso del dispositivo DDS, orientare il flusso del gas in direzione opposta all'operatore.

**EN** When discharging by using a DDS device, direct the gas flow away from operator.

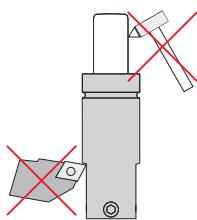
**DE** Während der Entladung mit Hilfe der DDS-Vorrichtung, richten Sie den Gasfluss in die dem Bediener entgegengesetzte Richtung.

**FR** Pendant le déchargement à l'aide du dispositif DDS, orientez le flux du gaz dans la direction opposée à l'opérateur.

**ES** Durante la descarga mediante el dispositivo DDS, orientar el flujo del gas en dirección contraria al operador.

**PT** Durante a descarga com a utilização do dispositivo DDS, orientar o fluxo de gás na direcção oposta à do operador.

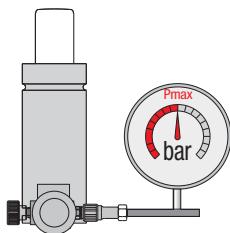
# OPERATING INSTRUCTION



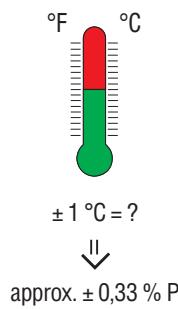
- IT** Evitare qualsiasi lavorazione meccanica o impatto su corpo e stelo.
- EN** Avoid any mechanical tooling or impact on the body and the rod.
- DE** Vermeiden Sie mechanische Bearbeitungen jeder Art oder sonstige Einwirkungen auf Körper und Kolbenstange.
- FR** Éviter toute opération mécanique ou impact sur le corps et la tige.
- ES** Evitar toda clase de elaboraciones mecánicas o de impactos en el cuerpo y en el vástago del cilindro.
- PT** Evitar qualquer trabalho mecânico ou impacto sobre o corpo e haste.



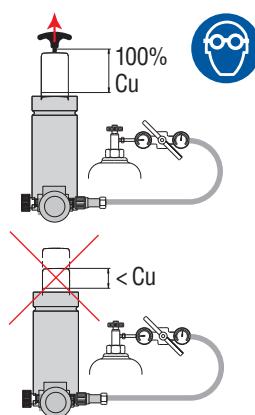
- IT** Se un cilindro ha la struttura danneggiata, prima di qualsiasi manipolazione, scaricare completamente la pressione.
- EN** If a cylinder has structural damage, fully exhaust all pressure before any form of handling.
- DE** Weist die Gasdruckfeder Beschädigungen auf, muss vor dem Eingriff der Druck vollständig abgelassen werden.
- FR** Si la structure d'un cylindre est endommagée, décharger complètement la pression, avant d'effectuer toute opération.
- ES** Si un cilindro presenta desperfectos en su estructura, descargar completamente la presión antes de proceder a revisarlo.
- PT** Se um cilindro tiver a estrutura danificada, antes de qualquer manipulação, descarregar completamente a pressão.



- IT** Durante il caricamento non eccedere la pressione massima raccomandata per ogni modello.
- EN** When charging do NOT exceed the maximum recommended pressure for each model.
- DE** Überschreiten Sie während der Ladung den für jedes Modell angegebenen Druckwert nicht.
- FR** Durant le chargement, il est conseillé de ne pas dépasser la pression maximum recommandée pour chaque modèle.
- ES** Durante la carga, no superar nunca la presión máxima aconsejada para cada modelo.
- PT** Durante a carga, não exceder a pressão máxima recomendada para cada modelo.



- IT** Ogni variazione della temperatura, rispetto al valore nominale di calcolo di 20°C, determina una variazione della pressione del gas (P).
- EN** Any variation in temperature, respect to the nominal calculation value of 20°C, causes a change in gas pressure (P).
- DE** Jede Temperatur, die vom berechneten Nennwert (20°C) abweicht, bewirkt eine Änderung des Gasdrucks (P).
- FR** Chaque modification de la température, par rapport à la valeur nominale de calcul de 20°C, détermine une modification de la pression du gaz (P).
- ES** Toda variación de la temperatura con respecto al valor nominal de cálculo de 20°C, determina una variación de la presión del gas (P).
- PT** Qualquer variação da temperatura, no que respeita ao valor nominal de cálculo de 20°C, determina uma variação da pressão do gás (P).

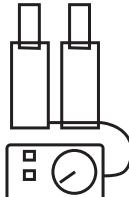


- IT** Durante il caricamento assicurarsi che lo stelo sia estratto al 100%. Per cilindri privi di foro filettato sullo stelo, caricare inizialmente con 5 bar (75 psi) per estrarre completamente lo stelo, quindi procedere fino alla pressione desiderata.
- EN** Ensure that the rod is 100% extracted when charging. For cylinders without a threaded hole on the rod, initially charge to 5 bar (75 psi) to extract the rod completely, then charge to the required.
- DE** Stellen Sie vor der Befüllung der Gasdruckfeder sicher, dass die Kolbenstange ganz ausgefahren ist. Befüllen Sie Gasdruckfedern ohne Gewinde am Ende der Kolbenstange anfangs nur mit 5 bar (75 psi), um die Kolbenstange vollständig in die ausgefahren Position zu drücken. Steigern Sie anschließend den Befülldruck auf den gewünschten Wert.
- FR** Durant le chargement, s'assurer que la tige soit complètement sortie. Les cylindres sans trou fileté sur la tige doivent être chargés initialement sous 5 bars (75 psi) pour extraire complètement la tige; procéder ensuite jusqu'à la pression désirée.
- ES** Durante la carga, asegurarse de que el vástago sea extraído al 100%. En cilindros con vástago sin orificio roscado, comenzar con una carga de 5 bar (75 psi) a fin de extraer completamente el vástago. Sólo entonces proseguir cargando hasta alcanzar la presión deseada.
- PT** Durante a carga, assegure-se de que o haste esteja totalmente extraído. Para cilindros sem orifício rosado no haste, carregar inicialmente com 5 bar (75 psi) para extrair completamente haste, depois, proceder até à pressão desejada.



- IT** Prima di gettare qualsiasi cilindro a gas scaricare completamente la pressione.
- EN** Before disposing of a gas spring ensure that all residual pressure is fully exhausted.
- DE** Vor der Entsorgung muss jede Gasdruckfeder vollständig entleert werden.
- FR** Décharger complètement la pression, avant de jeter tout cylindre à gaz.
- ES** Nunca tirar un cilindro de gas sin antes haber descargado por completo la presión.
- PT** Antes de deitar fora qualquer cilindro a gás, descarregar completamente a pressão.

## NON SELF CONTAINED



**IT** Tutti i cilindri collegabili a sistema e specificatamente codificati (\_ - N / \_ - NA) sono forniti senza valvola unidirezionale, senza pressione e con il solo tappo di chiusura del foro di collegamento (escluso M90, M200, RV170, RV320). Nel caso si desideri trasformare dei cilindri autonomi in cilindri collegabili a sistema è sufficiente ordinare i raccordi e i tubi necessari e seguire le istruzioni specifiche per ogni serie pubblicate nel sito [www.specialsprings.com](http://www.specialsprings.com).

**EN** All cylinders which can be connected to the system and are specifically coded (\_ - N / \_ - NA) are supplied without the one-way valve, without pressure and with only the closure plug of the connection hole (excluding M90, M200, RV170, RV320). If you wish to convert independent cylinders into system-connectable cylinders, order the necessary hoses and connections, and follow the specific instructions for every series published on site [www.specialsprings.com](http://www.specialsprings.com).

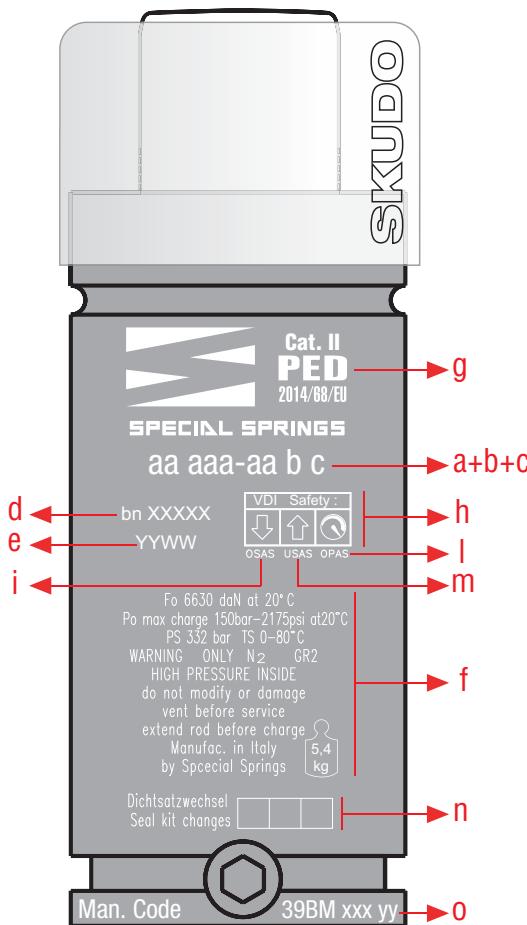
**DE** Alle Gasdruckfedern, die in ein Verbundsystem integrierbar sind und mit entsprechenden Zusatzangaben (\_-N / \_-NA) bestellt werden, werden ohne Rückschlagventil, unbefüllt und nur mit der in der Anschlussöffnung montierten Verschluss schraube geliefert (Ausnahmen: M90, M200, RV170, RV320). Sollen eigenständig arbeitende Gasdruckfedern für die Nutzung in einem Verbundsystem umgebaut werden, genügt es, die erforderlichen Anschlüsse und Leitungen zu bestellen, sowie die für die jeweilige Serie auf der Internetseite [www.specialsprings.com](http://www.specialsprings.com) veröffentlichten Hinweise zu beachten.

**FR** Tous les cylindres qui peuvent être raccordés au système et qui possèdent un code d'identification spécifique (\_ - N / \_ - NA) sont fournis sans valve unidirectionnelle ni pression. Seul le bouchon de fermeture de l'orifice de raccordement est fourni (sauf M90, M200, RV170, RV320). Au cas où l'on souhaiterait transformer des cylindres autonomes en cylindres à système raccordables, il suffira de commander les raccords et les tubes nécessaires puis de suivre les instructions spécifiques de chaque série, publiées sur le site [www.specialsprings.com](http://www.specialsprings.com).

**ES** Todos los cilindros que se pueden conectar al sistema, específicamente codificados (\_ - N / \_ - NA), se suministran sin válvula unidireccional y sin presión, sólo con el tapón de cierre del orificio de conexión (menos M90, M200, RV170, RV320). Si se desea transformar cilindros autónomos en cilindros conectables a sistema, es suficiente pedir los empalmes y los tubos necesarios y seguir las instrucciones específicas para cada serie publicadas en el sitio [www.specialsprings.com](http://www.specialsprings.com)

**PT** Todos os cilindros que podem ser ligados ao sistema e especificamente codificados (\_ - N / \_ - NA) são fornecidos sem válvula unidirecional, sem pressão e somente com a tampa de fechamento do furo de ligação (Não incluída M90, M200, RV170, RV320). Caso queira-se transformar cilindros autónomos em cilindros acopláveis ao sistema, basta encomendar as conexões e tubos necessários e seguir as instruções específicas para cada série, publicadas no site [www.specialsprings.com](http://www.specialsprings.com).

## LASER MARKING



### IT

- a) Codice modello
- b) Indice revisione
- c) Versione collegabile a sistema
- d) Lotto di produzione
- e) Data di produzione
- f) Info generali
- g) Categoria PED
- h) Pittogrammi sicurezza
- i) Sicurezza attiva oltre corsa
- j) Sicurezza attiva oltre pressione
- m) Sicurezza attiva ritorno incontrollato
- n) Numero cambi guarnizione
- o) Kit manutenzione

### EN

- a) Model code
- b) Revision indicator
- c) Hosed-system version
- d) Batch number
- e) Production date
- f) General info
- g) PED Category
- h) Safety pictograms
- i) Over stroke active safety
- l) Over pressure active safety
- m) Uncontrolled speed active safety
- n) Number of seal replacements
- o) Maintenance kit

### DE

- a) Modellcode
- b) Revisionsindex
- c) Version kann an das System angeschlossen werden
- d) Produktionsposten
- e) Herstellungsdatum
- f) Allgemeine Informationen
- g) PED Kategorie
- h) Sicherheitspiktogramme
- i) Aktiven überhubssicherung
- l) Aktive überdruck-sicherheitsvorrichtung
- m) Aktiver Schutz bei Unkontrolliertem Rückhub
- n) Anzahl der Dichtungswechsel
- o) Wartung set

### FR

- a) Référence modèle
- b) N de révision
- c) Version pouvant être reliée à un système
- d) Lot de production
- e) Date de fabrication
- f) Information générales
- g) Catégorie PED
- h) Pictogrammes de sécurité
- i) Sécurité active outre-course
- l) Sécurité active outre-pression
- m) Sécurité Active pour Retour Incontrôlé
- n) Nombre de remplacements du joints
- o) Set manutention

### ES

- a) Código de modelo
- b) Índicador de revisión
- c) Versión conectable a sistema
- d) Lote de producción
- e) Fecha de fabricación
- f) Información general
- g) Categoría PED
- h) Pictogramas de seguridad
- i) Seguridad activa de fin de carrera
- l) Seguridad activa ultra presión
- m) Seguridad Activa de Retorno Incontrolado
- n) Número dos cambios de la junta
- o) Set mantenimiento

### PT

- a) Código do modelo
- b) Índice de revisão
- c) Versão que pode ser ligada em sistema
- d) Lote de produção
- e) Data de produção
- f) Informações gerais
- g) Classe de risco PED
- h) Pictogramas de segurança
- i) Segurança ativa mecânica
- l) Segurança ativa sobrepressão
- m) Segurança para Retorno da Haste
- n) Número das substituições da vedação
- o) Manutenção do conjunto

**IT** Per tutti i modelli è indicata nel catalogo sia la forza finale isotermica che politropica. La forza finale isotermica con 100% Cu, è un valore calcolato in condizioni statiche e può essere considerato sufficiente nell'uso normale dei cilindri. La forza finale politropica con 100% Cu, è un valore più realistico quando il cilindro è in lavoro. Essendo però la temperatura del gas all'interno del cilindro non costante e dipendente da corsa nominale, corsa di lavoro, velocità della pressa, no. di cicli al minuto, volume del gas, temperatura dell'ambiente e di lavoro, etc. la forza finale politropica dovrebbe essere calcolata caso per caso. Special Springs, comunque a titolo informativo, indica anche i valori approssimati di forza politropica calcolati a regime termico, 100% Cu, 30 SPM, velocità pressa costante e temperatura ambiente 20°C. Per maggiori informazioni contattare Special Springs.

**EN** For all models, both the isothermal and polytropic end force are indicated in the catalog. The isothermal end force with 100% Cu, is a value calculated on static conditions and can be considered sufficient for a normal use of cylinders. The Polytropic end force, with 100% Cu, is a more realistic value when the cylinder is working. Though, being the temperature of the gas inside the cylinder not constant, and depending from several factors, the Polytropic end force should be calculated case by case. The influencing factors are, for example: nominal stroke, working stroke, press speed, number of cycles per minutes, gas volume, working and environment temperature etc. Special Springs, for user information, indicates the approximated values of polytropic force calculated at thermal regime, 100% Cu, ca 30 SPM constant press speed and room temperature at around 20°C. For further details please contact Special Springs.

## F<sub>1</sub><sub>i</sub> isothermal end force

**DE** In unserem Katalog ist für alle Gasdruckfedern sowohl die isotherme als auch die polytrope Endkraft angegeben. Die isotherme Endkraft bei 100 % Cu ist ein Wert, der unter beinahe statischen Bedingungen ermittelt worden ist und der unter normalen Einsatzbedingungen der Gasdruckfeder als ausreichend genau betrachtet werden kann. Die polytrope Endkraft bei 100 % Cu ist ein realistischer Wert wenn die Gasdruckfeder in Betrieb ist. Da jedoch die Temperatur des Stickstoffs im Inneren der Gasdruckfeder nicht konstant ist und abhängig ist vom Nominalhub, vom Arbeitshub, der Pressengeschwindigkeit, der Anzahl Zyklen pro Minute, dem Volumen des Stickstoffgases, der Raum- und Arbeitstemperatur, etc. müsste die polytrope Endkraft für jede Anwendung berechnet werden. Special Springs gibt jedoch zur Information auch den annähernde Wert der polytropen Kraft an, der bei stabiler Betriebstemperatur, 100 % Cu, ca. 30 Hübe pro Minute, konstanter Pressengeschwindigkeit und ca. 20°C Raumtemperatur ermittelt worden ist. Für weitere Informationen wenden Sie sich bitte direkt an Special Springs.

## F<sub>1</sub><sub>p</sub> Polytropic end force

**FR** Pour tous les modèles, on indique sur le catalogue, soit la force finale isothermique, que celle polytropique. La force finale isothermique, avec 100% de Cu, est une valeur calculée en conditions statiques et peut être considérée suffisante en l'usage normal des cylindres. La force finale polytropique, avec 100% de Cu, est une valeur plus réaliste lorsque le cylindre est en travail. Toutefois, étant donné que la température du gaz à l'intérieur du cylindre n'est pas constante et dépend de différents facteurs, tels que: course nominale, course de travail, vitesse de la presse, nombre de cycles par minute, volume du gaz, température de travail et de l'environnement etc., la force polytropique finale doit être calculé au cas par cas. Special Springs, cependant, à des buts d'information, indique aussi les valeurs approximées de la force polytropique calculés au régime thermique, 100% Cu, environ. 30 SPM, presse à vitesse constante et température ambiante 20 °C. Pour tous renseignements complémentaires, contactez Special Springs.

**ES** Para todos los modelos, se indica en el catálogo, tanto la fuerza final isotérmica, como la politrópica. La fuerza final isotérmica con 100% de Cu, es un valor calculado en condiciones estáticas y puede considerarse suficiente en el uso normal de los cilindros. La fuerza politrópica final con 100% de Cu, es un valor más realista cuando el cilindro está en trabajo. Dado que, sin embargo, la temperatura del gas dentro del cilindro no es constante y depende de varios factores, tales como: carrera nominal, la carrera de trabajo, la velocidad de la prensa, el número de ciclos por minuto, el volumen del gas, la temperatura del medio ambiente y trabajo, etc., la fuerza politrópica final debe calcularse caso por caso. Special Springs, sin embargo, a título informativo, indica los valores aproximados de fuerza politrópica calculados a régimen térmico, 100% Cu, ca. 30 SPM, velocidad constante de prensas y temperatura ambiente a 20 °C. Para más informaciones póngase en contacto con Special Springs.

**PT** Para todos os modelos, é indicada no catálogo tanto a força final isotérmica, que a politrópica. A força final isotérmica com 100% de Cu, é um valor calculado em condições estáticas e pode ser considerada suficiente, em utilização normal dos cilindros.. A força politrópica final com 100% de Cu, é um valor mais realista quando o cilindro estiver em trabalho. Uma vez que, no entanto, a temperatura do gás no interior do cilindro não é constante e depende de vários factores, tais como: curso nominal, o curso de trabalho, a velocidade de impressão, o número de ciclos por minuto, o volume do gás, a temperatura do ambiente e trabalhar etc., a força politrópica final deve ser calculado caso a caso. Special Springs, no entanto, para fins de informação, indica os valores aproximados da força politrópica calculados a regime térmico 100% Cu, ca. 30 SPM, velocidade constante de prensas e temperatura ambiente a. 20 °C. Para mais informações contacte Special Springs.



# USER INFORMATION

$$F_0 = P \cdot S$$

**IT** Per calcolare la forza iniziale ( $F_0$ ) di un cilindro a gas è sufficiente moltiplicare la pressione di caricamento massima (P) per l'area di tenuta, stelo o pistone, della guarnizione (S).

**EN** To calculate the initial force of each gas cylinder, multiply the maximum charging pressure (P) to the area of sealing, rod or piston, of the gasket seal.

**DE** Zur Berechnung der Anfangskraft ( $F_0$ ) einer Gasdruckfeder, muss der angegebene maximale Befülldrück (P) mit der von der Dichtung abgedichteten Fläche an der Kolbenstange oder Kolben (S) multipliziert werden.

**FR** Pour calculer la force initiale ( $F_0$ ) d'un cylindre à gaz, il suffit de multiplier la pression maximum de chargement (P) pour la surface de retenue, tige ou piston, du joint (S).

**ES** Para calcular la fuerza inicial ( $F_0$ ) de un cilindro de gas, se multiplica la presión máxima de carga (P) por el área de junta, vástago o pistón, de la guarnición(S).

**PT** Para calcular a força inicial ( $F_0$ ) de um cilindro a gás, basta multiplicar a pressão de carga máxima (P) pela área de estanquidade do haste/pistão, da guarnição.

## Isothermal force

Metric units

$$F_{x_i} = P \cdot S \cdot \left( \frac{1}{1 - \frac{S \cdot C_x}{V_0 \cdot 10}} \right)^n$$

Imperial units

$$F_{x_i} = P \cdot S \cdot \left( \frac{1}{1 - \frac{S \cdot C_x}{V_0}} \right)^n$$

Tab. 1

P	n
≤100 bar	1,09
150 bar	1,19
200 bar	1,31

**IT** Per calcolare la forza intermedia isoterma ( $F_{x_i}$ ) ad una determinata corsa di lavoro ( $C_x$ ) applicare la formula sostituendo i relativi valori numerici. L'esponente (n) varia in funzione della pressione di caricamento (P) come indicato nella Tab.1. Per valori intermedi di pressione è possibile calcolare il valore di (n) proporzionalmente.

**EN** To calculate the intermediate isothermal force ( $F_{x_i}$ ) to a specific working stroke ( $C_x$ ), use the formula by replacing the relative numeric values. The exponent (n) varies in function of the charging pressure (P) as indicated in Tab.1. For intermediate pressure values, it is possible to calculate the (n) value proportionally.

**DE** Zur Berechnung der isothermischen Zwischenkraft ( $F_{x_i}$ ) bei einem bestimmten Arbeitshub ( $C_x$ ) verwenden Sie die nebenstehende Formel und setzen Sie entsprechend die im Katalog angegebenen Werte ein. Der Exponent (n) ist abhängig von dem Befülldrück (P). Mit Hilfe der Angaben in der Tab.1 können Zwischenwerte des Druckes proportional berechnet werden.

**FR** Pour calculer la force intermédiaire isothermique ( $F_{x_i}$ ) d'un ressort à gaz à une course de travail saisi ( $C_x$ ), vous devez utiliser cette formule en substituant les chiffres relatives aux valeurs numériques. L'Exposant (n) varie en fonction de la pression de chargement (P), comme montré dans le Tab.1. Pour les valeurs intermédiaires de pression, il est possible de calculer la valeur (n) de façon proportionnelle.

**ES** Para calcular la fuerza isotérmica intermedial ( $F_{x_i}$ ) para una carrera de trabajo determinada ( $C_x$ ) aplicar la fórmula mediante la sustitución de los valores numéricos correspondientes. El exponente (n) varía en función de la presión de carga (P) como se muestra en Tab.1. Para valores intermedios de presión, es posible calcular el valor de (n) de manera proporcional.

**PT** Para calcular a força isotérmica intermediária ( $F_{x_i}$ ) para um determinado curso de trabalho ( $C_x$ ) aplicar a fórmula através da substituição dos valores numéricos relevantes. O expoente (n) varia in função da pressão de carga (P), como mostrado na Tab.1. Para os valores intermédios de pressão, é possível calcular o valor de (N) proporcionalmente.

**IT** Per calcolare un valore approssimato di forza intermedia politropica ( $F_{x_p}$ ) ad una determinata corsa di lavoro ( $C_x$ ) applicare la formula sostituendo i relativi valori numerici. L'esponente (n) per la forza politropica può essere assunto pari a 1,58 per la maggior parte delle normali applicazioni.

**EN** To calculate the approximated value of polytropic intermediate force ( $F_{x_p}$ ) to a specific working stroke ( $C_x$ ), use the formula by replacing the relative numeric values. The exponent (n) for the polytropic force shall be assumed to be equal to 1,58 for the majority of normal applications.

**DE** Zur Berechnung der ungefähren polytropischen Zwischenkraft ( $F_{x_p}$ ) bei einem bestimmten Arbeitshub ( $C_x$ ) verwenden Sie die nebenstehende Formel und setzen Sie entsprechend die im Katalog angegebenen Werte ein. Der Exponent (n) beträgt im Normalfall 1,58.

**FR** Pour calculer la valeur de force polytrophique intermédiaire ( $F_{x_p}$ ) d'un ressort à gaz à une course de travail saisi ( $C_x$ ), vous devez utiliser cette formule en substituant les chiffres relatives aux valeurs numériques. L'Exposant (n) peut être assumé comme 1,58 pour la majorité d'utilisations courantes.

**ES** Para calcular un valor aproximado de la fuerza intermedia politrópica ( $F_{x_p}$ ) para una carrera de trabajo determinada ( $C_x$ ), aplicar la fórmula mediante la sustitución de los valores numéricos correspondientes. El exponente (n) para la fuerza de politrópico puede suponerse como igual a 1,58 para la mayoría de las aplicaciones normales.

**PT** Para calcular um valor aproximado da força intermédiaria politrópica ( $F_{x_p}$ ) para um determinado curso de trabalho ( $C_x$ ), aplicar a fórmula através da substituição dos valores numéricos relevantes. O expoente (n) para a força politrópica pode ser assumido como sendo igual a 1,58 para a maioria das aplicações normais.

**IT** Per determinare la pressione di caricamento necessaria per ottenere una forza ( $F_n$ ) diversa dalla nominale ( $F_0$ ) è sufficiente dividere la forza richiesta ( $F_n$ ) per l'area di tenuta, stelo o pistone, della guarnizione.

**EN** To determine the pressure level required to achieve a force ( $F_n$ ) different from the nominal one ( $F_0$ ), divide the required force ( $F_n$ ) by the area of sealing, rod or piston, of the gasket seal.

**DE** Zur Berechnung des benötigten Befülldruckes ( $P_n$ ) für eine spezifische Anfangskraft ( $F_n$ ), die von der im Katalog angegebenen Anfangskraft abweicht, muss die gewünschte Anfangskraft ( $F_n$ ) durch die von der Dichtung abgedichteten Fläche an der Kolbenstange oder Kolben dividiert werden.

**FR** Pour calculer la pression de chargement nécessaire pour obtenir une force ( $F_n$ ) différente de la force nominale ( $F_0$ ) il suffit de diviser la force requise ( $F_n$ ) par la surface d'étanchéité (tige ou piston) du joint.

**ES** Para calcular la presión de carga necesaria a fin de obtener una fuerza ( $F_n$ ) distinta de la nominal ( $F_0$ ), se divide la fuerza pedida ( $F_n$ ) por el área de estanqueidad, vástago o pistón, de la guarnición.

**PT** Para determinar a pressão de carga necessária para obter uma força ( $F_n$ ) diferente da nominal ( $F_0$ ), basta dividir a força necessária ( $F_n$ ) pela área de estanquidade do embolo/pistão, da guarnição.

$$P_n = \frac{F_n}{S}$$

## Max Speed

## SPM ↓ Strokes per Minute

## LIFE WARRANTY

- IT** Non superare la velocità massima dello stelo indicata. Velocità superiori possono ridurre la durata dei cilindri.
- EN** Do not exceed the maximum rod speed indicated. Exceeding speeds can reduce the cylinder's life.
- DE** Die angegebene max. Geschwindigkeit der Kolbenstange darf nicht überschritten werden. Höhere Geschwindigkeiten können die Lebensdauer der Gasdruckfedern reduzieren.
- FR** Ne pas excéder la vitesse maximale de la tige indiquée pour chaque modèle. Vitesses supérieures peuvent réduire la durée des vérins.
- ES** No exceder la velocidad máxima del vástago indicada para cada modelo. Velocidades más altas pueden reducir la duración del cilindro.
- PT** Não exceda a velocidade máxima da haste indicada para cada modelo. Velocidades mais elevadas podem reduzir a vida útil do cilindro.

- IT** Per ogni modello è indicato il campo di frequenza massima di utilizzo raccomandata al 100% Cu. Il valore inferiore è riferito alla corsa più lunga, quello superiore alla corsa più breve. Frequenze superiori possono ridurre la durata dei cilindri.
- EN** The maximum frequency range of use recommended to 100 % Cu is indicated for every model. The lower value is referred to the longer stroke, the higher value refers to the shorter stroke. Higher frequencies can reduce the cylinder duration.
- DE** Für jeden Typ ist eine empfohlene max. Hubzahl (SPM) unter Berücksichtigung des max. Hubes (Cu) angegeben. Der kleine Wert bezieht sich auf den größten auswählbaren Hub, während der größere Wert sich auf den kleinsten auswählbaren Hub bezieht. Höhere Hubzahlen reduzieren die Lebensdauer der Gasdruckfedern.
- FR** Pour chaque modèle, on indique le champ de fréquence maximale d'usage recommandé au 100% de Cu. La valeur inférieure se réfère à la course plus longue, tandis que la valeur inférieure à la course plus courte. Fréquences supérieures peuvent réduire la durées des vérins.
- ES** Para cada modelo, se indica el rango frecuencia máxima de uso recomendada al 100%. El valor inferior indicado es válido para carrera mas larga, mientras que el valor superior se refiere a carrera mas corta.. frecuencias más altas pueden reducir la duración de los cilindros.
- PT** Para cada modelo se indica o intervalo de frequência máxima do uso recomendada al 100% Cu. O valor mais baixo é relatado para o curso mais longo, o mais elevado para o curso mais curto. frequências mais elevadas podem reduzir a duração dos cilindros.

- IT** Se correttamente installati e in normali condizioni di lavoro, i cilindri ad azoto Special Springs sono garantiti per una durata di **200.000 metri lineari** di corsa. Condizioni di lavoro critiche o cause esterne che provochino mal funzionamenti possono ridurre, anche significativamente, la durata. La garanzia è valida per la durata indicata entro **2 anni** dalla data di acquisto. Utilizzi difformi dalle prescrizioni e dalle linee guida specificate e fornite con i prodotti o danni meccanici saranno causa di immediata decaduta della garanzia.

**Termini legali di garanzia su [www.specialsprings.com](http://www.specialsprings.com)**

- EN** If correctly installed and under normal working conditions, Special Springs nitrogen cylinders can guarantee a life of **200.000 linear meters** of stroke. Heavy working conditions or external causes that would cause malfunctioning may reduce the life significantly. The warranty is valid for the indicated life within **2 years** from the purchase date. Warranty will not be applied to mechanical damages or damages caused by negligence, misuse and noncompliance with the warning and indications contained in the instruction sheet.

**Warranty legal terms on [www.specialsprings.com](http://www.specialsprings.com)**

- DE** Bei korrektem Einbau und unter normalen Betriebsbedingungen, ist für die Special Springs Gasdruckfedern eine Lebensdauer von 200.000 m Gesamthub gewährleistet. Kritische Betriebsbedingungen oder äußere Einflüsse, die zu Störungen führen, können die Lebensdauer wesentlich verringern. Die Garantie gilt für die angegebene Dauer innerhalb von zwei Jahren ab Kaufdatum. Die Garantie erlischt mit sofortiger Wirkung bei von den Vorschriften und Richtlinien, die zusammen mit den Produkten geliefert werden, abweichendem Einsatz bzw. mechanischer Beschädigung.

**Garantiebedingungen siehe [www.specialsprings.com](http://www.specialsprings.com)**

- FR** Si correctement installées et avec des normales conditions d'usage, les ressorts à l'azote Special Spring sont garantis pour une durée de **200.000 mètres linéaires** des course. Des conditions de travail critiques ou d'autres cause externes qui provoquent des mal fonctionnements pourraient réduire, même significativement, la durée. La garantie est valable pour la durée indiquée entre **2 ans** de la date d'achat. Des utilisations différentes des prescriptions des lignes-guide spécifiées et fournies avec les produits, ou encore des endommagements mécaniques causeront l'immédiate décadence de la garantie.

**Termes juridiques de garantie sur [www.specialsprings.com](http://www.specialsprings.com)**

- ES** Con una instalación correcta y en condiciones normales de trabajo, los cilindros resorte de nitrógeno de Special Springs están garantizados para una duración de **200.000 metroslineales** de carrera. Condiciones de trabajo críticas o causas externas que provoquen funcionamientos incorrectos pueden reducir, incluso de manera significativa, la vida útil. La garantía es válida para la duración indicada, máximo **2 años** desde fecha de compra. Usos diferentes a los prescritos y a las líneas guía especificadas y suministradas con el producto o daños mecánicos serán causa inmediata decadencia de la garantía.

**Términos legales de garantía en [www.specialsprings.com](http://www.specialsprings.com)**

- PT** Se correctamente instalados e em condições normais de trabalho, os cilindros de nitrogênio Special Springs podem garantir uma duração de **200.000 metros lineares** de curso. Condições criticas ou causas externas que possam causar mau funcionamento de trabalho pode reduzir a duração de uma forma significativa. A garantia é válida durante o período indicado dentro de **2 anos** até a data de compra. Ou qualquer uso diferente respeito das prescrições e orientações fornecidas e especificada com os produtos, ou danos mecânicos causaria a decadência garantia imediata.

**Termos legais de garantia em [www.specialsprings.com](http://www.specialsprings.com)**



# USER INFORMATION

(i)

**IT** TUTTI i cilindri ad azoto SPECIAL SPRINGS soddisfano i requisiti previsti dalla Direttiva Europea sulle attrezzature a pressione 2014/68/EU, che si applica nell'Unione Europea dal 19 Luglio 2016.

Questa Direttiva regolamenta e definisce come attrezzature a pressione i recipienti, le tubazioni e gli accessori sottoposti a una pressione massima ammissibile PS superiore a 0,5 bar.

Più specificatamente, la Direttiva 2014/68/EU prevede la classificazione in categorie e l'obbligo di marcatura CE con il numero identificativo del produttore per le attrezzature il cui risultato della pressione P (bar) x il volume del fluido Vo (dm<sup>3</sup>) sia pari o superiore a 50. La marcatura CE è obbligatoria per le Categorie II e III, ma facoltativa per la Categoria I.

Per tutti i cilindri a gas il cui prodotto P x Vo è inferiore a 50 si applica l'Articolo 4.3 della Direttiva e non sono marcati CE.

**EN** ALL Special Springs nitrogen cylinders fulfill the requirements of the European directive concerning pressure equipment (2014/68/EU), applied in the European Union from 19th July 2016.

This directive sets out the standards for pressure equipment and defines them as vessels, piping and accessories subject to a maximum allowable pressure PS greater than 0,5 bar.

In particular, according to the directive 2014/68/EU, pressure equipments are classified by category and they shall bear the CE marking with the identification number of the manufacturer when the result of pressure P(bar) X fluid volume Vo(dm<sup>3</sup>) is 50 or more. The CE marking is mandatory for Categories II and III, but discretionary for Category I.

All gas cylinders which result of P x Vo is less than 50 are subject to Article 4.3 of the same directive and they do not bear the CE marking.

**DE** Alle Stickstoff-Gasdruckfedern von Special Springs erfüllen die Forderungen der ab dem 19. Juli 2016 in der Europäischen Union anzuwendenden Richtlinie 2014/68/EU über die Druckgeräte. Diese Richtlinie legt die Anforderungen an die Druckgeräte fest und definiert diese als Behälter, Rohrleitungen und Ausrüstungsteile mit einem max. zulässigen inneren Überdruck (PS) von mehr als 0,5 bar.

Im Einzelnen werden Druckgeräte gemäß der Richtlinie 2014/68/EU in Kategorien eingestuft und müssen mit der CE-Kennzeichnung und der Identifikationsnummer des Herstellers beschriftet werden, wenn der errechnete Wert des Produktes von Druck (P) multipliziert mit dem Befüllungsvolumen Vo (dm<sup>3</sup>) größer als 50 ist. Die CE-Kennzeichnung ist für die Kategorien II und III zwingend, jedoch nicht für die Kategorie I. Die Gasdruckfedern, bei denen der errechnete Wert des Produktes von Druck (P) multipliziert mit dem Befüllungsvolumen Vo (dm<sup>3</sup>) kleiner als 50 ist, tragen gemäß dem Artikel 4.3 der genannten Richtlinie keine CE-Kennzeichnung.

**FR** TOUS les cylindres-ressorts à l'azote de SPECIAL SPRINGS satisfont aux prescriptions de la Directive Européenne sur les équipements sous pression 2014/68/EU, qui s'applique dans l'Union Européenne à partir du 19 juillet 2016.

Cette Directive fixe les exigences envers les équipements sous pression et les définit comme les récipients, les tuyauteries et les accessoires soumis à une pression maximale admissible PS supérieure à 0,5 bar.

Plus spécifiquement, la Directive 2014/68/EU prévoit la classification en catégories et l'obligation du marquage CE avec le numéro d'identification du fabricant pour les équipements dont le résultat de la pression P (bar) X le volume du fluide Vo (dm<sup>3</sup>) est de 50 ou plus. Le marquage CE est obligatoire pour les catégories II et III, mais facultatif pour la catégorie I.

Tous les cylindres-ressorts à l'azote dont le produit de P X Vo est moins de 50 sont réglementés par l'article 4.3 de la même directive et ne portent pas le marquage CE.

**ES** TODOS los cilindros de nitrógeno SPECIAL SPRINGS cumplen con los requerimientos de la Directiva Europea sobre los equipos a presión 2014/68/EU, que se aplica en toda la Unión Europea a partir del 19 de julio de 2016.

Esta Directiva reglamenta y define como equipos a presión los recipientes, las tuberías y los accesorios sometidos a una presión máxima admisible PS superior a 0,5 bar.

Más concretamente, la directiva 2014/68/EU prevé la clasificación en categorías y la obligación del marcado CE con el número identificativo del fabricante para los equipos cuyo resultado de la presión P (bar) x el volumen del fluido Vo (dm<sup>3</sup>) sea de 50 o más. El marcado CE es obligatorio para las categorías II y III, pero facultativo para la categoría I.

Todos los cilindros de nitrógeno cuyo resultado P x V es menor de 50 están sujetos al artículo 4.3 de la directiva y no llevan el marcado CE.

**PT** TODOS os cilindros de nitrogénio Special Springs satisfazem os requisitos da Diretiva Europeia para equipamentos sob pressão 2014/68/EU, que se aplica na União Europeia a partir de 19 de julho de 2016.

Esa Diretiva regulamenta os equipamentos sob pressão e os define como os recipientes, os tubagens e os acessórios sujeitos a uma pressão máxima admissível PS superior a 0,5 bar.

Em particular, a directiva 2014/68/EU prevê a classificação em categorias e a obrigação da marcação CE com o número de identificação do fabricante para os equipamentos cujo o resultado de pressão P (bar) X volume fluido Vo(dm<sup>3</sup>) é igual ou superior a 50. A marcação CE é obrigatória para as categorias II e III, mas discricionária para a categoria I.

Todos os cilindros de nitrogénio, através da qual resultam P x Vo é inferior a 50 estão sujeitos ao artigo 4.3 da mesma directiva e não ostentam a marcação CE.

CE  
PED  
2014/68/EU

**IT** Qualora, dopo un lungo funzionamento o per applicazioni particolarmente gravose, si verificassero delle perdite di pressione, significa che le tenute hanno iniziato ad usurarsi o sono state danneggiate. E' quindi possibile, con l' uso di appositi utensili e kits ed il supporto di specifici video e dettagliate istruzioni, ripristinare le condizioni originarie di tenuta e guida. Solo personale qualificato dovrebbe eseguire la manutenzione. Eventuali errori possono essere causa di gravi rischi per la sicurezza o limitare la durata dei cilindri. Prima di eseguire qualsiasi intervento scaricare completamente la pressione e assicurare che lo stelo sia completamente compresso nel corpo.

**EN** If pressure losses occur after extended use or particularly heavy applications, this indicates that the sealing gaskets are worn or damaged. Using special tools and kits, and with the support of videos and detailed instructions, it is possible to restore the original seal and guide conditions. Maintenance must only be conducted by qualified personnel. Errors would cause serious injury or reduce the working life of the cylinders. Before carrying out any work on the system, fully exhaust all pressure and ensure that the rod is fully retracted into the body.

**DE** Wird nach langer Betriebstätigkeit oder besonders beanspruchender Verwendung ein Druckverlust festgestellt, bedeutet dies, dass die Dichtungen allmählich abgenutzt sind oder beschädigt wurden. Es ist mit Hilfe von zweckmäßigem Werkzeug oder Sets sowie spezifischen Videos und detaillierten Anweisungen möglich, die Ausgangsbedingungen von Dichtung und Führung wiederherzustellen. Die Wartung sollte nur von qualifiziertem Personal vorgenommen werden. Etwaige Fehler können schwerwiegende Sicherheitsrisiken hervorrufen oder die Lebensdauer der Zylinder einschränken. Entladen Sie den Druck und stellen Sie sicher, dass der Schaft komplett in den Körper eingeführt ist, bevor Sie Eingriffe vornehmen.



**FR** Si des pertes de pression se produisent après un long fonctionnement ou avec des applications particulièrement lourdes, cela signifie que les joints de rétention ont commencé à s'user ou qu'ils sont endommagés. L'utilisation d'outils et de kits appropriés, ainsi que le support de vidéos spécifiques et d'instructions détaillées permettront de rétablir les conditions d'origine de rétention et de guidage. La maintenance doit être effectuée uniquement par du personnel qualifié. Les éventuelles erreurs peuvent engendrer de graves risques pour la sécurité ou limiter la durée de vie des cylindres. Avant d'effectuer toute opération, décharger complètement la pression et s'assurer que la tige soit complètement comprimée dans le corps.

**ES** Si, después de mucho tiempo funcionando, o en caso de aplicaciones muy pesadas, se produjeseen pérdidas de presión, significa que las guarniciones han comenzado a desgastarse o han sufrido algún desperfecto. En esos casos es perfectamente posible restablecer las condiciones originales de la guarnición o la guía mediante kits de herramientas especiales y vídeos de instrucciones específicas. El mantenimiento debe ser efectuado únicamente por personal cualificado. Cualquier error podría causar graves riesgos de seguridad o limitar la vida útil de los cilindros. Antes de cualquier reparación, descargar completamente la presión y asegurarse de que el vástago quede completamente

**PT** No caso em que, após um longo funcionamento ou por aplicações particularmente gravosas, se verifiquem perdas de pressão, isso significa que os vedantes começaram a desgastar-se ou foram danificadas. Portanto, com a utilização dos utensílios e dos conjuntos, com o apoio de vídeos específicos e de instruções detalhadas é possível restabelecer as condições originais de estanquidade e guidamento. A manutenção só deve ser executada por pessoal qualificado. Erros eventuais podem ser a causa de riscos graves para a segurança ou limitar a duração dos cilindros. Antes de executar qualquer intervenção, descarregar completamente a pressão e assegurar-se de que o embolo recolhido.

Download step-by-step guide instructions at: <http://www.specialsprings.com>

PED  
2014/68/EU



**IT** Come previsto dalle linee guida della direttiva PED 2014/68/EU l'azienda che provvede alla manutenzione dei cilindri marchiati CE dal fabbricante ( $P \times Vo =/ > 50$ ) si assume la completa responsabilità di far riesaminare gli stessi da un ente di certificazione accreditato. Diversamente tali manutenzioni potranno essere effettuate esclusivamente da Special Springs.

**EN** As prescribed by the guidelines of PED 2014/68/EU, the company taking care of the maintenance for cylinders laser marked CE by the producer ( $P \times Vo =/ > 50$ ), must get them checked by a certified body. Otherwise, the maintenance can be carried out exclusively by Special Springs.

**DE** Wie in der Richtlinie PED 2014/68/EU vorgeschrieben übernimmt die Firma, die die Instandhaltung von Gasdruckfedern durchführt, die vom Hersteller mit CE-Kennzeichnung versehen worden sind ( $P \times Vo =/ > 50$ ), die volle Verantwortung dafür, diese von einer zugelassenen Zertifizierungsanstalt nachprüfen zu lassen. Andernfalls können diese Instandhaltungsarbeiten ausschließlich von Special Springs durchgeführt werden.



**FR** Selon le mode prévu par les indications de la directive PED 2014/68/EU, l'entreprise qui s'occupe de l'entretien des cylindres marqués CE par le producteur ( $P \times Vo =/ > 50$ ), assume la responsabilité de les faire réexaminer par un institut de certification qualifié. Autrement, les entretiens peuvent être effectuées exclusivement par Special Springs.

**ES** Como las indicaciones de la directiva PED 2014/68/EU estipulan, la empresa que provee al mantenimiento de los cilindros grabado CE por el productor ( $P \times Vo =/ > 50$ ), se hace cargo de que una empresa certificada y capacitada les controle. De otra manera los mantenimientos pueden ser llevado exclusivamente por Special Springs.

**PT** De acordo com as directrizes PED 2014/68/EU a fabrica que fornece a manutenção dos cilindros com a marca CE do fabricante ( $P \times Vo =/ > 50$ ) assume a responsabilidade de reexaminar os mesmos por uma entidade de certificação creditada. De outra forma tais manutenções poderão ser efectuadas exclusivamente pela Special Springs.



# USER INFORMATION



## How to Order



## Maintenance kits



**IT** Se il codice Man. Code non è riportato sul cilindro: 39BM + Codice cilindro completo.

**EN** If Man. Code is not indicated on the cylinder, order: 39BM + complete Part Number.

**DE** Wenn Man. Code auf der Gasdruckfeder nicht vorhanden, bestellen Sie 39BM + vollständige Artikelnummer.

**FR** Si le Man. Code n'est pas indiqué en le cylindre, ordonnez 39BM + Numéro d'Article complet.

**ES** Si el Man. Código no está indicado en el cilindro, ordenar 39BM + Código completo del Producto.

**PT** Se a referencia Man Code não estiver escrita no cilindro, favor solicitar 39BM + Código do Produto completo.

**EXAMPLE: 39BMRV6600-050 A**

**IT** Se presente nel cilindro, riportare il codice Man. Code in fase di ordinazione.

**EN** If Man. Code is indicated on the cylinder, specify it on the order.

**DE** Wenn Man. Code auf der Gasdruckfeder vorhanden, bitte in der Bestellung angeben.

**FR** Si le Man. Code est indiqué en le cylindre, précisez-le dans l'ordre.

**ES** Si el Man. Code está indicado en el cilindro, especificarlo en el orden.

**PT** Se indicado no cilindro, indique o Man. Code na ordem.

**EXAMPLE: 39BMRV06600C**

**IT** Kit include: Boccola assemblata, Valvola unidirezionale, lubrificante e grasso, Istruzioni di montaggio.

**EN** Kit contains: Assembled bushing, one way valve, lubricant and grease, instructions sheet.

**DE** Das Set beinhaltet: montierte Buchse, Rückschlagventil, Schmieröl und Schmierfett, Montageanleitung.

**FR** Lekitcomprend: Douilleassemblée, Soupapeàsensunique, lubrifianteetgrasse, Instructionspourlemontage.

**ES** El Kit contiene: casquillo ensamblado, Válvula unidireccional, lubricante y grasa, Instrucciones de montaje.

**PT** O Kit contém: Bucha ensamblada, Válvula unidirecional, lubrificante e graxa, Instruções de montagem.



**IT** Per una maggiore sicurezza di utilizzo, consegnare sempre i fogli di istruzioni e uso allegati ai cilindri e agli accessori Special Springs insieme alle attrezature.

**EN** For a safer use, always provide all tools together with the instruction sheets included with Special Springs cylinders and accessories.

**DE** Für eine sicherere Verwendung, bitte liefern Sie immer zusammen mit dem Werkzeug die Betriebsanleitung, die den Gasdruckfedern und Zubehörteile von Special Springs beiliegt, mit.

**FR** Pour une majeure sécurité d'utilisation, veuillez fournir toujours avec les outils la fiche d'instructions livrée avec les ressorts gaz et les accessoires de Special Springs.

**ES** Para una utilización más segura, por favor entregue siempre todas las herramientas con la hoja de instrucciones suministrada con los cilindros de nitrógeno y los accesorios de Special Springs.

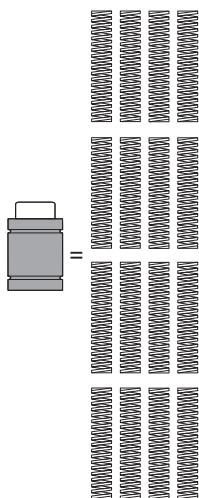
**PT** Para uma utilização mais segura, por favor entregue sempre todas as ferramentas com a folha de instruções fornecida com os cilindros e os acessórios de Special Springs.



## BENEFITS

## RESULT

### Less Space



Notevole riduzione della superficie, dello spazio in altezza e del volume occupato. Eliminazione dispositivi di precarico e guidaggio.

Considerable reduction of the required surface, height and volume. No need for retaining and pre-load devices.

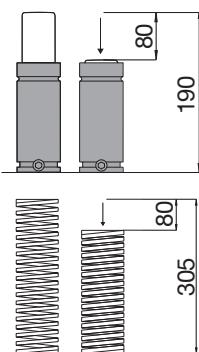
Deutliche Reduzierung des Platzbedarfs. Vorrichtungen zum Vorspannen und Führen werden nicht benötigt.

Réduction importante de la surface, de la hauteur et du volume occupés. Élimination de dispositifs de pré-charge et guidage.

Notable reducción de la superficie, de la altura y del volumen ocupados. Eliminación de dispositivos de precarga y guía.

Redução notável da superfície, da altura e do volume ocupados. Eliminação de dispositivos de pré-carga e guidamento.

### Lower Height



Notevole riduzione degli ingombri in altezza a parità di forza e corsa. Costruzione dello stampo più compatta.

Considerable height reduction for the same working deflection and force. Compact tool construction.

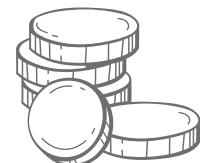
Wesentliche Reduzierung des Höhenbedarfs bei gleichem Hub und gleicher Kraft. Kompaktere Werkzeugkonstruktion.

Réduction importante des encombrements en hauteur avec une course et une force équivalente. Construction plus compacte du moule.

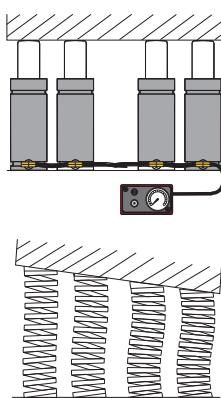
Notable reducción de la altura con igual fuerza y carrera. Construcción más compacta del molde.

Redução notável em altura com igual força e corsu. Costrução mais compacta da Ferramenta.

### Save Money



### Controlled Force



Forza bilanciata e posizionata dove richiesto. Visualizzazione continua della pressione e costante qualità dei pezzi stampati. Maggiore durata degli utensili.

The force is balanced and positioned where required. Pressure is always visible and quality of molded parts is constant. Longer life for tools.

Die Kraft ist stets ausgeglichen und positionierbar an den erforderlichen Stellen. Ständige Anzeige des Betriebsdrucks und konstante Qualität der zu fertigenden Teile. Längere Lebensdauer der Werkzeuge.

La force est équilibrée et positionnée là où elle est exigée. Visualisation continue de la pression et qualité constante des pièces moulées. Durée de vie majeure des outils.

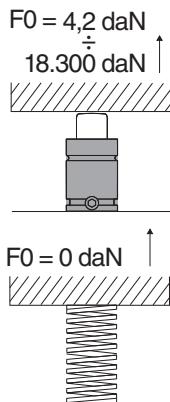
Fuerza equilibrada y posicionable donde se precisa. Visualización continua de la presión y calidad constante de las piezas moldeadas. Mayor duración de las herramientas.

Força equilibrada e posicionáve onde é necessária. Visualização contínua da pressão e constante qualidade das peças estampadas. Maior duração das ferramentas.

## BENEFITS

## RESULT

### Large initial Forces



Nessun precarico e maggiore facilità di applicazione

No pre-loading needed. Easier and quicker fitting.

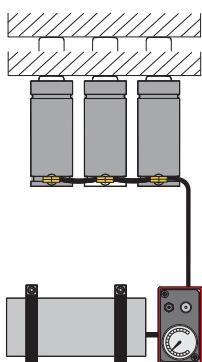
Einfacher Einbau, da externe Vorspannung nicht benötigt wird

Elimination de la pré-charge et application plus facile.

Eliminación de la precarga y mayor facilidad de aplicación.

Eliminação da pré-carga e maior facilidade de aplicação.

### Almost Constant



Migliore controllo e riduzione dell'incremento della forza. Migliore qualità dei pezzi stampati e minori scarti di produzione.

Better control and reduction of force increase. Better quality of molded parts and lower rejection rate in production.

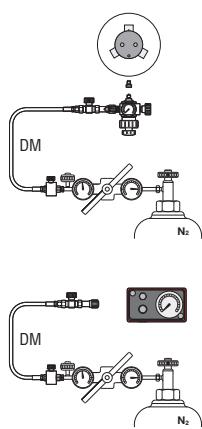
Bessere Kontrolle und Reduzierung der Krafterhöhung. Bessere Qualität der fertigen Werkstücke und weniger Ausschuss bei der Produktion.

Meilleur contrôle et réduction de l'augmentation de la force. Une meilleure qualité des pièces moulées et une quantité inférieure de pièces rejetées en production.

Mejor control y reducción del aumento de la fuerza. Mejor calidad de las piezas moldeadas y menos piezas rechazadas en producción.

Melhor controlo e redução do incremento da força. Melhor qualidade das peças estampadas e menos peças rejeitadas na produção.

### Adjustable Forces



Forze regolabili e flessibilità d'uso.

Adjustable forces and flexible use.

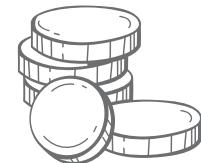
Einstellbare Kräfte und flexibler Einsatz.

Forces réglables et flexibilité d'utilisation.

Fuerzas regulables y flexibilidad de utilización.

Forças reguláveis e flexibilidade de utilização.

### Save Money



# HOW TO READ THE CATALOG



## SAMPLE PAGE

1

**SC 150**

ISO 11901 - 1 B8 3180 220 000 001(MB)	VDI 3003 E24.54.815.G (PSA)	075.90.55 (FCA) EM24.54.700 (Renault)	B2 4006 (BMW) 39D 878 (VW)
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2



4



OSAS + OSM = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**ACTIVE SAFETY****easy MANIFOLD**

p. 211



OSAS



USAS



OPAS

7

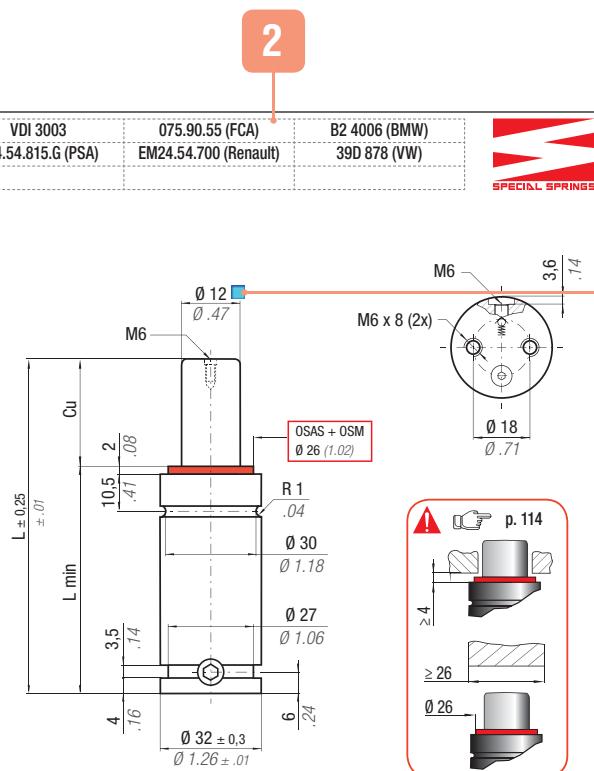
8

9

10

11

12

N<sub>2</sub>°F  
32  
-176°C  
0  
80ΔP  
± 0,33 %/°CP<sub>max</sub>  
150 bar  
2175 psiP<sub>min</sub>  
20 bar  
290 psiS  
1,13 cm<sup>2</sup>  
0.175 in<sup>2</sup>SPM  
~ 80 - 100  
(at 20°C)Max Speed  
1,8 m/sMaintenance kit  
39BMSC00150E

3

5

6

13

CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> * End force daN lb	F <sub>1p</sub> ** End force daN lb	V <sub>0</sub>		PED 2014/68/EU
SC 150 - 010 - D	10	0.39	70	2.76	60	2.36	191	429	✓
SC 150 - 013 - D	12,7	0.51	75,4	2.97	62,7	2.47	194	435	✓
SC 150 - 016 - D	16	0.63	82	3.23	66	2.60	197	442	✓
SC 150 - 025 - D	25	0.98	100	3.94	75	2.95	202	455	✓
SC 150 - 038 - D	38	1.50	126	4.96	88	3.46	207	465	✓
SC 150 - 050 - D	50	1.97	150	5.91	100	3.94	209	471	✓
SC 150 - 063 - D	63,5	2.48	177	6.97	113,5	4.47	211	475	✓
SC 150 - 080 - D	80	3.15	210	8.27	130	5.12	213	479	✓
SC 150 - 100 - D	100	3.94	250	9.84	150	5.91	214	482	✓
SC 150 - 125 - D	125	4.92	300	11.81	175	6.89	216	485	✓

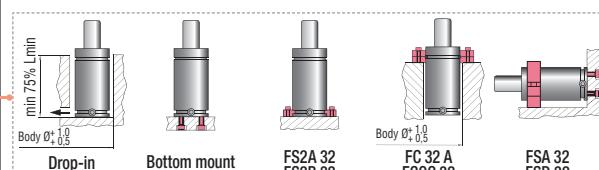
14

15

16

17

18



### HOW TO ORDER

(10 pcs) SC 150-050-D  
(10 pcs) SC 150-050-D-N

Special Springs

19

116 - 017

20



# HOW TO READ THE CATALOG

<b>1</b>	Modello di cilindro ad azoto Gas spring model Gasdruckfeder Modell Modèle de Ressorts Gaz Modelo de cilindro de nitrógeno Modelo de cilindro de nitrogênio	<b>2</b>	Standard internazionali / costruttori auto ( ISO, VDI, ecc.) International / Automotive Standards ( ISO, VDI, ecc.) Internationale / Automobil-Standards ( ISO, VDI, ecc.) Standards internationaux / automobiles ( ISO, VDI, ecc.) Estándares internacionales / automóvil ( ISO, VDI, ecc.) Padrões internacionais / automóvel ( ISO, VDI, ecc.)
<b>3</b>	Modifica rispetto al catalogo precedente > see page 2 Modification respect to the former catalog >see page 2 Modification restet au catalogue précédent > voir page 2 Veränderungen gegenüber den alte Katalog > Siehe Seite 2 Cambios en comparación con el catálogo anterior > ver página 2 Alterações em comparação com o catálogo anterior > ver página 2	<b>4</b>	Raschiatore secondario applicabile Secondary Wiper can be mounted Sekundärabstreifer montierbar Joint racleur secondaire peut être monté Rascador secundario montable Raspador secundário montável
<b>5</b>	Dispositivi di sicurezza presenti nel modello Safety devices provided on the model Anwesende Sicherheitseinrichtungen am Modell. Dispositifs de sécurités présents sur le modèle. Dispositivos de seguridad disponibles en el modelo. Dispositivos de segurança disponíveis no modelo.	<b>6</b>	Gas di caricamento Pressure medium Druckgas Gaz de chargement Gas de carga Gás de carga
<b>7</b>	Temperatura di esercizio Working temperature Betriebstemperatur Température de fonctionnement Temperatura de funcionamiento Temperatura de funcionamento	<b>8</b>	$\Delta P / \Delta t$
<b>9</b>	Pressione max di caricamento Max charging pressure Maximaler Ladedruck Pression de chargement maximum Presión máx de carga Pressão máxima de carga	<b>10</b>	Pressione min. di caricamento Min charging pressure Minimaler Ladedruck Pression de chargement minimum Presión mín de carga Pressão mínima de carga
<b>11</b>	Area di tenuta stelo/pistone Rod/piston seal area Dichtungsbereich Kolbenstange/Kolben Zone d'étanchéité tige/piston Área de estanqueidad vástagos/pistón Área de estanquidade do embolo/pistão	<b>12</b>	Cicli / minuto Strokes / minute Hube / Minute Cycles / minute Cyclos / minuto Pancadas / minuto
<b>14</b>	Forza iniziale a 20°C Initial force at 20°C Ausgangsleistung bei 20°C Force initiale a 20°C Fuerza inicial à 20°C Força inicial a 20°C	<b>15</b>	Forza finale isotermica Isothermal end force Isothermische Endfestigkeit Force finale isothermique fuerza final isotérmica força final isotérmica
<b>16</b>	Forza finale politropica Polytropic end force polytropische Endfestigkeit force finale politrophique fuerza final polítrópica força final politrópica	<b>17</b>	Volume iniziale Initial gas volume Ausgangswert Gasvolumen Volumen inicial de gas Volume de gaz initial Volume de gás inicial
<b>18</b>	Classificazione PED PED classification PED Einstufung Classification PED Clasificación PED Classificação PED	<b>19</b>	Fissaggi Fixings Befestigungen Fixé Bridas Fixação
		<b>20</b>	Indice di revisione pagina Page review index Index der Seiteüberprüfung Index de revue de page Índice de revisión de página Índice de revisão de página
<p>Tutte le dimensioni senza tolleranza si intendono nominali. All dimensions are nominal unless tolerance is stated. Alle Massangaben ohne Toleranzen sind Nennmasse.</p>		<p>Sauf spécifications de tolérances, toutes les dimensions sont des valeurs nominales. Todas las dimensiones son nominales excepto cuando se indica la tolerancia. Todas as medidas são nominais excepto quando la tolerancia é mencionada.</p>	

# SELECTION TAB



		42 50	70 90	150 200	260 320	360 470	500 680	740	900 1000	1060 1410	1530 2000
12	M 50										
15		M 70									
M 16 x 1,5	NG 16 x 1,5 NE 16 x 1,5										
M 16 x 2	NE 16 x 2										
19		M 90 MS 90	MP 150 RV 170 RS 170								
M 24 x 1,5		M 90 TBM M 90 TEM	NG 24 x 1,5 NE 24 X 1,5								
1"- 8 THD		M 90 TBI									
25			M 200 MS 200	MP 300 ML 300 RV 320 RS 320	KE 400						
32			SC 150	M 300 H 300	RV 350 RS 350 RT 350	ML 500 MP 500 MQ 700	KE 750				
38				SC 250	H 500 RV 500 RS 500 RT 500			ML 1000 MP 1000	KE 1000		
M 38 x 1,5				SCF 250	HF 500						
45					S 500 SC 500			H 700 RV 750 RS 750 RF 750 RT 750 RG 750			
50								SC 750 S 750	H 1000 RV 1000 RS 1000 RF 1000 RT 1000 RG 1000	RV 1200 RS 1200 RF 1200 RT 1200	KE 1800 ML 1800 MP 2000
63											RV 1500 RS 1500 RF 1500 RT 1500 RG 1500 H 1500
75											S 1500 SC 1500 LS 1500



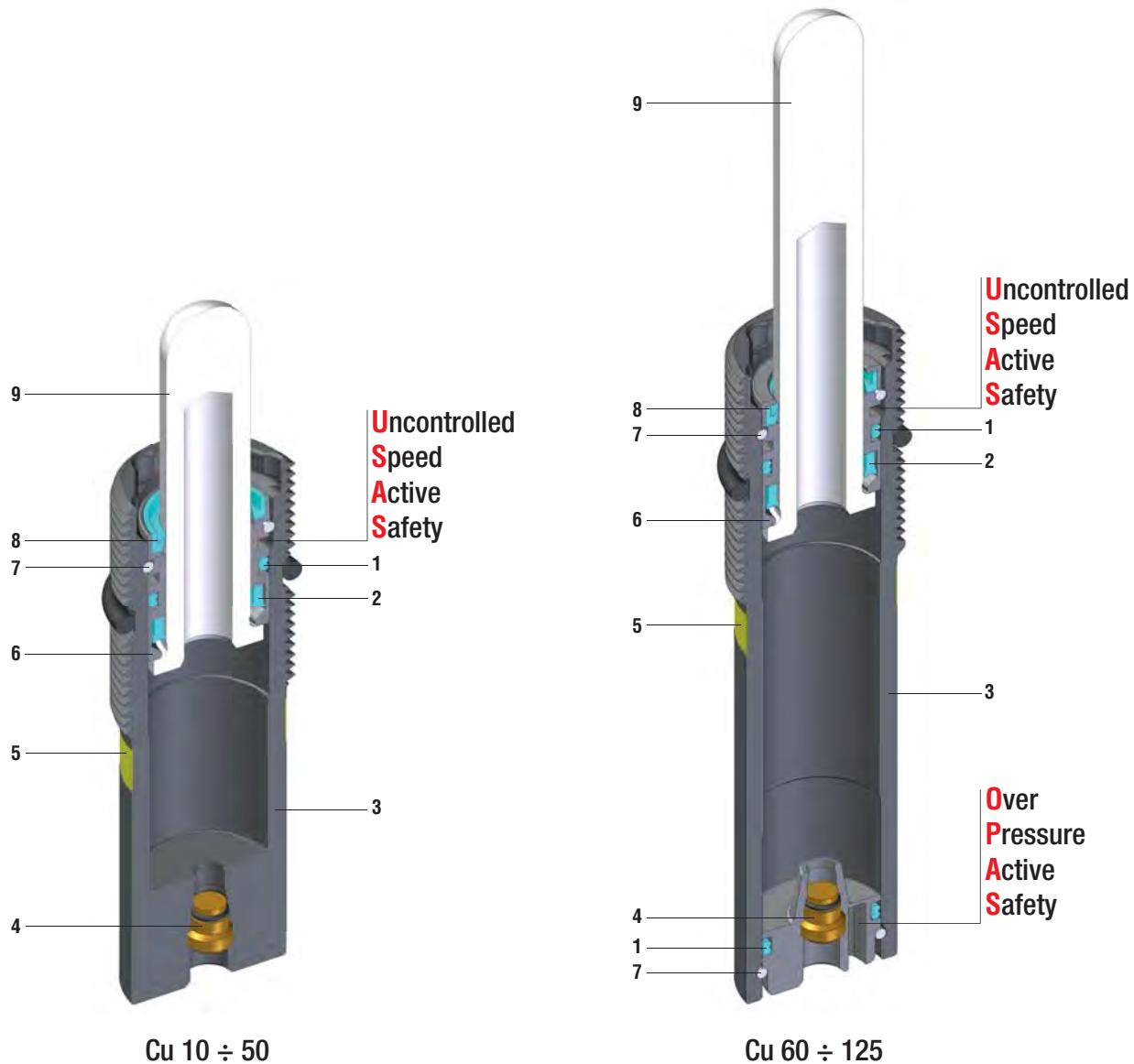
# SELECTION TAB

		2035 2385	2830 3000	3180	4240	4418 4980	6630	7540 7700	9540	10600 12720	18400 19910
63											
75	H 2400 LS 2400 RV 2400 RS 2400 RF 2400 RT 2400 RG 2400					KE 4700 ML 4700					
95		LS 3000 S 3000 SC 3000		H 4200 LS 4200 RV 4200 RS 4200 RT 4200 RG 4200				KE 7500 ML 7500			
120					LS 5000 SC 5000	H 6600 LS 6600 RV 6600 RS 6600 RT 6600 RG 6600			KE 12000 ML 12000		
150						SC 7500 LS 7500	H 9500 LS 9500 RV 9500 RS 9500 RT 9500	RV 12000	KE 18500		
195							SC 10000	RV 20000 H 18500			

# NE SERIES

# NG SERIES

VDI VW	BMW	Ford
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Espulsori a gas - Gas ejectors - Federnde Druckstücke  
Éjecteurs de gaz - Ejectores de gas - Ejectores a gás

SEALING	ROD SEAL
DESIGN	BUSH - BODY DESIGN

1	Dual ring seal	6	Bush
2	Rod seal	7	Retaining ring
3	Body	8	Rod wiper
4	Valve	9	Rod (nitrited superfinished)
5	Force color code		

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
NE 16 x 1,5	M 16 x 1,5	M 16 x 1,5	10 - 125	0.39 - 4.92	3 - 42	7 - 95	-	✓	-	-
NE 16 x 2	M 16 x 2	M 16 x 2	10 - 125	0.39 - 4.92	3 - 42	7 - 95	-	✓	-	-
NG 16 x 1,5	M 16 x 1,5	M 16 x 1,5	10 - 100	0.39 - 3.94	3 - 42	7 - 95	-	✓	-	-
NE 24 x 1,5	M 24 x 1,5	M 24 x 1,5	10 - 50	0.39 - 1.97	11 - 170	25 - 382	-	✓	-	-
NE 24 x 1,5	M 24 x 1,5	M 24 x 1,5	60 - 125	2.36 - 4.92	11 - 170	25 - 382	-	✓	✓	-
NG 24 x 1,5	M 24 x 1,5	M 24 x 1,5	10 - 50	0.39 - 1.97	11 - 170	25 - 382	-	✓	-	-
NG 24 x 1,5	M 24 x 1,5	M 24 x 1,5	60 - 100	2.36 - 3.94	11 - 170	25 - 382	-	✓	✓	-

NE  
NG



## HOW TO ORDER

Series

Model

Stroke

Revision code

Force color code

**NE 16x1.5-050-B - RD**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Código del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

<b>IT</b>	Identificazione delle forze iniziali (vedi tab. "force color code"), se non specificata, si intende sempre forza massima YW. Per forze diverse BK + Fo richiesta.
<b>EN</b>	Identification of initial forces (see "force color code" chart), if not specified, it is always intended as maximum force YW. For different forces BK + Fo required
<b>DE</b>	Identifikation der initiales Kräften (siehe tabelle "force color code"), wenn nicht aufgestellt, es ist immer verstanden als maximaler kraft YW. Für verschiedenen Kraften, BK + Fo gebrauchte
<b>FR</b>	Identides forces initiale (voir tabelle "force color code"), si non spécifié, on entend toujours force maximale YW. Pour forces différentes BK + Fo requise
<b>ES</b>	Identificación de las fuerzas iniciales (ver cuadro "force color code"), si no se especifica, se entiende siempre la maxima fuerza YW. Para fuerzas diferentes BK + Fo requerida
<b>PT</b>	Identificação das forças iniciais (ver Tabela "force color code"), se não especificado, é sempre entendido a maxima força YW. Para forças diferentes BK + Fo inquirida

# NE 16 x 1.5

VDI 3004

W-DX35-60M (Ford)

39D 549 (VW)



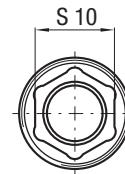
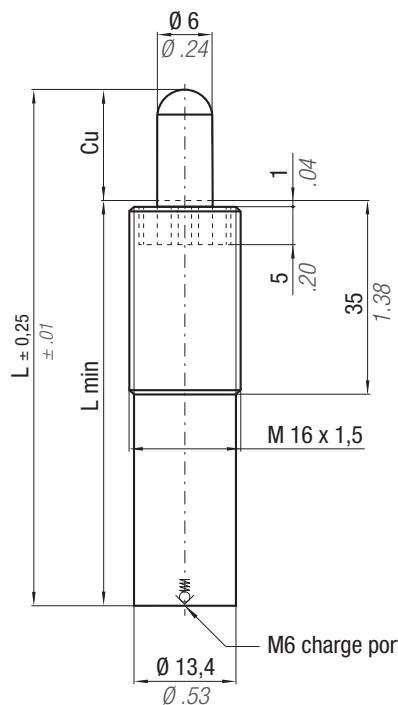
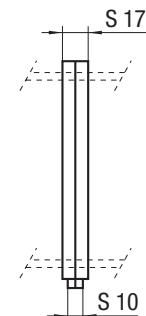
## ACTIVE SAFETY



USAS

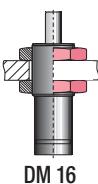
**\* F<sub>1i</sub>** =Isothermal  
end force  
at 100% Cu

p. 16

**\*\* F<sub>1p</sub>** =Polytrophic  
end force  
at 100% Cucod. 39CM01A  
(optional)

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 150 bar 2175 psi	P min 10 bar 145 psi	S 0,28 cm <sup>2</sup> 0,043 in <sup>2</sup>	SPM ~ 50 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable					
CODE	Cu mm	Cu inch	L mm	L inch	L min mm	L min inch	~Kg ~lb	PED 2014/68/EU	Force color code	P bar	P psi	F <sub>0</sub> Initial force + 5% +20°C +68°F	F <sub>1i</sub> End force* daN	F <sub>1p</sub> End force** lb
NE 16 x 1,5-010-B-...	10	0.39	65	2.56	55	2.17	0,05	0.11	PR	12	174	4	9	1,56 x F <sub>0</sub>
NE 16 x 1,5-020-B-...	20	0.79	85	3.35	65	2.56	0,06	0.13	GR	20	290	6	14	1,56 x F <sub>0</sub>
NE 16 x 1,5-030-B-...	30	1.18	105	4.13	75	2.95	0,07	0.15	BU	40	580	11	25	1,56 x F <sub>0</sub>
NE 16 x 1,5-040-B-...	40	1.57	125	4.92	85	3.35	0,07	0.15	RD	75	1088	21	47	1,56 x F <sub>0</sub>
NE 16 x 1,5-050-B-...	50	1.97	145	5.71	95	3.74	0,08	0.18	YW	150	2175	42	95	1,56 x F <sub>0</sub>
NE 16 x 1,5-060-B-...	60	2.36	165	6.50	105	4.13	0,08	0.18	BK	10-150	145-2175	3-42	7-95	1,56 x F <sub>0</sub>
NE 16 x 1,5-070-B-...	70	2.76	185	7.28	115	4.53	0,09	0.20						2,03 x F <sub>0</sub>
NE 16 x 1,5-080-B-...	80	3.15	205	8.07	125	4.92	0,10	0.22						2,03 x F <sub>0</sub>
NE 16 x 1,5-100-B-...	100	3.94	245	9.65	145	5.71	0,11	0.24						2,03 x F <sub>0</sub>
NE 16 x 1,5-125-B-...	125	4.92	295	11.61	170	6.69	0,12	0.26						2,03 x F <sub>0</sub>

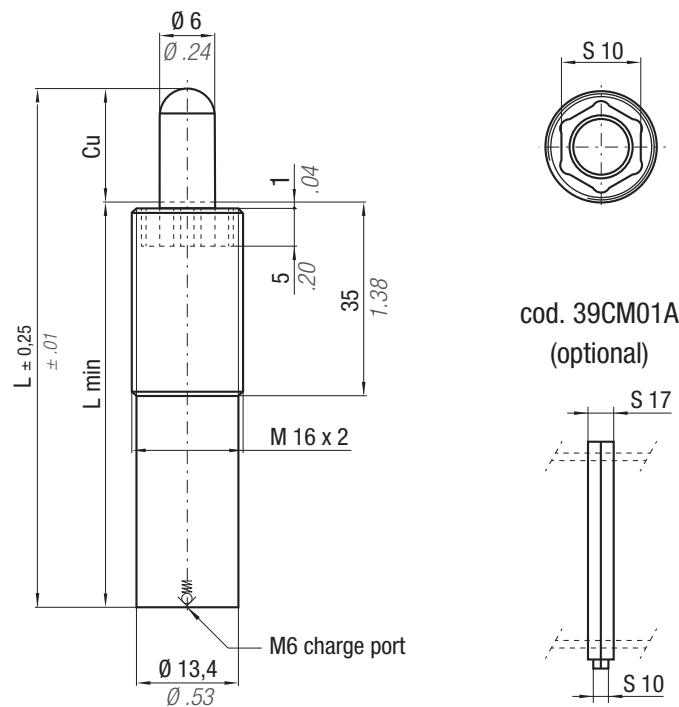
P = nominal charging pressure



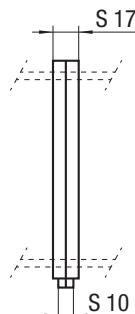
DM 16

## HOW TO ORDER

(10 pcs) NE16x1.5-050-B-YW



**cod. 39CM01A**  
(optional)



\*  $F_{1i}$  =

Isothermal  
end force p. 16

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

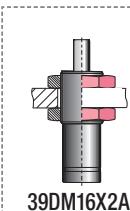
## ACTIVE SAFETY

NE  
NG



	$^{\circ}\text{F}$ 32 - 176	$^{\circ}\text{C}$ 0 80	$\Delta P$ $\pm 0,33 \text { %}/^{\circ}\text{C}$	$P_{\text{max}}$ 150 bar 2175 psi	$P_{\text{min}}$ 10 bar 145 psi	$S$ 0,28 cm <sup>2</sup> 0,043 in <sup>2</sup>	$\text{SPM}$ ~ 50 - 100 (at 20°C)	$\text{Max Speed}$ 1,8 m/s	Maintenance kit		
CODE	Cu	L	L min				Force color code	P	$F_0$ Initial force $\pm 5\%$ +20°C +68°F	$F_{1i}$ End force*	$F_{1p}$ End force**
	mm   inch	mm   inch	mm   inch	~Kg   ~lb				bar   psi	dan   lb		
NE 16 x 2-010-B-...	10   0.39	65   2.56	55   2.17	0,05   0.11	✓						
NE 16 x 2-020-B-...	20   0.79	85   3.35	65   2.56	0,06   0.13	✓						
NE 16 x 2-030-B-...	30   1.18	105   4.13	75   2.95	0,07   0.15	✓						
NE 16 x 2-040-B-...	40   1.57	125   4.92	85   3.35	0,07   0.15	✓						
NE 16 x 2-050-B-...	50   1.97	145   5.71	95   3.74	0,08   0.18	✓						
NE 16 x 2-060-B-...	60   2.36	165   6.50	105   4.13	0,08   0.18	✓						
NE 16 x 2-070-B-...	70   2.76	185   7.28	115   4.53	0,09   0.20	✓						
NE 16 x 2-080-B-...	80   3.15	205   8.07	125   4.92	0,10   0.22	✓						
NE 16 x 2-100-B-...	100   3.94	245   9.65	145   5.71	0,11   0.24	✓						
NE 16 x 2-125-B-...	125   4.92	295   11.61	170   6.69	0,12   0.26	✓						

P = nominal charging pressure



39DM16X2A

## HOW TO ORDER

(10 pcs) NE16x2-050-B-YW

**ACTIVE SAFETY**

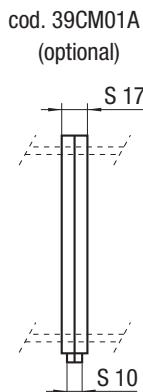
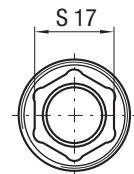
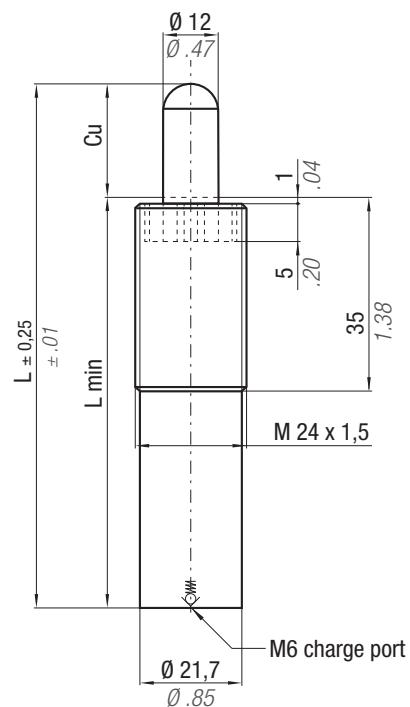
\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

p. 16

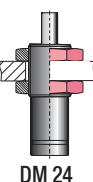
\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP $\pm 0,33\%/{^\circ}\text{C}$	P max 150 bar 2175 psi	P min 10 bar 145 psi	S 1,13 cm <sup>2</sup> 0.175 in <sup>2</sup>	SPM ~ 50 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable		
CODE	Cu	L	L min			PED 2014/68/EU	Force color code	P	F <sub>0</sub> Initial force + 5% +20°C +68°F	F <sub>1i</sub> End force* bar daN	F <sub>1p</sub> End force** psi lb
	mm in	mm in	mm in	~Kg ~lb				bar psi	daN lb		
NE 24 x 1,5-010-B-...	10	0.39	65	2.56	55	2.17	0,16	0.35	✓		
NE 24 x 1,5-020-B-...	20	0.79	85	3.35	65	2.56	0,18	0.40	✓		
NE 24 x 1,5-030-B-...	30	1.18	105	4.13	75	2.95	0,20	0.44	✓		
NE 24 x 1,5-040-B-...	40	1.57	125	4.92	85	3.35	0,23	0.51	✓		
NE 24 x 1,5-050-B-...	50	1.97	145	5.71	95	3.74	0,25	0.55	✓		
NE 24 x 1,5-060-B-...	60	2.36	165	6.50	105	4.13	0,27	0.59	✓		
NE 24 x 1,5-070-B-...	70	2.76	185	7.28	115	4.53	0,29	0.64	✓		
NE 24 x 1,5-080-B-...	80	3.15	205	8.07	125	4.92	0,30	0.66	✓		
NE 24 x 1,5-100-B-...	100	3.94	245	9.65	145	5.71	0,33	0.73	✓		
NE 24 x 1,5-125-B-...	125	4.92	295	11.61	170	6.69	0,35	0.77	✓		

P = nominal charging pressure

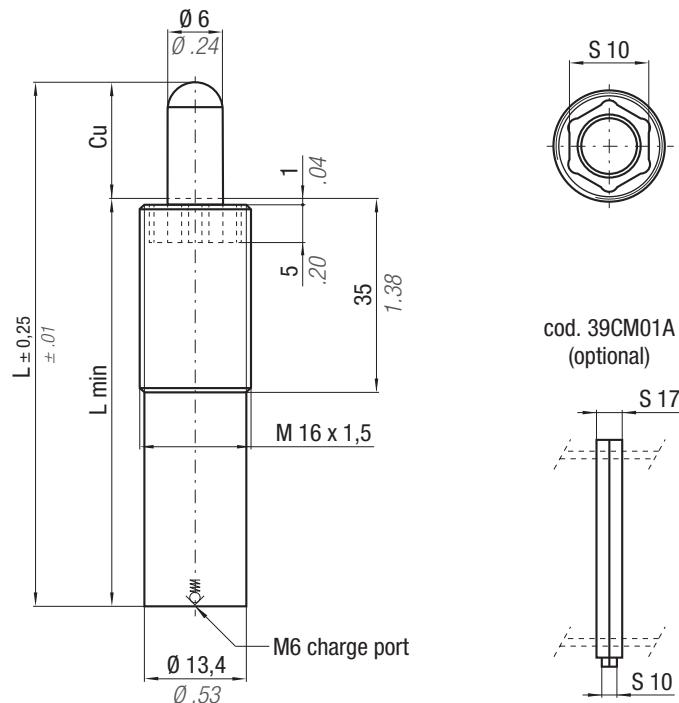

**HOW TO ORDER**

(10 pcs) NE24x1.5-050-B-YW

VDI 3004  
90.25.97 (GM)B2 4036 (BMW)  
90.25.28 (GM)075.90.40 (FCA)  
39D 549 (VW)

W-DX35-60M (Ford)

NG 16 x 1.5

\* F<sub>1i</sub> =Isothermal end force p. 16  
at 100% Cu\*\* F<sub>1p</sub> =

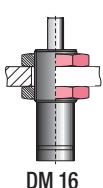
Polytrophic end force at 100% Cu

## ACTIVE SAFETY

NE  
NG

N <sub>2</sub>	°F 32 - 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 10 bar 145 psi	S 0,28 cm <sup>2</sup> 0.043 in <sup>2</sup>	SPM ~ 50 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable			
CODE	Cu mm	Cu inch	L mm	L min inch	~Kg mm	~lb inch	PED 2014/68/EU	Force color code	P bar +20°C +68°F	F <sub>0</sub> Initial force ± 5%	F <sub>1i</sub> End force*	F <sub>1p</sub> End force**
NG 16 x 1.5-010-A...	10	0.39	80	3.15	0,05	0.11	✓					
NG 16 x 1.5-020-A...	20	0.79	100	3.94	0,06	0.13	✓					
NG 16 x 1.5-030-A...	30	1.18	120	4.72	0,07	0.15	✓					
NG 16 x 1.5-040-A...	40	1.57	140	5.51	0,07	0.15	✓					
NG 16 x 1.5-050-A...	50	1.97	160	6.30	0,08	0.18	✓					
NG 16 x 1.5-060-A...	60	2.36	180	7.09	0,08	0.18	✓					
NG 16 x 1.5-070-A...	70	2.76	200	7.87	0,09	0.20	✓					
NG 16 x 1.5-080-A...	80	3.15	220	8.66	0,10	0.22	✓					
NG 16 x 1.5-100-A...	100	3.94	260	10.24	0,11	0.24	✓					

P = nominal charging pressure



## HOW TO ORDER

(10 pcs) NG16x1.5-050-A-YW

# NG 24 x 1.5

VDI 3004	075.90.40 (FCA)	W-DX35-60M (Ford)	90.25.95 (GM)
90.25.96 (GM)	39D 549 (VW)		



## ACTIVE SAFETY

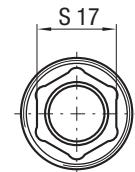
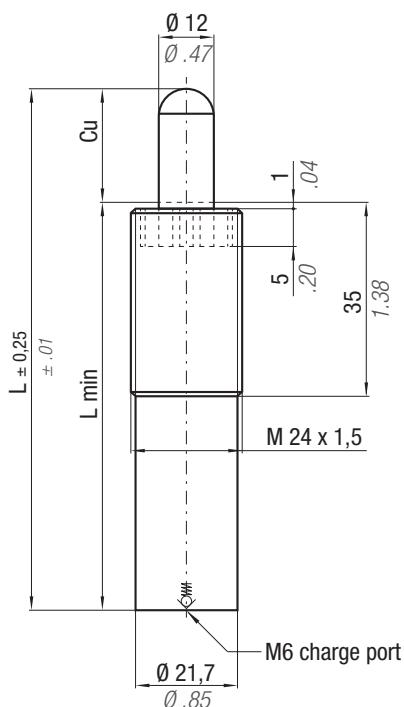
\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

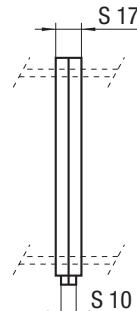
p. 16

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

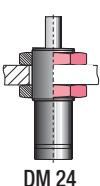


cod. 39CM01A  
(optional)



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP $\pm 0,33\text{ %}/^{\circ}\text{C}$	P max 150 bar 2175 psi	P min 10 bar 145 psi	S 1,13 cm <sup>2</sup> 0,175 in <sup>2</sup>	SPM ~ 50 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable		
CODE	Cu	L	L min			PED 2014/68/EU	Force color code	P	F <sub>0</sub> Initial force + 5% +20°C +68°F	F <sub>1i</sub> End force* daN	F <sub>1p</sub> End force** lb
	mm	inch	mm	inch	mm	inch		bar	psi	lb	
NG 24 x 1,5-010-A-...	10	0.39	80	3.15	70	2.76	0,15	0.33	✓		
NG 24 x 1,5-020-A-...	20	0.79	100	3.94	80	3.15	0,17	0.37	✓		
NG 24 x 1,5-030-A-...	30	1.18	120	4.72	90	3.54	0,19	0.42	✓		
NG 24 x 1,5-040-A-...	40	1.57	140	5.51	100	3.94	0,22	0.49	✓		
NG 24 x 1,5-050-A-...	50	1.97	160	6.30	110	4.33	0,24	0.53	✓		
NG 24 x 1,5-060-A-...	60	2.36	180	7.09	120	4.72	0,26	0.57	✓		
NG 24 x 1,5-070-A-...	70	2.76	200	7.87	130	5.12	0,28	0.62	✓		
NG 24 x 1,5-080-A-...	80	3.15	220	8.66	140	5.51	0,29	0.64	✓		
NG 24 x 1,5-100-A-...	100	3.94	260	10.24	160	6.30	0,31	0.68	✓		

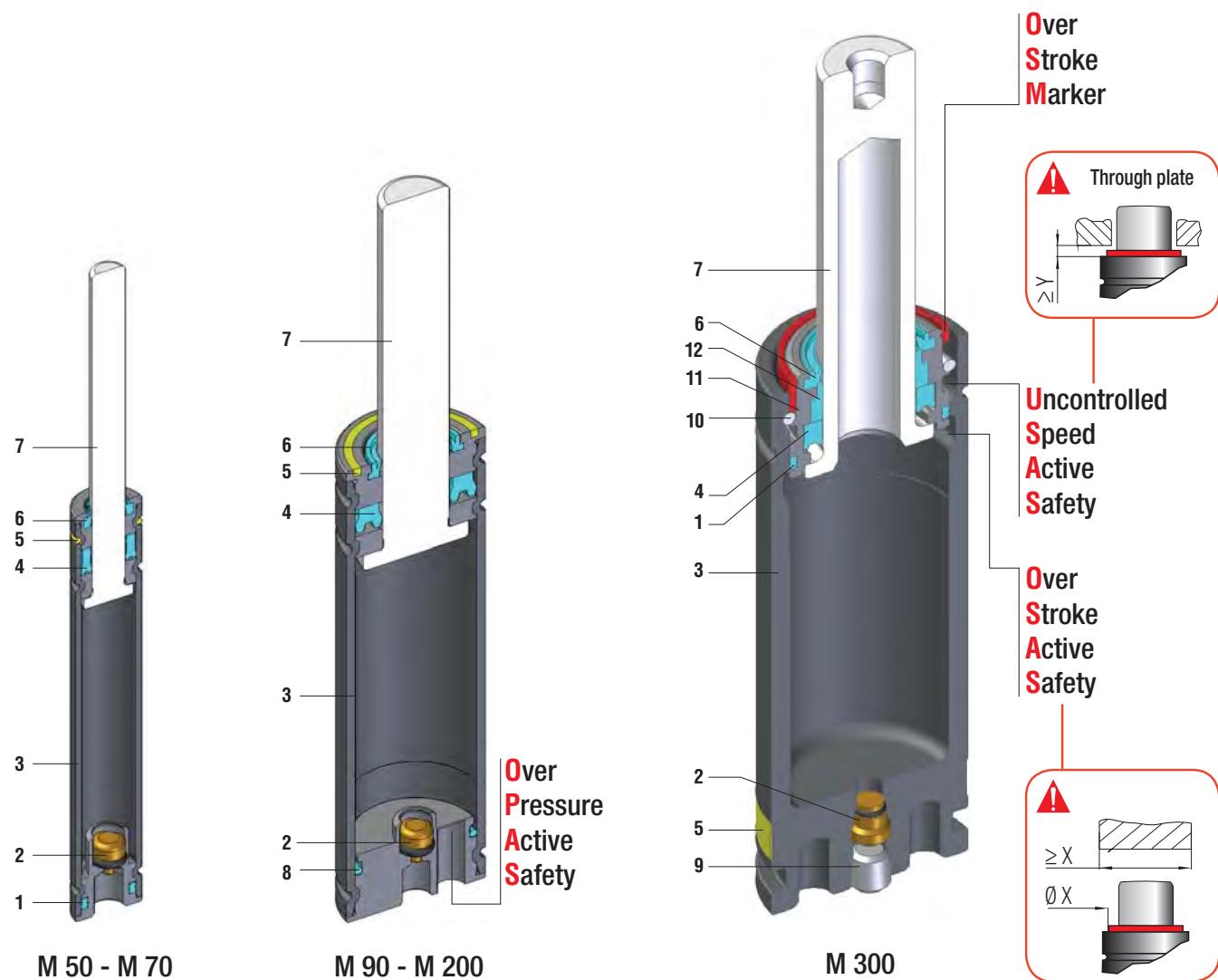
P = nominal charging pressure



## HOW TO ORDER

(10 pcs) NG24x1.5-050-A-BR





Mini cilindri - Mini cylinders - Mini Gasdruckfedern  
 Mini-ressorts - Mini cilindros - Mini-cilindros

<b>SEALING</b>	<b>ROD SEAL</b>	<b>BUSH-BODY DESIGN (M300 only)</b>
<b>DESIGN</b>	<b>RETAINING GROOVE DESIGN</b>	

<b>1</b>	Dual ring seal	<b>5</b>	Force color code	<b>9</b>	Stopper
<b>2</b>	Valve	<b>6</b>	Rod wiper	<b>10</b>	Retaining ring
<b>3</b>	Body	<b>7</b>	Rod (Nitrited Superfinished)	<b>11</b>	Bush
<b>4</b>	Rod seal	<b>8</b>	O-ring	<b>12</b>	Guide ring

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
M 50	12	0.47	7 - 125	0.28 - 4.92	6 - 50	13 - 112	-	-	-	-
M 70	15	0.59	7 - 125	0.28 - 4.92	8 - 70	18 - 157	-	-	-	-
M 90	19	0.75	7 - 125	0.28 - 4.92	5 - 90	11 - 202	-	-	✓	-
M 90 TBM	M 24 X 1,5	M 24 X 1,5	7 - 125	0.28 - 4.92	5 - 90	11 - 202	-	-	✓	-
M 90 TEM	M 24 X 1,5	M 24 X 1,5	7 - 125	0.28 - 4.92	5 - 90	11 - 202	-	-	✓	-
M 90 TBI	1" 8 THD	1" 8 THD	7 - 125	0.28 - 4.92	5 - 90	11 - 202	-	-	✓	-
M 200	25	0.98	7 - 125	0.28 - 4.92	17 - 200	38 - 450	-	-	✓	-
M 300	32	1.26	7 - 125	0.28 - 4.92	80 - 320	180 - 719	✓	✓	-	-



## HOW TO ORDER

Series

Model

Stroke

Revision code

Force color code

**M 90-050-A - RD**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Código del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

- IT** Identificazione delle forze iniziali (vedi tab. "force color code"), se non specificata, si intende sempre forza massima YW. Per forze diverse BK + Fo richiesta.
- EN** Identification of initial forces (see "force color code" chart), if not specified, it is always intended as maximum force YW. For different forces BK + Fo required.
- DE** Identifikation der initiales Kräften (siehe tabelle "force color code"), wenn nicht aufgestellt, es ist immer verstanden als maximaler kraft YW. Für verschiedenen Kraften, BK + Fo gebrauchte
- FR** Identides forces initiale (voir tabelle "force color code"), si non spécifié, on entend toujours force maximale YW. Pour forces différentes BK + Fo requise
- ES** Identificación de las fuerzas iniciales (ver cuadro "force color code"), si no se especifica, se entiende siempre la maxima fuerza YW. Para fuerzas diferentes BK + Fo requerida
- PT** Identificação das forças iniciais (ver Tabela "force color code"), se não especificado, é sempre entendido a maxima força YW. Para forças diferentes BK + Fo inquirida


**ACTIVE SAFETY**
**\* F<sub>1i</sub>** =

 Isothermal  
end force  
at 100% Cu

p. 16

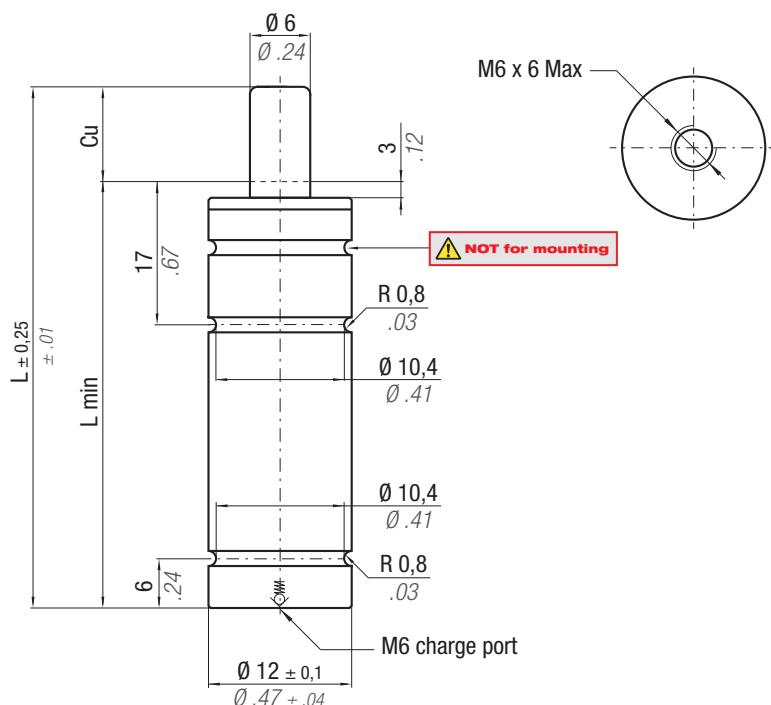
**\*\* F<sub>1p</sub>** =

 Polytrophic  
end force  
at 100% Cu

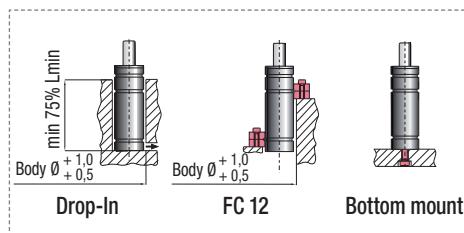
 Collegabile con tubi  
Linkable with hoses  
Anschlussfähig mit Leitungen  
Connectable avec tubes  
Connectable con tubos  
Acompláveis com tubos

Micro 32°

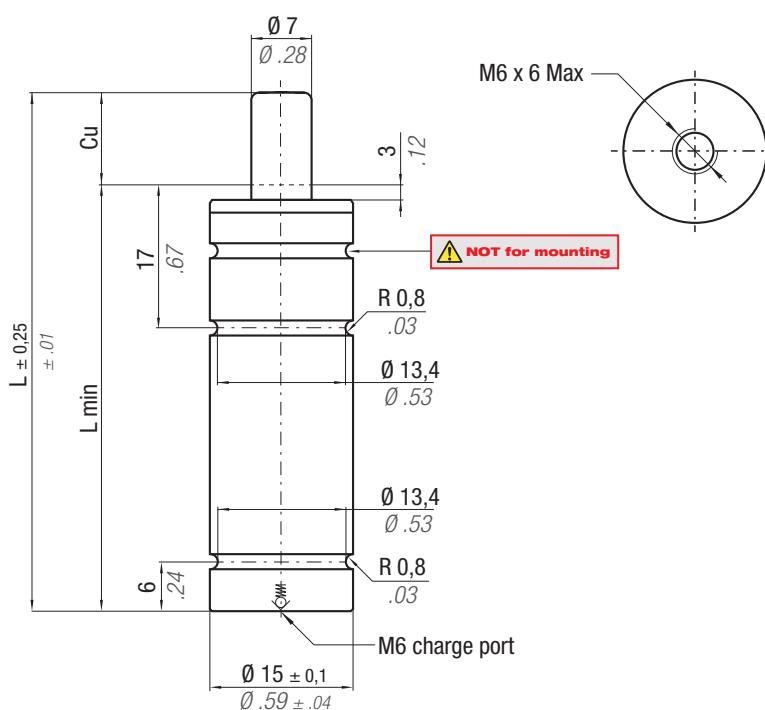
Force color code	P	F <sub>0</sub>
	bar psi	Initial force ± 5% at +20°C +68°F daN lb
GR	45 653	13 29
BU	90 1305	25 56
RD	135 1958	38 85
YW	180 2610	50 112
BK	20-180 290-2610	6-50 13-112



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 180 bar 2610 psi	P min 20 bar 290 psi	S 0,28 cm <sup>2</sup> 0.043 in <sup>2</sup>	SPM ~ 100 - 150 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable
CODE	Cu	L	L min	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>			PED 2014/68/EU
	mm inch	mm inch	mm inch	daN lb	daN lb	cm <sup>3</sup> in <sup>3</sup>	~Kg ~lb		
M50 - 007 - A - ...	7 0.28	56 2.20	49 1.93	1,34 x F <sub>0</sub>	1,56 x F <sub>0</sub>	- -	0,03 0.07	✓	
M50 - 010 - A - ...	10 0.39	62 2.441	52 2.05	1,41 x F <sub>0</sub>	1,67 x F <sub>0</sub>	- -	0,03 0.07	✓	
M50 - 013 - A - ...	12,7 0.50	67,4 2.65	54,7 2.15	1,44 x F <sub>0</sub>	1,72 x F <sub>0</sub>	- -	0,03 0.07	✓	
M50 - 015 - A - ...	15 0.59	72 2.83	57 2.24	1,48 x F <sub>0</sub>	1,79 x F <sub>0</sub>	- -	0,03 0.07	✓	
M50 - 019 - A - ...	19 0.75	80 3.15	61 2.40	1,52 x F <sub>0</sub>	1,85 x F <sub>0</sub>	- -	0,03 0.07	✓	
M50 - 025 - A - ...	25 0.98	92 3.62	67 2.64	1,56 x F <sub>0</sub>	1,92 x F <sub>0</sub>	- -	0,03 0.07	✓	
M50 - 038 - A - ...	38 1.50	118 4.65	80 3.15	1,61 x F <sub>0</sub>	2,01 x F <sub>0</sub>	- -	0,04 0.09	✓	
M50 - 050 - A - ...	50 1.97	142 5.59	92 3.62	1,63 x F <sub>0</sub>	2,05 x F <sub>0</sub>	- -	0,05 0.11	✓	
M50 - 063 - A - ...	63,5 2.50	172 6.77	108,5 4.27	1,61 x F <sub>0</sub>	2,01 x F <sub>0</sub>	- -	0,06 0.13	✓	
M50 - 075 - A - ...	75 2.95	195 7.68	120 4.72	1,63 x F <sub>0</sub>	2,04 x F <sub>0</sub>	- -	0,06 0.13	✓	
M50 - 080 - A - ...	80 3.15	205 8.07	125 4.92	1,63 x F <sub>0</sub>	2,05 x F <sub>0</sub>	- -	0,07 0.15	✓	
M50 - 100 - A - ...	100 3.94	245 9.65	145 5.71	1,65 x F <sub>0</sub>	2,08 x F <sub>0</sub>	- -	0,08 0.18	✓	
M50 - 125 - A - ...	125 4.92	295 11.61	170 6.69	1,67 x F <sub>0</sub>	2,11 x F <sub>0</sub>	- -	0,09 0.20	✓	


**HOW TO ORDER**

(10 pcs) M50-050-A-YW



\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu



p. 16

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



## ACTIVE SAFETY



Anschlussfähig mit Leitungen  
Connectable avec tubes  
Connectable con tubos  
Acompláveis com tubos

Micro 32°

Force color code	P		$F_0$	
	bar	psi	Initial force ± 5% at +20°C +68°F	daN lb
GR	45	653	18	40
BU	90	1305	35	79
RD	135	1958	50	112
YW	180	2610	70	157
BK	20-180	290-2610	8-70	18-157

CODE		Cu		L		L min		$F_{1i}$ * End force daN	$F_{1p}$ ** End force daN	$V_0$ cm <sup>3</sup>	Maintenance kit	PED 2014/68/EU
		mm	inch	mm	inch	mm	inch					
M70 - 007 - A - ...		7	0.28	56	2.20	49	1.93	1,28 x F0	1,47 x F0	-	-	0,04 0,09 ✓
M70 - 010 - A - ...		10	0.39	62	2.44	52	2.05	1,34 x F0	1,56 x F0	-	-	0,05 0,11 ✓
M70 - 013 - A - ...		12,7	0.50	67,4	2.65	54,7	2.15	1,37 x F0	1,61 x F0	-	-	0,05 0,11 ✓
M70 - 015 - A - ...		15	0.59	72	2.83	57	2.24	1,40 x F0	1,66 x F0	-	-	0,05 0,11 ✓
M70 - 019 - A - ...		19	0.75	80	3.15	61	2.40	1,43 x F0	1,72 x F0	-	-	0,05 0,11 ✓
M70 - 025 - A - ...		25	0.98	92	3.62	67	2.64	1,47 x F0	1,78 x F0	-	-	0,06 0,13 ✓
M70 - 038 - A - ...		38	1.50	118	4.65	80	3.15	1,51 x F0	1,85 x F0	-	-	0,07 0,15 ✓
M70 - 050 - A - ...		50	1.97	142	5.59	92	3.62	1,54 x F0	1,89 x F0	-	-	0,08 0,18 ✓
M70 - 063 - A - ...		63,5	2.50	172	6.77	108,5	4.27	1,52 x F0	1,87 x F0	-	-	0,09 0,20 ✓
M70 - 075 - A - ...		75	2.95	195	7.68	120	4.72	1,54 x F0	1,89 x F0	-	-	0,10 0,22 ✓
M70 - 080 - A - ...		80	3.15	205	8.071	125	4.92	1,54 x F0	1,90 x F0	-	-	0,10 0,22 ✓
M70 - 100 - A - ...		100	3.94	245	9.65	145	5.71	1,56 x F0	1,93 x F0	-	-	0,12 0,26 ✓
M70 - 125 - A - ...		125	4.92	295	11.61	170	6.69	1,57 x F0	1,95 x F0	-	-	0,14 0,31 ✓





## ACTIVE SAFETY

**\* F<sub>1i</sub>** =Isothermal  
end force  
at 100% Cu**\*\* F<sub>1p</sub>** =Polytrophic  
end force  
at 100% Cu

p. 16



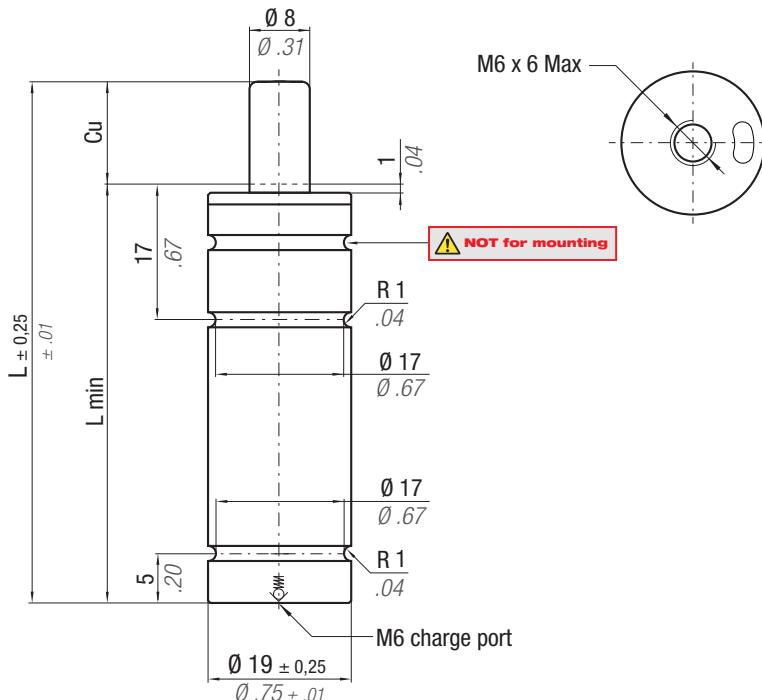
Collegabile con tubi  
Linkable with hoses  
Anschlussfähig mit Leitungen  
Connectable avec tubes  
Connectable con tubos  
Acompláveis com tubos

Micro 32°

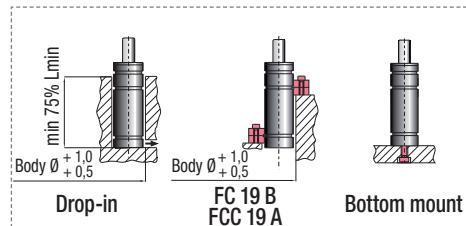


OPAS

Force color code	P		F <sub>0</sub>		
	bar	psi	Initial force ± 5% at +20°C / +68°F	daN	lb
OR	10	145	5	11	
PR	20	290	10	22	
GR	60	870	30	67	
BU	100	1450	50	112	
RD	140	2030	70	157	
YW	180	2610	90	202	
BK	10-180	145-2610	5-90	11-202	

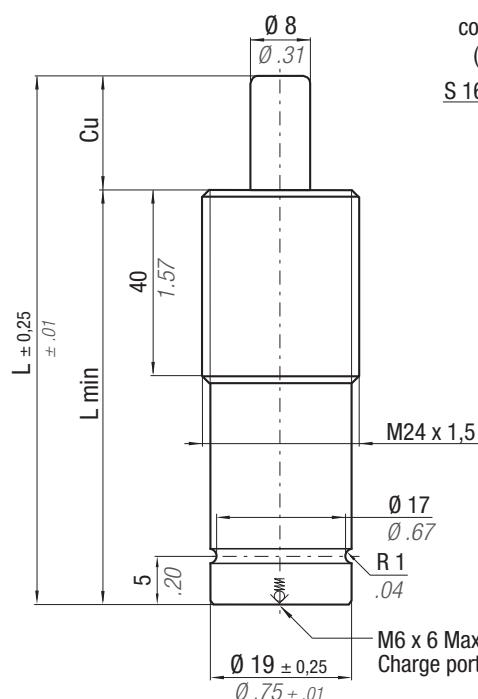
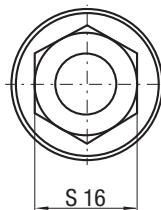
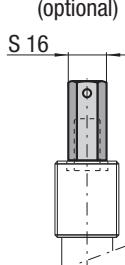


CODE		Cu		L		L min		F <sub>1i</sub> * End force daN	F <sub>1p</sub> ** End force daN	V <sub>0</sub> cm <sup>3</sup>	Maintenance kit Disposable	
		mm	inch	mm	inch	mm	inch					
M90 - 007 - A - ...		7	0.28	56	2.20	49	1.93	1,16 x F <sub>0</sub>	1,30 x F <sub>0</sub>	-	0,07	0,15
M90 - 010 - A - ...		10	0.39	62	2.44	52	2.05	1,19 x F <sub>0</sub>	1,36 x F <sub>0</sub>	-	0,07	0,15
M90 - 013 - A - ...		12,7	0.50	67,4	2.65	54,7	2.15	1,22 x F <sub>0</sub>	1,40 x F <sub>0</sub>	-	0,08	0,18
M90 - 015 - A - ...		15	0.59	72	2.83	57	2.24	1,23 x F <sub>0</sub>	1,42 x F <sub>0</sub>	-	0,08	0,18
M90 - 025 - A - ...		25	0.98	92	3.62	67	2.64	1,28 x F <sub>0</sub>	1,50 x F <sub>0</sub>	-	0,09	0,20
M90 - 038 - A - ...		38,1	1.50	118,2	4.65	80,1	3.15	1,31 x F <sub>0</sub>	1,55 x F <sub>0</sub>	-	0,11	0,24
M90 - 050 - A - ...		50	1.97	142	5.59	92	3.62	1,33 x F <sub>0</sub>	1,58 x F <sub>0</sub>	-	0,12	0,26
M90 - 063 - A - ...		63,5	2.50	172	6.77	108,5	4.27	1,33 x F <sub>0</sub>	1,57 x F <sub>0</sub>	-	0,14	0,31
M90 - 080 - A - ...		80	3.15	205	8.07	125	4.92	1,34 x F <sub>0</sub>	1,59 x F <sub>0</sub>	-	0,15	0,33
M90 - 100 - A - ...		100	3.94	245	9.65	145	5.71	1,35 x F <sub>0</sub>	1,61 x F <sub>0</sub>	-	0,17	0,37
M90 - 125 - A - ...		125	4.92	295	11.61	170	6.69	1,36 x F <sub>0</sub>	1,63 x F <sub>0</sub>	-	0,20	0,44



## HOW TO ORDER

(10 pcs) M90-050-A-YW


cod. 39 TBT  
(optional)


Senza riserva corsa  
Without reserve of stroke  
Ohne Hubreserve  
Sans course de réserve  
Sin margen de Carrera  
Sem reserva de curso

NON superare 90% Cu  
DO NOT exceed 90% Cu  
NICHT überschreiten die 90% Cu  
NE PAS dépasser 90% Cu  
NO superar el 90% Cu  
NÃO se excedam os 90% Cu

**\* F<sub>1i</sub> =**

Isothermal  
end force  
at 100% Cu

**\*\* F<sub>1p</sub> =**

Polytrophic  
end force  
at 100% Cu

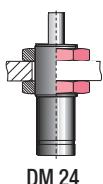
Collegabile con tubi  
Linkable with hoses  
Anschlussfähig mit Leitungen  
Connectable avec tubes  
Connectable con tubos  
Acompláveis com tubos

Micro 32°

**ACTIVE  
SAFETY**


Force color code	P		F <sub>0</sub>		
	bar	psi	Initial force ± 5% at +20°C +68°F	daN	lb
OR	10	145	5	11	
PR	20	290	10	22	
GR	60	870	30	67	
BU	100	1450	50	112	
RD	140	2030	70	157	
YW	180	2610	90	202	
BK	10-180	145-2610	5-90	11-202	

N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 180 bar 2610 psi	P min 10 bar 145 psi	S 0,5 cm <sup>2</sup> 0,078 in <sup>2</sup>	SPM ~ 100 - 150 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable
CODE	Cu	L	L min	F <sub>1i</sub> * End force	F <sub>1p</sub> ** End force	V <sub>0</sub>			PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	cm <sup>3</sup>	in <sup>3</sup>	~Kg	~lb
M90 - 007 - A - ...	7   0.28	56   2.20	49   1.93	1,16 x F <sub>0</sub>	1,30 x F <sub>0</sub>	-	-	0,07	0,15
M90 - 010 - A - ...	10   0.39	62   2.44	52   2.05	1,19 x F <sub>0</sub>	1,36 x F <sub>0</sub>	-	-	0,07	0,15
M90 - 013 - A - ...	12,7   0.50	67,4   2.65	54,7   2.15	1,22 x F <sub>0</sub>	1,40 x F <sub>0</sub>	-	-	0,08	0,18
M90 - 015 - A - ...	15   0.59	72   2.83	57   2.24	1,23 x F <sub>0</sub>	1,42 x F <sub>0</sub>	-	-	0,08	0,18
M90 - 025 - A - ...	25   0.98	92   3.62	67   2.64	1,28 x F <sub>0</sub>	1,50 x F <sub>0</sub>	-	-	0,09	0,20
M90 - 038 - A - ...	38,1   1.50	118,2   4.65	80,1   3.15	1,31 x F <sub>0</sub>	1,55 x F <sub>0</sub>	-	-	0,11	0,24
M90 - 050 - A - ...	50   1.97	142   5.59	92   3.62	1,33 x F <sub>0</sub>	1,58 x F <sub>0</sub>	-	-	0,12	0,26
M90 - 063 - A - ...	63,5   2.50	172   6.77	108,5   4.27	1,33 x F <sub>0</sub>	1,57 x F <sub>0</sub>	-	-	0,14	0,31
M90 - 080 - A - ...	80   3.15	205   8.07	125   4.92	1,34 x F <sub>0</sub>	1,59 x F <sub>0</sub>	-	-	0,15	0,33
M90 - 100 - A - ...	100   3.94	245   9.65	145   5.71	1,35 x F <sub>0</sub>	1,61 x F <sub>0</sub>	-	-	0,17	0,37
M90 - 125 - A - ...	125   4.92	295   11.61	170   6.69	1,36 x F <sub>0</sub>	1,63 x F <sub>0</sub>	-	-	0,20	0,44



DM 24

**HOW TO ORDER**

(10 pcs)  
M90-050-A-YW-TBM

**ACTIVE  
SAFETY**


OPAS

**\* F<sub>1i</sub>** =

 Isothermal  
end force  
at 100% Cu

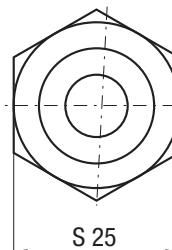
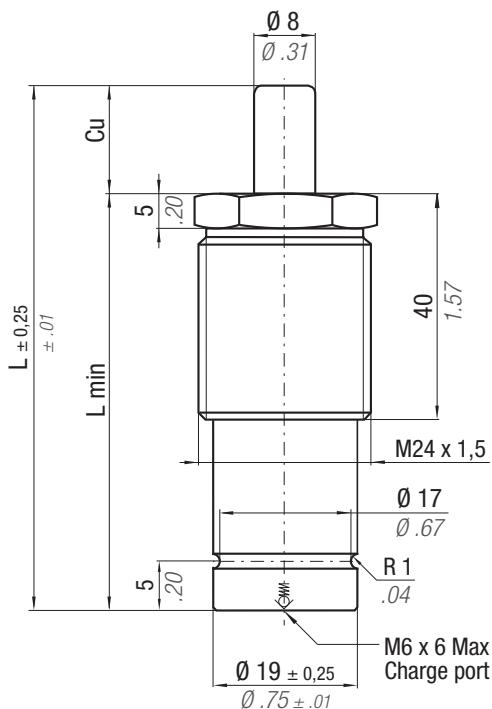
p. 16

**\*\* F<sub>1p</sub>** =

 Polytrophic  
end force  
at 100% Cu

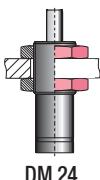
 Collegabile con tubi  
Linkable with hoses  
Anschlussfähig mit Leitungen  
Connectable avec tubes  
Connectable con tubos  
Acompláveis com tubos  
↓  
Micro 32°

Force color code	P	F <sub>0</sub>
	bar psi	Initial force ± 5% at +20°C +68°F daN lb
OR	10 145	5 11
PR	20 290	10 22
GR	60 870	30 67
BU	100 1450	50 112
RD	140 2030	70 157
YW	180 2610	90 202
BK	10-180 145-2610	5-90 11-202


 Senza riserva corsa  
Without reserve of stroke  
Ohne Hubreserve  
Sans course de réserve  
Sin margen de Carrera  
Sem reserva de curso

 NON superare 90% Cu  
DO NOT exceed 90% Cu  
NICHT überschreiten die 90% Cu  
NE PAS dépasser 90% Cu  
NO superar el 90% Cu  
NÃO se excedam os 90% Cu

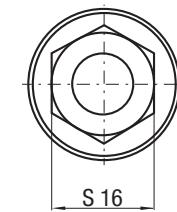
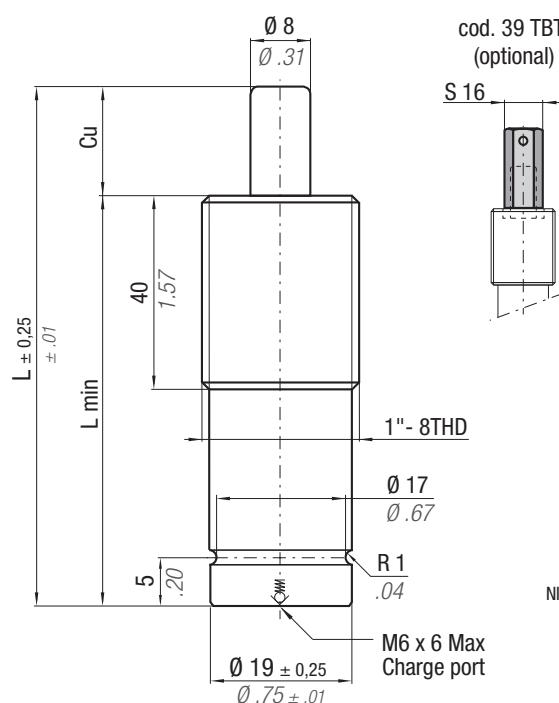
N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 180 bar 2610 psi	P min 10 bar 145 psi	S 0,5 cm <sup>2</sup> 0.078 in <sup>2</sup>	SPM ~ 100 - 150 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable
CODE	Cu	L	L min	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>			PED 2014/68/EU
	mm inch	mm inch	mm inch	daN lb	daN lb	cm <sup>3</sup> in <sup>3</sup>	~Kg ~lb		
M90 - 007 - A - ...	7 0.28	56 2.20	49 1.93	1,16 x F <sub>0</sub>	1,30 x F <sub>0</sub>	- -	0,07 0.15	✓	
M90 - 010 - A - ...	10 0.39	62 2.44	52 2.05	1,19 x F <sub>0</sub>	1,36 x F <sub>0</sub>	- -	0,07 0.15	✓	
M90 - 013 - A - ...	12,7 0.50	67,4 2.65	54,7 2.15	1,22 x F <sub>0</sub>	1,40 x F <sub>0</sub>	- -	0,08 0.18	✓	
M90 - 015 - A - ...	15 0.59	72 2.83	57 2.24	1,23 x F <sub>0</sub>	1,42 x F <sub>0</sub>	- -	0,08 0.18	✓	
M90 - 025 - A - ...	25 0.98	92 3.62	67 2.64	1,28 x F <sub>0</sub>	1,50 x F <sub>0</sub>	- -	0,09 0.20	✓	
M90 - 038 - A - ...	38,1 1.50	118,2 4.65	80,1 3.15	1,31 x F <sub>0</sub>	1,55 x F <sub>0</sub>	- -	0,11 0.24	✓	
M90 - 050 - A - ...	50 1.97	142 5.59	92 3.62	1,33 x F <sub>0</sub>	1,58 x F <sub>0</sub>	- -	0,12 0.26	✓	
M90 - 063 - A - ...	63,5 2.50	172 6.77	108,5 4.27	1,33 x F <sub>0</sub>	1,57 x F <sub>0</sub>	- -	0,14 0.31	✓	
M90 - 080 - A - ...	80 3.15	205 8.07	125 4.92	1,34 x F <sub>0</sub>	1,59 x F <sub>0</sub>	- -	0,15 0.33	✓	
M90 - 100 - A - ...	100 3.94	245 9.65	145 5.71	1,35 x F <sub>0</sub>	1,61 x F <sub>0</sub>	- -	0,17 0.37	✓	
M90 - 125 - A - ...	125 4.92	295 11.61	170 6.69	1,36 x F <sub>0</sub>	1,63 x F <sub>0</sub>	- -	0,20 0.44	✓	



DM 24


**HOW TO ORDER**

 (10 pcs)  
M90-050-A-YW-TEM



**Senza riserva corsa**  
Without reserve of stroke  
Ohne Hubreserve  
Sans course de réserve  
Sin margen de Carrera  
Sem reserva de curso

**NON superare 90% Cu**  
DO NOT exceed 90% Cu  
NICHT überschreiten die 90% Cu  
NE PAS dépasser 90% Cu  
NO superar el 90% Cu  
NÃO se excedam os 90% Cu

\*  $F_{1i}$  =

Isothermal end force p. 16

\*\*  $F_{1p}$  =

Polytrophic end force at 100% Cu

Collegabile con tubi  
Linkable with hoses  
Anschlussfähig mit Leitungen  
Connectable avec tubes  
Connectable con tubos  
Acompláveis com tubos

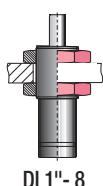
Micro 32°

## ACTIVE SAFETY

Force color code	P		$F_0$		
	bar	psi	Initial force ± 5% at +20°C +68°F	daN	lb
OR	10	145	5	11	
PR	20	290	10	22	
GR	60	870	30	67	
BU	100	1450	50	112	
RD	140	2030	70	157	
YW	180	2610	90	202	
BK	10-180	145-2610	5-90	11-202	

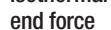


CODE		Cu		L		L min		$F_{1i}$ * End force daN	$F_{1p}$ ** End force daN	$V_0$ cm³		Maintenance kit Disposable	PED 2014/68/EU
		mm	inch	mm	inch	mm	inch						
M90 - 007 - A - ...		7	0.28	56	2.20	49	1.93	1,16 x F0	1,30 x F0	-	-	0,07	0,15
M90 - 010 - A - ...		10	0.39	62	2.44	52	2.05	1,19 x F0	1,36 x F0	-	-	0,07	0,15
M90 - 013 - A - ...		12,7	0.50	67,4	2.65	54,7	2.15	1,22 x F0	1,40 x F0	-	-	0,08	0,18
M90 - 015 - A - ...		15	0.59	72	2.83	57	2.24	1,23 x F0	1,42 x F0	-	-	0,08	0,18
M90 - 025 - A - ...		25	0.98	92	3.62	67	2.64	1,28 x F0	1,50 x F0	-	-	0,09	0,20
M90 - 038 - A - ...		38,1	1.50	118,2	4.65	80,1	3.15	1,31 x F0	1,55 x F0	-	-	0,11	0,24
M90 - 050 - A - ...		50	1.97	142	5.59	92	3.62	1,33 x F0	1,58 x F0	-	-	0,12	0,26
M90 - 063 - A - ...		63,5	2.50	172	6.77	108,5	4.27	1,33 x F0	1,57 x F0	-	-	0,14	0,31
M90 - 080 - A - ...		80	3.15	205	8.07	125	4.92	1,34 x F0	1,59 x F0	-	-	0,15	0,33
M90 - 100 - A - ...		100	3.94	245	9.65	145	5.71	1,35 x F0	1,61 x F0	-	-	0,17	0,37
M90 - 125 - A - ...		125	4.92	295	11.61	170	6.69	1,36 x F0	1,63 x F0	-	-	0,20	0,44



## HOW TO ORDER

(10 pcs)  
M90-050-A-YW-TBI

**\* F<sub>1i</sub>**=Isothermal  
end force  
at 100% Cu

p. 16

**\*\* F<sub>1p</sub>**=Polytrophic  
end force  
at 100% Cu

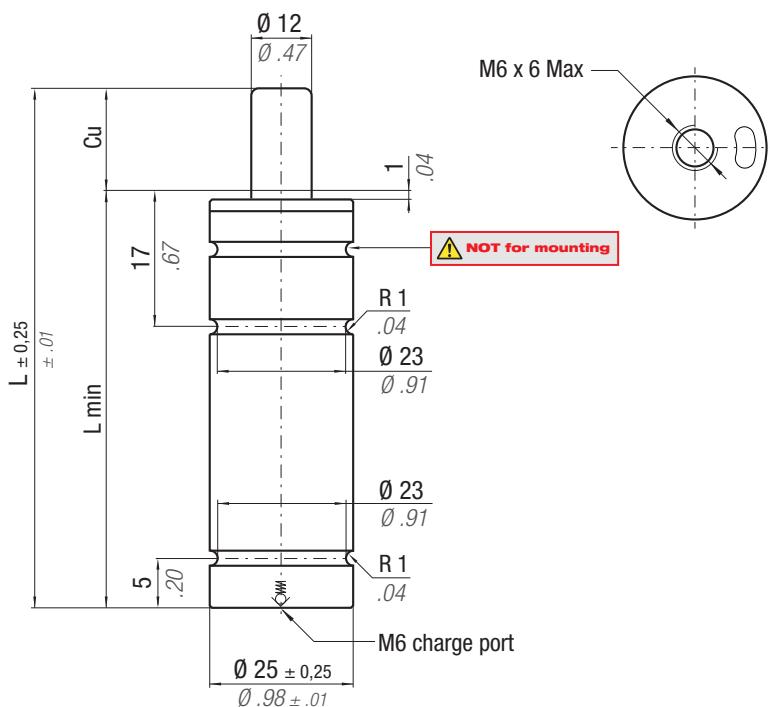
Collegabile con tubi  
Linkable with hoses  
Anschlussfähig mit Leitungen  
Connectable avec tubes  
Connectable con tubos  
Acompláveis com tubos

Micro 32°

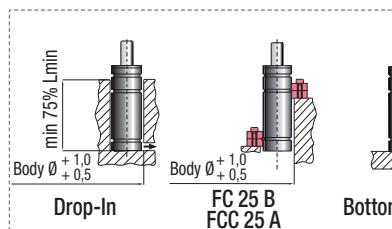
**ACTIVE SAFETY**

OPAS

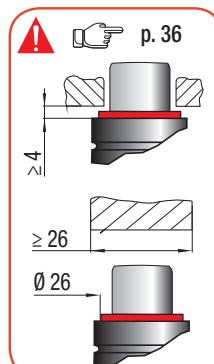
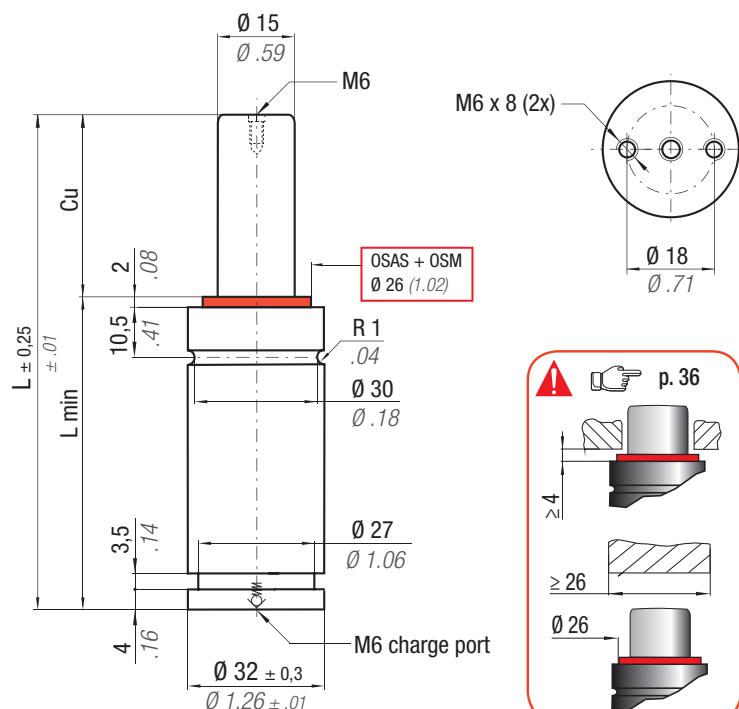
Force color code	P	F <sub>0</sub>
	bar psi	Initial force ± 5% at +20°C +68°F daN lb
OR	15 218	17 38
PR	25 363	28 63
GR	45 653	50 112
BU	90 1305	100 225
RD	135 1958	150 337
YW	180 2610	200 450
BK	10-180 145-2610	11-200 25-450



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 180 bar 2610 psi	P min 10 bar 145 psi	S 1,13 cm <sup>2</sup> 0.175 in <sup>2</sup>	SPM ~ 50 - 80 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable
CODE	Cu	L	L min	F <sub>1i</sub> * End force daN lb	F <sub>1p</sub> ** End force daN lb	V <sub>0</sub> cm <sup>3</sup> in <sup>3</sup>			PED 2014/68/EU
	mm inch	mm inch	mm inch	daN lb	daN lb	cm <sup>3</sup> in <sup>3</sup>			
M200-007-A-...	7 0.28	56 2.20	49 1.93	1,20 x F <sub>0</sub>	1,35 x F <sub>0</sub>	- -	0,12 0.26	✓	
M200-010-A-...	10 0.39	62 2.44	52 2.05	1,24 x F <sub>0</sub>	1,42 x F <sub>0</sub>	- -	0,13 0.29	✓	
M200-013-A-...	12,7 0.50	67,4 2.65	54,7 2.15	1,27 x F <sub>0</sub>	1,47 x F <sub>0</sub>	- -	0,13 0.29	✓	
M200-015-A-...	15 0.59	72 2.83	57 2.24	1,30 x F <sub>0</sub>	1,50 x F <sub>0</sub>	- -	0,14 0.31	✓	
M200-016-A-...	16 0.63	74 2.91	58 2.28	1,30 x F <sub>0</sub>	1,50 x F <sub>0</sub>	- -	0,14 0.31	✓	
M200-025-A-...	25 0.98	92 3.62	67 2.64	1,36 x F <sub>0</sub>	1,60 x F <sub>0</sub>	- -	0,16 0.35	✓	
M200-038-A-...	38,1 1.50	118,2 4.65	80,1 3.15	1,40 x F <sub>0</sub>	1,67 x F <sub>0</sub>	- -	0,19 0.42	✓	
M200-050-A-...	50 1.97	142 5.59	92 3.62	1,42 x F <sub>0</sub>	1,71 x F <sub>0</sub>	- -	0,20 0.44	✓	
M200-063-A-...	63,5 2.50	172 6.77	108,5 4.27	1,42 x F <sub>0</sub>	1,70 x F <sub>0</sub>	- -	0,23 0.51	✓	
M200-080-A-...	80 3.15	205 8.07	125 4.92	1,43 x F <sub>0</sub>	1,73 x F <sub>0</sub>	- -	0,26 0.57	✓	
M200-100-A-...	100 3.94	245 9.65	145 5.71	1,45 x F <sub>0</sub>	1,75 x F <sub>0</sub>	- -	0,30 0.66	✓	
M200-125-A-...	125 4.92	295 11.61	170 6.69	1,46 x F <sub>0</sub>	1,78 x F <sub>0</sub>	- -	0,34 0.75	✓	

**HOW TO ORDER**

(10 pcs) M200-050-A-YW



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu



Anschlussfähig mit Leitungen  
Connectable with tubes  
Connectable avec tubes  
Acompláveis com tubos

Micro 32°



## ACTIVE SAFETY



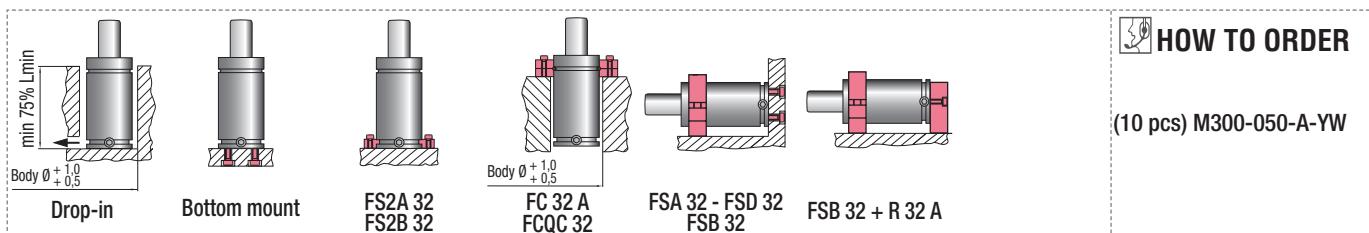
OSAS



USAS

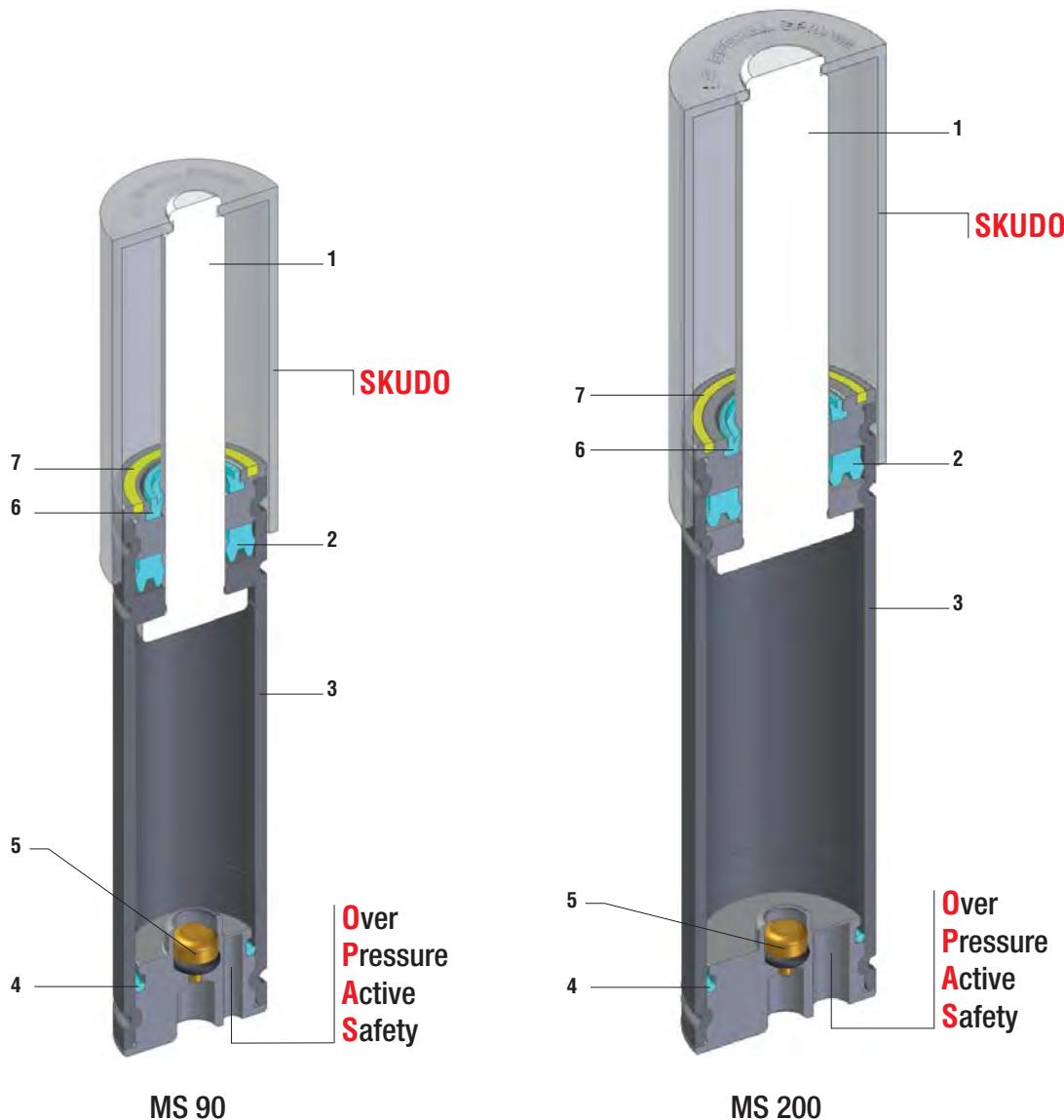
Force color code	P		F <sub>0</sub>	
	bar	psi	daN	lb
GR	45	653	80	180
BU	90	1305	160	360
RD	135	1958	240	540
YW	180	2610	320	719
BK	10-180	145-2610	18-320	40-719

CODE		Cu		L		L min		$F_{1i}$ * End force	$F_{1p}$ ** End force	V <sub>0</sub>			PED 2014/68/EU	
		mm	inch	mm	inch	mm	inch			daN	lb	cm <sup>3</sup>	in <sup>3</sup>	
M300 - 007 - A - ...		7	0.28	56	2.20	49	1.93	1,17 x F <sub>0</sub>	1,30 x F <sub>0</sub>	-	-	0,21	0,01	✓
M300 - 010 - A - ...		10	0.39	62	2.44	52	2.05	1,21 x F <sub>0</sub>	1,37 x F <sub>0</sub>	-	-	0,22	0,01	✓
M300 - 013 - A - ...		12,7	0.50	67,4	2.65	54,7	2.15	1,24 x F <sub>0</sub>	1,41 x F <sub>0</sub>	-	-	0,23	0,01	✓
M300 - 015 - A - ...		15	0.59	72	2.83	57	2.24	1,26 x F <sub>0</sub>	1,44 x F <sub>0</sub>	-	-	0,24	0,01	✓
M300 - 025 - A - ...		25	0.98	92	3.62	67	2.64	1,32 x F <sub>0</sub>	1,53 x F <sub>0</sub>	-	-	0,26	0,01	✓
M300 - 038 - A - ...		38	1.50	118	4.65	80	3.15	1,36 x F <sub>0</sub>	1,60 x F <sub>0</sub>	-	-	0,30	0,01	✓
M300 - 050 - A - ...		50	1.97	142	5.59	92	3.62	1,38 x F <sub>0</sub>	1,64 x F <sub>0</sub>	-	-	0,34	0,01	✓
M300 - 063 - A - ...		63,5	2.50	172	6.77	108,5	4.27	1,38 x F <sub>0</sub>	1,63 x F <sub>0</sub>	-	-	0,39	0,02	✓
M300 - 080 - A - ...		80	3.15	205	8.07	125	4.92	1,40 x F <sub>0</sub>	1,66 x F <sub>0</sub>	-	-	0,44	0,02	✓
M300 - 100 - A - ...		100	3.94	245	9.65	145	5.71	1,41 x F <sub>0</sub>	1,68 x F <sub>0</sub>	-	-	0,50	0,02	✓
M300 - 125 - A - ...		125	4.92	295	11.61	170	6.69	1,42 x F <sub>0</sub>	1,70 x F <sub>0</sub>	-	-	0,57	0,02	✓



## HOW TO ORDER

(10 pcs) M300-050-A-YW



Mini cilindri - Mini cylinders - Mini Gasdruckfedern  
 Mini-ressorts - Mini cilindros - Mini-cilindros

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	RETAINING GROOVE DESIGN

<b>1</b>	Rod (nitrided superfinished)	<b>5</b>	Valve
<b>2</b>	Rod seal	<b>6</b>	Rod wiper
<b>3</b>	Body	<b>7</b>	Force color code
<b>4</b>	O-ring		



## RANGE CHART

Model	Body Ø	Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
		mm	inch	daN	lb				
MS 90	19	0.75	7 - 122	0.28 - 4.80	5 - 90	11 - 202	-	-	✓ ✓
MS 200	25	0.98	7 - 122	0.28 - 4.80	17 - 200	38 - 450	-	-	✓ ✓

MS



## HOW TO ORDER

Series

Model

Stroke

Revision code

Force color code

MS 90-022-A - RD

IT	Codice cilindro autonomo
EN	Self-contained cylinder code
DE	Kode des eingeständigen Gdf.
FR	Code du cylindre autonome
ES	Código del cilindro autónomo
PT	Código do cilindro autónomo

- IT** Identificazione delle forze iniziali (vedi tab. "force color code"), se non specificata, si intende sempre forza massima YW. Per forze diverse BK + Fo richiesta.
- EN** Identification of initial forces (see "force color code" chart), if not specified, it is always intended as maximum force YW. For different forces BK + Fo required.
- DE** Identifikation der initiales Kräften (siehe tabelle "force color code"), wenn nicht aufgestellt, es ist immer verstanden als maximaler kraft YW. Für verschiedenen Kraften, BK + Fo gebrauchte
- FR** Identides forces initiale (voir tabelle "force color code"), si non spécifié, on entend toujours force maximale YW. Pour forces différentes BK + Fo requise
- ES** Identificación de las fuerzas iniciales (ver cuadro "force color code"), si no se especifica, se entiende siempre la maxima fuerza YW. Para fuerzas diferentes BK + Fo requerida
- PT** Identificação das forças iniciais (ver Tabela "force color code"), se não especificado, é sempre entendido a maxima força YW. Para forças diferentes BK + Fo inquirida

## **ACTIVE SAFETY**

\* F<sub>1i</sub> = Isotherm end force at 100%

1

p. 16

**\*\* F<sub>1p</sub> =**  
**Polytrophic  
end force  
at 100% Cu**

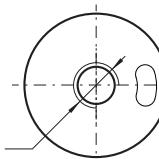
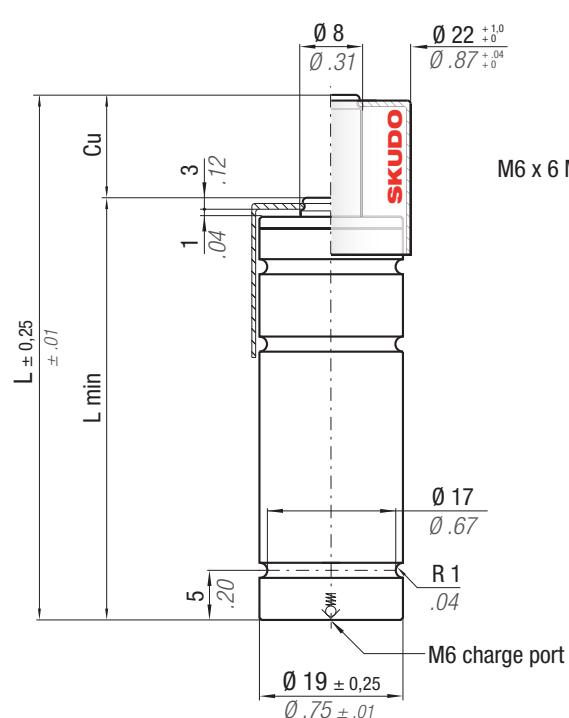
Force color code	P	Fo	
	bar	psi	Initial force ± 5% at +20°C +68°F
OR	10	145	5      11
PR	20	290	10     22
GR	60	870	30    67
BU	100	1450	50    112
RD	140	2030	70    157
YW	180	2610	90    202
BK	10-180	145-2610	5-90    11-202



OPAS



SKUDO

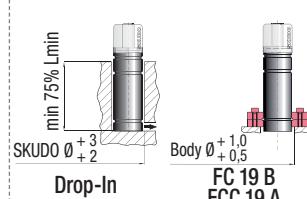


 N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 180 bar 2610 psi	P min 10 bar 145 psi	S 0,5 cm <sup>2</sup> 0,078 in <sup>2</sup>	SPM ~ 100 - 150 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable
CODE		Cu	L	L min	F <sub>1i</sub> * End force	F <sub>1p</sub> ** End force	V <sub>0</sub>		PED 2014/68/EU
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
MS90 - 007 - A - ...		7   0.28	62   2.44	55   2.17	1,13 x F0	1,26 x F0	-   -	0,07   0,15	✓
MS90 - 010 - A - ...		9,7   0,38	67,4   2,65	57,7   2,27	1,16 x F0	1,30 x F0	-   -	0,08   0,18	✓
MS90 - 012 - A - ...		12   0,47	72   2.83	60   2.36	1,18 x F0	1,34 x F0	-   -	0,08   0,18	✓
MS90 - 022 - A - ...		22   0,87	92   3.62	70   2.76	1,24 x F0	1,43 x F0	-   -	0,09   0,20	✓
MS90 - 035 - A - ...		35,1   1,38	118,2   4,65	83,1   3,27	1,28 x F0	1,50 x F0	-   -	0,11   0,24	✓
MS90 - 047 - A - ...		47   1,85	142   5,59	95   3,74	1,31 x F0	1,54 x F0	-   -	0,12   0,26	✓
MS90 - 060 - A - ...		60,5   2,38	172   6,77	111,5   4,39	1,31 x F0	1,54 x F0	-   -	0,14   0,31	✓
MS90 - 077 - A - ...		77   3,03	205   8,07	128   5,04	1,32 x F0	1,57 x F0	-   -	0,15   0,33	✓
MS90 - 097 - A - ...		97   3,82	245   9,65	148   5,83	1,34 x F0	1,59 x F0	-   -	0,17   0,37	✓
MS90 - 122 - A - ...		122   4,80	295   11,61	173   6,81	1,35 x F0	1,61 x F0	-   -	0,20   0,44	✓



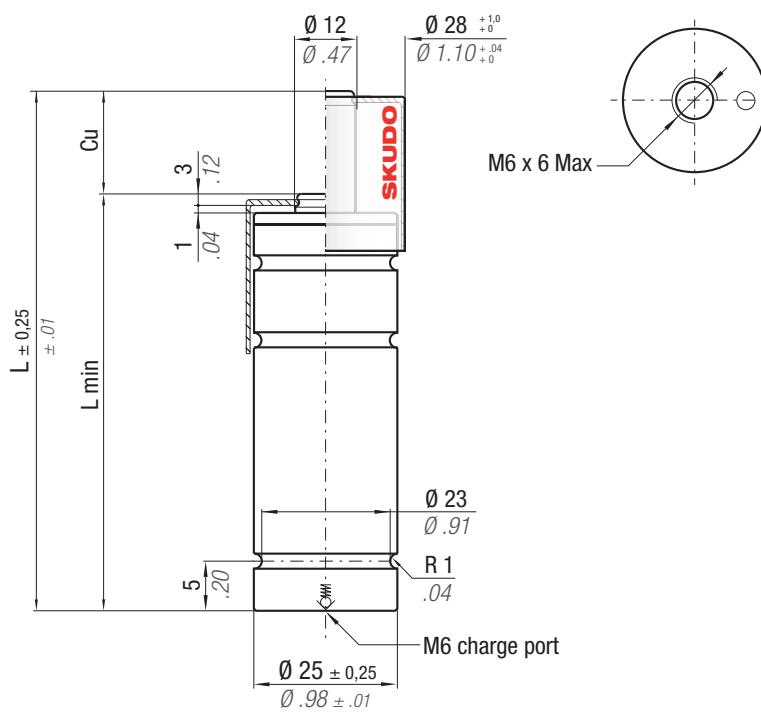
**WARNING  
REMOVE SKUDO**

## Upside down mounting



## HOW TO ORDER

(10 pcs) MS90-047-A-YW



\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

p. 16

\*\*  $F_{1p}$  =

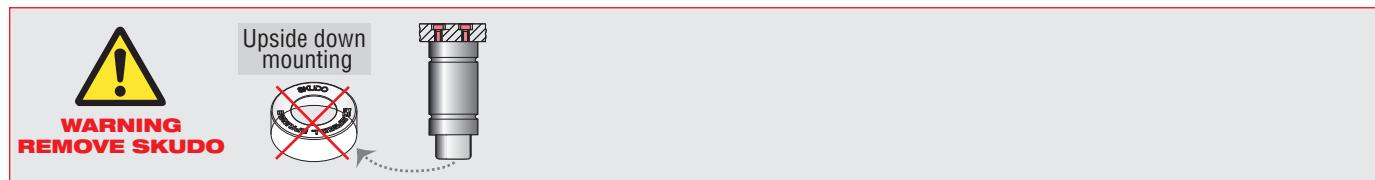
Polytrophic  
end force  
at 100% Cu

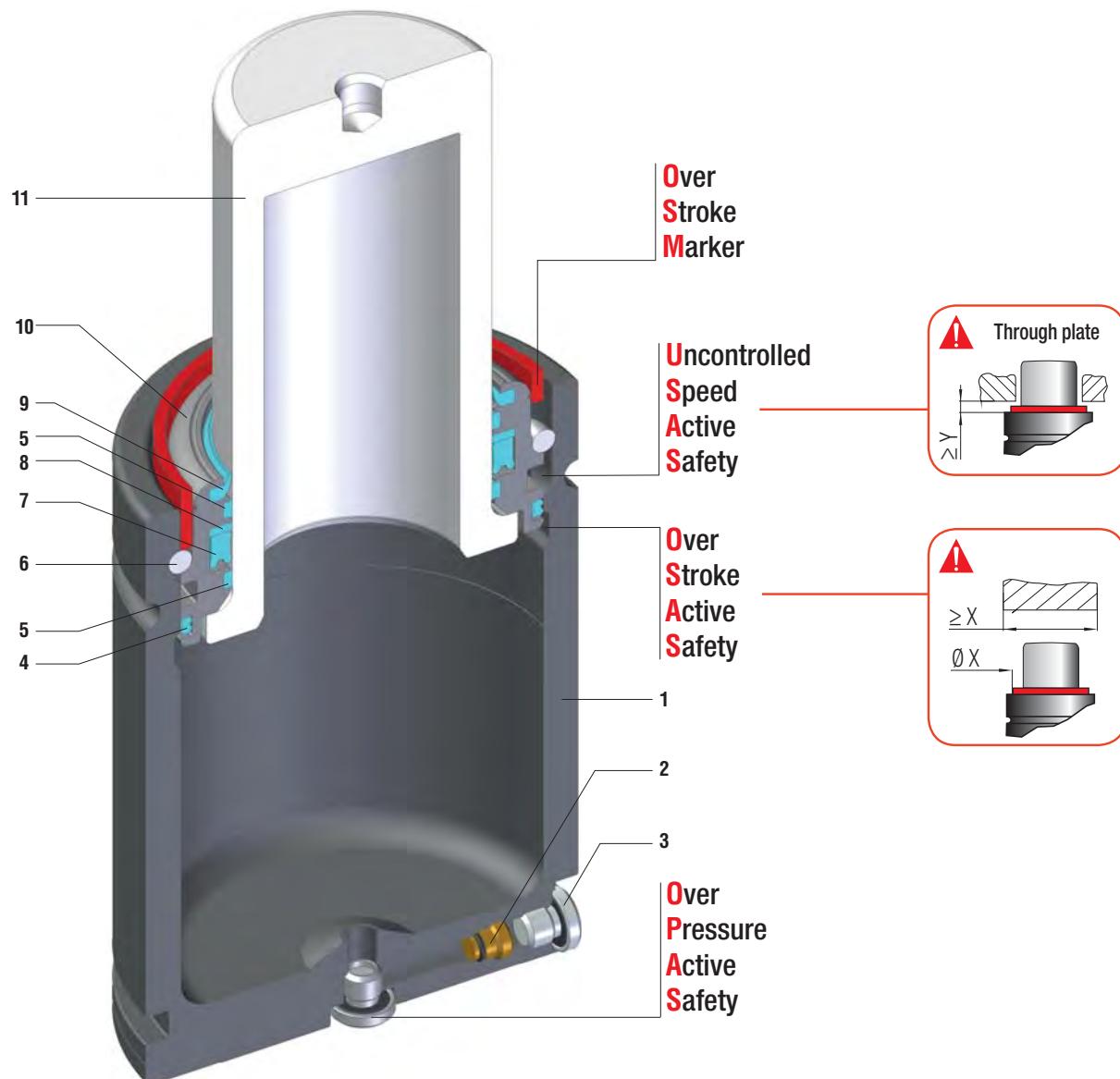
## ACTIVE SAFETY

Force color code	P		F <sub>0</sub>	
	bar	psi	daN	lb
OR	15	218	17	38
PR	25	363	28	63
GR	45	653	50	112
BU	90	1305	100	225
RD	135	1958	150	337
YW	180	2610	200	450
BK	10-180	145-2610	11-200	25-450



N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 180 bar 2610 psi	P min 10 bar 145 psi	S 1,13 cm <sup>2</sup> 0.175 in <sup>2</sup>	SPM ~ 50 - 80 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable
CODE	Cu	L	L min	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>	PED 2014/68/EU		
	mm inch	mm inch	mm inch	daN lb	daN lb	cm <sup>3</sup> in <sup>3</sup>	~Kg ~lb		
MS200 - 007 - A	7 0.28	62 2.44	55 2.17	1,17 x F <sub>0</sub>	1,29 x F <sub>0</sub>	- -	0,13 0.29	✓	
MS200 - 010 - A	9,7 0.38	67,4 2.65	57,7 2.27	1,20 x F <sub>0</sub>	1,35 x F <sub>0</sub>	- -	0,13 0.29	✓	
MS200 - 012 - A	12 0.47	72 2.83	60 2.36	1,23 x F <sub>0</sub>	1,39 x F <sub>0</sub>	- -	0,14 0.31	✓	
MS200 - 022 - A	22 0.87	92 3.62	70 2.76	1,30 x F <sub>0</sub>	1,51 x F <sub>0</sub>	- -	0,16 0.35	✓	
MS200 - 035 - A	35,1 1.38	118,2 4.65	83,1 3.27	1,36 x F <sub>0</sub>	1,60 x F <sub>0</sub>	- -	0,19 0.42	✓	
MS200 - 047 - A	47 1.85	142 5.59	95 3.74	1,39 x F <sub>0</sub>	1,65 x F <sub>0</sub>	- -	0,20 0.44	✓	
MS200 - 060 - A	60,5 2.38	172 6.77	111,5 4.39	1,39 x F <sub>0</sub>	1,66 x F <sub>0</sub>	- -	0,23 0.51	✓	
MS200 - 077 - A	77 3.03	205 8.07	128 5.04	1,41 x F <sub>0</sub>	1,69 x F <sub>0</sub>	- -	0,26 0.57	✓	
MS200 - 097 - A	97 3.82	245 9.65	148 5.83	1,43 x F <sub>0</sub>	1,72 x F <sub>0</sub>	- -	0,30 0.66	✓	
MS200 - 122 - A	122 4.80	295 11.61	173 6.81	1,45 x F <sub>0</sub>	1,75 x F <sub>0</sub>	- -	0,34 0.75	✓	





Minima altezza, massima forza - Minimum height, maximum force - Minimale Höhe, maximale Kraft  
 Hauteur minimale, force maximale - Mínima altura, máxima fuerza - Altura mínima, força máxima

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BUSH - BODY DESIGN

<b>1</b>	Body	<b>5</b>	Guide ring	<b>9</b>	Rod wiper
<b>2</b>	Valve	<b>6</b>	Retaining ring	<b>10</b>	Bush
<b>3</b>	Plug	<b>7</b>	Rod seal	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Dual ring seal	<b>8</b>	Back-up ring		

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
RV 170	19	0.75	7 - 125	0.28 - 4.92	170	382	-	-	✓	-
RV 320	25	0.98	7 - 125	0.28 - 4.92	320	719	-	-	✓	-
RV 350	32	1.26	10 - 125	0.39 - 4.92	360	809	✓	✓	✓	-
RV 500	38	1.50	10 - 125	0.39 - 4.92	470	1057	✓	✓	✓	-
RV 750	45	1.77	10 - 125	0.39 - 4.92	740	1664	✓	✓	✓	-
RV 1000	50	1.97	10 - 125	0.39 - 4.92	920	2068	✓	✓	✓	-
RV 1200	50	1.97	10 - 125	0.39 - 4.92	1060	2383	✓	✓	✓	-
RV 1500	63	2.48	10 - 125	0.39 - 4.92	1530	3440	✓	✓	✓	-
RV 2400	75	2.95	10 - 125	0.39 - 4.92	2385	5362	✓	✓	✓	-
RV 4200	95	3.74	16 - 125	0.63 - 4.92	4240	9532	✓	✓	✓	-
RV 6600	120	4.72	16 - 125	0.63 - 4.92	6630	14905	✓	✓	✓	-
RV 9500	150	5.91	19 - 125	0.75 - 4.92	9540	21447	✓	✓	✓	-
RV 12000	150	5.91	19 - 125	0.75 - 4.92	11780	26470	✓	✓	✓	-
RV 20000	195	7.68	19 - 125	0.75 - 4.92	19910	44738	✓	✓	✓	-



## HOW TO ORDER

Series

Model

Stroke

Revision code

**RV 2400-050-A - N**

- E  
- EV

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Codigo del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

<b>IT</b>	Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale
<b>EN</b>	Linkable with hoses, cylinder supplied without pressure and oneway valve
<b>DE</b>	Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil
<b>FR</b>	Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle
<b>ES</b>	Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional
<b>PT</b>	Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

<b>IT</b>	Collegabile EASY MANIFOLD, fornito scarico + guarnizione di collegamento
<b>EN</b>	Linkable EASY MANIFOLD, supplied without pressure + connecting seal
<b>DE</b>	Anschlussfähig EASY MANIFOLD, geliefert ohne Druck + Verbindungsdiichtung
<b>FR</b>	Connectable EASY MANIFOLD, fourni sans pression + joint de connexion
<b>ES</b>	Connectable EASY MANIFOLD, suministrado sin presión + junta de conexión
<b>PT</b>	Acompláveis EASY MANIFOLD, fornecidos sem pressão + vedantes de conexão



Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

## ACTIVE SAFETY

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo está fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

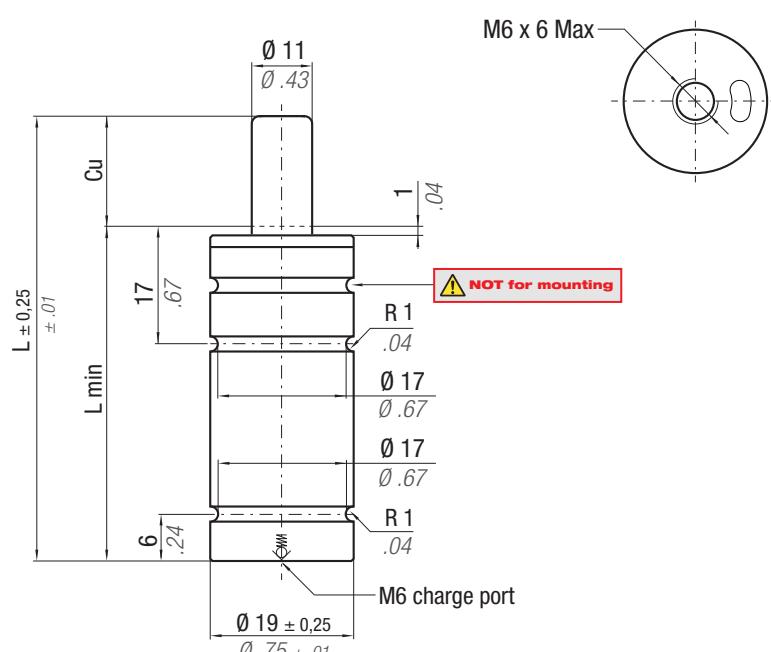
\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu

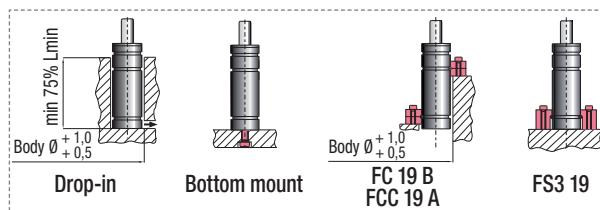


Collegabile con tubi  
Linkable with hoses  
Anschlussfähig mit Leitungen  
Connectable avec tubes  
Connectable con tubos  
Acompláveis com tubos

Micro 32°

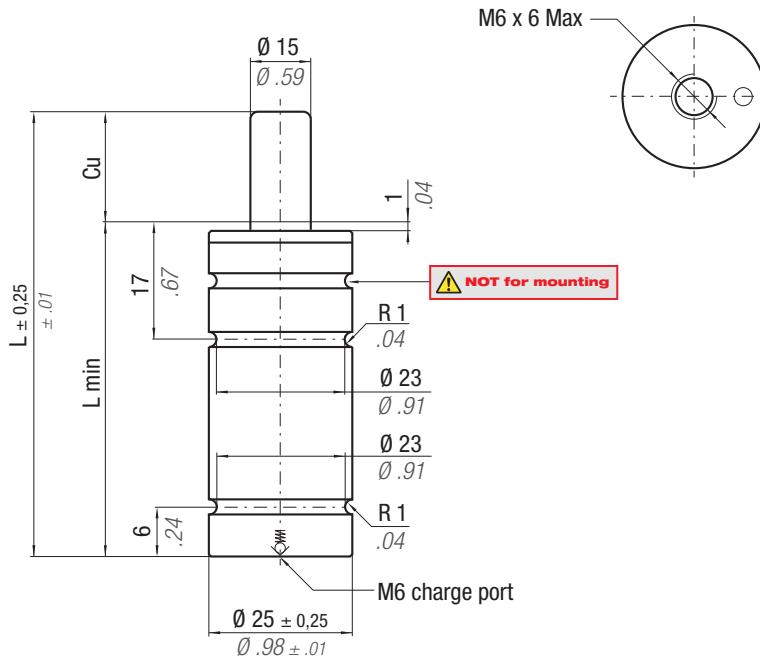


N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 180 bar 2610 psi	P min 20 bar 290 psi	S 0,95 cm <sup>2</sup> 0.147 in <sup>2</sup>	SPM ~ 40 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable
CODE PHASING OUT from 09/2013	NEW	Cu	L	L min	F <sub>0</sub> Initial force daN   lb	F <sub>1i</sub> * End force daN   lb	F <sub>1p</sub> ** End force daN   lb	V <sub>0</sub> cm <sup>3</sup> in <sup>3</sup>	
mm	inch	mm	inch	mm	inch	daN   lb	daN   lb	~Kg   ~lb	
RV 170 - 007 - A	RV 170 - 007 - B	7	0.28	44	1.73	37	1.46		
RV 170 - 010 - A	RV 170 - 010 - B	10	0.39	50	1.97	40	1.57		
RV 170 - 013 - A	RV 170 - 013 - B	13	0.51	56	2.20	43	1.69		
RV 170 - 015 - A	RV 170 - 015 - B	15	0.59	60	2.36	45	1.77		
RV 170 - 019 - A	RV 170 - 019 - B	19	0.75	68	2.68	49	1.93		
RV 170 - 025 - A	RV 170 - 025 - B	25	0.98	80	3.15	55	2.17		
RV 170 - 032 - A	RV 170 - 032 - B	32	1.26	94	3.7	62	2.44		
RV 170 - 038 - A	RV 170 - 038 - B	38	1.5	106	4.17	68	2.68		
RV 170 - 050 - A	RV 170 - 050 - B	50	1.97	130	5.12	80	3.15		
RV 170 - 063 - A	RV 170 - 063 - B	63	2.48	156	6.14	93	3.66		
RV 170 - 075 - A	RV 170 - 075 - B	75	2.95	185	7.28	110	4.33		
RV 170 - 080 - A	RV 170 - 080 - B	80	3.15	195	7.68	115	4.53		
RV 170 - 100 - A	RV 170 - 100 - B	100	3.94	235	9.25	135	5.31		
RV 170 - 125 - A	RV 170 - 125 - B	125	4.92	285	11.22	160	6.3		
+ 20 °C + 68 °F									
PED 2014/68/EU									



## HOW TO ORDER

(10 pcs) RV 170-050-B



Il nuovo codice sarà fornito solo ad esaurimento del vecchio  
The new code will be supplied only when the old will be out of stock



## ACTIVE SAFETY

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo esté fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



OPAS

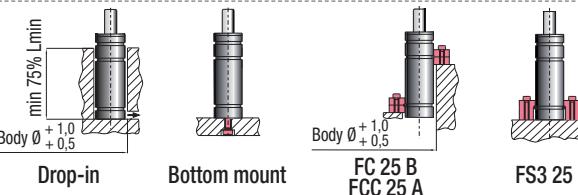
Collegabile con tubi  
Linkable with hoses  
Anschlussfähig mit Leitungen  
Connectable avec tubes  
Connectable con tubos  
Acompláveis com tubos



Micro 32°

RV

	$N_2$		$^{\circ}F$ 32 176	$^{\circ}C$ 0 80	$\Delta P$ $\pm 0,33\%/{\circ}C$	$P_{max}$ 180 bar 2610 psi	$P_{min}$ 20 bar 290 psi	$S$ 1,77 cm <sup>2</sup> 0.27 in <sup>2</sup>	$SPM$ ~ 40 - 100 (at 20°C)	$Max Speed$ 1,8 m/s	Maintenance kit	
<b>CODE</b>		<b>NEW</b>			<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> End force *	<b>F<sub>1p</sub></b> **	<b>V<sub>0</sub></b>	
PHASING OUT from 09/2013			mm	inch	mm	mm	inch	daN	daN	lb	cm <sup>3</sup>	
								lb	lb	in <sup>3</sup>	~Kg	
RV 320 - 007 - A	RV 320 - 007 - B	7	0.28	44	1.73	37	1.46		465	1045	5,0	0,31
RV 320 - 010 - A	RV 320 - 010 - B	10	0.39	50	1.97	40	1.57		489	1098	5,6	0,37
RV 320 - 013 - A	RV 320 - 013 - B	13	0.51	56	2.20	43	1.69		505	1135	5,8	0,49
RV 320 - 015 - A	RV 320 - 015 - B	15	0.59	60	2.36	45	1.77		513	1154	5,8	0,49
RV 320 - 019 - A	RV 320 - 019 - B	19	0.75	68	2.68	49	1.93	320	526	1183	10,0	0,61
RV 320 - 025 - A	RV 320 - 025 - B	25	0.98	80	3.15	55	2.17	± 5%	539	1212	13,0	0,79
RV 320 - 032 - A	RV 320 - 032 - B	32	1.26	94	3.70	62	2.44		549	1234	16,0	0,98
RV 320 - 038 - A	RV 320 - 038 - B	38	1.50	106	4.17	68	2.68		555	1248	19,0	1,16
RV 320 - 050 - A	RV 320 - 050 - B	50	1.97	130	5.12	80	3.15		563	1266	15,20	1,46
RV 320 - 063 - A	RV 320 - 063 - B	63	2.48	156	6.14	93	3.66	+ 20 °C + 68 °F	569	1279	30,0	1,83
RV 320 - 075 - A	RV 320 - 075 - B	75	2.95	185	7.28	110	4.33		552	1240	38,0	2,32
RV 320 - 080 - A	RV 320 - 080 - B	80	3.15	195	7.68	115	4.53		554	1245	40,0	2,44
RV 320 - 100 - A	RV 320 - 100 - B	100	3.94	235	9.25	135	5.31		561	1261	49,0	2,99
RV 320 - 125 - A	RV 320 - 125 - B	125	4.92	285	11.22	160	6.30		567	1274	60,0	4,08
											0,30	0,66



## HOW TO ORDER

(10 pcs) RV 320-050-B



**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

### ACTIVE SAFETY

**easyl**  
MANIFOLD p. 211

\*  $F_{1i}$  =

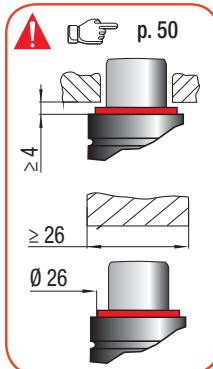
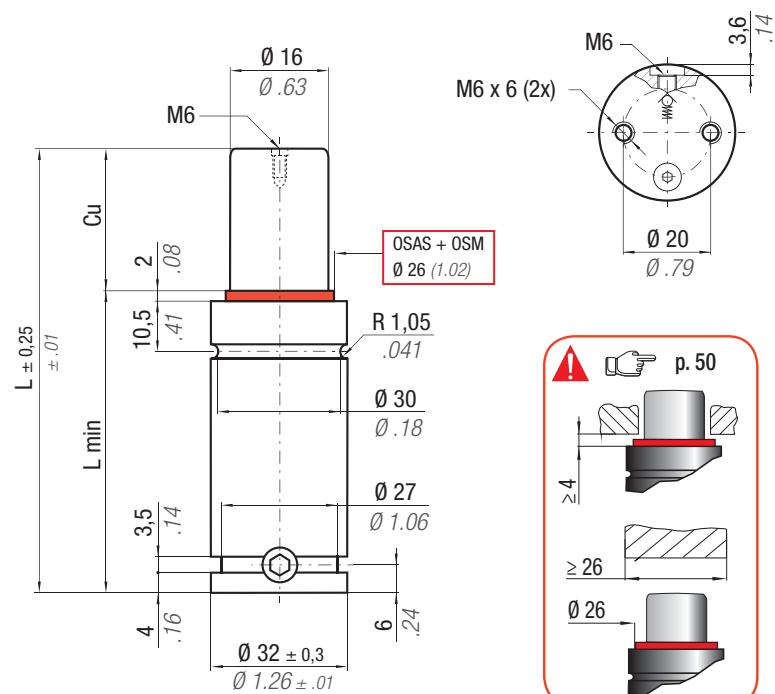
Isothermal  
end force  
at 100% Cu

p. 211

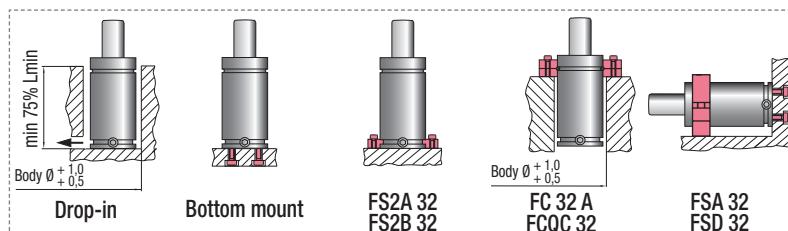
\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

p. 16



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 180 bar 2610 psi	P min 20 bar 290 psi	S 2,01 cm <sup>2</sup> 0,312 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00350C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RV 350 - 010 - A	10   0.39	50   1.97	40   1.57		524   1179	598   1345	8,0   0.49	0,17   0.36	✓
RV 350 - 013 - A	13   0.51	56   2.20	43   1.69		538   1209	617   1388	10,0   0.61	0,18   0.39	✓
RV 350 - 016 - A	16   0.63	62   2.44	46   1.81		547   1231	631   1419	12,0   0.73	0,19   0.41	✓
RV 350 - 019 - A	19   0.75	68   2.68	49   1.93		555   1247	642   1442	13,0   0.79	0,19   0.43	✓
RV 350 - 025 - A	25   0.98	80   3.15	55   2.17	360 ± 5%	565   1269	656   1475	17,0   1.04	0,21   0.47	✓
RV 350 - 032 - A	32   1.26	94   3.70	62   2.44	809	572   1286	667   1500	21,0   1.28	0,24   0.52	✓
RV 350 - 038 - A	38   1.50	106   4.17	68   2.68		577   1297	674   1515	25,0   1.53	0,26   0.56	✓
RV 350 - 050 - A	50   1.97	130   5.12	80   3.15	2610psi	583   1310	683   1535	32,0   1.95	0,30   0.65	✓
RV 350 - 063 - A	63   2.48	156   6.14	93   3.66		587   1320	689   1549	40,0   2.44	0,34   0.74	✓
RV 350 - 075 - A	75   2.95	180   7.09	105   4.13	+ 20 °C + 68 °F	590   1326	693   1557	47,0   2.87	0,38   0.83	✓
RV 350 - 080 - A	80   3.15	190   7.48	110   4.33		591   1328	694   1560	50,0   3.05	0,39   0.86	✓
RV 350 - 100 - A	100   3.94	230   9.06	130   5.12		593   1334	698   1569	62,0   3.78	0,46   1.01	✓
RV 350 - 125 - A	125   4.92	280   11.02	155   6.10		595   1338	701   1576	77,0   4.70	0,54   1.18	✓

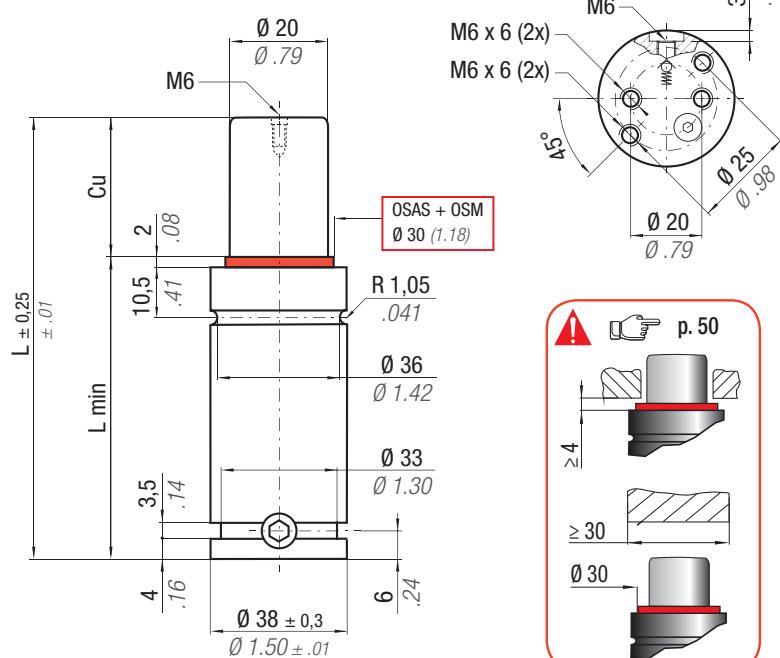


### HOW TO ORDER

(10 pcs) RV 350-050-A  
(10 pcs) RV 350-050-A-N



$$\boxed{\text{OSAS} + \text{OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$



**easy**  
MANIFOLD

\* F1i =

Isothermal  
end force  
at 100% Cu

**\*\***  $F_{1,n} =$

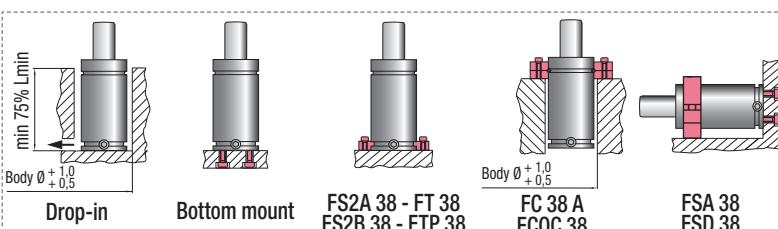
Polytrophic  
end force  
at 100% Cu



 OPAS

RV

N2		°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 3,14 cm² 0.487 in²	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00500C								
CODE		Cu		L	L min		Fo Initial force	F1i End force *	F1p End force **	V0		PED 2014/68/EU						
		mm	inch	mm	inch	mm	inch	daN	lb	daN	lb	cm³	in³	~Kg	~lb			
RV 500 - 010 - A		10	0.39	50	1.97	40	1.57	693	1559	824	1852	11,0	0.67	0,27	0.60	✓		
RV 500 - 013 - A		13	0.51	56	2.20	43	1.69	713	1602	854	1920	14,0	0.85	0,25	0.55	✓		
RV 500 - 016 - A		16	0.63	62	2.44	46	1.81	726	1633	876	1969	17,0	1.04	0,26	0.57	✓		
RV 500 - 019 - A		19	0.75	68	2.68	49	1.93	736	1656	892	2005	19,0	1.16	0,28	0.62	✓		
RV 500 - 025 - A		25	0.98	80	3.15	55	2.17	751	1688	916	2059	24,0	1.46	0,31	0.68	✓		
RV 500 - 032 - A		32	1.26	94	3.70	62	2.44	470	1057	762	1713	933	2097	30,0	1.83	0,34	0.75	✓
RV 500 - 038 - A		38	1.50	106	4.17	68	2.68	768	1727	944	2122	35,0	2.14	0,37	0.82	✓		
RV 500 - 050 - A		50	1.97	130	5.12	80	3.15	777	1747	958	2154	46,0	2.81	0,43	0.95	✓		
RV 500 - 063 - A		63	2.48	156	6.14	93	3.66	783	1761	968	2176	57,0	3.48	0,49	1.08	✓		
RV 500 - 075 - A		75	2.95	180	7.09	105	4.13	787	1769	975	2192	67,0	4.09	0,54	1.19	✓		
RV 500 - 080 - A		80	3.15	190	7.48	110	4.33	+ 20 °C +68 °F		788	1772	977	2196	72,0	4.39	0,57	1.26	✓
RV 500 - 100 - A		100	3.94	230	9.06	130	5.12	792	1781	983	2210	89,0	5.43	0,66	1.46	✓		
RV 500 - 125 - A		125	4.92	280	11.02	155	6.10	795	1788	989	2223	110,0	6.71	0,78	1.72	✓		



 HOW TO ORDER

(10 pcs) RV 500-050-A  
(10 pcs) RV 500-050-A-N



**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

### ACTIVE SAFETY

**easyl**  
MANIFOLD p. 211

\*  $F_{1i}$  =

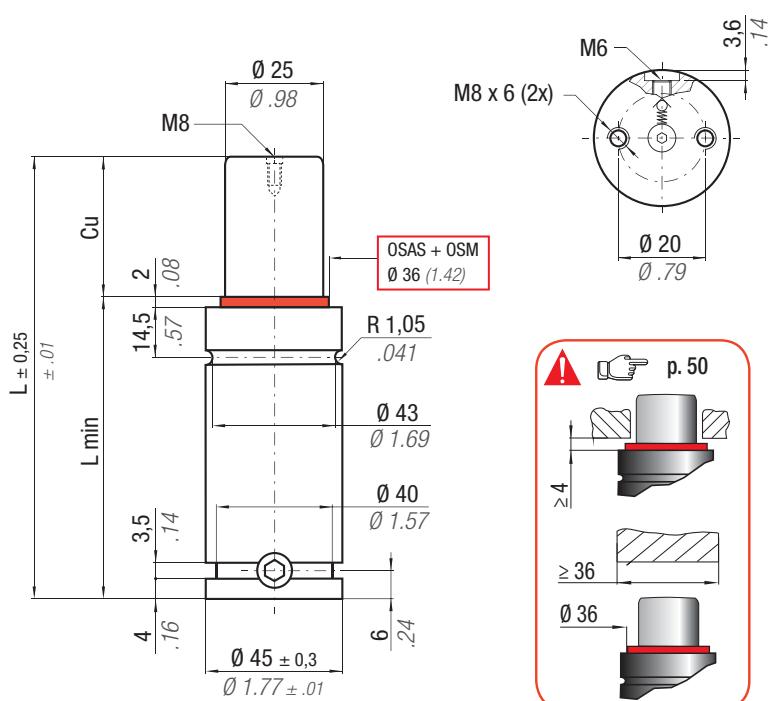
Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

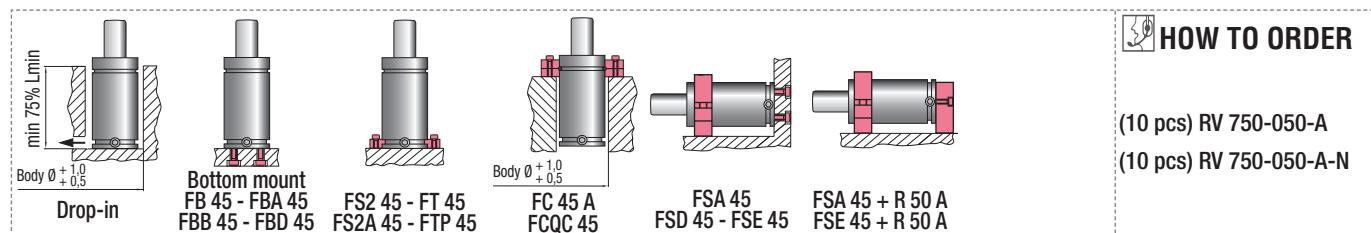
Polytrophic  
end force  
at 100% Cu

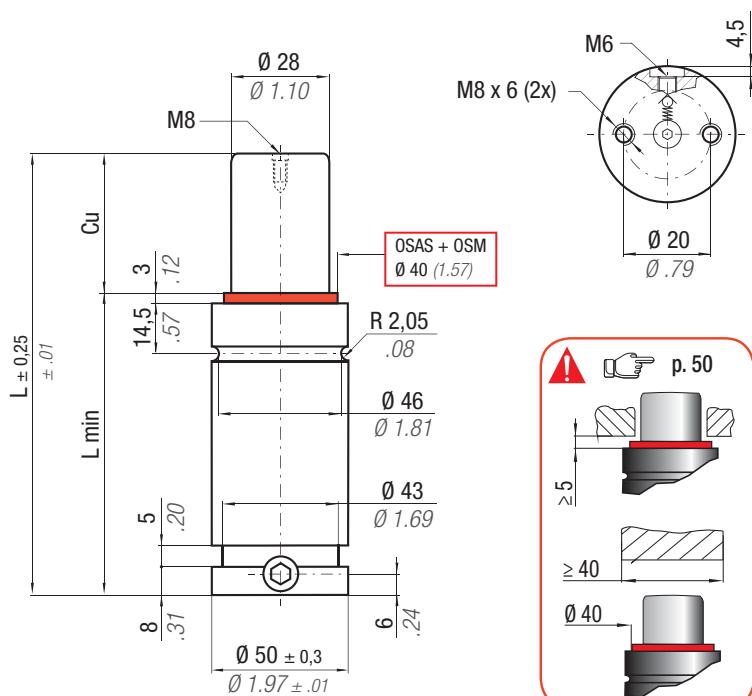
p. 16

p. 16



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0.761 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00750C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RV 750 - 010 - A	10   0.39	52   2.05	42   1.65		1091   2452	1298   2918	18,0   1.10	0,36   0.79	✓
RV 750 - 013 - A	13   0.51	58   2.28	45   1.77		1125   2530	1354   3044	21,0   1.28	0,38   0.84	✓
RV 750 - 016 - A	16   0.63	64   2.52	48   1.89		1151   2587	1395   3136	25,0   1.53	0,40   0.88	✓
RV 750 - 019 - A	19   0.75	70   2.76	51   2.01		1170   2631	1426   3206	29,0   1.77	0,42   0.93	✓
RV 750 - 025 - A	25   0.98	82   3.23	57   2.24	740 ± 5%	1198   2694	1471   3307	37,0   2.26	0,45   0.99	✓
RV 750 - 032 - A	32   1.26	96   3.78	64   2.52		1220   2742	1506   3386	46,0   2.81	0,50   1.10	✓
RV 750 - 038 - A	38   1.50	108   4.25	70   2.76		1232   2771	1527   3433	53,0   3.23	0,54   1.19	✓
RV 750 - 050 - A	50   1.97	132   5.20	82   3.23		1250   2810	1556   3498	68,0   4.15	0,61   1.34	✓
RV 750 - 063 - A	63   2.48	158   6.22	95   3.74		1262   2838	1577   3545	85,0   5.19	0,70   1.54	✓
RV 750 - 075 - A	75   2.95	182   7.17	107   4.21	+ 20 °C + 68 °F	1270   2855	1590   3574	100,0   6.10	0,78   1.72	✓
RV 750 - 080 - A	80   3.15	192   7.56	112   4.41		1273   2861	1594   3583	107,0   6.53	0,81   1.79	✓
RV 750 - 100 - A	100   3.94	232   9.13	132   5.20		1281   2879	1607   3613	132,0   8.05	0,94   2.07	✓
RV 750 - 125 - A	125   4.92	282   11.10	157   6.18		1287   2894	1618   3637	164,0   10.00	1,10   2.43	✓





**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

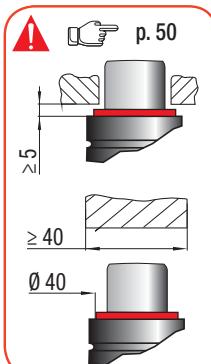
**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu



## ACTIVE SAFETY



OSAS



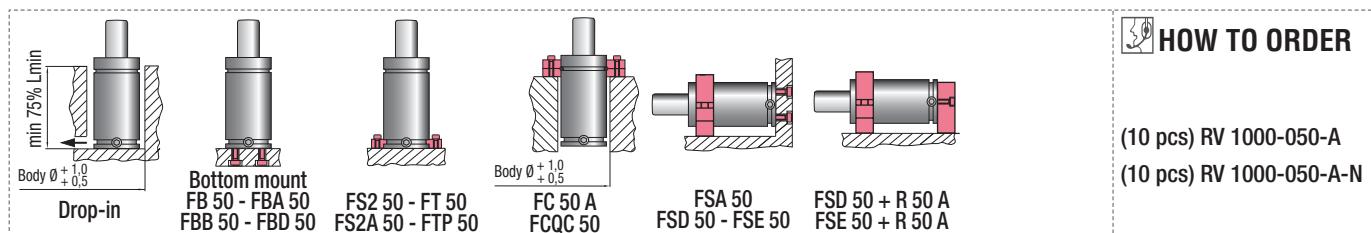
USAS



OPAS

RV

CODE		Cu		L		$L_{\min}$		Fo Initial force daN lb	$F_{1i}$ End force daN lb	$F_{1p}$ End force daN lb	V0 cm <sup>3</sup> in <sup>3</sup>	Maintenance kit	PED 2014/68/EU						
		mm	inch	mm	inch	mm	inch												
RV 1000 - 010 - A		10	0.39	58	2.28	48	1.89		1300	2923	1523	3424	25,0	1.53	0,49	1.08	✓		
RV 1000 - 013 - A		13	0.51	64	2.52	51	2.01		1349	3033	1599	3595	29,0	1.77	0,51	1.12	✓		
RV 1000 - 016 - A		16	0.63	70	2.76	54	2.13		1386	3117	1658	3727	34,0	2.07	0,54	1.19	✓		
RV 1000 - 019 - A		19	0.75	76	2.99	57	2.24		1416	3183	1705	3833	39,0	2.38	0,56	1.23	✓		
RV 1000 - 025 - A		25	0.98	88	3.46	63	2.48	920	2068		1460	3282	1775	3990	48,0	2.93	0,61	1.34	✓
RV 1000 - 032 - A		32	1.26	102	4.02	70	2.76		1495	3361	1832	4118	59,0	3.60	0,67	1.48	✓		
RV 1000 - 038 - A		38	1.50	114	4.49	76	2.99	150 bar	1517	3410	1868	4199	69,0	4.21	0,72	1.59	✓		
RV 1000 - 050 - A		50	1.97	138	5.43	88	3.46	2175 psi	1548	3479	1919	4314	88,0	5.37	0,81	1.79	✓		
RV 1000 - 063 - A		63	2.48	164	6.46	101	3.98		1570	3528	1955	4395	108,0	6.59	0,92	2.03	✓		
RV 1000 - 075 - A		75	2.95	188	7.40	113	4.45	+ 20 °C + 68 °F	1584	3560	1978	4447	127,0	7.75	1,01	2.23	✓		
RV 1000 - 080 - A		80	3.15	198	7.80	118	4.65		1589	3571	1986	4465	135,0	8.24	1,05	2.31	✓		
RV 1000 - 100 - A		100	3.94	238	9.37	138	5.43		1603	3604	2011	4521	166,0	10.13	1,21	2.67	✓		
RV 1000 - 125 - A		125	4.92	288	11.34	163	6.42		1616	3632	2031	4566	205,0	12.51	1,41	3.11	✓		



## HOW TO ORDER

(10 pcs) RV 1000-050-A  
(10 pcs) RV 1000-050-A-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

## ACTIVE SAFETY

**easyl**  
MANIFOLD p. 211

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

p. 16

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

p. 16



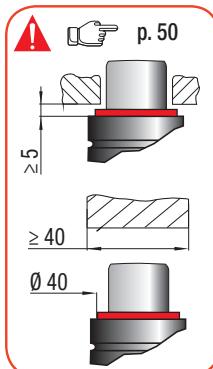
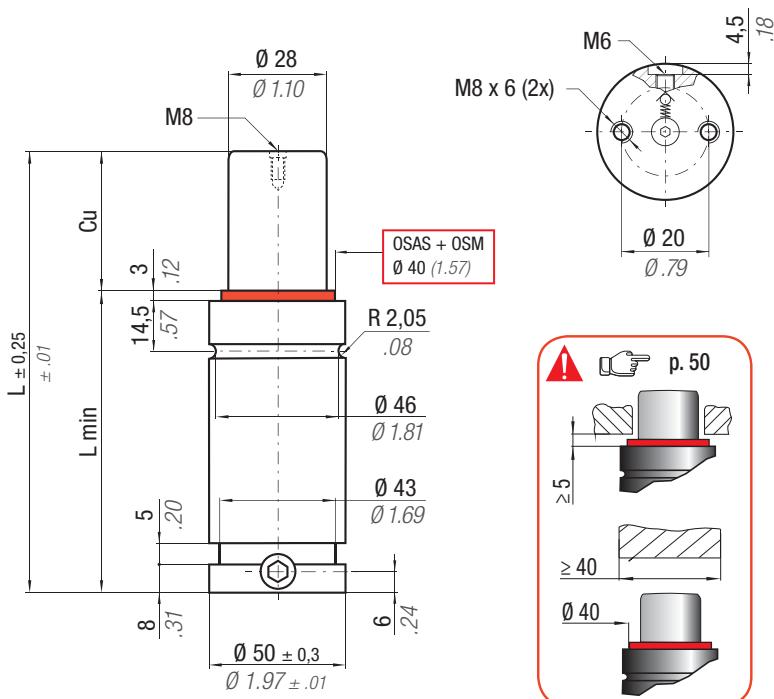
OSAS



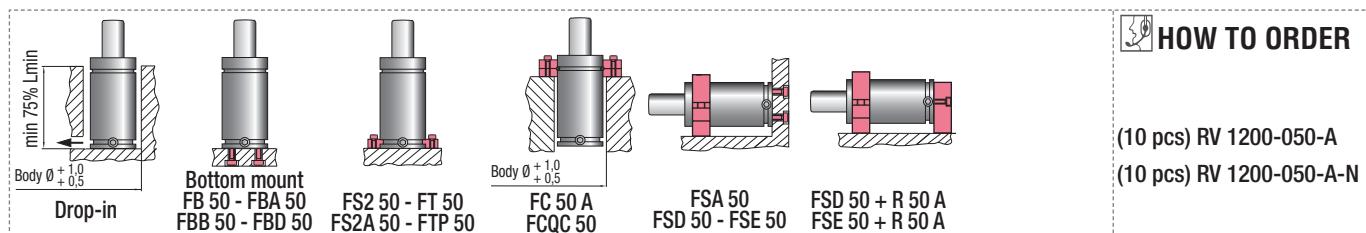
USAS



OPAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP $\pm 0,33\%/\text{°C}$	P max 170 bar 2465 psi	P min 20 bar 290 psi	S 6,15 cm <sup>2</sup> 0.953 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV01000C	
CODE	Cu	L	L min	F <sub>0</sub> Initial force daN	F <sub>1i</sub> End force * daN	F <sub>1p</sub> ** End force daN	V <sub>0</sub> cm <sup>3</sup>	V <sub>0</sub> in <sup>3</sup>		PED 2014/68/EU
	mm inch	mm inch	mm inch	lb	lb	lb	~Kg	~lb		
RV 1200 - 010 - A	10 0.39	58 2.28	48 1.89		1494 3359	1717 3859	25,0	1.53	0,49 1.08	✓
RV 1200 - 013 - A	13 0.51	64 2.52	51 2.01		1553 3490	1802 4052	30,0	1.83	0,51 1.12	✓
RV 1200 - 016 - A	16 0.63	70 2.76	54 2.13		1597 3591	1869 4202	34,0	2.07	0,54 1.19	✓
RV 1200 - 019 - A	19 0.75	76 2.99	57 2.24		1633 3671	1922 4321	39,0	2.38	0,56 1.23	✓
RV 1200 - 025 - A	25 0.98	88 3.46	63 2.48	1060 2383 ± 5%	1685 3789	2001 4500	48,0	2.93	0,61 1.34	✓
RV 1200 - 032 - A	32 1.26	102 4.02	70 2.76		1728 3884	2066 4644	59,0	3.60	0,67 1.48	✓
RV 1200 - 038 - A	38 1.50	114 4.49	76 2.99		1754 3943	2106 4735	69,0	4.21	0,72 1.59	✓
RV 1200 - 050 - A	50 1.97	138 5.43	88 3.46		1791 4026	2163 4863	88,0	5.37	0,81 1.79	✓
RV 1200 - 063 - A	63 2.48	164 6.46	101 3.98		1817 4085	2204 4954	108,0	6.59	0,92 2.03	✓
RV 1200 - 075 - A	75 2.95	188 7.40	113 4.45	+ 20 °C + 68 °F	1834 4124	2230 5013	127,0	7.75	1,01 2.23	✓
RV 1200 - 080 - A	80 3.15	198 7.80	118 4.65		1840 4137	2239 5033	135,0	8.24	1,05 2.31	✓
RV 1200 - 100 - A	100 3.94	238 9.37	138 5.43		1858 4177	2267 5096	166,0	10.13	1,21 2.67	✓
RV 1200 - 125 - A	125 4.92	288 11.34	163 6.42		1873 4210	2290 5148	205,0	12.51	1,41 3.11	✓





$$\boxed{\text{OSAS} + \text{OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$



OSAS



USAS



1



Technical drawing of a mechanical part showing dimensions and assembly details. The main drawing shows a base plate with various holes and a central slot. A red callout highlights a component labeled "OSAS + OSM Ø 52 (2.05)". An inset shows a circular detail with two M8 x 6 screws. A red box highlights "L min" and "L ± 0.25". A red callout on the right contains a warning symbol, part number "p. 50", and a detailed view of a bolted connection.

**easy**  
MANIFOLD  p. 211

\* F1<sub>i</sub> =

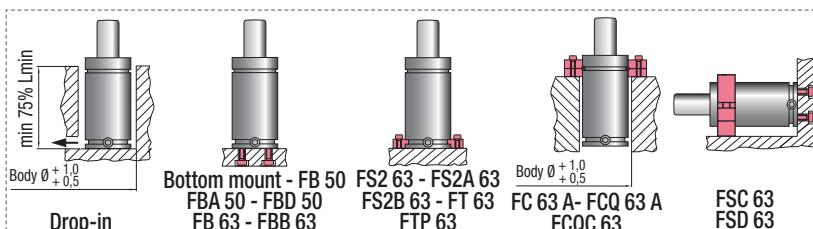
## Isothermal

end force  
at 100% Cu

**\*\* F1<sub>n</sub> =**

## Polytrophic end force at 100% Cu

CODE		Cu		L		L min		Fo	F1i *		F1p **		Vo				Maintenance kit		
		mm	inch	mm	inch	mm	inch	Initial force	daN	lb	daN	lb	daN	in³	cm³	~Kg	~lb	PED 2014/68/EU	
RV 1500 - 010 - A		10	0.39	64	2.52	54	2.13		2074	4663	2400	5395	45,0	2,75	0,88	1,94	✓		
RV 1500 - 013 - A		13	0.51	70	2.76	57	2.24		2152	4838	2521	5667	53,0	3,23	0,91	2,01	✓		
RV 1500 - 016 - A		16	0.63	76	2.99	60	2.36		2213	4975	2616	5881	61,0	3,72	0,96	2,12	✓		
RV 1500 - 019 - A		19	0.75	82	3.23	63	2.48		2262	5085	2693	6054	69,0	4,21	0,99	2,18	✓		
RV 1500 - 025 - A		25	0.98	94	3.70	69	2.72	1530	3440 ± 5%		2336	5252	2811	6319	85,0	5,19	1,06	2,34	✓
RV 1500 - 032 - A		32	1.26	108	4.25	76	2.99				2397	5389	2908	6537	103,0	6,28	1,14	2,51	✓
RV 1500 - 038 - A		38	1.50	120	4.72	82	3.23	150 bar	2435	5475	2971	6679	119,0	7,26	1,21	2,67	✓		
RV 1500 - 050 - A		50	1.97	144	5.67	94	3.70	2175 psi	2490	5597	3059	6877	151,0	9,21	1,36	3,00	✓		
RV 1500 - 063 - A		63	2.48	170	6.69	107	4.21	+ 20 °C + 68 °F	2529	5685	3123	7021	186,0	11,35	1,52	3,35	✓		
RV 1500 - 075 - A		75	2.95	194	7.64	119	4.69		2555	5743	3165	7115	217,0	13,24	1,66	3,66	✓		
RV 1500 - 080 - A		80	3.15	204	8.03	124	4.88		2563	5763	3180	7149	231,0	14,09	1,72	3,79	✓		
RV 1500 - 100 - A		100	3.94	244	9.61	144	5.67		2590	5824	3224	7248	284,0	17,32	1,95	4,30	✓		
RV 1500 - 125 - A		125	4.92	294	11.57	169	6.65		2613	5875	3262	7333	350,0	21,36	2,24	4,94	✓		



 **HOW TO ORDER**

(10 pcs) RV 1500-050-A  
(10 pcs) RV 1500-050-A-N



OSAS + OSM

OVER STROKE  
ACTIVE SAFETY + OVER  
STROKE MARKER**ACTIVE  
SAFETY****easyl**  
MANIFOLD

p. 211

\*  $F_{1i}$  =Isothermal  
end force  
at 100% Cu\*\*  $F_{1p}$  =Polytrophic  
end force  
at 100% Cu

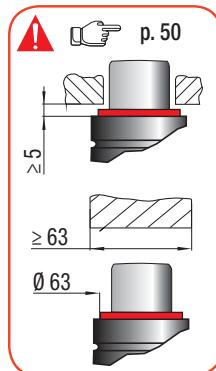
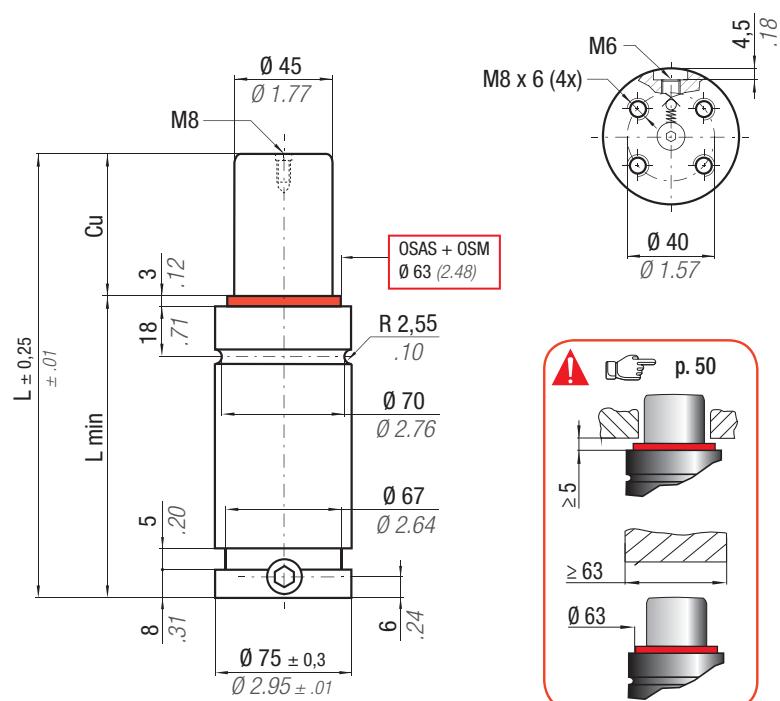
OSAS



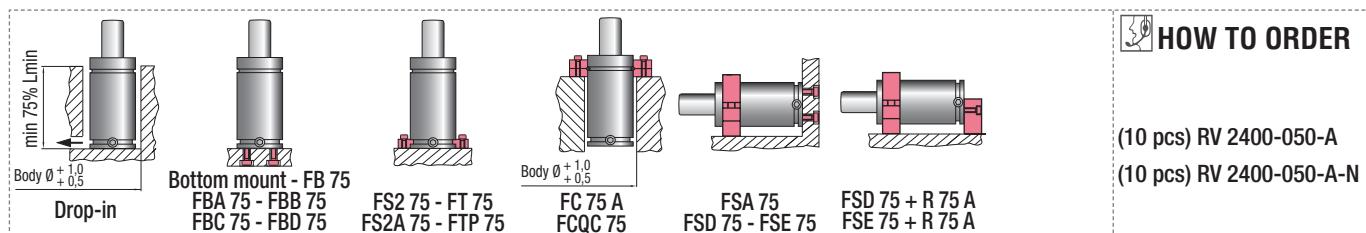
USAS

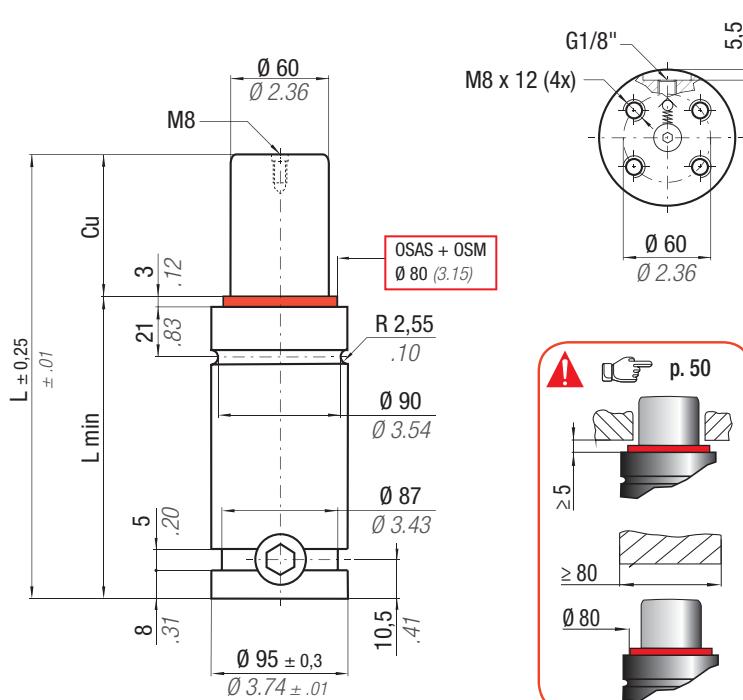


OPAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 15,90 cm <sup>2</sup> 2.465 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV02400C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm inch	mm inch	mm inch	Initial force daN ± 5%	End force daN lb	End force daN lb	cm <sup>3</sup> in <sup>3</sup>	~Kg ~lb	
RV 2400 - 010 - A	10 0.39	65 2.56	55 2.17	2385	3264 7338	3786 8511	69,0 4.21	1,25 2.76	✓
RV 2400 - 013 - A	13 0.51	71 2.80	58 2.28		3392 7626	3984 8956	81,0 4.94	1,30 2.87	✓
RV 2400 - 016 - A	16 0.63	77 3.03	61 2.40		3493 7852	4142 9312	93,0 5.67	1,35 2.98	✓
RV 2400 - 019 - A	19 0.75	83 3.27	64 2.52		3574 8035	4271 9602	105,0 6.41	1,40 3.09	✓
RV 2400 - 025 - A	25 0.98	95 3.74	70 2.76		3698 8313	4468 10044	129,0 7.87	1,50 3.31	✓
RV 2400 - 032 - A	32 1.26	109 4.29	77 3.03	150 bar	3800 8542	4632 10413	157,0 9.58	1,61 3.55	✓
RV 2400 - 038 - A	38 1.50	121 4.76	83 3.27	2175 psi	3864 8687	4737 10649	181,0 11.04	1,70 3.75	✓
RV 2400 - 050 - A	50 1.97	145 5.71	95 3.74	+ 20 °C + 68 °F	3956 8893	4887 10986	230,0 14.03	1,89 4.17	✓
RV 2400 - 063 - A	63 2.48	171 6.73	108 4.25		4022 9042	4996 11231	282,0 17.20	2,10 4.63	✓
RV 2400 - 075 - A	75 2.95	195 7.68	120 4.72		4066 9140	5068 11393	330,0 20.13	2,29 5.05	✓
RV 2400 - 080 - A	80 3.15	205 8.07	125 4.92		4081 9174	5093 11450	350,0 21.35	2,37 5.22	✓
RV 2400 - 100 - A	100 3.94	245 9.65	145 5.71		4127 9278	5169 11620	431,0 26.29	2,68 5.91	✓
RV 2400 - 125 - A	125 4.92	295 11.61	170 6.69		4166 9365	5234 11767	532,0 32.45	3,07 6.77	✓





**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu

## ACTIVE SAFETY



OSAS

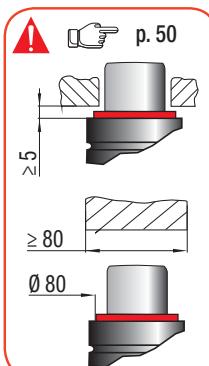


USAS

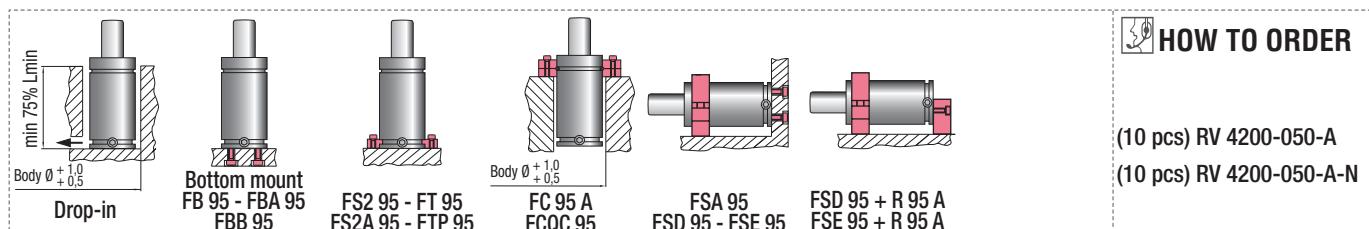


OPAS

RV



N <sub>2</sub>	°F 32 176	°C 0 -80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 28,27 cm <sup>2</sup> 4.382 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Maintenance kit 39BMRV04200C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>	PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	
RV 4200 - 016 - A	16   0.63	90   3.54	74   2.91	4240 ± 5%	6080   13669	7162   16101	173,0   10.55	2,76   6.08
RV 4200 - 019 - A	19   0.75	96   3.78	77   3.03		6246   14041	7421   16683	193,0   11.77	2,84   6.26
RV 4200 - 025 - A	25   0.98	108   4.25	83   3.27		6506   14626	7834   17612	234,0   14.27	2,99   6.59
RV 4200 - 032 - A	32   1.26	122   4.80	90   3.54		6729   15128	8194   18421	281,0   17.14	3,16   6.97
RV 4200 - 038 - A	38   1.50	134   5.28	96   3.78		6876   15458	8432   18956	322,0   19.64	3,31   7.30
RV 4200 - 050 - A	50   1.97	158   6.22	108   4.25	150 bar	7091   15940	8783   19745	403,0   24.58	3,61   7.96
RV 4200 - 063 - A	63   2.48	184   7.24	121   4.76	2175 psi	7251   16301	9048   20341	491,0   29.95	3,94   8.69
RV 4200 - 075 - A	75   2.95	208   8.19	133   5.24	+ 20 °C +68 °F	7359   16543	9227   20743	572,0   34.89	4,24   9.35
RV 4200 - 080 - A	80   3.15	218   8.58	138   5.43		7396   16626	9288   20880	606,0   36.97	4,36   9.61
RV 4200 - 100 - A	100   3.94	258   10.16	158   6.22		7512   16888	9483   21319	741,0   45.20	4,86   10.71
RV 4200 - 125 - A	125   4.92	308   12.13	183   7.20		7612   17113	9651   21696	910,0   55.51	5,48   12.08



## HOW TO ORDER

(10 pcs) RV 4200-050-A  
(10 pcs) RV 4200-050-A-N



OSAS + OSM

OVER STROKE  
ACTIVE SAFETY + OVER STROKE  
SAFETY MARKER**ACTIVE SAFETY****easyl**  
MANIFOLD

p. 211

\*  $F_{1i}$  =Isothermal  
end force  
at 100% Cu\*\*  $F_{1p}$  =Polytrophic  
end force  
at 100% Cu

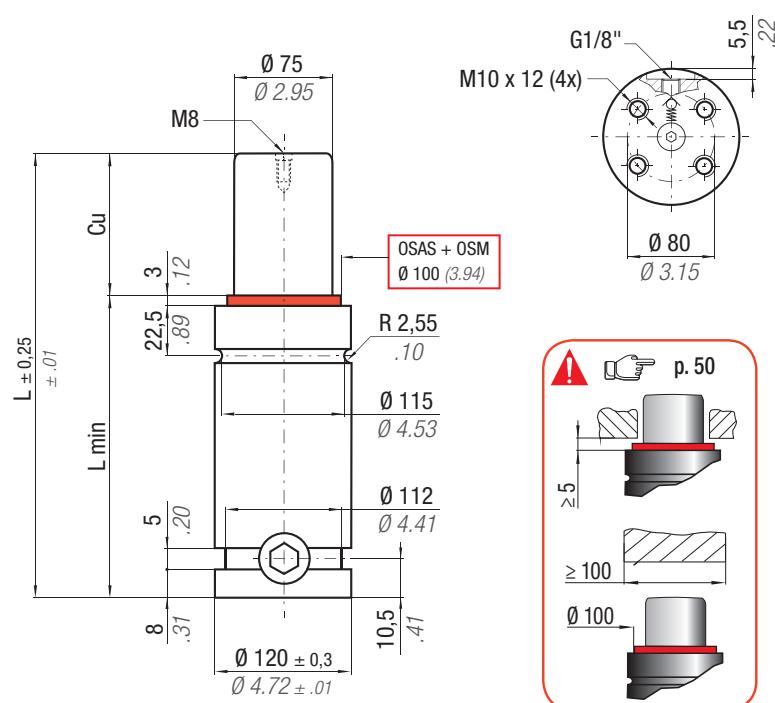
OSAS



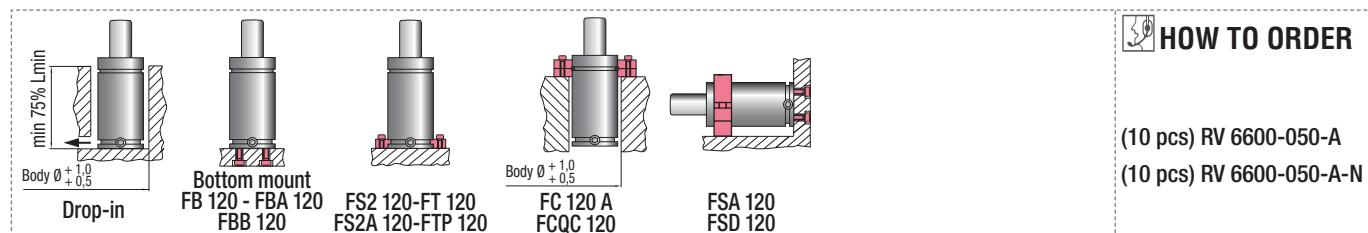
USAS

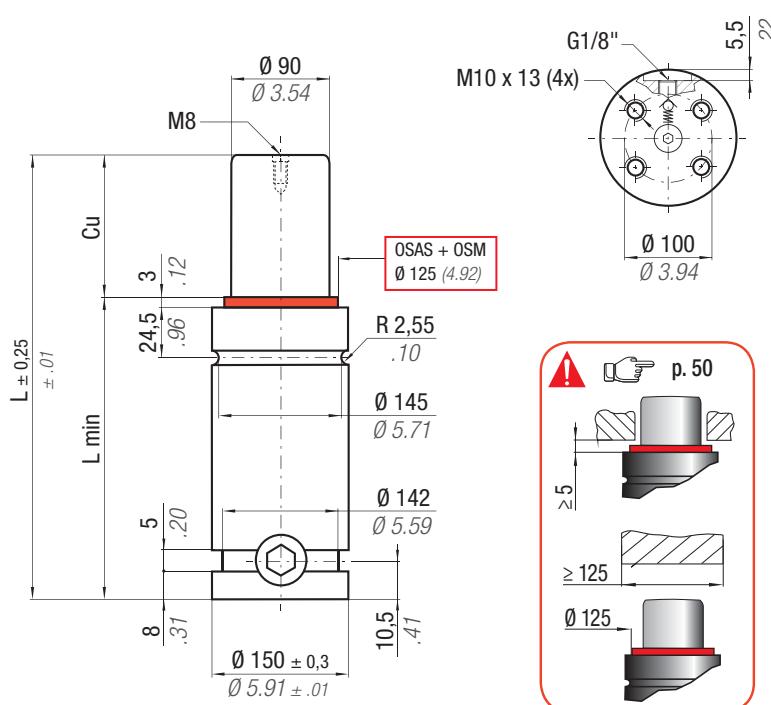


OPAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP $\pm 0,33\% /{^\circ}C$	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 44,18 cm <sup>2</sup> 6.848 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV06600C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RV 6600 - 016 - A	16   0.63	100   3.94	84   3.31	6630   ± 5%	9125   20515	10607   23845	300,0   18.30	5,12   11.29	✓
RV 6600 - 019 - A	19   0.75	106   4.17	87   3.43	14904   150 bar	9376   21077	10995   24718	332,0   20.25	5,23   11.53	✓
RV 6600 - 025 - A	25   0.98	118   4.65	93   3.66		9779   21985	11628   26141	396,0   24.16	5,47   12.06	✓
RV 6600 - 032 - A	32   1.26	132   5.20	100   3.94		10136   22787	12195   27415	471,0   28.73	5,75   12.68	✓
RV 6600 - 038 - A	38   1.50	144   5.67	106   4.17		10375   23325	12578   28276	535,0   32.64	5,99   13.21	✓
RV 6600 - 050 - A	50   1.97	168   6.61	118   4.65		10733   24129	13157   29578	663,0   40.44	6,47   14.26	✓
RV 6600 - 063 - A	63   2.48	194   7.64	131   5.16		11006   24743	13604   30583	801,0   48.86	6,99   15.41	✓
RV 6600 - 075 - A	75   2.95	218   8.58	143   5.63	+ 20 °C +68 °F	11193   25163	13911   31273	930,0   56.73	7,47   16.47	✓
RV 6600 - 080 - A	80   3.15	228   8.98	148   5.83		11258   25308	14018   31514	983,0   59.96	7,67   16.91	✓
RV 6600 - 100 - A	100   3.94	268   10.55	168   6.61		11463   25771	14359   32280	1197,0   73.02	8,46   18.65	✓
RV 6600 - 125 - A	125   4.92	318   12.52	193   7.60		11642   26171	14656   32948	1464,0   89.30	9,46   20.86	✓





**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu

## ACTIVE SAFETY



OSAS



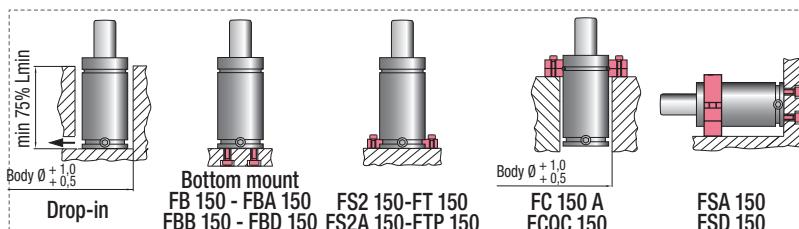
USAS



OPAS

RV

N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 63,62 cm <sup>2</sup> 9.864 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV09500C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub>	F <sub>1p</sub>	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RV 9500 - 019 - A	19 0.75	116 4.57	97 3.82		13101 29453	15214 34202	517,0 31.54	9,56 21.08	✓
RV 9500 - 025 - A	25 0.98	128 5.04	103 4.06		13637 30656	16044 36068	614,0 37.45	9,93 21.89	✓
RV 9500 - 032 - A	32 1.26	142 5.59	110 4.33	9540 21446	14112 31726	16792 37750	727,0 44.35	10,37 22.86	✓
RV 9500 - 038 - A	38 1.50	154 6.06	116 4.57	± 5%	14432 32445	17299 38890	823,0 50.20	10,74 23.68	✓
RV 9500 - 050 - A	50 1.97	178 7.01	128 5.04	150 bar 2175 psi	14914 33528	18070 40623	1017,0 62.04	11,49 25.33	✓
RV 9500 - 063 - A	63 2.48	204 8.03	141 5.55		15283 34358	18666 41963	1226,0 74.79	12,30 27.12	✓
RV 9500 - 075 - A	75 2.95	228 8.98	153 6.02		15536 34927	19078 42889	1420,0 86.62	13,05 28.77	✓
RV 9500 - 080 - A	80 3.15	238 9.37	158 6.22	+ 20 °C +68 °F	15625 35125	19222 43213	1500,0 91.50	13,37 29.48	✓
RV 9500 - 100 - A	100 3.94	278 10.94	178 7.01		15905 35756	19681 44245	1823,0 111.20	14,61 32.21	✓
RV 9500 - 125 - A	125 4.92	328 12.91	203 7.99		16148 36303	20082 45146	2226,0 135.79	16,18 35.67	✓



## HOW TO ORDER

(10 pcs) RV 9500-050-A  
(10 pcs) RV 9500-050-A-N



$$\boxed{\text{OSAS} + \text{OSM}} = \text{ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$

## ACTIVE SAFETY



p. 211



\* F<sub>1,i</sub> =

Isothermal  
end force  
at 100% Cu

10

1



OSAS



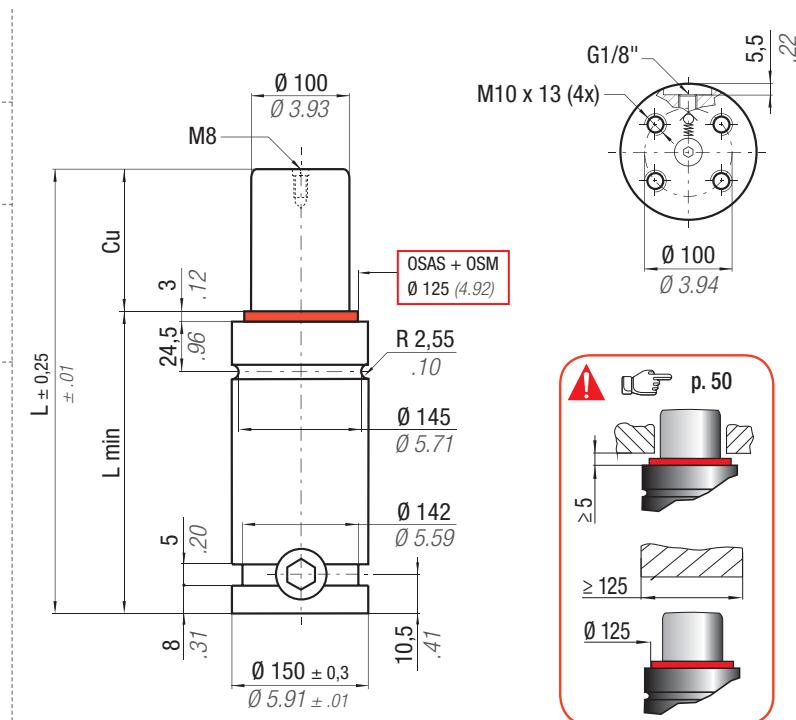
USAS



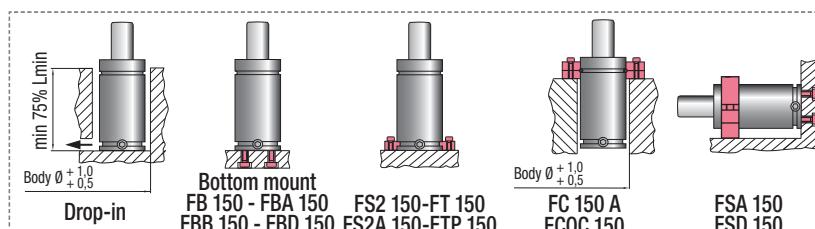
OPAS

\*\* F<sub>1,n</sub> =

Polytrophic  
end force  
at 100% Cu



Temperature		ΔP		P max		P min		S		SPM		Max Speed		Maintenance kit		
	N <sub>2</sub>	°F 32 176	°C 0 -80	± 0,33 %/°C		150 bar 2175 psi	20 bar 290 psi	78,54 cm <sup>2</sup> 12.173 in <sup>2</sup>	~ 20 - 80 (at 20°C)		1,8 m/s	39BMRV12000A				
CODE		Cu		L		L min		F <sub>0</sub>	F <sub>1i</sub>	F <sub>1p</sub>	V <sub>0</sub>		PED 2014/68/EU			
		mm	inch	mm	inch	mm	inch	Initial force	End force *	End force **						
RV 12000 - 019 - A		19	0.75	116	4.57	97	3.82	11780 ± 5% 150 bar 2175 psi	16891	37973	19896	571,0	34.83	9,34	20.59	✓
RV 12000 - 025 - A		25	0.98	128	5.04	103	4.06		17735	39870	21225	675,0	41.18	9,73	21.45	✓
RV 12000 - 032 - A		32	1.26	142	5.59	110	4.33		18503	41596	22454	796,0	48.56	10,18	22.44	✓
RV 12000 - 038 - A		38	1.50	154	6.06	116	4.57		19030	42780	23307	900,0	54.90	10,57	23.30	✓
RV 12000 - 050 - A		50	1.97	178	7.01	128	5.04		19837	44596	24629	1108,0	67.59	11,35	25.02	✓
RV 12000 - 063 - A		63	2.48	204	8.03	141	5.55		20469	46016	25676	1332,0	81.25	12,20	26.90	✓
RV 12000 - 075 - A		75	2.95	228	8.98	153	6.02		20909	47006	26412	1540,0	93.94	12,97	28.59	✓
RV 12000 - 080 - A		80	3.15	238	9.37	158	6.22	+ 20 °C +68 °F	21063	47353	26671	1626,0	99.19	13,30	29.32	✓
RV 12000 - 100 - A		100	3.94	278	10.94	178	7.01		21559	48467	27507	1972,0	120.29	14,60	32.19	✓
RV 12000 - 125 - A		125	4.92	328	12.91	203	7.99		21995	49447	28249	2405,0	146.71	16,22	35.76	✓



 **HOW TO ORDER**

(10 pcs) RV 12000-050-A  
(10 pcs) BV 12000-050-A



$$\boxed{\text{OSAS} + \text{OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$



p. 211

\* F1j =

## Isothermal end force at 100% Cu

\*\* F<sub>1,n</sub> =

## Polytrophic end force at 100% Cu



OPAC

Technical drawing of a mechanical assembly with the following dimensions:

- Top part: Ø 130, Ø 5.12
- M8 hole: M8
- Base part: Ø 195 ± 0.3, Ø 7.68 ± .01, 8, .31, 15, .59
- Shaft: Ø 187 Ø 7.36, Ø 190 Ø 7.48, R 2,55 .10
- Shaft shoulder: 30,5, 1,2, .72
- Shaft shoulder height: Cu
- Shaft shoulder length: L min, L max ± 0,25, ± .01
- Shaft shoulder diameter: Ø 160 (6.30)
- Bottom part: Ø 120, Ø 4.72, M12 x 16 (4x), G1/8

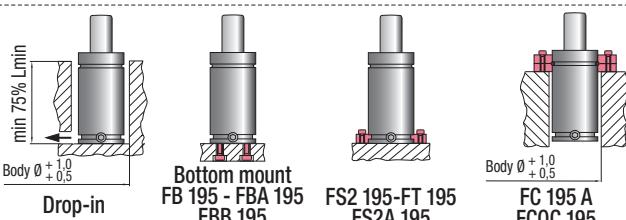
**Warning:**

**p. 50**

⚠️

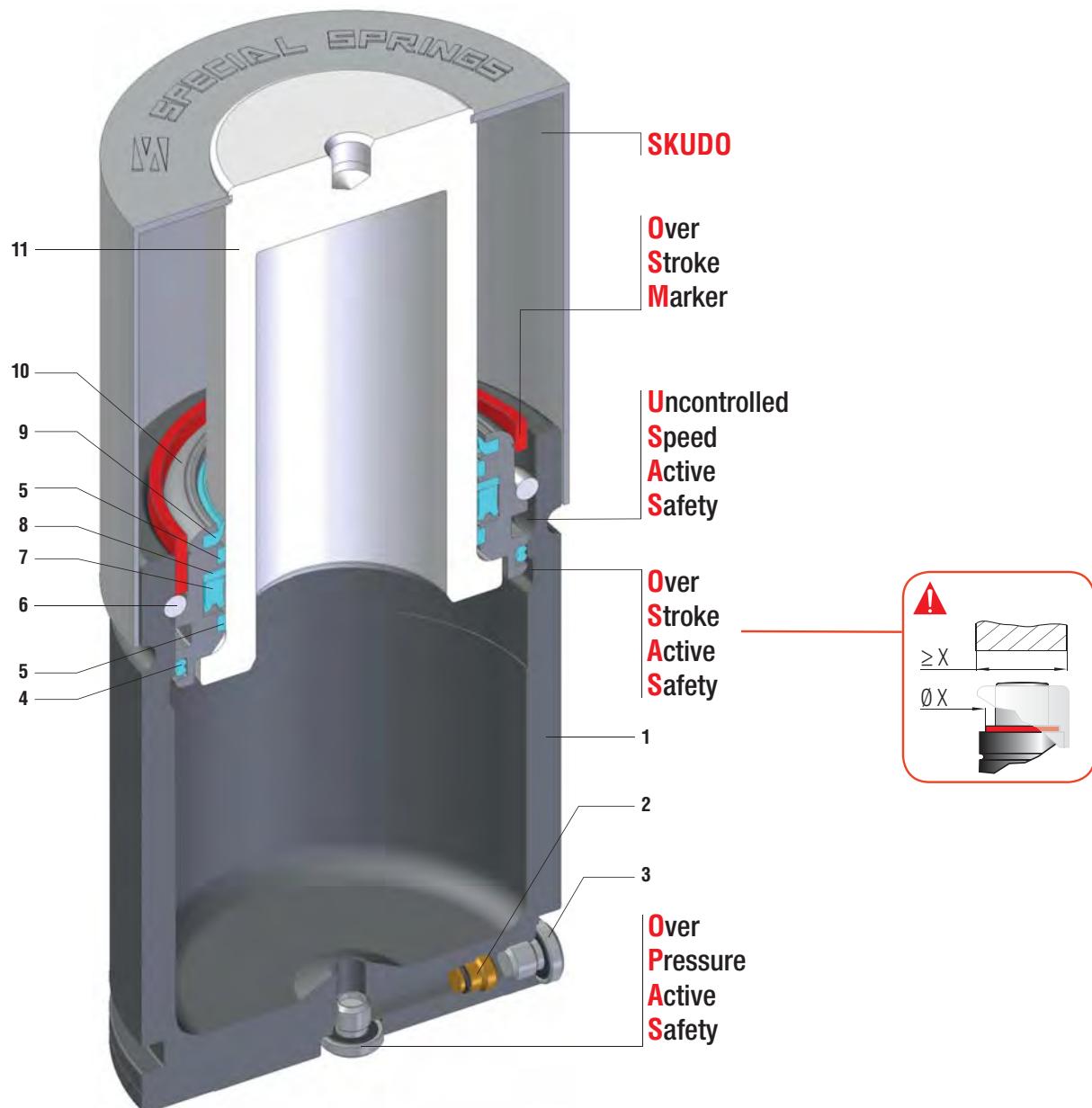
≥ 5  
≤ 160  
Ø 160

N <sub>2</sub>	°F 32 -176	°C 0 -80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 132,73 cm <sup>2</sup> 20.573 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV2000A							
CODE		Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub>	F <sub>1p</sub>	V <sub>0</sub>	 PED 2014/68/EU							
		mm	inch	mm	inch	mm	inch	daN	lb	daN	lb	daN	lb	cm <sup>3</sup>	in <sup>3</sup>	~Kg
RV 20000 - 019 - A	19	0.75	148	5.83	129	5.08		26987	60669	31207	70156	1118,0	68.20	21,58	47.58	✓
RV 20000 - 025 - A	25	0.98	160	6.30	135	5.32		28383	63807	33368	75014	1288,0	78.57	22,29	49.14	✓
RV 20000 - 032 - A	32	1.26	174	6.85	142	5.59		29722	66817	35474	79749	1486,0	90.65	23,12	50.97	✓
RV 20000 - 038 - A	38	1.50	186	7.32	148	5.83	19910 ± 5%	30681	68973	37002	83184	1656,0	101.02	23,84	52.56	✓
RV 20000 - 050 - A	50	1.97	210	8.27	160	6.30	150 bar	32220	72433	39486	88768	1995,0	121.70	25,26	55.69	✓
RV 20000 - 063 - A	63	2.48	236	9.29	173	6.81	2175 psi	33486	75280	41560	93431	2362,0	144.08	26,80	59.08	✓
RV 20000 - 075 - A	75	2.95	260	10.24	185	7.28	+ 20 °C +68 °F	34403	77341	43077	96841	2702,0	164.82	28,22	62.21	✓
RV 20000 - 080 - A	80	3.15	270	10.63	190	7.48		34731	78079	43624	98071	2843,0	173.42	28,81	63.52	✓
RV 20000 - 100 - A	100	3.94	310	12.21	210	8.27		35811	80506	45434	102140	3409,0	207.95	31,19	68.76	✓
RV 20000 - 125 - A	125	4.92	360	14.17	235	9.25		36794	82716	47097	105878	4116,0	251.08	34,16	75.31	✓



 **HOW TO ORDER**

(10 pcs) RV 20000-050-A  
(10 pcs) RV 20000-050-A-N



Minima altezza, massima forza + SKUDO - Minimum height, maximum force + SKUDO - Minimale Höhe, maximale Kraft + SKUDO  
 Hauteur minimale, force maximale + SKUDO - Mínima altura, máxima fuerza + SKUDO - Altura mínima, força máxima + SKUDO

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BUSH - BODY DESIGN

<b>1</b>	Body	<b>5</b>	Guide ring	<b>9</b>	Rod wiper
<b>2</b>	Valve	<b>6</b>	Retaining ring	<b>10</b>	Bush
<b>3</b>	Plug	<b>7</b>	Rod seal	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Dual ring seal	<b>8</b>	Back-up ring		

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
RS 170	19	0.75	7 - 122	0.28 - 4.80	170	382	-	-	✓	✓
RS 320	25	0.98	7 - 122	0.28 - 4.80	320	719	-	-	✓	✓
RS 350	32	1.26	7 - 122	0.28 - 4.80	360	809	✓	✓	✓	✓
RS 500	38	1.50	7 - 122	0.28 - 4.80	470	1057	✓	✓	✓	✓
RS 750	45	1.77	7 - 122	0.28 - 4.80	740	1664	✓	✓	✓	✓
RS 1000	50	1.97	10 - 122	0.39 - 4.80	920	2068	✓	✓	✓	✓
RS 1200	50	1.97	10 - 122	0.39 - 4.80	1060	2383	✓	✓	✓	✓
RS 1500	63	2.48	10 - 122	0.39 - 4.80	1530	3440	✓	✓	✓	✓
RS 2400	75	2.95	13 - 122	0.51 - 4.80	2385	5362	✓	✓	✓	✓
RS 4200	95	3.74	13 - 122	0.51 - 4.80	4240	9532	✓	✓	✓	✓
RS 6600	120	4.72	13 - 122	0.51 - 4.80	6630	14905	✓	✓	✓	✓
RS 9500	150	5.91	16 - 122	0.63 - 4.80	9540	21447	✓	✓	✓	✓



## HOW TO ORDER

Series

Model

Stroke

Revision code

**RS 2400-050-A - N**

**- E**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Codigo del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

<b>IT</b>	Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale
<b>EN</b>	Linkable with hoses, cylinder supplied without pressure and oneway valve
<b>DE</b>	Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil
<b>FR</b>	Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle
<b>ES</b>	Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional
<b>PT</b>	Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

<b>IT</b>	Collegabile EASY MANIFOLD, fornito scarico + guarnizione di collegamento
<b>EN</b>	Linkable EASY MANIFOLD, supplied without pressure + connecting seal
<b>DE</b>	Anschlussfähig EASY MANIFOLD, geliefert ohne Druck + Verbindungsabdichtung
<b>FR</b>	Connectable EASY MANIFOLD, fourni sans pression + joint de connexion
<b>ES</b>	Connectable EASY MANIFOLD, suministrado sin presión + junta de conexión
<b>PT</b>	Acompláveis EASY MANIFOLD, fornecidos sem pressão + vedantes de conexão

Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

## ACTIVE SAFETY

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

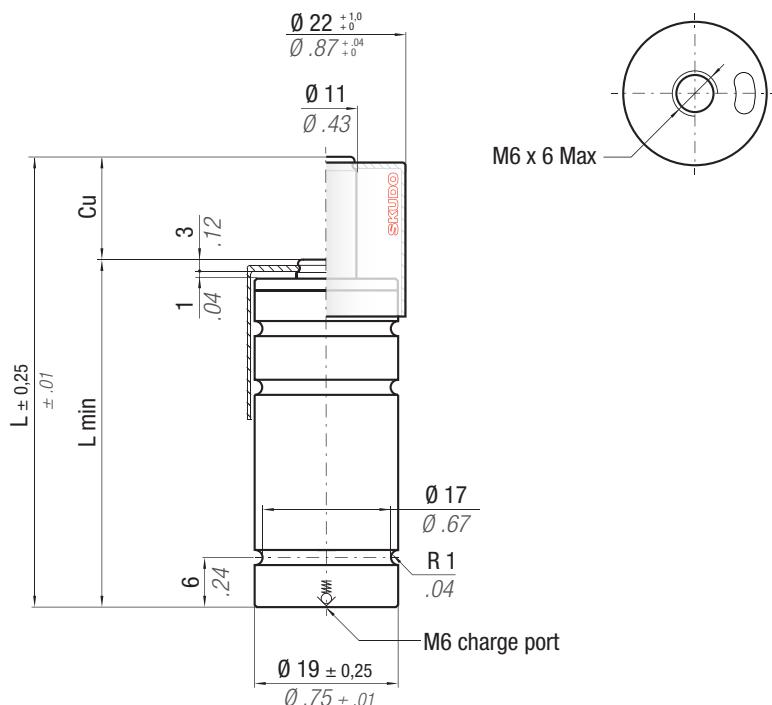
Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo está fuera de stock

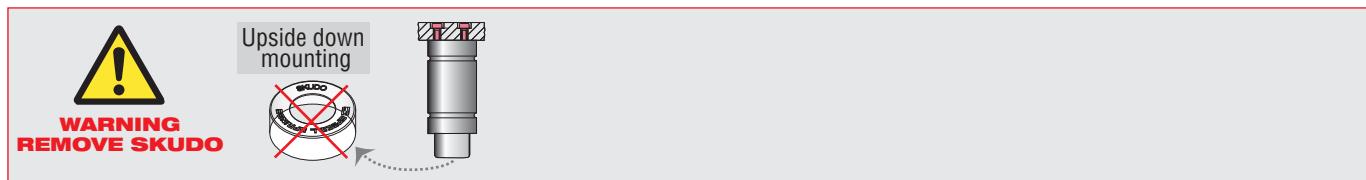
O novo código irá ser fornecido apenas quando o antigo esgotar stock

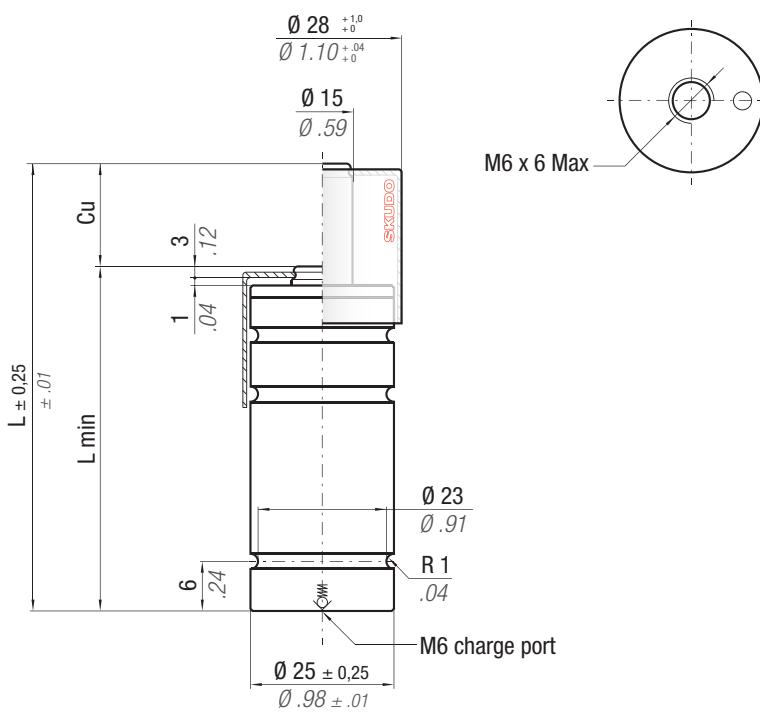
\*  $F_{1i}$  = Isothermal end force      \*\*  $F_{1p}$  = Polytrophic end force

at 100% Cu      p. 16      at 100% Cu



CODE	NEW	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>	Maintenance kit
PHASING OUT from 09/2013		mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	
RS 170 - 007 - A	RS 170 - 007 - B	7   0.28	50   1.97	43   1.69		231   520	259   582	3,0   0.18	0,06   0.13
RS 170 - 010 - A	RS 170 - 010 - B	10   0.39	56   2.20	46   1.81		245   551	279   627	4,0   0.24	0,07   0.14
RS 170 - 012 - A	RS 170 - 012 - B	12   0.47	60   2.36	48   1.89		252   567	289   650	4,0   0.24	0,07   0.15
RS 170 - 016 - A	RS 170 - 016 - B	16   0.63	68   2.68	52   2.05	170   382 ± 5%	263   592	305   686	5,0   0.31	0,07   0.16
RS 170 - 022 - A	RS 170 - 022 - B	22   0.87	80   3.15	58   2.28		275   618	322   724	7,0   0.43	0,08   0.17
RS 170 - 029 - A	RS 170 - 029 - B	29   1.14	94   3.70	65   2.56		284   639	336   755	8,0   0.49	0,09   0.19
RS 170 - 035 - A	RS 170 - 035 - B	35   1.38	106   4.17	71   2.80	180 bar	290   652	344   773	10,0   0.61	0,09   0.21
RS 170 - 047 - A	RS 170 - 047 - B	47   1.85	130   5.12	83   3.27	2610psi	298   669	356   800	13,0   0.79	0,11   0.24
RS 170 - 060 - A	RS 170 - 060 - B	60   2.36	156   6.14	96   3.78		303   682	364   818	16,0   0.98	0,12   0.27
RS 170 - 072 - A	RS 170 - 072 - B	72   2.83	185   7.28	113   4.45	+ 20 °C + 68 °F	296   665	353   794	19,0   1.16	0,14   0.31
RS 170 - 077 - A	RS 170 - 077 - B	77   3.03	195   7.68	118   4.65		297   669	355   798	21,0   1.28	0,15   0.32
RS 170 - 097 - A	RS 170 - 097 - B	97   3.82	235   9.25	138   5.43		303   680	363   816	25,0   1.53	0,17   0.37
RS 170 - 122 - A	RS 170 - 122 - B	122   4.80	285   11.22	163   6.42		307   691	370   822	31,0   1.89	0,19   0.43





Il nuovo codice sarà fornito solo ad esaurimento del vecchio  
The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist  
Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

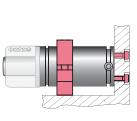
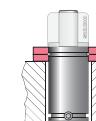
El nuevo código será suministrado sólo cuando el viejo esté fuera de stock  
O novo código irá ser fornecido apenas quando o antigo esgotar stock

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



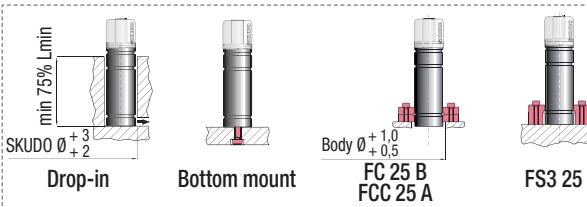
## ACTIVE SAFETY

RS

			$\Delta P$	$P_{max}$ 180 bar 2610 psi	$P_{min}$ 20 bar 290 psi	$S$ 1,77 cm <sup>2</sup> 0.27 in <sup>2</sup>	SPM ~ 40 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable	
<b>CODE</b> PHASING OUT from 09/2013			<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> End force *	<b>F<sub>1p</sub></b> **	<b>V<sub>0</sub></b>	
			mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb
RS 320 - 007 - A	RS 320 - 007 - B	7	0.28	50   1.97	43   1.69		423   950	472   1061	6,0   0,37	0,10   0,23
RS 320 - 010 - A	RS 320 - 010 - B	10	0.39	56   2.20	46   1.81		447   1004	506   1138	8,0   0,49	0,11   0,24
RS 320 - 012 - A	RS 320 - 012 - B	12	0.47	60   2.36	48   1.89		459   1032	523   1176	8,0   0,49	0,11   0,25
RS 320 - 016 - A	RS 320 - 016 - B	16	0.63	68   2.68	52   2.05	320   719 ± 5%	479   1077	552   1241	10,0   0,61	0,12   0,26
RS 320 - 022 - A	RS 320 - 022 - B	22	0.87	80   3.15	58   2.28		499   1123	581   1306	13,0   0,79	0,13   0,29
RS 320 - 029 - A	RS 320 - 029 - B	29	1.14	94   3.70	65   2.56		516   1159	605   1360	16,0   0,98	0,14   0,31
RS 320 - 035 - A	RS 320 - 035 - B	35	1.38	106   4.17	71   2.80	180 bar	526   1182	620   1394	19,0   1,16	0,15   0,33
RS 320 - 047 - A	RS 320 - 047 - B	47	1.85	130   5.12	83   3.27	2610psi	540   1213	641   1441	24,0   1,46	0,17   0,38
RS 320 - 060 - A	RS 320 - 060 - B	60	2.36	156   6.14	96   3.78		549   1235	655   1472	30,0   1,83	0,19   0,43
RS 320 - 072 - A	RS 320 - 072 - B	72	2.83	185   7.28	113   4.45	+ 20 °C + 68 °F	537   1207	636   1430	38,0   2,32	0,22   0,48
RS 320 - 077 - A	RS 320 - 077 - B	77	3.03	195   7.68	118   4.65		540   1213	641   1441	40,0   2,44	0,23   0,50
RS 320 - 097 - A	RS 320 - 097 - B	97	3.82	235   9.25	138   5.43		549   1234	654   1470	49,0   2,99	0,26   0,57
RS 320 - 122 - A	RS 320 - 122 - B	122	4.80	285   11.22	163   6.42		557   1252	666   1497	60,0   4,09	0,30   0,66



Upside down mounting



## HOW TO ORDER

(10 pcs) RS 320-047-B

**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**ACTIVE SAFETY**

**easyl**  
MANIFOLD p. 211



\*  $F_{1i}$  =

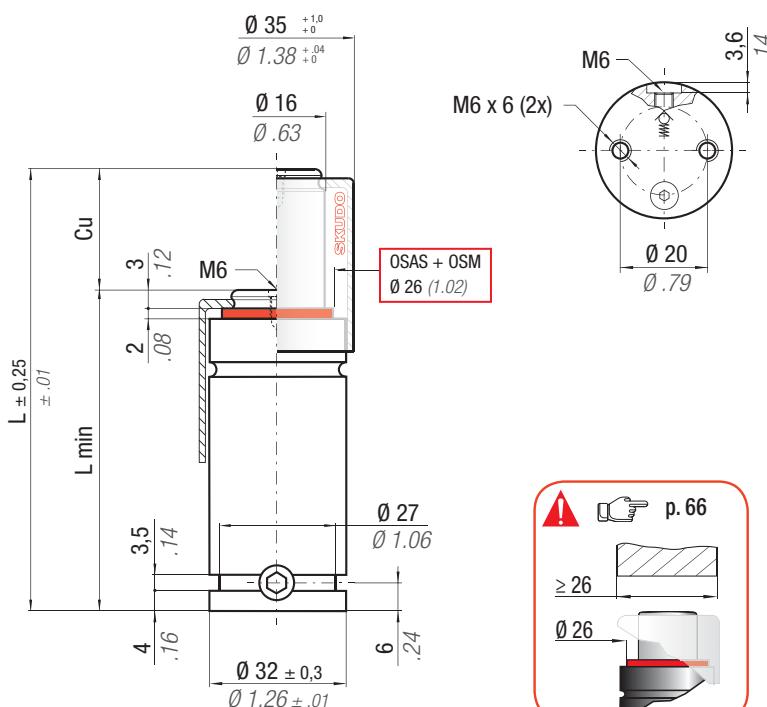
Isothermal  
end force  
at 100% Cu

p. 16

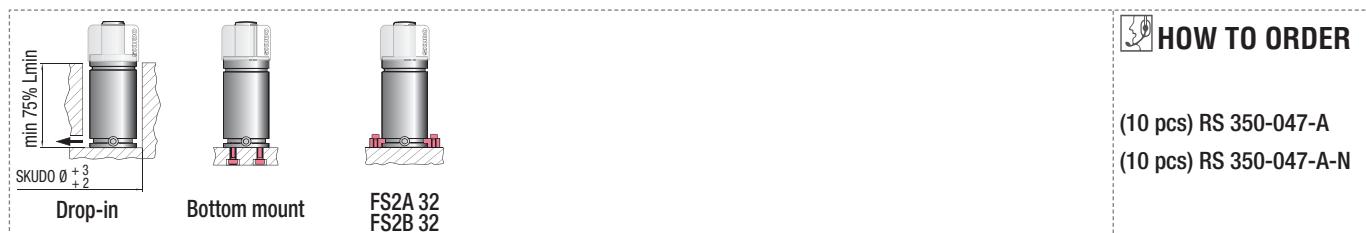
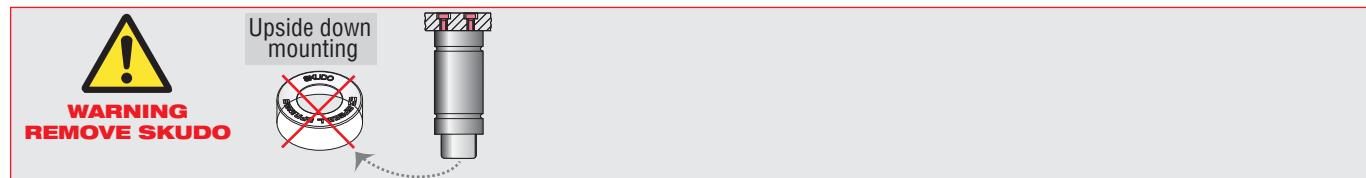
\*\*  $F_{1p}$  =

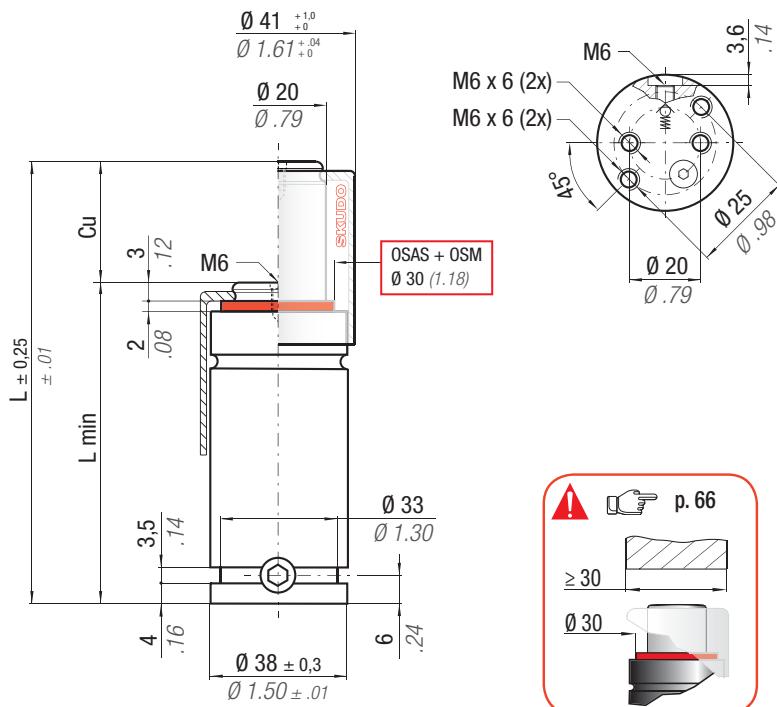
Polytrophic  
end force  
at 100% Cu

OSAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 180 bar 2610 psi	P min 20 bar 290 psi	S 2,01 cm <sup>2</sup> 0.312 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00350C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RS 350 - 007 - A	7   0.28	50   1.97	43   1.69		458   1030	505   1136	8,0   0.49	0,16   0.36	✓
RS 350 - 010 - A	10   0.39	56   2.20	46   1.81		478   1075	533   1199	10,0   0.61	0,17   0.38	✓
RS 350 - 013 - A	13   0.51	62   2.44	49   1.93		493   1109	554   1245	12,0   0.73	0,18   0.40	✓
RS 350 - 016 - A	16   0.63	68   2.68	52   2.05	360   809 ± 5%	505   1134	570   1282	14,0   0.85	0,19   0.42	✓
RS 350 - 022 - A	22   0.87	80   3.15	58   2.28		521   1171	593   1333	18,0   1.10	0,21   0.46	✓
RS 350 - 029 - A	29   1.14	94   3.70	65   2.56		533   1199	611   1374	22,0   1.34	0,23   0.51	✓
RS 350 - 035 - A	35   1.38	106   4.17	71   2.80	180 bar	541   1216	622   1399	26,0   1.59	0,25   0.55	✓
RS 350 - 047 - A	47   1.85	130   5.12	83   3.27	2610 psi	552   1240	637   1432	33,0   2.01	0,29   0.63	✓
RS 350 - 060 - A	60   2.36	156   6.14	96   3.78		559   1256	648   1456	41,0   2.50	0,33   0.72	✓
RS 350 - 072 - A	72   2.83	180   7.09	108   4.25	+ 20 °C + 68 °F	563   1266	654   1471	49,0   2.99	0,36   0.80	✓
RS 350 - 077 - A	77   3.03	190   7.48	113   4.45		565   1270	657   1476	52,0   3.17	0,38   0.83	✓
RS 350 - 097 - A	97   3.82	230   9.06	133   5.24		570   1281	663   1492	65,0   3.97	0,44   0.96	✓
RS 350 - 122 - A	122   4.80	280   11.02	158   6.22		574   1289	669   1504	80,0   4.88	0,51   1.13	✓





$$\boxed{\text{OSAS + OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$

## **ACTIVE SAFETY**



OSAS



USAS

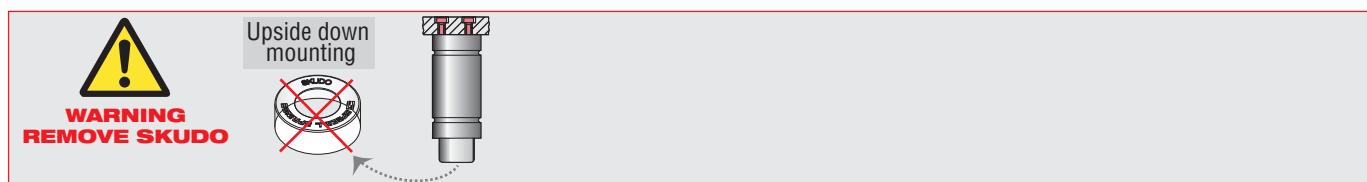


OBAS



SKLIPS

N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 3,14 cm <sup>2</sup> 0.487 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00500C	
CODE	CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>	PED 2014/68/EU	
		mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RS 500 - 007 - A		7   0.28	50   1.97	43   1.69	609   1370	694   1560	11,0   0,67	0,24   0,53	✓	
RS 500 - 010 - A		10   0.39	56   2.20	46   1.81	639   1437	739   1661	14,0   0,85	0,25   0,55	✓	
RS 500 - 013 - A		13   0.51	62   2.44	49   1.93	661   1486	773   1738	17,0   1.04	0,26   0,57	✓	
RS 500 - 016 - A		16   0.63	68   2.68	52   2.05	678   1524	800   1798	19,0   1.16	0,28   0,62	✓	
RS 500 - 022 - A		22   0.87	80   3.15	58   2.28	703   1579	838   1884	24,0   1.46	0,31   0,68	✓	
RS 500 - 029 - A		29   1.14	94   3.70	65   2.56	470   1057 ± 5%	722   1622	868   1951	30,0   1.83	0,34   0,75	✓
RS 500 - 035 - A		35   1.38	106   4.17	71   2.80		733   1648	887   1994	35,0   2.14	0,37   0,82	✓
RS 500 - 047 - A		47   1.85	130   5.12	83   3.27	150 bar 2175psi	749   1684	913   2053	46,0   2.81	0,42   0,93	✓
RS 500 - 060 - A		60   2.36	156   6.14	96   3.78		760   1709	931   2093	57,0   3.48	0,48   1.06	✓
RS 500 - 072 - A		72   2.83	180   7.09	108   4.25	+ 20 °C +68 °F	767   1725	942   2118	67,0   4.09	0,54   1.19	✓
RS 500 - 077 - A		77   3.03	190   7.48	113   4.45		770   1730	946   2127	72,0   4.39	0,56   1.23	✓
RS 500 - 097 - A		97   3.82	230   9.06	133   5.24	777   1747	958   2154	89,0   5.43	0,66   1.46	✓	
RS 500 - 122 - A		122   4.80	280   11.02	158   6.22	783   1760	968   2176	110,0   6.71	0,77   1.70	✓	



## Special Springs

**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY

**easy MANIFOLD** p. 211



\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

p. 16

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

OSAS



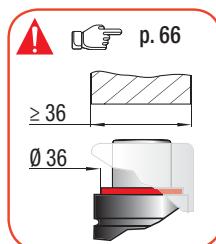
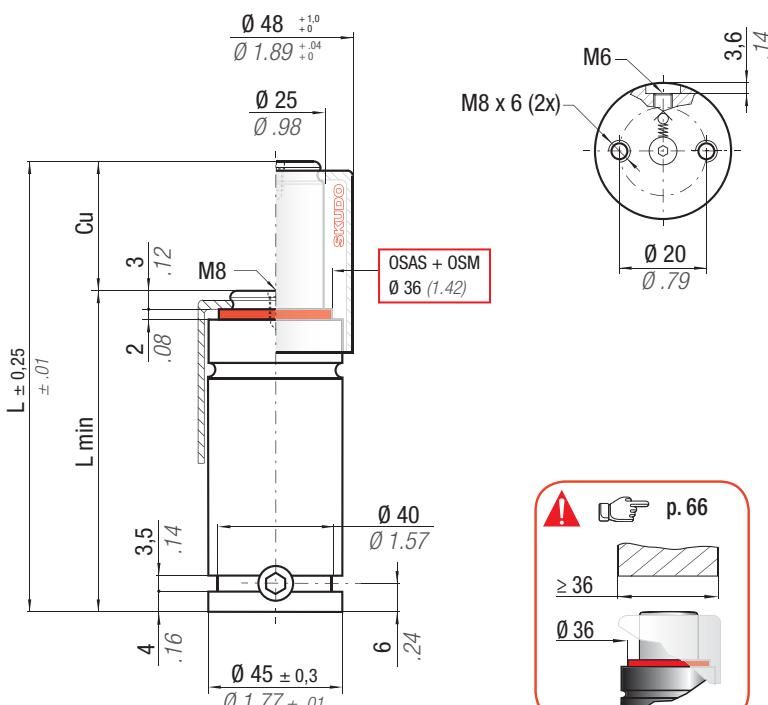
USAS



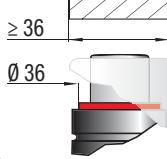
OPAS



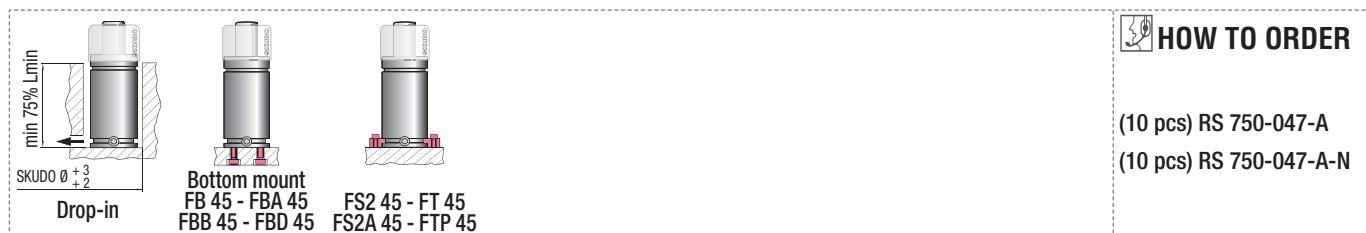
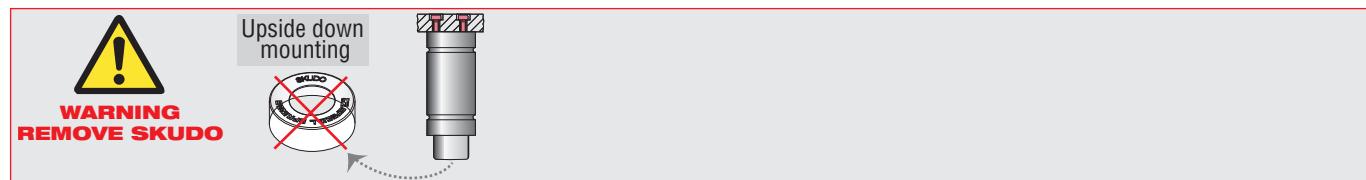
SKUDO



p. 66



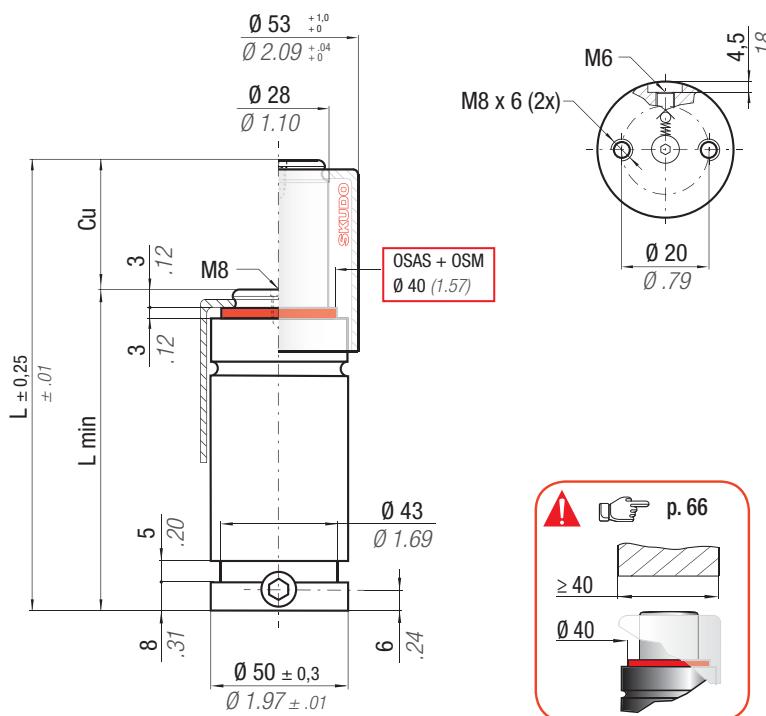
N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0.761 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00750C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RS 750 - 007 - A	7   0.28	52   2.05	45   1.77		956   2148	1090   2450	18,0   1.10	0,36   0,79	✓
RS 750 - 010 - A	10   0.39	58   2.28	48   1.89		1006   2262	1166   2621	21,0   1.28	0,38   0,84	✓
RS 750 - 013 - A	13   0.51	64   2.52	51   2.01		1044   2347	1225   2754	25,0   1.53	0,39   0,86	✓
RS 750 - 016 - A	16   0.63	70   2.76	54   2.13	740   1664 ± 5%	1074   2414	1272   2860	29,0   1.77	0,41   0.90	✓
RS 750 - 022 - A	22   0.87	82   3.23	60   2.36		1117   2511	1340   3012	37,0   2.26	0,45   0.99	✓
RS 750 - 029 - A	29   1.14	96   3.78	67   2.64		1151   2588	1395   3136	46,0   2.81	0,50   1.10	✓
RS 750 - 035 - A	35   1.38	108   4.25	73   2.87	150 bar	1173   2636	1429   3213	53,0   3.23	0,54   1.19	✓
RS 750 - 047 - A	47   1.85	132   5.20	85   3.35	2175psi	1202   2702	1477   3320	68,0   4.15	0,61   1.34	✓
RS 750 - 060 - A	60   2.36	158   6.22	98   3.86		1223   2748	1511   3397	85,0   5.19	0,70   1.54	✓
RS 750 - 072 - A	72   2.83	182   7.17	110   4.33	+ 20 °C + 68 °F	1236   2778	1533   3446	100,0   6.10	0,77   1.70	✓
RS 750 - 077 - A	77   3.03	192   7.56	115   4.53		1240   2788	1540   3462	107,0   6.53	0,81   1.79	✓
RS 750 - 097 - A	97   3.82	232   9.13	135   5.31		1254   2819	1563   3514	132,0   8.05	0,93   2.05	✓
RS 750 - 122 - A	122   4.80	282   11.10	160   6.30		1266   2845	1582   3556	164,0   10.00	1,10   2.43	✓



### HOW TO ORDER

(10 pcs) RS 750-047-A

(10 pcs) RS 750-047-A-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**easy**  
MANIFOLD

p. 211

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



## ACTIVE SAFETY



OSAS



USAS



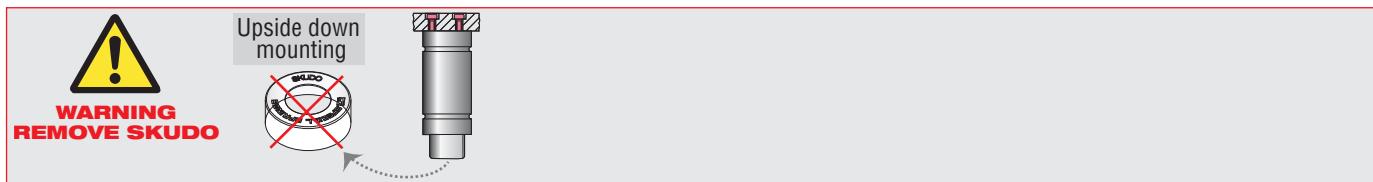
OPAS



SKUDO

RS

N <sub>2</sub>	°F 32 -176	°C 0 -80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 6,15 cm <sup>2</sup> 0.953 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV01000C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RS 1000 - 010 - A	10   0.39	64   2.52	54   2.13		1222   2748	1402   3152	29,0   1.77	0,51   1.12	✓
RS 1000 - 013 - A	13   0.51	70   2.76	57   2.24		1270   2856	1476   3318	34,0   2.07	0,54   1.19	✓
RS 1000 - 016 - A	16   0.63	76   2.99	60   2.36		1309   2943	1536   3453	39,0   2.38	0,56   1.23	✓
RS 1000 - 022 - A	22   0.87	88   3.46	66   2.60	920   2068	1368   3075	1628   3660	48,0   2.93	0,61   1.34	✓
RS 1000 - 029 - A	29   1.14	102   4.02	73   2.87	± 5%	1416   3183	1705   3833	59,0   3.60	0,67   1.48	✓
RS 1000 - 035 - A	35   1.38	114   4.49	79   3.11	150 bar	1446   3252	1754   3943	69,0   4.21	0,71   1.57	✓
RS 1000 - 047 - A	47   1.85	138   5.43	91   3.58	2175 psi	1490   3349	1824   4101	88,0   5.37	0,81   1.79	✓
RS 1000 - 060 - A	60   2.36	164   6.46	104   4.09		1521   3419	1875   4215	108,0   6.59	0,91   2.01	✓
RS 1000 - 072 - A	72   2.83	188   7.40	116   4.57	+ 20 °C +68 °F	1542   3466	1908   4289	127,0   7.75	1,05   2.31	✓
RS 1000 - 077 - A	77   3.03	198   7.80	121   4.76		1549   3481	1920   4316	135,0   8.24	1,09   2.40	✓
RS 1000 - 097 - A	97   3.82	238   9.37	141   5.55		1570   3530	1956   4397	166,0   10.13	1,21   2.67	✓
RS 1000 - 122 - A	122   4.80	288   11.34	166   6.54		1588   3571	1986   4465	205,0   12.51	1,41   3.11	✓



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**ACTIVE SAFETY**

**easy MANIFOLD** p. 211



OSAS

\*  $F_{1i}$  =

Isothermal end force at 100% Cu

p. 16

\*\*  $F_{1p}$  =

Polytrophic end force at 100% Cu



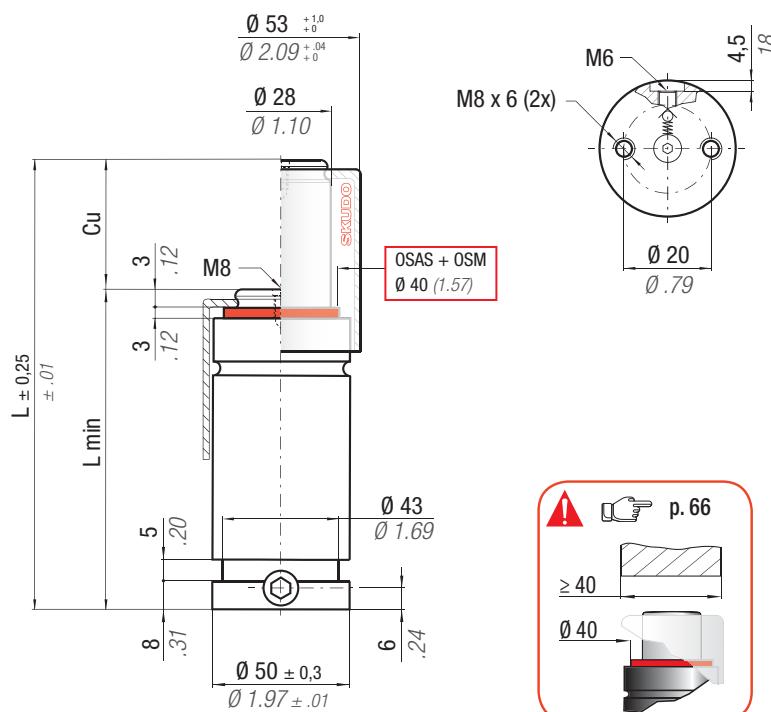
USAS



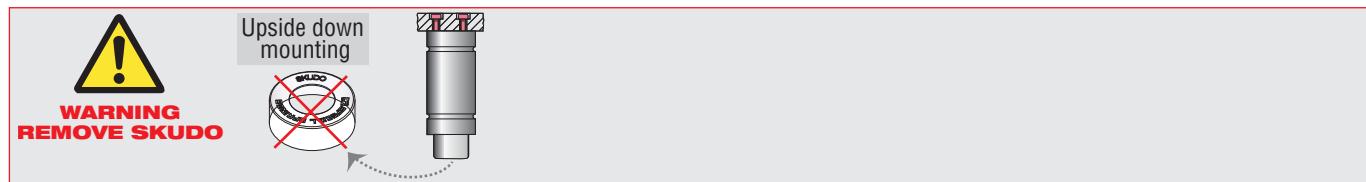
OPAS

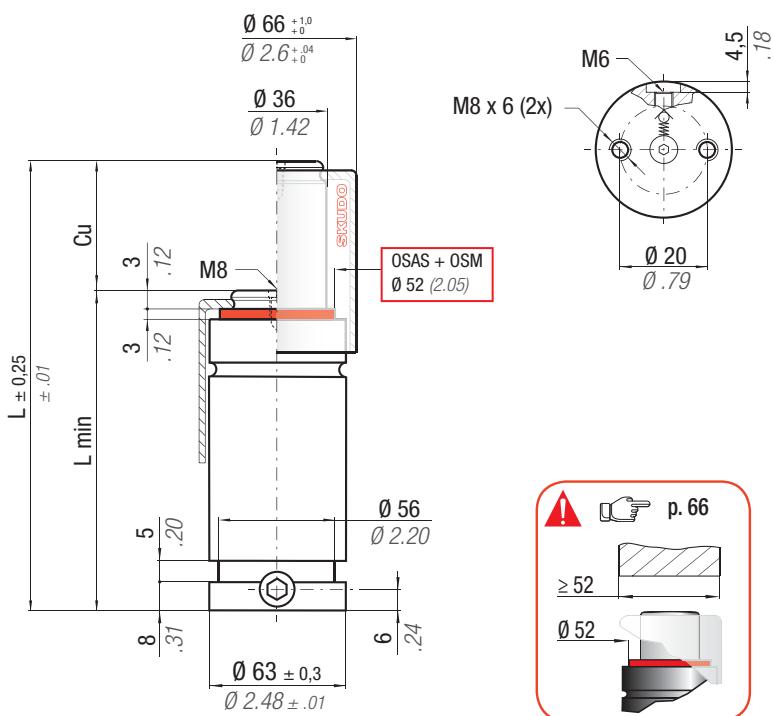


SKUDO



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 170 bar 2465 psi	P min 20 bar 290 psi	S 6,15 cm <sup>2</sup> 0.953 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV01000C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RS 1200 - 010 - A	10   0.39	64   2.52	54   2.13		1401   3150	1581   3554	30,0   1.83	0,51   1.12	✓
RS 1200 - 013 - A	13   0.51	70   2.76	57   2.24		1458   3278	1664   3741	34,0   2.07	0,54   1.19	✓
RS 1200 - 016 - A	16   0.63	76   2.99	60   2.36		1505   3383	1732   3893	39,0   2.38	0,56   1.23	✓
RS 1200 - 022 - A	22   0.87	88   3.46	66   2.60	1060   2383 ± 5%	1575   3540	1836   4127	48,0   2.93	0,61   1.34	✓
RS 1200 - 029 - A	29   1.14	102   4.02	73   2.87		1633   3670	1922   4321	59,0   3.60	0,67   1.48	✓
RS 1200 - 035 - A	35   1.38	114   4.49	79   3.11		1669   3753	1977   4445	69,0   4.21	0,71   1.57	✓
RS 1200 - 047 - A	47   1.85	138   5.43	91   3.58		1721   3870	2056   4622	88,0   5.37	0,81   1.79	✓
RS 1200 - 060 - A	60   2.36	164   6.46	104   4.09		1759   3954	2114   4752	108,0   6.59	0,91   2.01	✓
RS 1200 - 072 - A	72   2.83	188   7.40	116   4.57	+ 20 °C +68 °F	1784   4010	2152   4837	127,0   7.75	1,05   2.31	✓
RS 1200 - 077 - A	77   3.03	198   7.80	121   4.76		1792   4029	2165   4866	135,0   8.24	1,09   2.40	✓
RS 1200 - 097 - A	97   3.82	238   9.37	141   5.55		1818   4087	2205   4957	166,0   10.13	1,21   2.67	✓
RS 1200 - 122 - A	122   4.80	288   11.34	166   6.54		1840   4136	2239   5033	205,0   12.51	1,41   3.11	✓





**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**easy**  
MANIFOLD

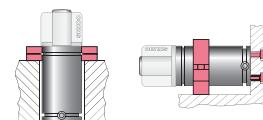
p. 211

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



## ACTIVE SAFETY



OSAS



USAS



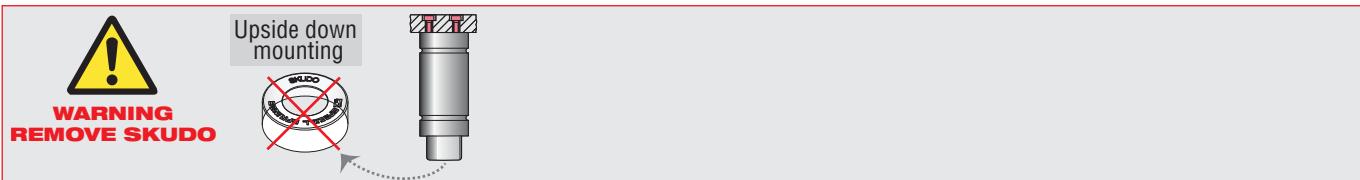
OPAS



SKUDO

RS

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 10,18 cm <sup>2</sup> 1.578 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV01500C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RS 1500 - 010 - A	10   0.39	70   2.76	60   2.36		1970   4428	2241   5038	53,0   3.23	0,92   2.03	✓
RS 1500 - 013 - A	13   0.51	76   2.99	63   2.48		2045   4597	2355   5294	61,0   3.72	0,96   2.12	✓
RS 1500 - 016 - A	16   0.63	82   3.23	66   2.60		2106   4735	2450   5508	69,0   4.21	0,99   2.18	✓
RS 1500 - 022 - A	22   0.87	94   3.70	72   2.83	1530   3440	2201   4947	2596   5836	85,0   5.19	1,06   2.34	✓
RS 1500 - 029 - A	29   1.14	108   4.25	79   3.11	± 5%	2279   5124	2720   6115	103,0   6.28	1,14   2.51	✓
RS 1500 - 035 - A	35   1.38	120   4.72	85   3.35	150 bar	2330   5238	2801   6297	119,0   7.26	1,21   2.67	✓
RS 1500 - 047 - A	47   1.85	144   5.67	97   3.82	2175 psi	2402   5401	2917   6558	151,0   9.21	1,35   2.98	✓
RS 1500 - 060 - A	60   2.36	170   6.69	110   4.33		2455   5520	3003   6751	186,0   11.35	1,51   3.33	✓
RS 1500 - 072 - A	72   2.83	194   7.64	122   4.80	+ 20 °C +68 °F	2490   5599	3060   6879	217,0   13.24	1,65   3.64	✓
RS 1500 - 077 - A	77   3.03	204   8.03	127   5.00		2502   5625	3079   6922	231,0   14.09	1,71   3.77	✓
RS 1500 - 097 - A	97   3.82	244   9.61	147   5.79		2540   5709	3141   7061	284,0   17.32	1,94   4.28	✓
RS 1500 - 122 - A	122   4.80	294   11.57	172   6.77		2571   5780	3193   7178	350,0   21.35	2,23   4.92	✓



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**ACTIVE SAFETY**

**easy**  
MANIFOLD  p. 211



OSAS

\*  $F_{1i}$  = Isothermal end force at 100% Cu  p. 16

\*\*  $F_{1p}$  = Polytrophic end force at 100% Cu 



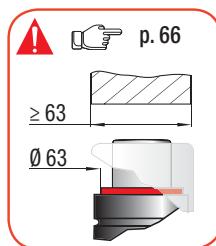
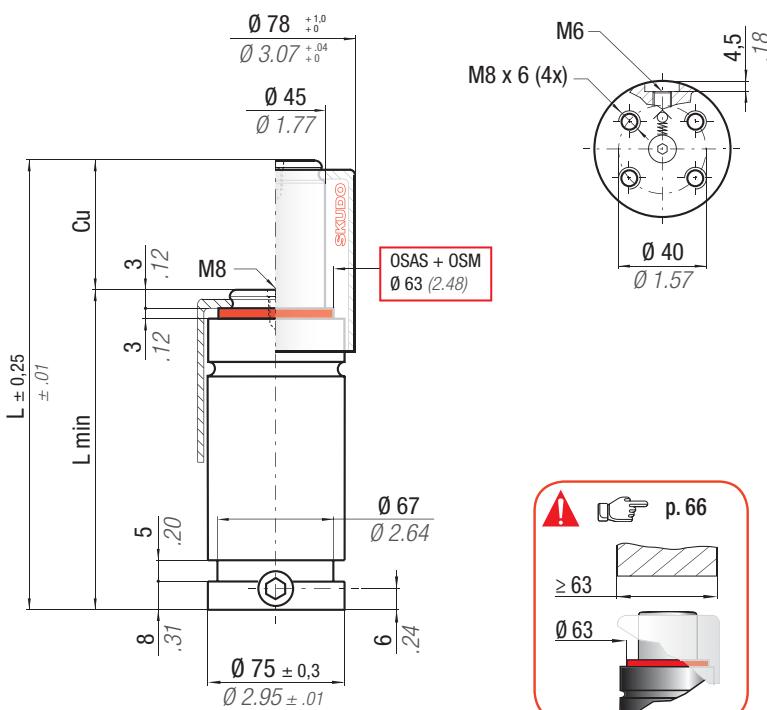
USAS



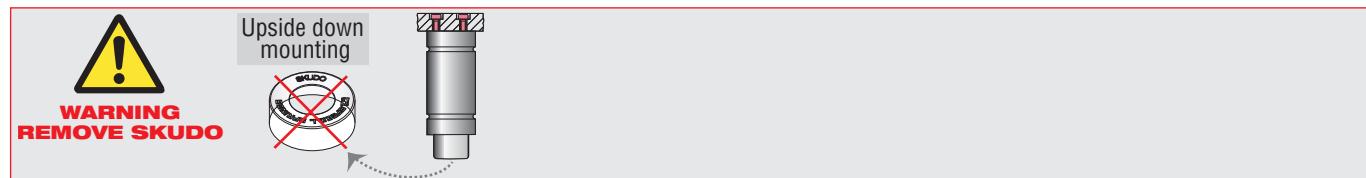
OPAS

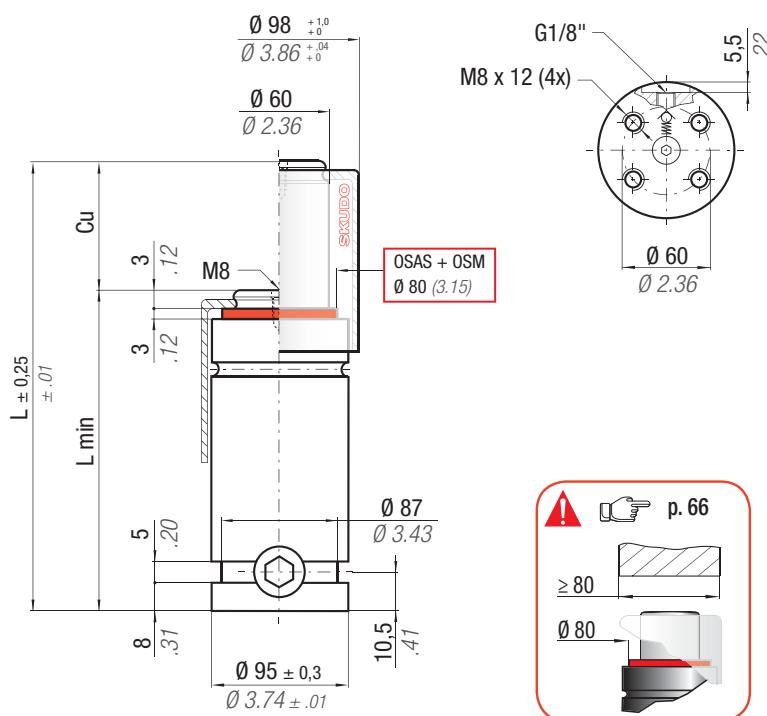


SKUDO



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 15,90 cm <sup>2</sup> 2,465 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV02400C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RS 2400 - 013 - A	13   0.51	77   3.03	64   2.52		3220   7238	3718   8358	93,0   5.67	1,36   3,00	✓
RS 2400 - 016 - A	16   0.63	83   3.27	67   2.64		3320   7465	3873   8707	105,0   6.41	1,40   3,09	✓
RS 2400 - 022 - A	22   0.87	95   3.74	73   2.87	2385   5362 ± 5%	3476   7814	4115   9251	129,0   7.87	1,50   3,31	✓
RS 2400 - 029 - A	29   1.14	109   4.29	80   3.15		3606   8107	4322   9716	157,0   9.58	1,61   3,55	✓
RS 2400 - 035 - A	35   1.38	121   4.76	86   3.39		3690   8296	4456   10017	181,0   11.04	1,70   3,75	✓
RS 2400 - 047 - A	47   1.85	145   5.71	98   3.86	150 bar 2175 psi	3811   8568	4651   10456	230,0   14.03	1,89   4,17	✓
RS 2400 - 060 - A	60   2.36	171   6.73	111   4.37		3900   8768	4796   10782	282,0   17.20	2,09   4,61	✓
RS 2400 - 072 - A	72   2.83	195   7.68	123   4.84		3959   8900	4892   10998	330,0   20.13	2,28   5,03	✓
RS 2400 - 077 - A	77   3.03	205   8.07	128   5.04	+ 20 °C +68 °F	3979   8946	4925   11072	350,0   21.35	2,36   5,20	✓
RS 2400 - 097 - A	97   3.82	245   9.65	148   5.83		4042   9087	5029   11306	431,0   26.29	2,67   5,89	✓
RS 2400 - 122 - A	122   4.80	295   11.61	173   6.81		4096   9207	5117   11503	532,0   32.45	3,07   6,77	✓





**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**easy**  
MANIFOLD

p. 211

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



## ACTIVE SAFETY



OSAS



USAS



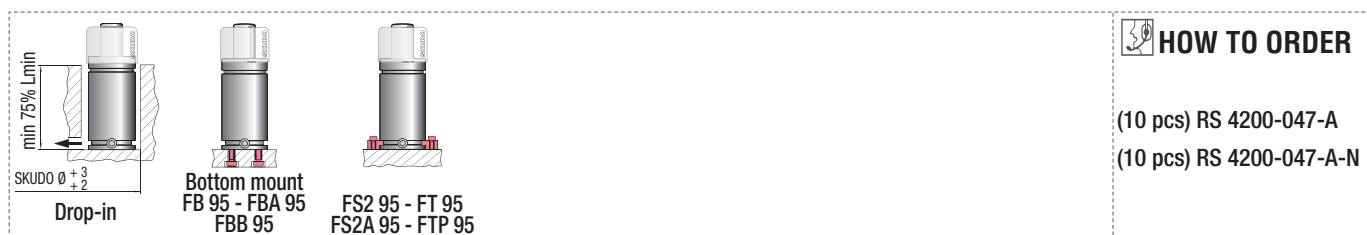
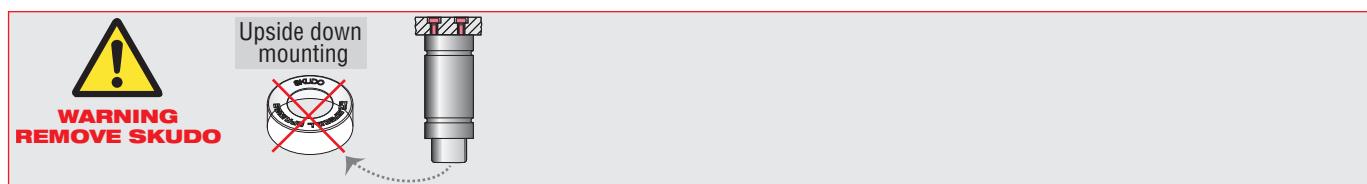
OPAS



SKUDO

RS

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 28,27 cm <sup>2</sup> 4,382 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV04200C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RS 4200 - 013 - A	13   0.51	90   3.54	77   3.03	4240   9532 ± 5%	5633   12664	6471   14547	173,0   10.55	2,76   6.08	✓
RS 4200 - 016 - A	16   0.63	96   3.78	80   3.15		5823   13090	6761   15199	194,0   11.83	2,83   6.24	✓
RS 4200 - 022 - A	22   0.87	108   4.25	86   3.39		6125   13771	7232   16258	234,0   14.27	2,98   6.57	✓
RS 4200 - 029 - A	29   1.14	122   4.80	93   3.66		6390   14365	7650   17198	281,0   17.14	3,16   6.97	✓
RS 4200 - 035 - A	35   1.38	134   5.28	99   3.90		6566   14761	7931   17830	322,0   19.64	3,30   7.28	✓
RS 4200 - 047 - A	47   1.85	158   6.22	111   4.37	150 bar	6827   15347	8351   18774	403,0   24.58	3,60   7.94	✓
RS 4200 - 060 - A	60   2.36	184   7.24	124   4.88	2175 psi	7024   15790	8673   19498	491,0   29.95	3,93   8.66	✓
RS 4200 - 072 - A	72   2.83	208   8.19	136   5.35	+ 20 °C +68 °F	7158   16091	8893   19992	572,0   34.89	4,20   9.26	✓
RS 4200 - 077 - A	77   3.03	218   8.58	141   5.55		7204   16195	8970   20165	606,0   36.97	4,35   9.59	✓
RS 4200 - 097 - A	97   3.82	258   10.16	161   6.34		7350   16524	9212   20709	741,0   45.20	4,85   10.69	✓
RS 4200 - 122 - A	122   4.80	308   12.13	186   7.32		7476   16807	9423   21184	910,0   55.51	5,47   12.06	✓



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**ACTIVE SAFETY**

**easyl**  
MANIFOLD p. 211



OSAS

\*  $F_{1i}$  =

Isothermal end force at 100% Cu

p. 16

\*\*  $F_{1p}$  =

Polytrophic end force at 100% Cu

p. 16



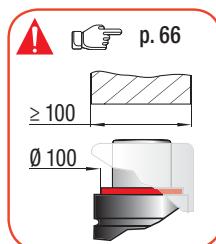
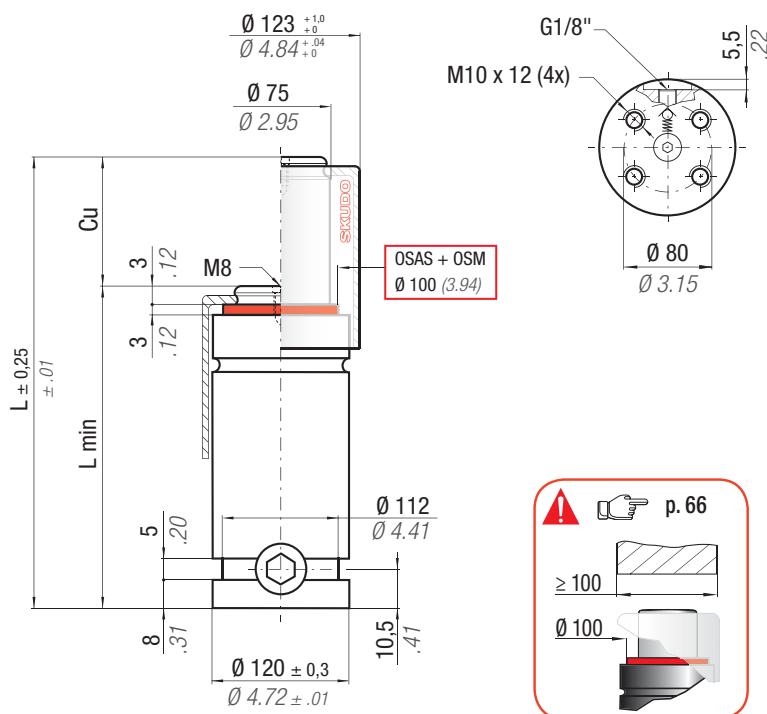
USAS



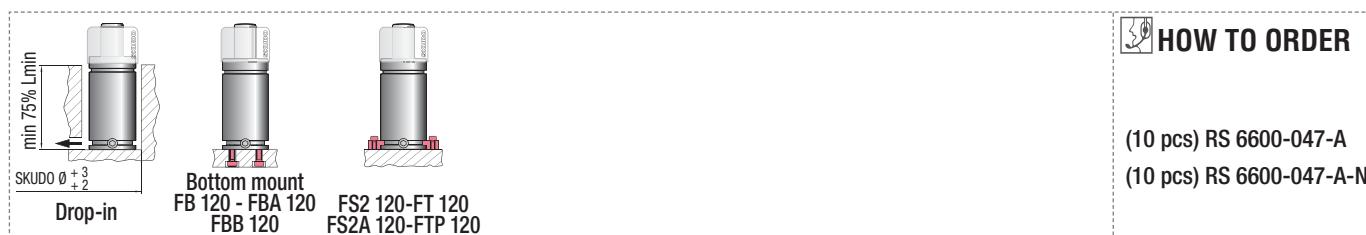
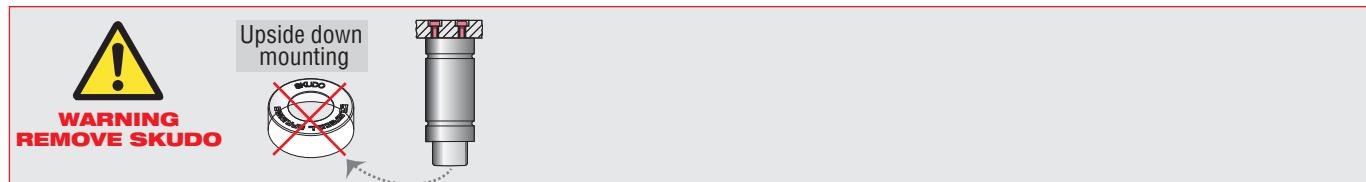
OPAS

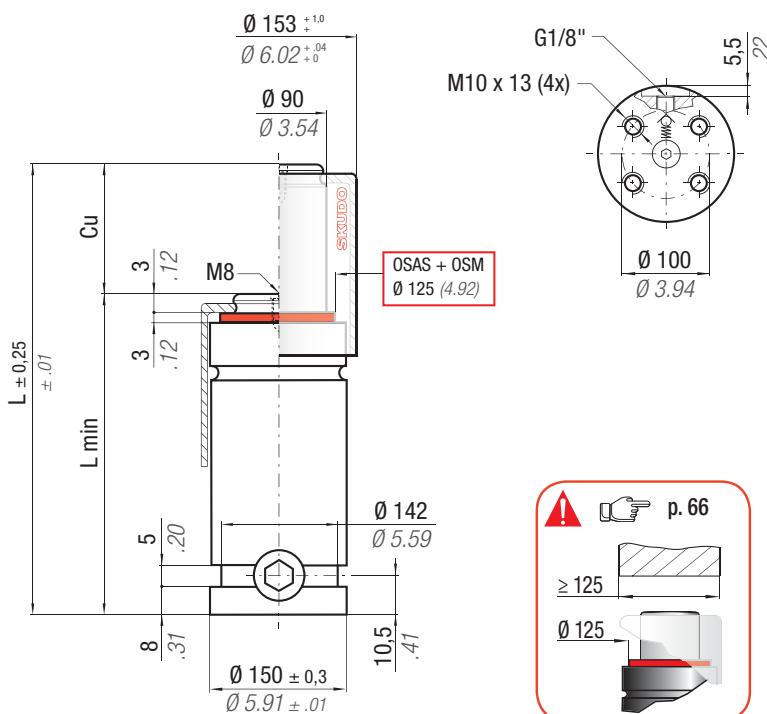


SKUDO



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 44,18 cm <sup>2</sup> 6.848 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV06600C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm 0.51	mm 3.94	mm 3.43	daN 6630 ± 5%	daN 14904	daN 150 bar 2175 psi	cm <sup>3</sup> 300,0 + 20 °C +68 °F	~Kg 5,06 11.16	
RS 6600 - 013 - A	13	0.51	100	3.94	87	3.43	300,0	18.30	✓
RS 6600 - 016 - A	16	0.63	106	4.17	90	3.54	332,0	20.25	✓
RS 6600 - 022 - A	22	0.87	118	4.65	96	3.78	396,0	24.16	✓
RS 6600 - 029 - A	29	1.14	132	5.20	103	4.06	471,0	28.73	✓
RS 6600 - 035 - A	35	1.38	144	5.67	109	4.29	535,0	32.64	✓
RS 6600 - 047 - A	47	1.85	168	6.61	121	4.76	663,0	40.44	✓
RS 6600 - 060 - A	60	2.36	194	7.64	134	5.28	802,0	48.92	✓
RS 6600 - 072 - A	72	2.83	218	8.58	146	5.75	930,0	56.73	✓
RS 6600 - 077 - A	77	3.03	228	8.98	151	5.94	10982	24689	✓
RS 6600 - 097 - A	97	3.82	268	10.55	171	6.73	13564	30493	✓
RS 6600 - 122 - A	122	4.80	318	12.52	196	7.72	983,0	59.96	✓
				110905	24515	13438	30210	7,40	✓
				10905	24515	13438	30210	7,40	✓
				10982	24689	13564	30493	7,60	✓
				11229	25243	13970	31406	8,40	✓
				11443	25726	14326	32206	9,40	✓
				11443	25726	14326	32206	9,40	✓





**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu



## ACTIVE SAFETY



OSAS



USAS



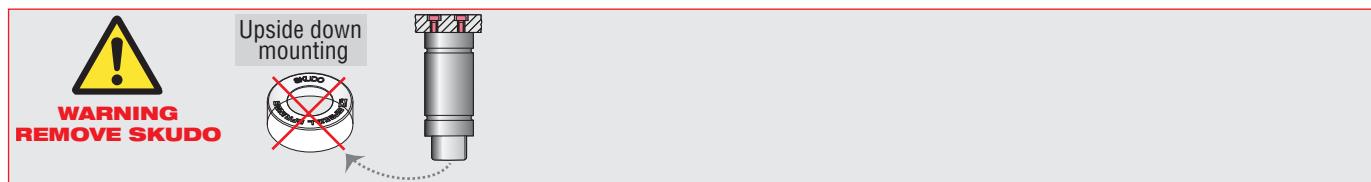
OPAS



SKUDO

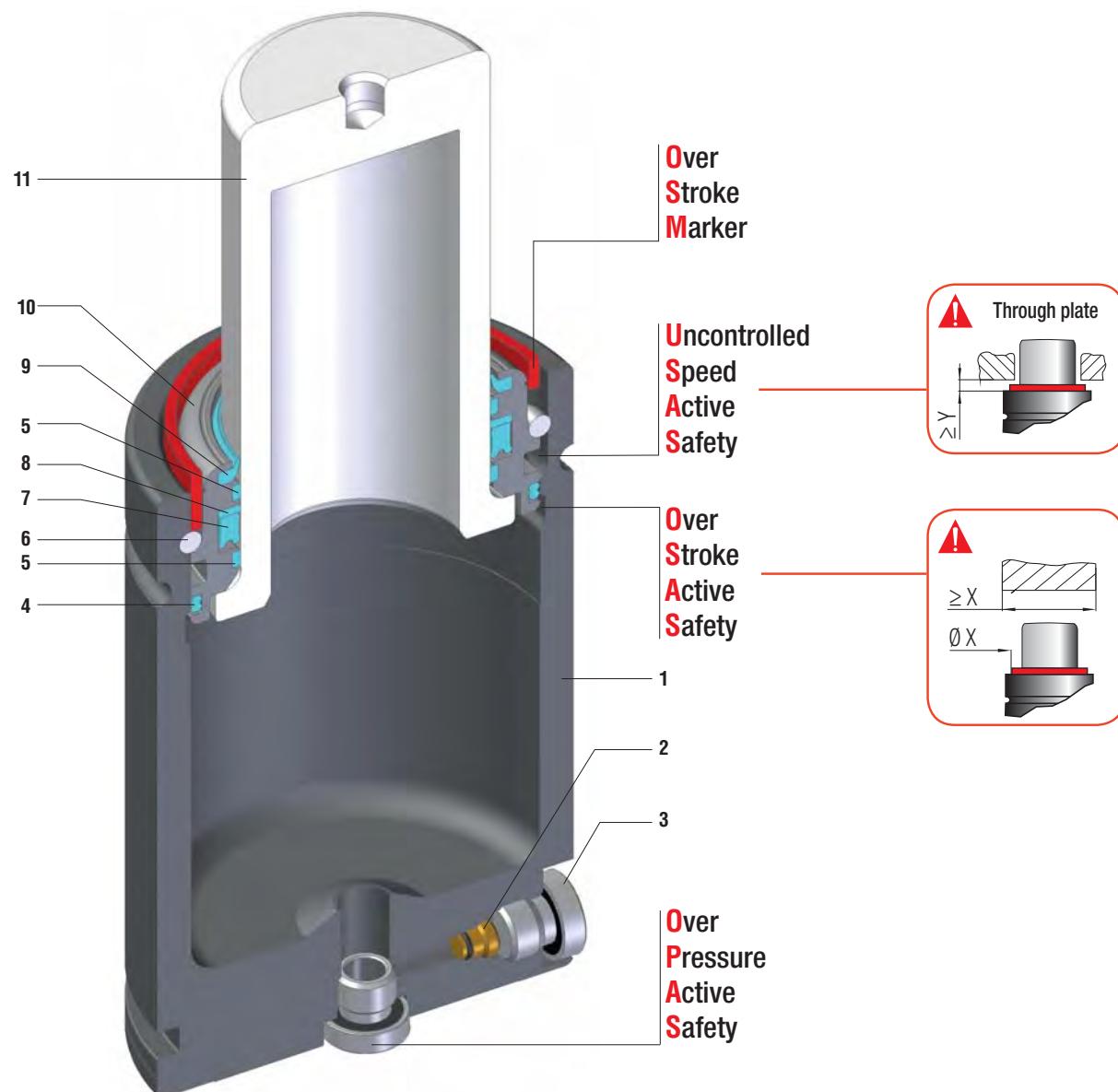
RS

N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 63,62 cm <sup>2</sup> 9,861 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV09500C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RS 9500 - 016 - A	16   0.63	116   4.57	100   3.94		12388   27849	14124   31752	517,0   31.54	9,51   20.97	✓
RS 9500 - 022 - A	22   0.87	128   5.04	106   4.17		12985   29192	15035   33800	614,0   37.45	9,90   21.83	✓
RS 9500 - 029 - A	29   1.14	142   5.59	113   4.45	9540   21446	13523   30401	15867   35670	727,0   44.35	10,30   22.71	✓
RS 9500 - 035 - A	35   1.38	154   6.06	119   4.69	± 5%	13888   31222	16439   36956	823,0   50.20	10,70   23.59	✓
RS 9500 - 047 - A	47   1.85	178   7.01	131   5.16	150 bar 2175 psi	14443   32470	17317   38930	1017,0   62.04	11,40   25.13	✓
RS 9500 - 060 - A	60   2.36	204   8.03	144   5.67		14873   33436	18004   40475	1226,0   74.79	12,20   26.90	✓
RS 9500 - 072 - A	72   2.83	228   8.98	156   6.14		15170   34104	18483   41551	1420,0   86.62	13,00   28.66	✓
RS 9500 - 077 - A	77   3.03	238   9.37	161   6.34	+ 20 °C + 68 °F	15274   34337	18651   41929	1500,3   91.52	13,30   29.32	✓
RS 9500 - 097 - A	97   3.82	278   10.94	181   7.13		15606   35083	19191   43143	1823,0   111.20	14,60   32.19	✓
RS 9500 - 122 - A	122   4.80	328   12.91	206   8.11		15896   35735	19666   44211	2226,0   135.79	16,10   35.49	✓



## HOW TO ORDER

(10 pcs) RS 9500-047-A  
(10 pcs) RS 9500-047-A-N



Minima altezza, massima forza, collegabili G1/8 - Minimum height, maximum force, hose cylinders with G1/8 charging port - Minimale Höhe, maximale Kraft, Gdf. mit G1/8 Öffnung verbindbar - Hauteur minimale, force maximale, cylindres raccordés avec trou G1/8 gaz - Mínima altura, máxima fuerza, cilindros conectados con agujero G1/8 gas - Altura mínima, força máxima, cilindros conectados com furo G1/8 gás

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BUSH - BODY DESIGN

<b>1</b>	Body	<b>5</b>	Guide ring	<b>9</b>	Rod wiper
<b>2</b>	Valve	<b>6</b>	Retaining ring	<b>10</b>	Bush
<b>3</b>	Plug	<b>7</b>	Rod seal	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Dual ring seal	<b>8</b>	Back-up ring		



## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
RF 750	45	1.77	10 - 125	0.39 - 4.92	740	1664	✓	✓	✓	-
RF 1000	50	1.97	13 - 125	0.51 - 4.92	920	2068	✓	✓	✓	-
RF 1200	50	1.97	13 - 125	0.51 - 4.92	1060	2383	✓	✓	✓	-
RF 1500	63	2.48	13 - 125	0.51 - 4.92	1530	3440	✓	✓	✓	-
RF 2400	75	2.95	16 - 125	0.63 - 4.92	2385	5362	✓	✓	✓	-
	95	3.74								
	120	4.72								
	150	5.91								
	150	5.91								
	195	7.68								

**RV series**

RF

## HOW TO ORDER

**RF 2400-050-A - N**

**- E**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Codigo del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

**Series**

**Model**

**Stroke**

**Revision code**

<b>IT</b>	Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale
<b>EN</b>	Linkable with hoses, cylinder supplied without pressure and oneway valve
<b>DE</b>	Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil
<b>FR</b>	Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle
<b>ES</b>	Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional
<b>PT</b>	Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

<b>IT</b>	Collegabile EASY MANIFOLD, fornito scarico + guarnizione di collegamento
<b>EN</b>	Linkable EASY MANIFOLD, supplied without pressure + connecting seal
<b>DE</b>	Anschlussfähig EASY MANIFOLD, geliefert ohne Druck + Verbindungsdiichtung
<b>FR</b>	Connectable EASY MANIFOLD, fourni sans pression + joint de connexion
<b>ES</b>	Connectable EASY MANIFOLD, suministrado sin presión + junta de conexión
<b>PT</b>	Acompláveis EASY MANIFOLD, fornecidos sem pressão + vedantes de conexão

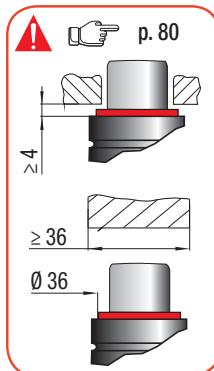
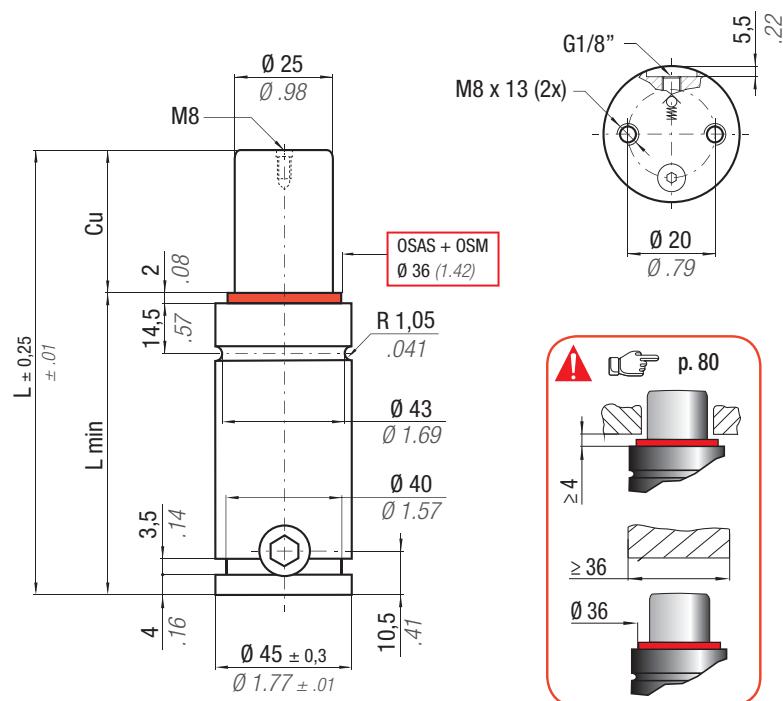
**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY

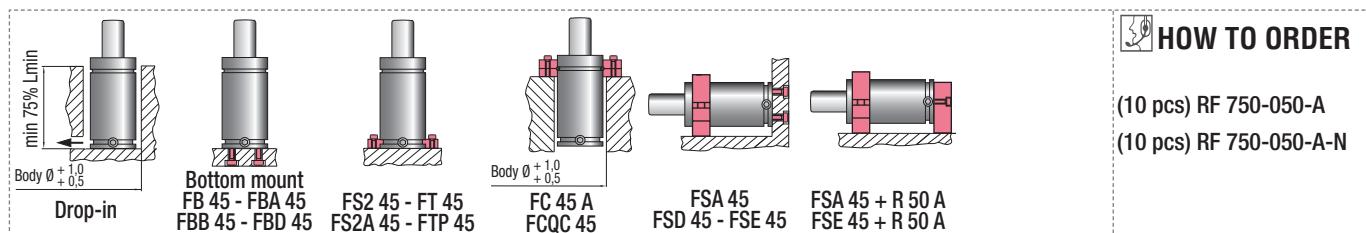


\*  $F_{1i}$  = Isothermal end force at 100% Cu

p. 16    \*\*  $F_{1p}$  = Polytrophic end force at 100% Cu

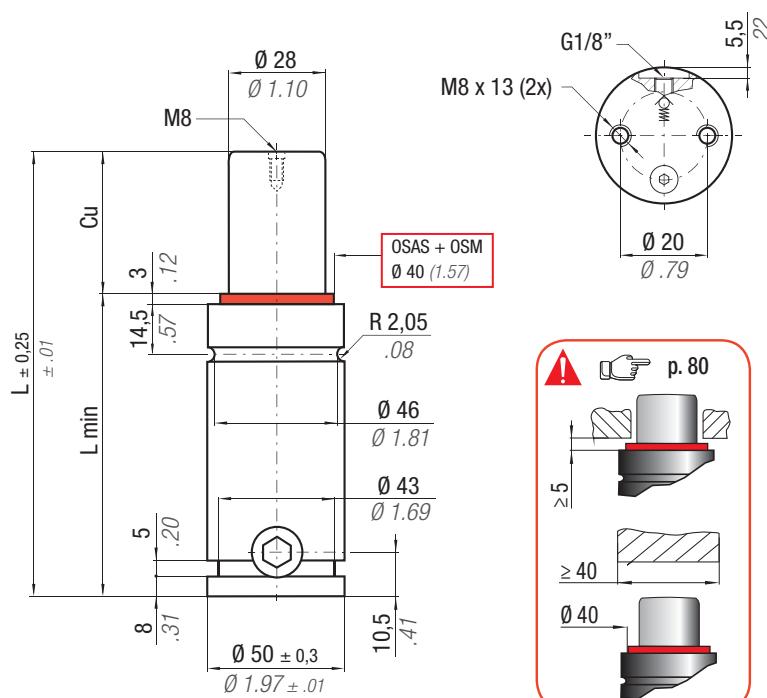


N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0.761 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00750C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> * Initial force	F <sub>1p</sub> ** End force	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RF 750 - 010 - A	10   0.39	62   2.44	52   2.05		1091   2452	1298   2918	18,0   1.10	0,47   1.04	✓
RF 750 - 013 - A	13   0.51	68   2.68	55   2.17		1125   2530	1354   3044	21,0   1.28	0,48   1.06	✓
RF 750 - 016 - A	16   0.63	74   2.91	58   2.28		1151   2587	1395   3136	25,0   1.53	0,50   1.10	✓
RF 750 - 019 - A	19   0.75	80   3.15	61   2.40		1170   2631	1426   3206	29,0   1.77	0,52   1.15	✓
RF 750 - 025 - A	25   0.98	92   3.62	67   2.64	740 ± 5%	1198   2694	1471   3307	37,0   2.26	0,56   1.23	✓
RF 750 - 032 - A	32   1.26	106   4.17	74   2.91		1220   2742	1506   3386	46,0   2.81	0,61   1.34	✓
RF 750 - 038 - A	38   1.50	118   4.65	80   3.15		1232   2771	1527   3433	53,0   3.23	0,65   1.43	✓
RF 750 - 050 - A	50   1.97	142   5.59	92   3.62		1250   2810	1556   3498	68,0   4.15	0,72   1.59	✓
RF 750 - 063 - A	63   2.48	168   6.61	105   4.13		1262   2838	1577   3545	85,0   5.19	0,81   1.79	✓
RF 750 - 075 - A	75   2.95	192   7.56	117   4.61	+ 20 °C + 68 °F	1270   2855	1590   3574	100,0   6.10	0,88   1.94	✓
RF 750 - 080 - A	80   3.15	202   7.95	122   4.80		1273   2861	1594   3583	107,0   6.53	0,92   2.03	✓
RF 750 - 100 - A	100   3.94	242   9.53	142   5.59		1281   2879	1607   3613	132,0   8.05	1,04   2.29	✓
RF 750 - 125 - A	125   4.92	292   11.50	167   6.57		1287   2894	1618   3637	164,0   10.00	1,21   2.67	✓



### HOW TO ORDER

(10 pcs) RF 750-050-A  
(10 pcs) RF 750-050-A-N



**OSAS + OSM** = OVER STROKE  
ACTIVE SAFETY + OVER STROKE MARKER

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =  
Polytrophic  
end force  
at 100% Cu

### ACTIVE SAFETY



OSAS



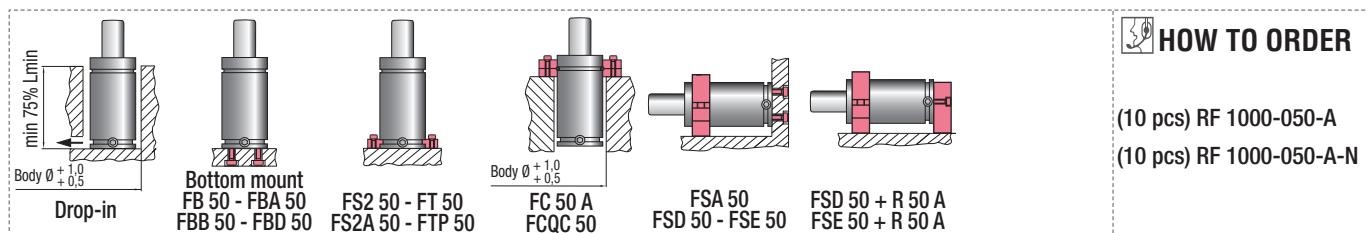
USAS



OPAS

RF

	$N_2$	$^{\circ}F$ 32 - 176	$^{\circ}C$ 0 - 80	$\Delta P$ $\pm 0,33 \text{ %}/^{\circ}\text{C}$	$P_{\max}$ 150 bar 2175 psi	$P_{\min}$ 20 bar 290 psi	$S$ 6,15 $\text{cm}^2$ 0,953 $\text{in}^2$	$SPM$ ~ 20 - 100 (at 20°C)	$\text{Max Speed}$ 1,8 m/s	Maintenance kit									
											$\sim \text{Kg}$	$\sim \text{lb}$							
RF 1000 - 013 - A		13	0.51	74	2.91	61	2.40		1349	3033	1599	3595	29,0	1.77	0,65	1.43	✓		
RF 1000 - 016 - A		16	0.63	80	3.15	64	2.52		1386	3117	1658	3727	34,0	2.07	0,68	1.50	✓		
RF 1000 - 019 - A		19	0.75	86	3.39	67	2.64		1416	3183	1705	3833	39,0	2.38	0,70	1.54	✓		
RF 1000 - 025 - A		25	0.98	98	3.86	73	2.87	920	2068		1460	3282	1775	3990	48,0	2.93	0,75	1.65	✓
RF 1000 - 032 - A		32	1.26	112	4.41	80	3.15		1495	3361	1832	4118	59,0	3.60	0,81	1.79	✓		
RF 1000 - 038 - A		38	1.50	124	4.88	86	3.39	150 bar		1517	3410	1868	4199	69,0	4.21	0,85	1.87	✓	
RF 1000 - 050 - A		50	1.97	148	5.83	98	3.86	2175 psi		1548	3479	1919	4314	88,0	5.37	0,95	2.09	✓	
RF 1000 - 063 - A		63	2.48	174	6.85	111	4.37		1570	3528	1955	4395	108,0	6.59	1,05	2.31	✓		
RF 1000 - 075 - A		75	2.95	198	7.80	123	4.84	+ 20 °C + 68 °F		1584	3560	1978	4447	127,0	7.75	1,15	2.54	✓	
RF 1000 - 080 - A		80	3.15	208	8.19	128	5.04		1589	3571	1986	4465	135,0	8.24	1,19	2.62	✓		
RF 1000 - 100 - A		100	3.94	248	9.76	148	5.83		1603	3604	2011	4521	166,0	10.13	1,35	2.98	✓		
RF 1000 - 125 - A		125	4.92	298	11.73	173	6.81		1616	3632	2031	4566	205,0	12.51	1,55	3.42	✓		



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY



\*  $F_{1i}$  = Isothermal end force at 100% Cu

\*\*  $F_{1p}$  = Polytrophic end force at 100% Cu

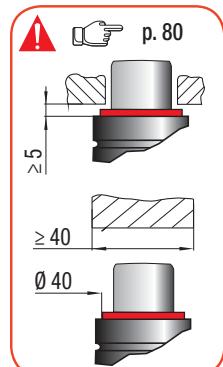
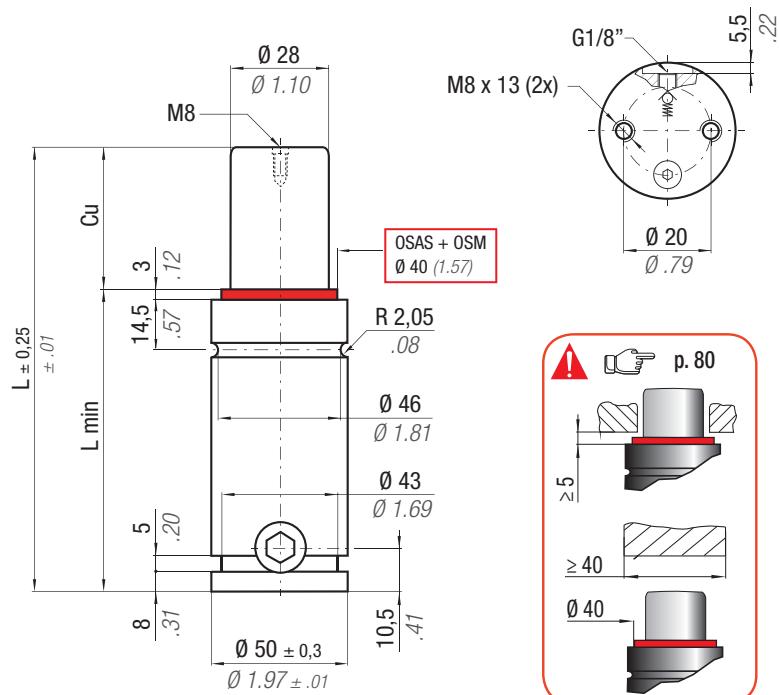
OSAS



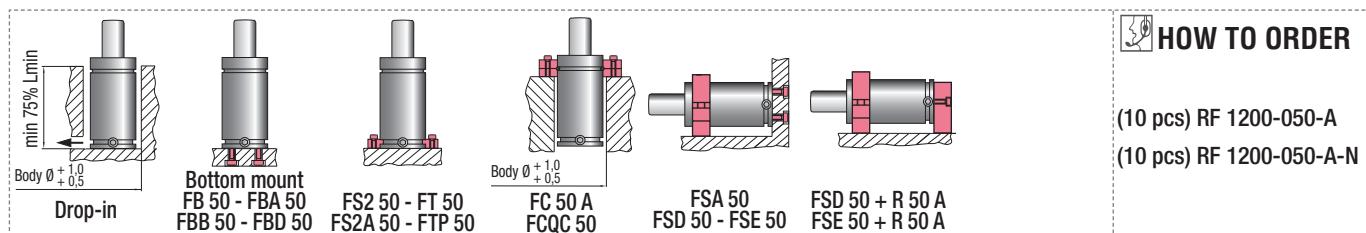
USAS



OPAS

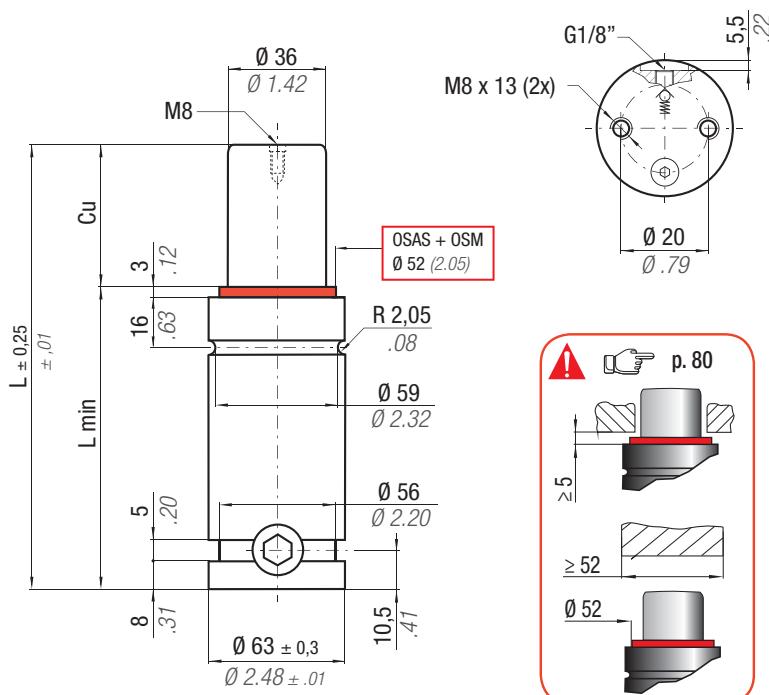


N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 170 bar 2465 psi	P min 20 bar 290 psi	S 6,15 cm <sup>2</sup> 0.953 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV01000C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RF 1200 - 013 - A	13   0.51	74   2.91	61   2.40		1553   3490	1802   4052	29,0   1.77	0,65   1.43	✓
RF 1200 - 016 - A	16   0.63	80   3.15	64   2.52		1597   3591	1869   4202	34,0   2.07	0,68   1.50	✓
RF 1200 - 019 - A	19   0.75	86   3.39	67   2.64		1633   3671	1922   4321	39,0   2.38	0,70   1.54	✓
RF 1200 - 025 - A	25   0.98	98   3.86	73   2.87	1060   2383	1685   3789	2001   4500	48,0   2.93	0,75   1.65	✓
RF 1200 - 032 - A	32   1.26	112   4.41	80   3.15	± 5%	1728   3884	2066   4644	59,0   3.60	0,81   1.79	✓
RF 1200 - 038 - A	38   1.50	124   4.88	86   3.39		1754   3943	2106   4735	69,0   4.21	0,85   1.87	✓
RF 1200 - 050 - A	50   1.97	148   5.83	98   3.86		1791   4026	2163   4863	88,0   5.37	0,95   2.09	✓
RF 1200 - 063 - A	63   2.48	174   6.85	111   4.37		1817   4085	2204   4954	108,0   6.59	1,05   2.31	✓
RF 1200 - 075 - A	75   2.95	198   7.80	123   4.84	+ 20 °C + 68 °F	1834   4124	2230   5013	127,0   7.75	1,15   2.54	✓
RF 1200 - 080 - A	80   3.15	208   8.19	128   5.04		1840   4137	2239   5033	135,0   8.24	1,19   2.62	✓
RF 1200 - 100 - A	100   3.94	248   9.76	148   5.83		1858   4177	2267   5096	166,0   10.13	1,35   2.98	✓
RF 1200 - 125 - A	125   4.92	298   11.73	173   6.81		1873   4210	2290   5148	205,0   12.51	1,55   3.42	✓



### HOW TO ORDER

(10 pcs) RF 1200-050-A  
(10 pcs) RF 1200-050-A-N



**OSAS + OSM** = OVER STROKE  
ACTIVE SAFETY + OVER  
STROKE MARKER

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

p. 16

\*\*  $F_{1p}$  =  
Polytrophic  
end force  
at 100% Cu

### ACTIVE SAFETY



OSAS



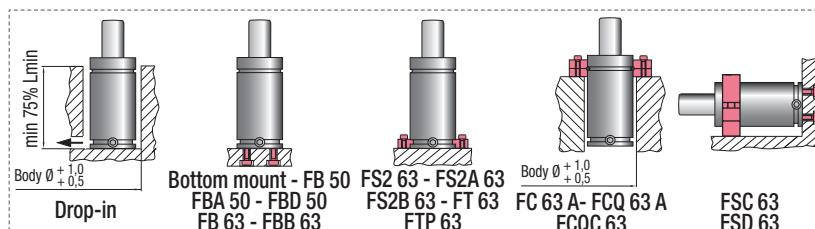
USAS



OPAS

RF

CODE		Cu		L		L min		Fo Initial force daN	$F_{1i}$ * End force daN lb		$F_{1p}$ ** End force daN lb		V0 cm³ in³		Maintenance kit 39BMRV01500C	PED 2014/68/EU			
		mm	inch	mm	inch	mm	inch		daN	lb	daN	lb	cm³	in³	~Kg	~lb			
RF 1500 - 013 - A		13	0.51	80	3.15	67	2.64		2152	4838	2521	5667	53,0	3.23	1,15	2.54	✓		
RF 1500 - 016 - A		16	0.63	86	3.39	70	2.76		2213	4975	2616	5881	61,0	3.72	1,18	2.60	✓		
RF 1500 - 019 - A		19	0.75	92	3.62	73	2.87		2262	5085	2693	6054	69,0	4.21	1,22	2.69	✓		
RF 1500 - 025 - A		25	0.98	104	4.09	79	3.11	1530	3440		2336	5252	2811	6319	85,0	5.19	1,29	2.84	✓
RF 1500 - 032 - A		32	1.26	118	4.65	86	3.39		2397	5389	2908	6537	103,0	6.28	1,37	3.02	✓		
RF 1500 - 038 - A		38	1.50	130	5.12	92	3.62	150 bar	2435	5475	2971	6679	119,0	7.26	1,44	3.17	✓		
RF 1500 - 050 - A		50	1.97	154	6.06	104	4.09	2175 psi	2490	5597	3059	6877	151,0	9.21	1,58	3.48	✓		
RF 1500 - 063 - A		63	2.48	180	7.09	117	4.61		2529	5685	3123	7021	186,0	11.35	1,74	3.84	✓		
RF 1500 - 075 - A		75	2.95	204	8.03	129	5.08	+ 20 °C + 68 °F	2555	5743	3165	7115	217,0	13.24	1,88	4.14	✓		
RF 1500 - 080 - A		80	3.15	214	8.43	134	5.28		2563	5763	3180	7149	231,0	14.09	1,94	4.28	✓		
RF 1500 - 100 - A		100	3.94	254	10.00	154	6.06		2590	5824	3224	7248	284,0	17.32	2,18	4.81	✓		
RF 1500 - 125 - A		125	4.92	304	11.97	179	7.05		2613	5875	3262	7333	350,0	21.35	2,47	5.45	✓		



### HOW TO ORDER

(10 pcs) RF 1500-050-A  
(10 pcs) RF 1500-050-A-N

**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY

**eASY**  
MANIFOLD p. 211

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



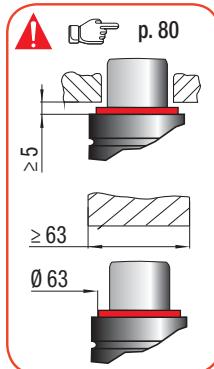
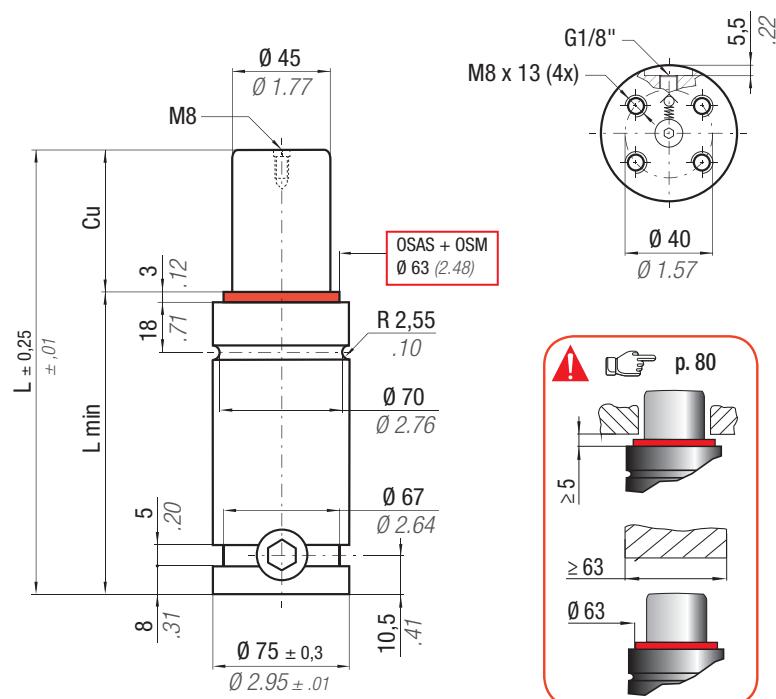
OSAS



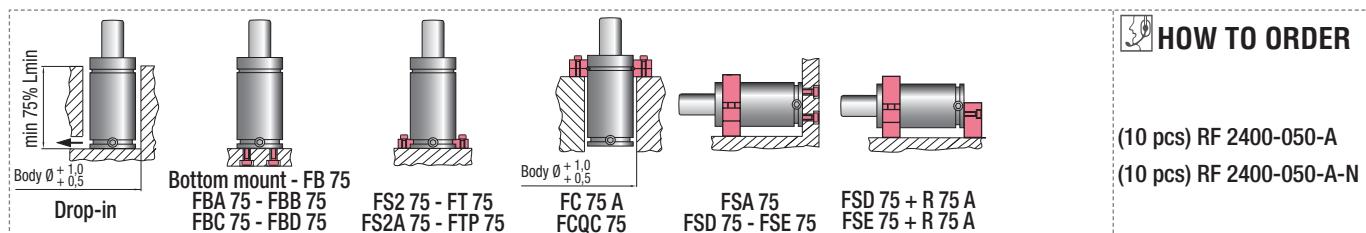
USAS



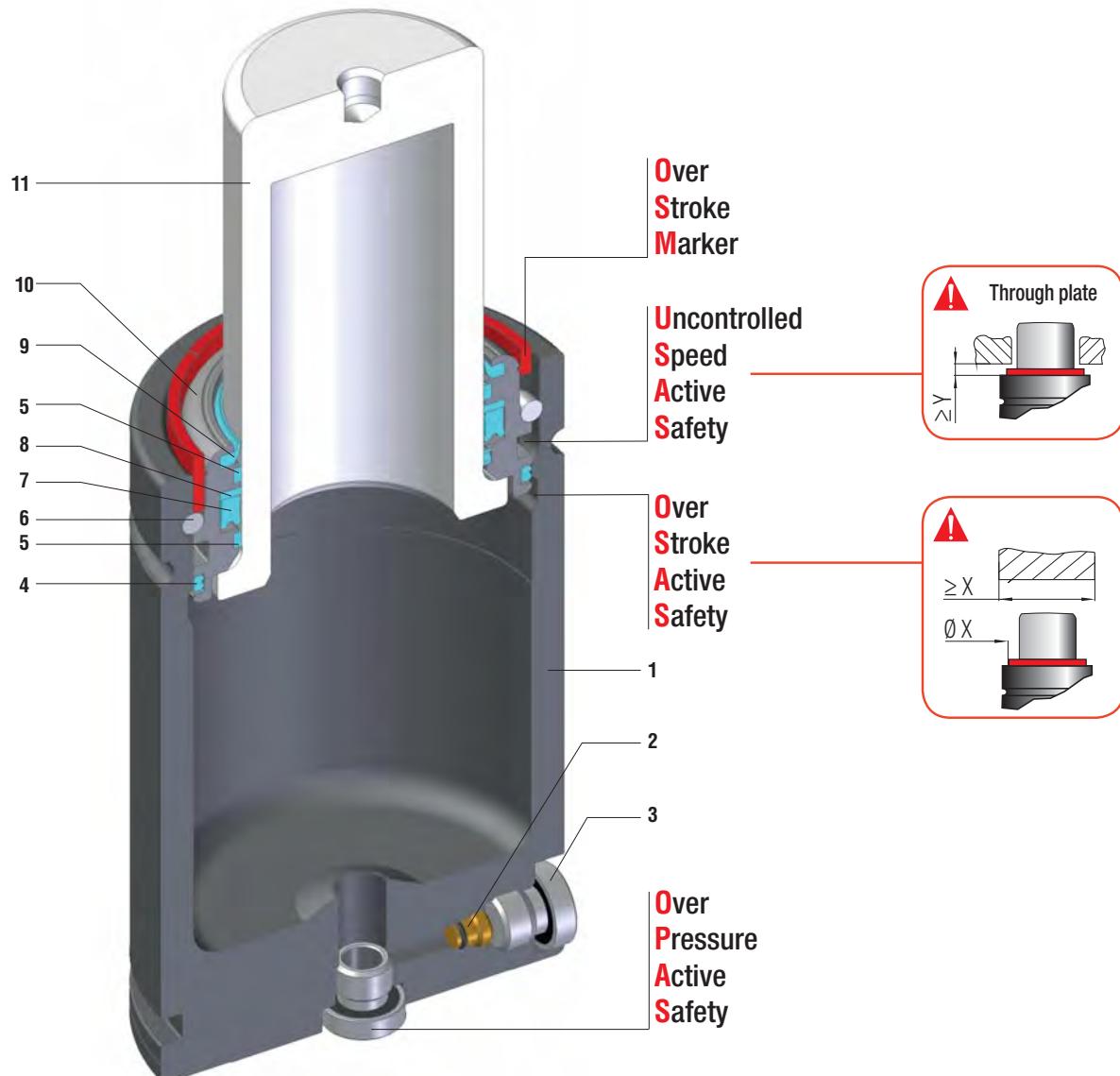
OPAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP $\pm 0,33\%/\text{°C}$	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 15,90 cm <sup>2</sup> 2,465 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV02400C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RF 2400 - 016 - A	16   0.63	87   3.43	71   2.80		3493   7852	4142   9312	93,0   5.67	1,68   3.70	✓
RF 2400 - 019 - A	19   0.75	93   3.66	74   2.91		3574   8035	4271   9602	105,0   6.41	1,73   3.81	✓
RF 2400 - 025 - A	25   0.98	105   4.13	80   3.15		3698   8313	4468   10044	129,0   7.87	1,82   4.01	✓
RF 2400 - 032 - A	32   1.26	119   4.69	87   3.43	2385 ± 5%	3800   8542	4632   10413	157,0   9.58	1,93   4.25	✓
RF 2400 - 038 - A	38   1.50	131   5.16	93   3.66		3864   8687	4737   10649	181,0   11.04	2,03   4.48	✓
RF 2400 - 050 - A	50   1.97	155   6.10	105   4.13	150 bar	3956   8893	4887   10986	230,0   14.03	2,21   4.87	✓
RF 2400 - 063 - A	63   2.48	181   7.13	118   4.65	2175 psi	4022   9042	4996   11231	282,0   17.20	2,42   5.34	✓
RF 2400 - 075 - A	75   2.95	205   8.07	130   5.12	+ 20 °C +68 °F	4066   9140	5068   11393	330,0   20.13	2,61   5.75	✓
RF 2400 - 080 - A	80   3.15	215   8.46	135   5.31		4081   9174	5093   11450	350,0   21.35	2,69   5.93	✓
RF 2400 - 100 - A	100   3.94	255   10.04	155   6.10		4127   9278	5169   11620	431,0   26.29	3,00   6.61	✓
RF 2400 - 125 - A	125   4.92	305   12.01	180   7.09		4166   9365	5234   11767	532,0   32.45	3,40   7.50	✓







Minima altezza, massima forza, collegabili G1/8 - Minimum height, maximum force, hose cylinders with G1/8 charging port - Minimale Höhe, maximale Kraft, Gdf. mit G1/8 Öffnung verbindbar - Hauteur minimale, force maximale, cylindres raccordés avec trou G1/8 gaz - Mínima altura, máxima fuerza, cilindros conectados con agujero G1/8 gas - Altura mínima, força máxima, cilindros conectados com furo G1/8 gás

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BUSH - BODY DESIGN

<b>1</b>	Body	<b>5</b>	Guide ring	<b>9</b>	Rod wiper
<b>2</b>	Valve	<b>6</b>	Retaining ring	<b>10</b>	Bush
<b>3</b>	Plug	<b>7</b>	Rod seal	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Dual ring seal	<b>8</b>	Back-up ring		

# RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
RG 750	45	1.77	10 - 125	0.39 - 4.92	740	1664	✓	✓	✓	-
RG 1000	50	1.97	10 - 125	0.39 - 4.92	920	2068	✓	✓	✓	-
RG 1500	63	2.48	10 - 125	0.39 - 4.92	1530	3440	✓	✓	✓	-
RG 2400	75	2.95	10 - 125	0.39 - 4.92	2385	5362	✓	✓	✓	-
RG 4200	95	3.74	16 - 125	0.63 - 4.92	4240	9532	✓	✓	✓	-
RG 6600	120	4.72	16 - 125	0.63 - 4.92	6630	14905	✓	✓	✓	-



## HOW TO ORDER

Series

Model

Stroke

Revision code

**RG 2400-050-A - N**

**- E**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Codigo del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

<b>IT</b>	Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale
<b>EN</b>	Linkable with hoses, cylinder supplied without pressure and one way valve
<b>DE</b>	Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil
<b>FR</b>	Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle
<b>ES</b>	Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional
<b>PT</b>	Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

<b>IT</b>	Collegabile EASY MANIFOLD, fornito scarico + guarnizione di collegamento
<b>EN</b>	Linkable EASY MANIFOLD, supplied without pressure + connecting seal
<b>DE</b>	Anschlussfähig EASY MANIFOLD, geliefert ohne Druck + Verbindungsdiichtung
<b>FR</b>	Connectable EASY MANIFOLD, fourni sans pression + joint de connexion
<b>ES</b>	Connectable EASY MANIFOLD, suministrado sin presión + junta de conexión
<b>PT</b>	Acompláveis EASY MANIFOLD, fornecidos sem pressão + vedantes de conexão



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY

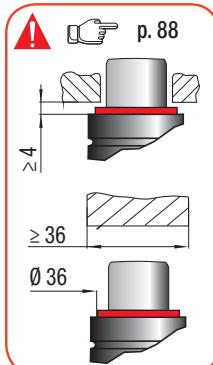
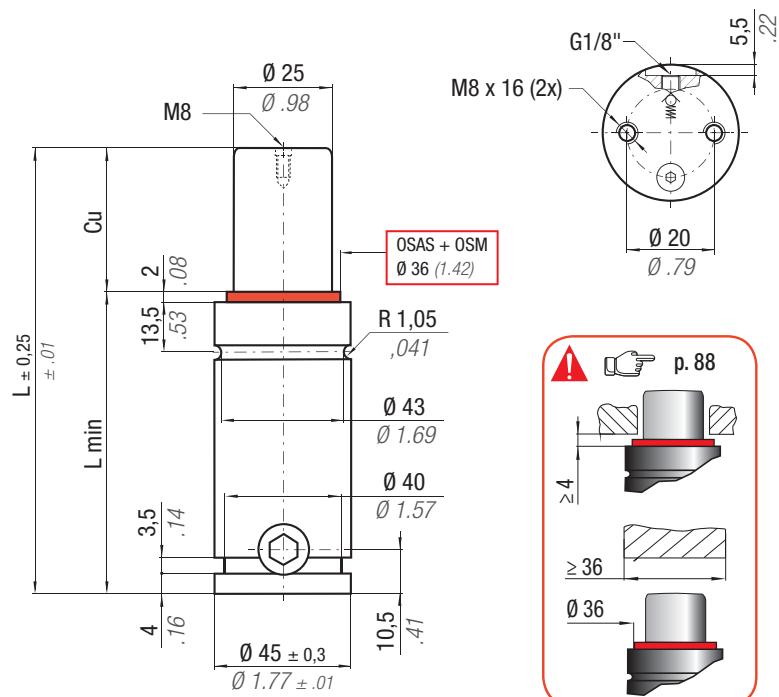


\*  $F_{1i}$  = Isothermal end force at 100% Cu

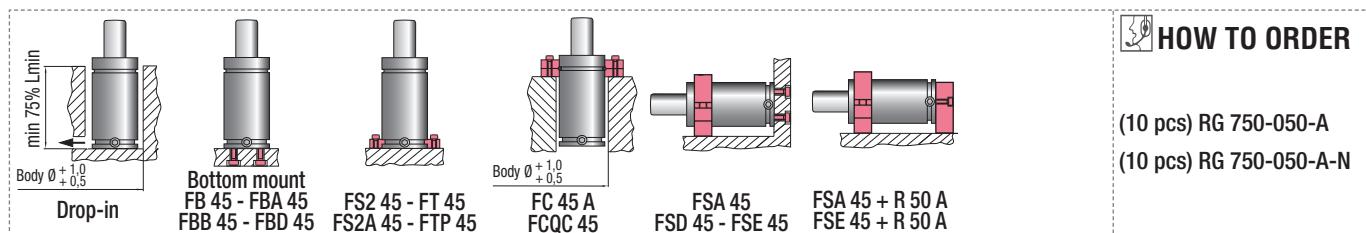
\*\*  $F_{1p}$  = Polytrophic end force at 100% Cu

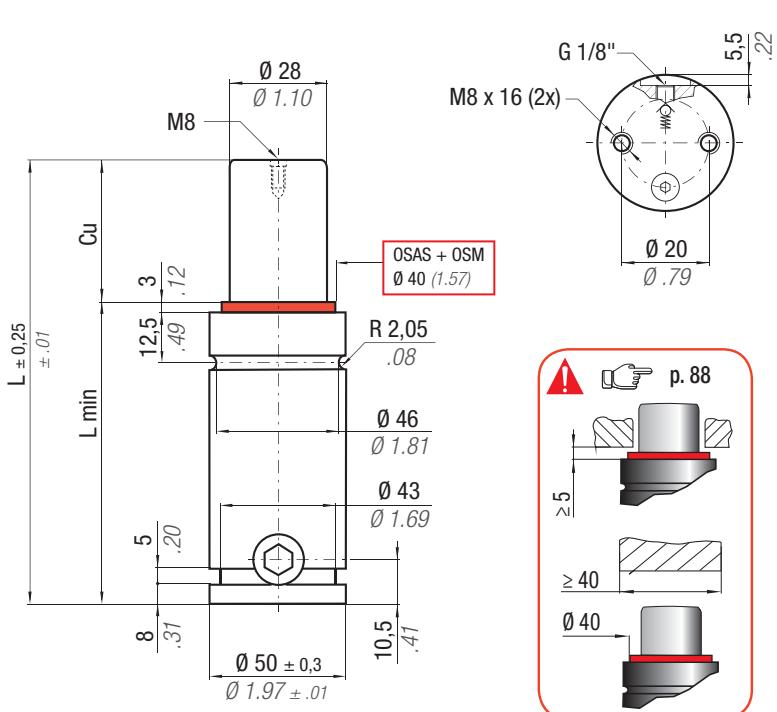


p. 16



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP $\pm 0,33\%/{^\circ}\text{C}$	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0.761 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00750C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RG 750 - 010 - A	10   0.39	67   2.64	57   2.24		1018   2288	1184   2662	21,0   1.28	0,50   1.10	✓
RG 750 - 013 - A	13   0.51	73   2.87	60   2.36		1056   2373	1243   2795	24,0   1.46	0,52   1.15	✓
RG 750 - 016 - A	16   0.63	79   3.11	63   2.48		1085   2439	1289   2899	28,0   1.71	0,54   1.19	✓
RG 750 - 019 - A	19   0.75	85   3.35	66   2.60		1108   2492	1326   2982	32,0   1.95	0,56   1.23	✓
RG 750 - 025 - A	25   0.98	97   3.82	72   2.83	740 ± 5%	1143   2570	1382   3107	40,0   2.44	0,60   1.32	✓
RG 750 - 032 - A	32   1.26	111   4.37	79   3.11		1172   2634	1428   3210	49,0   2.99	0,64   1.41	✓
RG 750 - 038 - A	38   1.50	123   4.84	85   3.35		1189   2674	1457   3275	56,0   3.42	0,68   1.50	✓
RG 750 - 050 - A	50   1.97	147   5.79	97   3.82	150 bar 2175psi	1214   2730	1497   3366	72,0   4.39	0,76   1.68	✓
RG 750 - 063 - A	63   2.48	173   6.81	110   4.33		1232   2770	1527   3432	88,0   5.37	0,84   1.85	✓
RG 750 - 075 - A	75   2.95	197   7.76	122   4.80	+ 20 °C + 68 °F	1244   2796	1546   3475	103,0   6.28	0,92   2.03	✓
RG 750 - 080 - A	80   3.15	207   8.15	127   5.00		1248   2805	1552   3490	110,0   6.71	0,95   2.09	✓
RG 750 - 100 - A	100   3.94	247   9.72	147   5.79		1260   2832	1573   3535	135,0   8.24	1,08   2.38	✓
RG 750 - 125 - A	125   4.92	297   11.69	172   6.77		1270   2855	1589   3573	167,0   10.19	1,24   2.73	✓





**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

\*  $F_{1i}$  = Isothermal end force p. 16  
\*\*  $F_{1p}$  = Polytrophic end force at 100% Cu

## ACTIVE SAFETY



OSAS



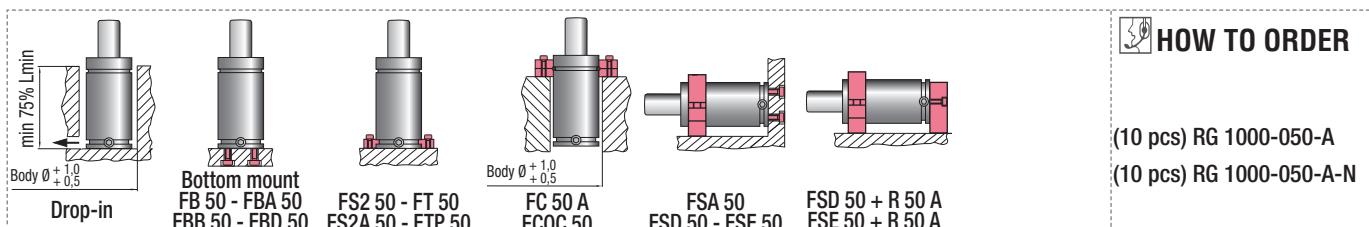
USAS



OPAS

RG

CODE		Cu		L		L min		F <sub>0</sub> Initial force	F <sub>1i</sub> *		F <sub>1p</sub> **		V <sub>0</sub>			Maintenance kit		
		mm	inch	mm	inch	mm	inch		daN	lb	daN	lb	cm <sup>3</sup>	in <sup>3</sup>	~Kg	~lb		
RG 1000 - 010 - A		10	0.39	72	2.83	62	2.44		1274	2863	1481	3329	26,0	1.59	0,67	1.48	✓	
RG 1000 - 013 - A		13	0.51	78	3.07	65	2.56		1323	2973	1557	3500	31,0	1.89	0,70	1.54	✓	
RG 1000 - 016 - A		16	0.63	84	3.31	68	2.68		1361	3059	1617	3635	35,0	2.14	0,72	1.59	✓	
RG 1000 - 019 - A		19	0.75	90	3.54	71	2.80		1391	3128	1666	3745	40,0	2.44	0,75	1.65	✓	
RG 1000 - 025 - A		25	0.98	102	4.02	77	3.03	920	2068	1437	3232	1739	3909	50,0	3.05	0,79	1.74	✓
RG 1000 - 032 - A		32	1.26	116	4.57	84	3.31		1475	3316	1800	4047	61,0	3.72	0,85	1.87	✓	
RG 1000 - 038 - A		38	1.50	128	5.04	90	3.54	150 bar	2175 psi	1499	3369	1838	4132	70,0	4.27	0,90	1.98	✓
RG 1000 - 050 - A		50	1.97	152	5.98	102	4.02		1532	3445	1893	4256	89,0	5.43	0,99	2.18	✓	
RG 1000 - 063 - A		63	2.48	178	7.01	115	4.53		1556	3499	1933	4346	109,0	6.65	1,10	2.43	✓	
RG 1000 - 075 - A		75	2.95	202	7.95	127	5.00	+ 20 °C +68 °F		1572	3534	1959	4404	128,0	7.81	1,19	2.62	✓
RG 1000 - 080 - A		80	3.15	212	8.35	132	5.20			1578	3546	1968	4424	136,0	8.30	1,23	2.71	✓
RG 1000 - 100 - A		100	3.94	252	9.92	152	5.98			1594	3584	1995	4485	167,0	10.19	1,39	3.06	✓
RG 1000 - 125 - A		125	4.92	302	11.89	177	6.97			1608	3615	2018	4537	207,0	12.63	1,60	3.53	✓



## HOW TO ORDER

(10 pcs) RG 1000-050-A  
(10 pcs) RG 1000-050-A-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY



\*  $F_{1i}$  = Isothermal end force at 100% Cu

\*\*  $F_{1p}$  = Polytrophic end force at 100% Cu



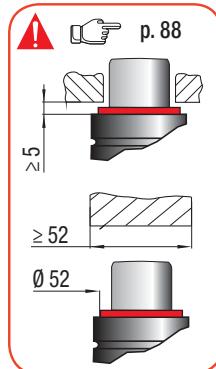
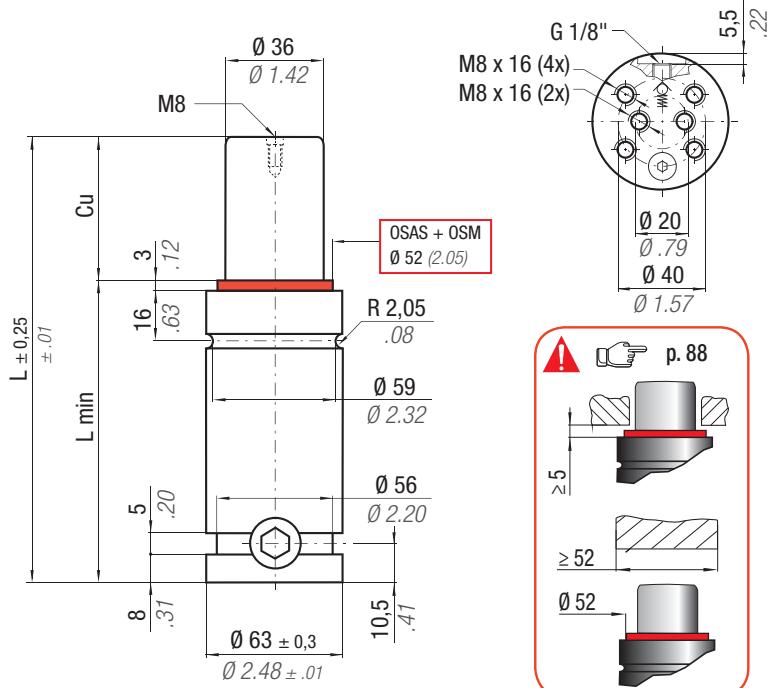
OSAS



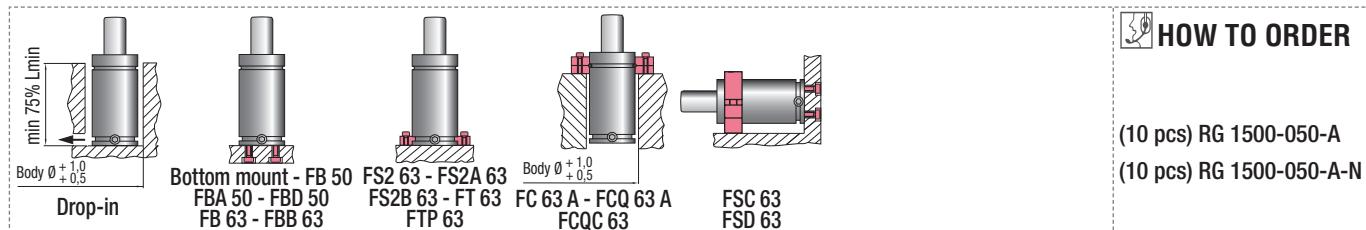
USAS

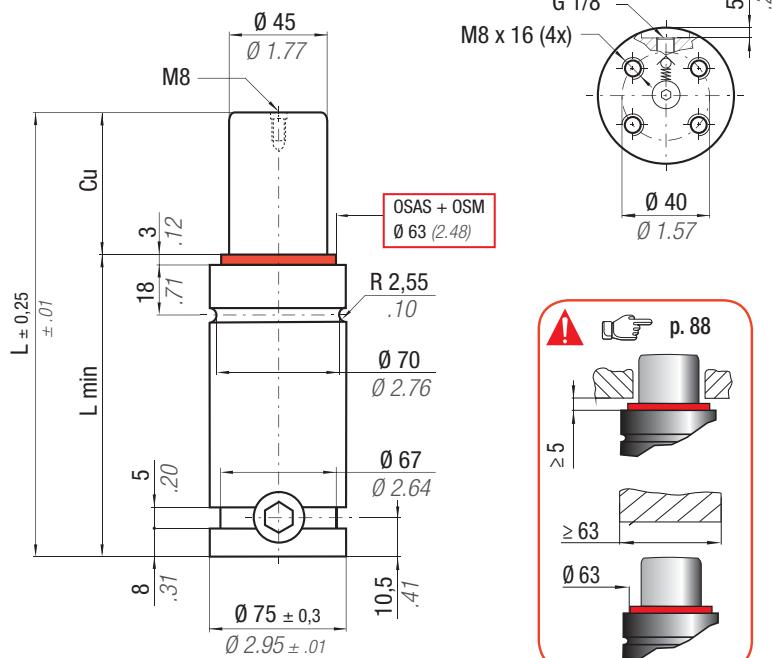


OPAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % /°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 10,18 cm <sup>2</sup> 1.578 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV01500C	
CODE	Cu	L	L min	F <sub>0</sub> Initial force daN	F <sub>1i</sub> End force daN	F <sub>1p</sub> End force daN	V <sub>0</sub> cm <sup>3</sup>	V <sub>0</sub> in <sup>3</sup>		PED 2014/68/EU
	mm inch	mm inch	mm inch	lb	lb	lb	~Kg	~lb		
RG 1500 - 010 - A	10 0.39	72 2.83	62 2.44	2071	4655	2395	5384	45,0	2.75	1,04 2.29 ✓
RG 1500 - 013 - A	13 0.51	78 3.07	65 2.56	2149	4830	2515	5654	53,0	3.23	1,08 2.38 ✓
RG 1500 - 016 - A	16 0.63	84 3.31	68 2.68	2210	4967	2611	5870	61,0	3.72	1,11 2.45 ✓
RG 1500 - 019 - A	19 0.75	90 3.54	71 2.80	2259	5078	2688	6043	69,0	4.21	1,15 2.54 ✓
RG 1500 - 025 - A	25 0.98	102 4.02	77 3.03	2333	5245	2806	6308	85,0	5.19	1,22 2.69 ✓
RG 1500 - 032 - A	32 1.26	116 4.57	84 3.31	2394	5382	2904	6528	104,0	6.34	1,30 2.87 ✓
RG 1500 - 038 - A	38 1.50	128 5.04	90 3.54	2433	5469	2966	6668	119,0	7.26	1,37 3.02 ✓
RG 1500 - 050 - A	50 1.97	152 5.98	102 4.02	2488	5592	3055	6868	151,0	9.21	1,51 3.33 ✓
RG 1500 - 063 - A	63 2.48	178 7.01	115 4.53	2527	5681	3120	7014	186,0	11.35	1,67 3.68 ✓
RG 1500 - 075 - A	75 2.95	202 7.95	127 5.00	2553	5739	3163	7111	218,0	13.30	1,81 3.99 ✓
RG 1500 - 080 - A	80 3.15	212 8.35	132 5.20	2562	5759	3177	7142	231,0	14.09	1,87 4.12 ✓
RG 1500 - 100 - A	100 3.94	252 9.92	152 5.98	2589	5821	3222	7243	284,0	17.32	2,11 4.65 ✓
RG 1500 - 125 - A	125 4.92	302 11.89	177 6.97	2612	5872	3260	7329	350,0	21.35	2,40 5.29 ✓





$$\boxed{\text{OSAS + OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$

**easy**  
MANIFOLD READY  p. 211

$$* F_{1i} = \text{Isothermal end force at 100% Cu}$$

\*\*  $F_{1p} =$

## **ACTIVE SAFETY**



OSAS

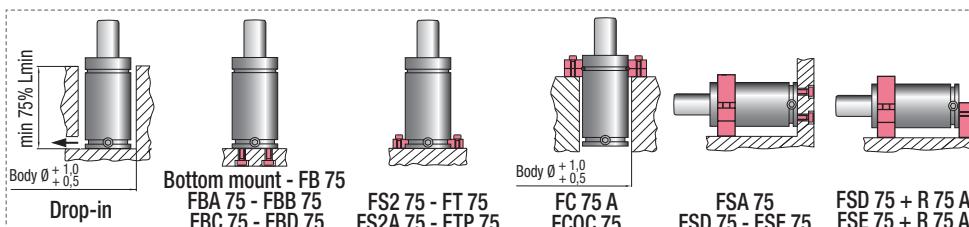


USAS



OPAS

N2		°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 15,90 cm² 2.465 in²	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV02400C							
CODE		Cu		L	L min		Fo	F1i	F1p	V0		PED 2014/68/EU					
		mm	inch	mm	inch	mm	inch	Initial force daN	End force daN	* lb	End force daN	lb	cm³	in³	~Kg	~lb	
RG 2400 - 010 - A		10	0.39	79	3.11	69	2.72	3125	7026	3574	8035	78,0	4.76	1,65	3.64	✓	
RG 2400 - 013 - A		13	0.51	85	3.35	72	2.83	3249	7305	3763	8460	90,0	5.49	1,70	3.75	✓	
RG 2400 - 016 - A		16	0.63	91	3.58	75	2.95	3350	7532	3920	8813	103,0	6.28	1,75	3.86	✓	
RG 2400 - 019 - A		19	0.75	97	3.82	78	3.07	3434	7721	4051	9107	115,0	7.02	1,79	3.95	✓	
RG 2400 - 025 - A		25	0.98	109	4.29	84	3.31	2385 ± 5%	3566	8016	4258	9572	139,0	8.48	1,89	4.17	✓
RG 2400 - 032 - A		32	1.26	123	4.84	91	3.58		3678	8268	4436	9973	167,0	10.19	1,99	4.39	✓
RG 2400 - 038 - A		38	1.50	135	5.31	97	3.82	3751	8433	4554	10238	191,0	11.65	2,09	4.61	✓	
RG 2400 - 050 - A		50	1.97	159	6.26	109	4.29	3858	8672	4726	10624	239,0	14.58	2,28	5.03	✓	
RG 2400 - 063 - A		63	2.48	185	7.28	122	4.80	+ 20 °C +68 °F	3937	8850	4855	10914	292,0	17.81	2,49	5.49	✓
RG 2400 - 075 - A		75	2.95	209	8.23	134	5.28		3989	8969	4942	11110	340,0	20.74	2,68	5.91	✓
RG 2400 - 080 - A		80	3.15	219	8.62	139	5.47		4008	9010	4972	11178	360,1	21.97	2,75	6.06	✓
RG 2400 - 100 - A		100	3.94	259	10.20	159	6.26	4065	9138	5066	11389	441,0	26.90	3,07	6.77	✓	
RG 2400 - 125 - A		125	4.92	309	12.17	184	7.24	4113	9247	5147	11571	541,0	33.00	3,46	7.63	✓	



 HOW TO ORDER

(10 pcs) RG2400-050-A  
(10 pcs) RG 2400-050-A-N



$$\boxed{\text{OSAS} + \text{OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$

## **ACTIVE SAFETY**



\*  $F_1$ <sub>i</sub> = Isothermal end force at 100% Cu      p. 16      \*\*  $F_1$ <sub>p</sub> = Polytrophic end force at 100% Cu



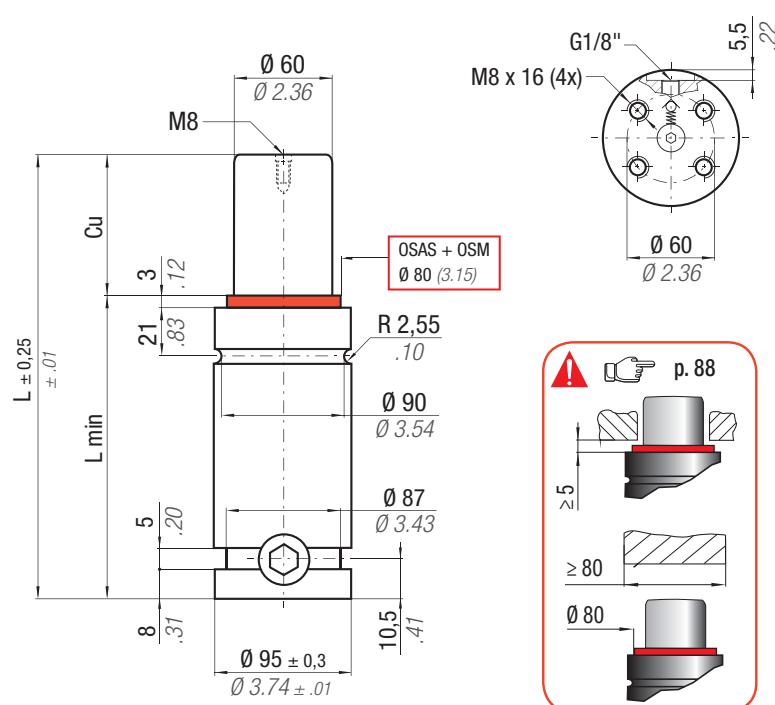
OSAS



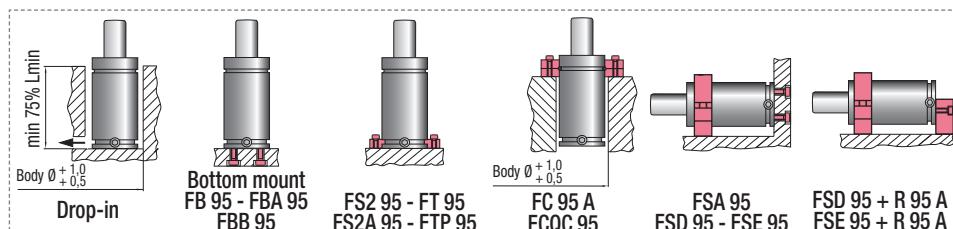
USAS



OPAS

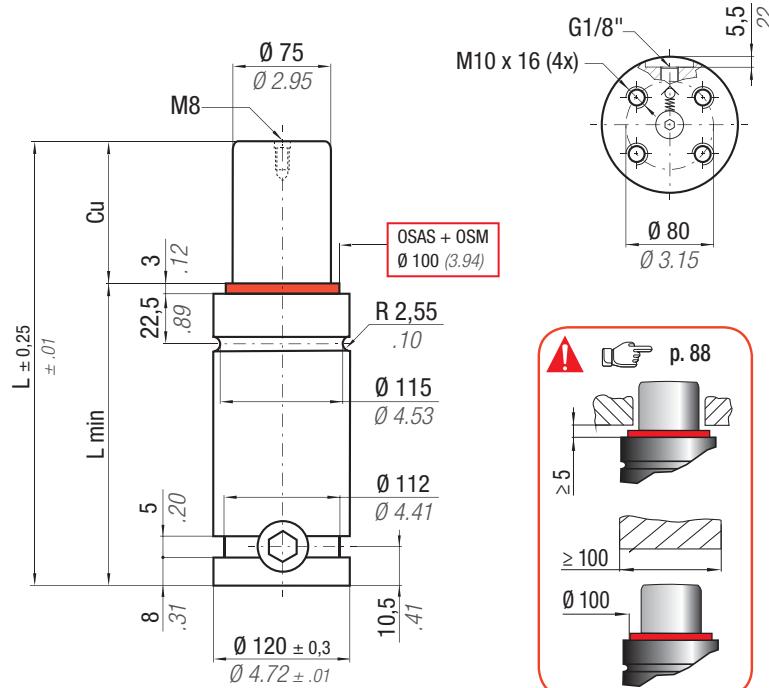


 N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 28,27 cm <sup>2</sup> 4.382 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV04200C								
<b>CODE</b>		<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> End force *	<b>F<sub>1p</sub></b> **	<b>V<sub>0</sub></b>									
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb								
RG 4200 - 016 - A	16	0.63	94	3.70	78	3.07	6073	13653	7150	16074	174,0	10.61	2,98	6.57	✓		
RG 4200 - 019 - A	19	0.75	100	3.94	81	3.19	6238	14024	7409	16656	194,0	11.83	3,05	6.72	✓		
RG 4200 - 025 - A	25	0.98	112	4.41	87	3.43	6499	14609	7823	17587	235,0	14.34	3,20	7.05	✓		
RG 4200 - 032 - A	32	1.26	126	4.96	94	3.70	4240	9532	6723	15113	8183	18396	282,0	17.20	3,38	7.45	✓
RG 4200 - 038 - A	38	1.50	138	5.43	100	3.94	± 5%		6870	15443	8421	18931	323,0	19.70	3,52	7.76	✓
RG 4200 - 050 - A	50	1.97	162	6.38	112	4.41	150 bar		7085	15928	8774	19725	404,0	24.64	3,82	8.42	✓
RG 4200 - 063 - A	63	2.48	188	7.40	125	4.92	2175 psi		7246	16289	9039	20320	492,0	30.01	4,15	9.15	✓
RG 4200 - 075 - A	75	2.95	212	8.35	137	5.39	+ 20 °C + 68 °F		7354	16533	9219	20725	573,0	34.95	4,45	9.81	✓
RG 4200 - 080 - A	80	3.15	222	8.74	142	5.59			7391	16616	9281	20865	606,0	36.97	4,57	10.08	✓
RG 4200 - 100 - A	100	3.94	262	10.31	162	6.38			7509	16880	9477	21305	742,0	45.26	5,07	11.18	✓
RG 4200 - 125 - A	125	4.92	312	12.28	187	7.36			7609	17105	9645	21683	911,0	55.57	5,69	12.54	✓



 **HOW TO ORDER**

(10 pcs) RG 4200-050-A  
(10 pcs) RG 4200-050-A-N



$$\boxed{\text{OSAS + OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$



 p. 211

\* F1j =

## Isothermal end force at 100% Cu

**\*\***  $F_{1,n} =$

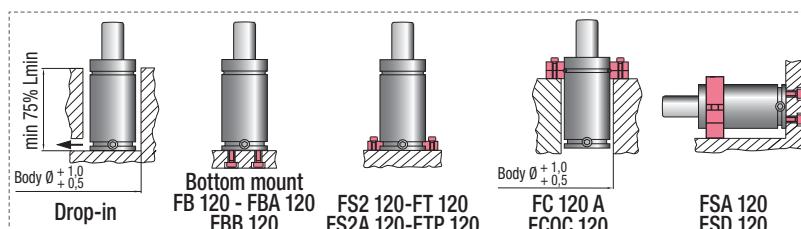
## Polytrophic end force at 100% Cu



 OPAS

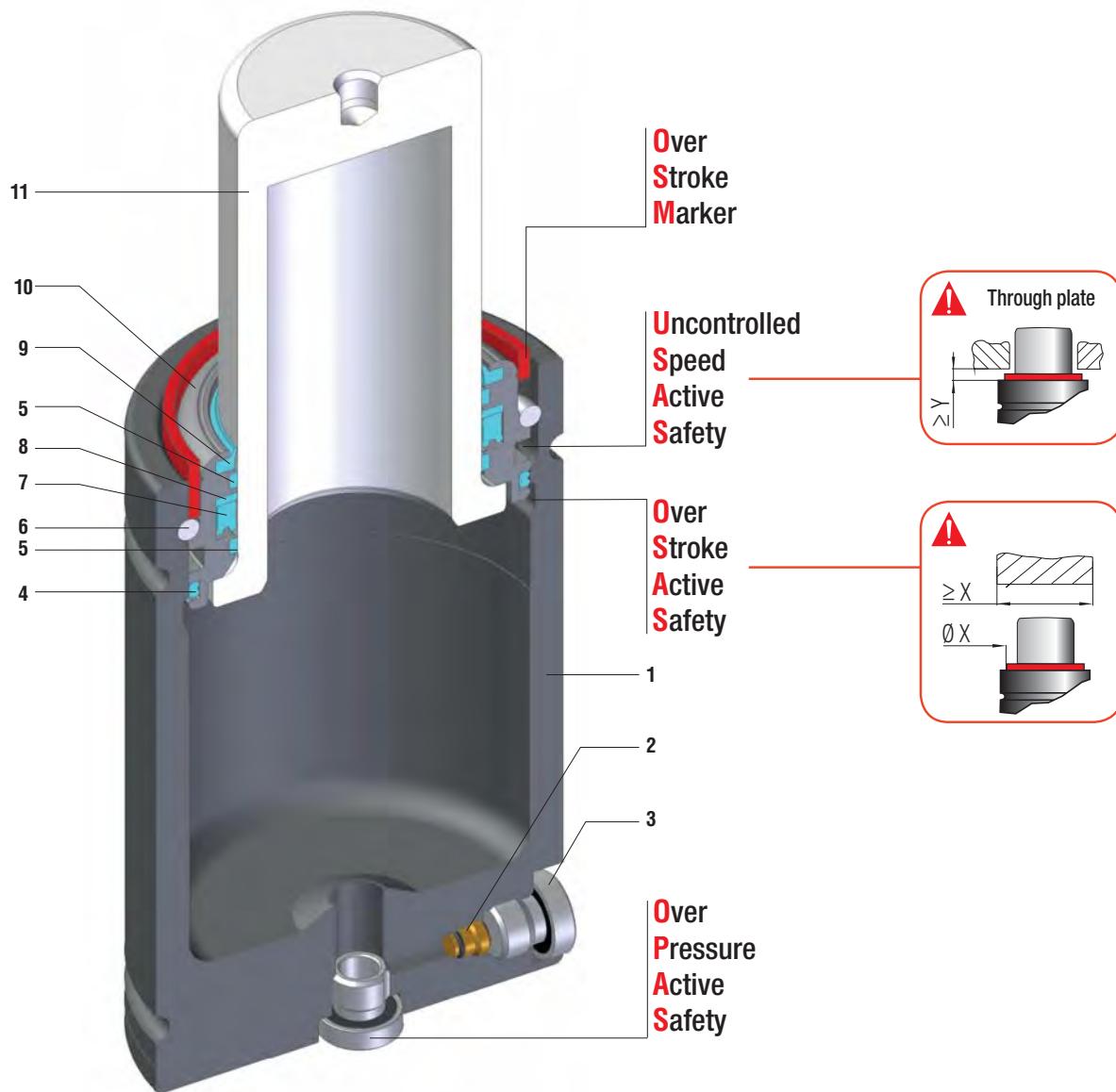
RG

N2		°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 44,18 cm <sup>2</sup> 6.848 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV06600C
CODE		Cu	L	L min	Fo Initial force	F1 <sub>i</sub> * End force	F1 <sub>p</sub> ** End force	V0		PED 2014/68/EU
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RG 6600 - 016 - A		16   0.63	104   4.09	88   3.46	9032   20306	10464   23524	309,0   18.85	5,40   11.90		✓
RG 6600 - 019 - A		19   0.75	110   4.33	91   3.58	9281   20864	10847   24385	341,0   20.80	5,52   12.17		✓
RG 6600 - 025 - A		25   0.98	122   4.80	97   3.82	6630   14904 ± 5%	9684   21771	11478   25804	405,0   24.71	5,76   12.70	✓
RG 6600 - 032 - A		32   1.26	136   5.35	104   4.09	10044   22579	12047   27083	479,0   29.22	6,04   13.32		✓
RG 6600 - 038 - A		38   1.50	148   5.83	110   4.33	10286   23124	12435   27955	544,0   33.18	6,28   13.85		✓
RG 6600 - 050 - A		50   1.97	172   6.77	122   4.80	10652   23946 150 bar	13025   29281	672,0   40.99	6,76   14.90		✓
RG 6600 - 063 - A		63   2.48	198   7.80	135   5.31	10932   24577 2175 psi	13483   30311	811,0   49.47	7,28   16.05		✓
RG 6600 - 075 - A		75   2.95	222   8.74	147   5.79	+ 20 °C +68 °F	11125   25011	13800   31024	939,0   57.28	7,75   17.09	✓
RG 6600 - 080 - A		80   3.15	232   9.13	152   5.98		11193   25162	13910   31271	992,0   60.51	7,95   17.53	✓
RG 6600 - 100 - A		100   3.94	272   10.71	172   6.77		11407   25643	14264   32067	1206,0   73.57	8,75   19.29	✓
RG 6600 - 125 - A		125   4.92	322   12.68	197   7.76		11593   26061	14574   32764	1473,0   89.85	9,75   21.50	✓



 HOW TO ORDER

(10 pcs) RG 6600-050-A



Minima altezza, massima forza, collegabili G1/8 - Minimum height, maximum force, hose cylinders with G1/8 charging port  
 Minimale Höhe, maximale Kraft, Gdf. mit G1/8 Öffnung verbindbar - Hauteur minimale, force maximale, cylindres raccordés avec trou G1/8 gaz  
 Mínima altura, máxima fuerza, cilindros conectados con agujero G1/8 gas - Altura mínima, força máxima, cilindros conectados com furo G1/8 gás

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BUSH - BODY DESIGN

<b>1</b>	Body	<b>5</b>	Guide ring	<b>9</b>	Rod wiper
<b>2</b>	Valve	<b>6</b>	Retaining ring	<b>10</b>	Bush
<b>3</b>	Plug	<b>7</b>	Rod seal	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Dual ring seal	<b>8</b>	Back-up ring		

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
RT 350	32	1.26	10 - 125	0.39 - 4.92	360	809	✓	✓	✓	-
RT 500	38	1.50	10 - 125	0.39 - 4.92	470	1057	✓	✓	✓	-
RT 750	45	1.77	10 - 125	0.39 - 4.92	740	1664	✓	✓	✓	-
RT 1000	50	1.97	10 - 125	0.39 - 4.92	920	2068	✓	✓	✓	-
RT 1200	50	1.97	10 - 125	0.39 - 4.92	1060	2383	✓	✓	✓	-
RT 1500	63	2.48	10 - 125	0.39 - 4.92	1530	3440	✓	✓	✓	-
RT 2400	75	2.95	10 - 125	0.39 - 4.92	2385	5362	✓	✓	✓	-
RT 4200	95	3.74	16 - 125	0.63 - 4.92	4240	9532	✓	✓	✓	-
RT 6600	120	4.72	16 - 125	0.63 - 4.92	6630	14905	✓	✓	✓	-
RT 9500	150	5.91	19 - 125	0.75 - 4.92	9540	21447	✓	✓	✓	-

RT



## HOW TO ORDER

Series

Model

Stroke

Revision code

**RT 2400-050-A - N**

**- E**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Codigo del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

<b>IT</b>	Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale
<b>EN</b>	Linkable with hoses, cylinder supplied without pressure and oneway valve
<b>DE</b>	Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil
<b>FR</b>	Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle
<b>ES</b>	Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional
<b>PT</b>	Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

<b>IT</b>	Collegabile EASY MANIFOLD, fornito scarico + guarnizione di collegamento
<b>EN</b>	Linkable EASY MANIFOLD, supplied without pressure + connecting seal
<b>DE</b>	Anschlussfähig EASY MANIFOLD, geliefert ohne Druck + Verbindungsabdichtung
<b>FR</b>	Connectable EASY MANIFOLD, fourni sans pression + joint de connexion
<b>ES</b>	Connectable EASY MANIFOLD, suministrado sin presión + junta de conexión
<b>PT</b>	Acompláveis EASY MANIFOLD, fornecidos sem pressão + vedantes de conexão



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY



OSAS



USAS



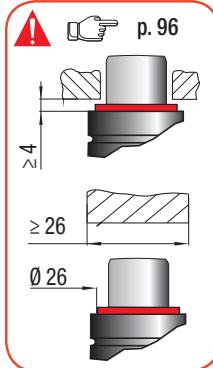
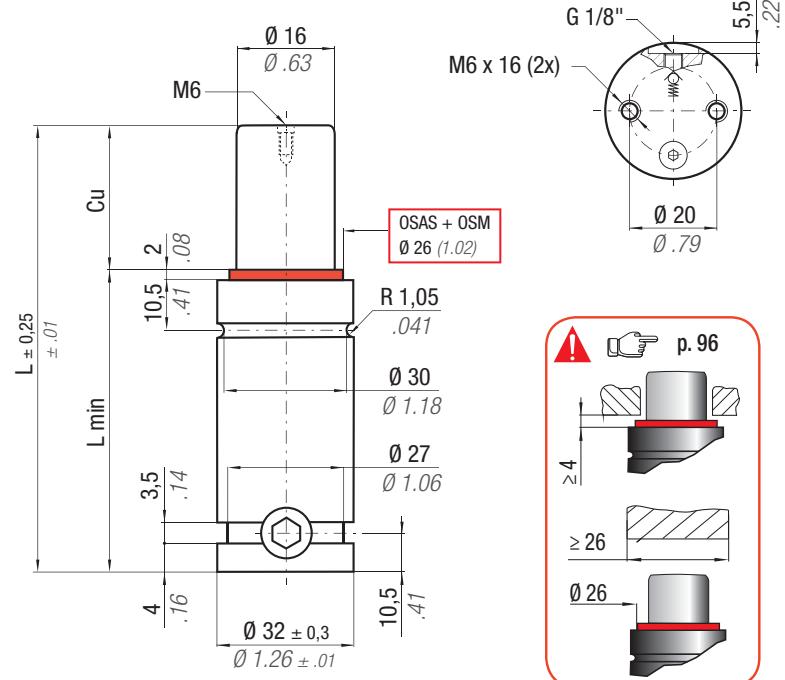
OPAS

**\* F<sub>1i</sub>** =

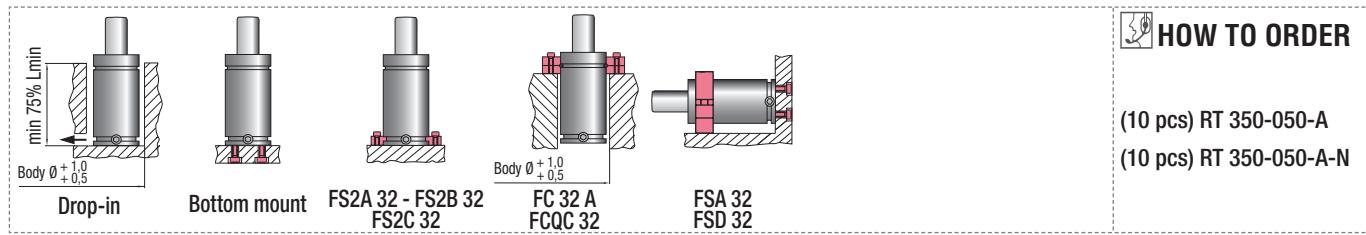
Isothermal end force p. 16

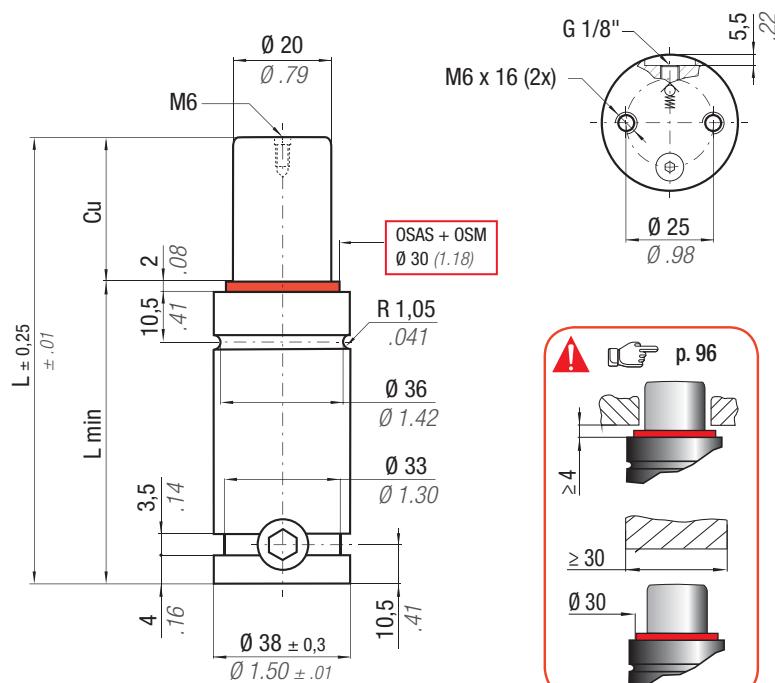
**\*\* F<sub>1p</sub>** =

Polytrophic end force at 100% Cu



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 180 bar 2610 psi	P min 20 bar 290 psi	S 2,01 cm <sup>2</sup> 0,312 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00350C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> * Initial force	F <sub>1p</sub> ** End force	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RT 350 - 010 - A	10   0.39	60   2.36	50   1.97		523   1176	596   1340	8,0   0.49	0,22   0.48	✓
RT 350 - 013 - A	13   0.51	66   2.60	53   2.09		536   1206	615   1384	10,0   0.61	0,23   0.50	✓
RT 350 - 016 - A	16   0.63	72   2.83	56   2.20		546   1228	629   1415	12,0   0.73	0,24   0.52	✓
RT 350 - 019 - A	19   0.75	78   3.07	59   2.32		553   1244	640   1439	13,0   0.79	0,25   0.54	✓
RT 350 - 025 - A	25   0.98	90   3.54	65   2.56	360 ± 5%	564   1267	655   1472	17,0   1.04	0,27   0.60	✓
RT 350 - 032 - A	32   1.26	104   4.09	72   2.83		571   1285	666   1497	21,0   1.28	0,29   0.64	✓
RT 350 - 038 - A	38   1.50	116   4.57	78   3.07		576   1295	673   1513	25,0   1.53	0,31   0.68	✓
RT 350 - 050 - A	50   1.97	140   5.51	90   3.54		582   1309	682   1533	32,0   1.95	0,35   0.77	✓
RT 350 - 063 - A	63   2.48	166   6.54	103   4.06		587   1319	688   1547	40,0   2.44	0,39   0.86	✓
RT 350 - 075 - A	75   2.95	190   7.48	115   4.53		589   1325	692   1556	47,0   2.87	0,43   0.95	✓
RT 350 - 080 - A	80   3.15	200   7.87	120   4.72		590   1327	693   1559	50,0   3.05	0,45   0.99	✓
RT 350 - 100 - A	100   3.94	240   9.45	140   5.51		593   1333	698   1568	62,0   3.79	0,51   1.12	✓
RT 350 - 125 - A	125   4.92	290   11.42	165   6.50		595   1338	701   1576	77,0   4.71	0,59   1.30	✓





$$\boxed{\text{OSAS} + \text{OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$

\* F<sub>1,i</sub> =

Isothermal  
end force  
at 100% Cu

**Polytrophic end force at 100% Cu**

## **ACTIVE SAFETY**



OSAS

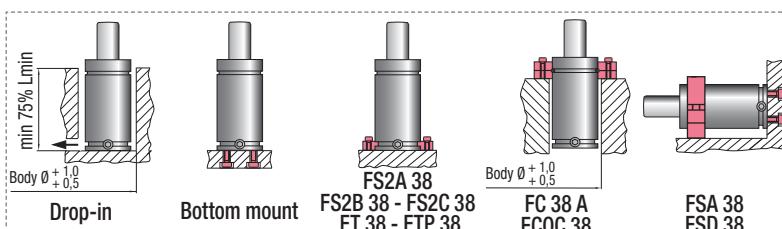


118



OPAS

N2		°F 32 -176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 3,14 cm² 0.487 in²	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00500C							
CODE		Cu		L	L min		Fo	F1i *	F1p **	V0		PED 2014/68/EU					
		mm	inch	mm	inch	mm	inch	Initial force daN	End force daN	lb	End force daN	lb	cm³	in³	~Kg	~lb	
RT 500 - 010 - A		10	0.39	60	2.36	50	1.97		692	1555	821	1845	11,0	0.67	0,32	0.71	✓
RT 500 - 013 - A		13	0.51	66	2.60	53	2.09		711	1598	851	1914	14,0	0.85	0,34	0.75	✓
RT 500 - 016 - A		16	0.63	72	2.83	56	2.20		725	1629	873	1963	17,0	1.04	0,36	0.79	✓
RT 500 - 019 - A		19	0.75	78	3.07	59	2.32		735	1652	890	2001	19,0	1.16	0,37	0.82	✓
RT 500 - 025 - A		25	0.98	90	3.54	65	2.56	470 ± 5%	750	1685	914	2054	24,0	1.46	0,40	0.88	✓
RT 500 - 032 - A		32	1.26	104	4.09	72	2.83		761	1710	932	2094	30,0	1.83	0,43	0.95	✓
RT 500 - 038 - A		38	1.50	116	4.57	78	3.07		767	1725	942	2119	36,0	2.20	0,46	1.01	✓
RT 500 - 050 - A		50	1.97	140	5.51	90	3.54		776	1746	957	2152	46,0	2.81	0,52	1.15	✓
RT 500 - 063 - A		63	2.48	166	6.54	103	4.06	+ 20 °C +68 °F	783	1759	967	2175	57,0	3.48	0,58	1.28	✓
RT 500 - 075 - A		75	2.95	190	7.48	115	4.53		787	1768	974	2189	67,0	4.09	0,63	1.39	✓
RT 500 - 080 - A		80	3.15	200	7.87	120	4.72		788	1771	976	2194	72,0	4.39	0,66	1.46	✓
RT 500 - 100 - A		100	3.94	240	9.45	140	5.51		792	1780	983	2209	89,0	5.43	0,75	1.65	✓
RT 500 - 125 - A		125	4.92	290	11.42	165	6.50		795	1788	988	2221	110,0	6.71	0,87	1.92	✓



 **HOW TO ORDER**

(10 pcs) BT 500-050-A

(10 pcs) BT 500-050-A-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY



\*  $F_{1i}$  = Isothermal end force p. 16

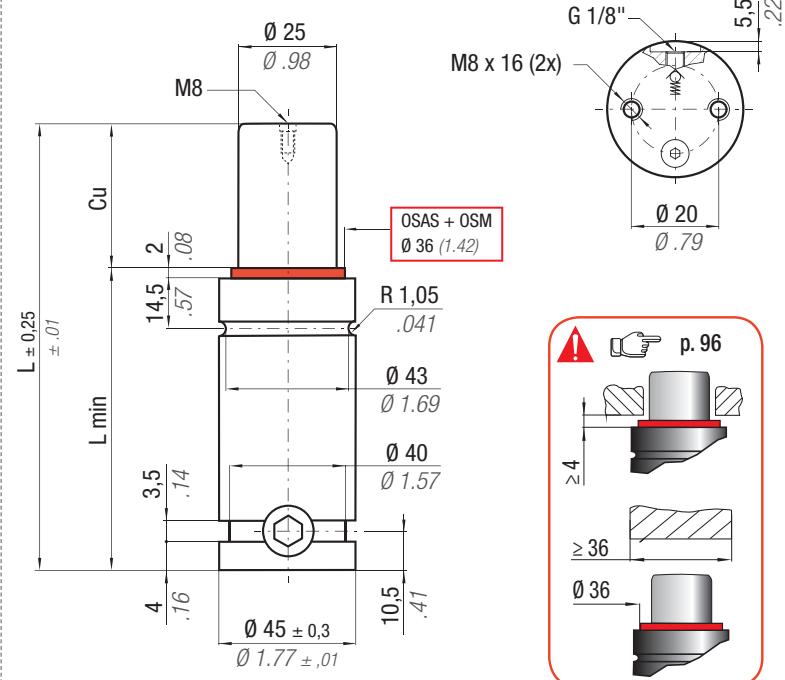
\*\*  $F_{1p}$  = Polytrophic end force at 100% Cu



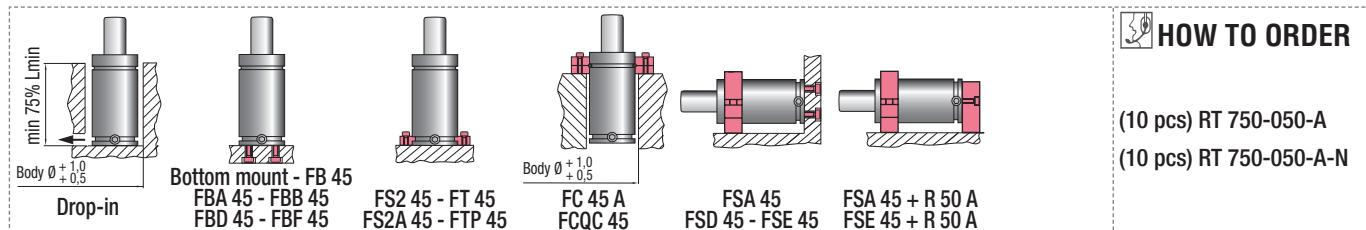
USAS



OPAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % /°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0.761 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00750C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RT 750 - 010 - A	10   0.39	67   2.64	57   2.24	740   1664 ± 5%	1018   2288	1184   2662	21,0   1.28	0,50   1.10	✓
RT 750 - 013 - A	13   0.51	73   2.87	60   2.36		1056   2373	1243   2794	24,0   1.46	0,52   1.15	✓
RT 750 - 016 - A	16   0.63	79   3.11	63   2.48		1085   2439	1289   2898	28,0   1.71	0,54   1.19	✓
RT 750 - 019 - A	19   0.75	85   3.35	66   2.60		1108   2492	1326   2981	32,0   1.95	0,56   1.23	✓
RT 750 - 025 - A	25   0.98	97   3.82	72   2.83		1143   2570	1382   3107	40,0   2.44	0,60   1.32	✓
RT 750 - 032 - A	32   1.26	111   4.37	79   3.11		1172   2634	1428   3210	49,0   2.99	0,64   1.41	✓
RT 750 - 038 - A	38   1.50	123   4.84	85   3.35		1189   2674	1457   3275	56,0   3.42	0,68   1.50	✓
RT 750 - 050 - A	50   1.97	147   5.79	97   3.82		1214   2730	1497   3365	72,0   4.39	0,76   1.68	✓
RT 750 - 063 - A	63   2.48	173   6.81	110   4.33		1232   2770	1527   3433	88,0   5.37	0,84   1.85	✓
RT 750 - 075 - A	75   2.95	197   7.76	122   4.80	+ 20 °C + 68 °F	1244   2796	1546   3476	103,0   6.28	0,92   2.03	✓
RT 750 - 080 - A	80   3.15	207   8.15	127   5.00		1248   2805	1552   3489	110,0   6.71	0,95   2.09	✓
RT 750 - 100 - A	100   3.94	247   9.72	147   5.79		1260   2832	1573   3536	135,0   8.24	1,08   2.38	✓
RT 750 - 125 - A	125   4.92	297   11.69	172   6.77		1270   2855	1589   3572	167,0   10.19	1,24   2.73	✓



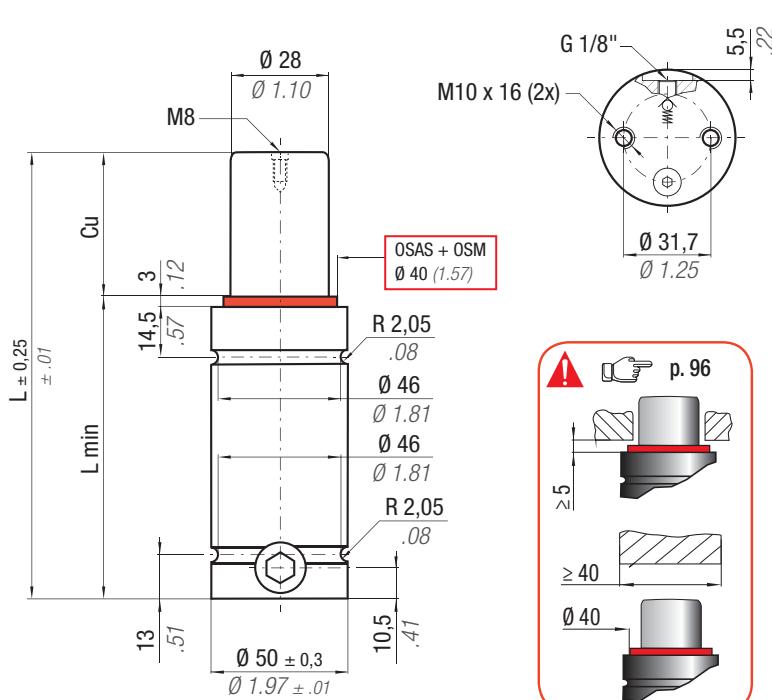


K 32 R (Nissan)

E24.54.815.G (PSA)

SMS DNH 3203n Rev.3 (TOYOTA)

RT 1000



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY  
+ OVER STROKE MARKER

\*  $F_{1i}$  =Isothermal end force  
at 100% Cu\*\*  $F_{1p}$  =Polytrophic end force  
at 100% Cu**ACTIVE SAFETY**

OSAS

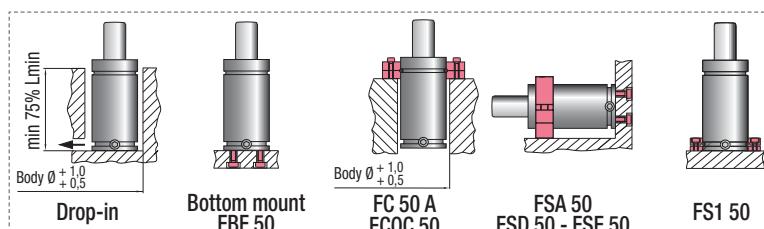


USAS



OPAS

CODE		Cu		L		L min		F <sub>0</sub> Initial force	F <sub>1i</sub> * End force		F <sub>1p</sub> ** End force		V <sub>0</sub>			PED 2014/68/EU		
		mm	inch	mm	inch	mm	inch		daN	lb	daN	lb	cm <sup>3</sup>	in <sup>3</sup>	~Kg	~lb		
RT 1000 - 010 - A		10	0.39	72	2.83	62	2.44		1274	2863	1481	3329	26,0	1.59	0,68	1.50	✓	
RT 1000 - 013 - A		13	0.51	78	3.07	65	2.56		1323	2973	1557	3500	31,0	1.89	0,70	1.54	✓	
RT 1000 - 016 - A		16	0.63	84	3.31	68	2.68		1361	3059	1617	3635	35,0	2.14	0,73	1.61	✓	
RT 1000 - 019 - A		19	0.75	90	3.54	71	2.80		1391	3128	1666	3745	40,0	2.44	0,75	1.65	✓	
RT 1000 - 025 - A		25	0.98	102	4.02	77	3.03	920	2068	1437	3232	1739	3909	50,0	3.05	0,80	1.76	✓
RT 1000 - 032 - A		32	1.26	116	4.57	84	3.31		1475	3316	1800	4047	61,0	3.72	0,86	1.90	✓	
RT 1000 - 038 - A		38	1.50	128	5.04	90	3.54		1499	3369	1838	4132	70,0	4.27	0,90	1.98	✓	
RT 1000 - 050 - A		50	1.97	152	5.98	102	4.02		1532	3445	1893	4256	89,0	5.43	1,00	2.20	✓	
RT 1000 - 063 - A		63	2.48	178	7.01	115	4.53		1556	3499	1933	4346	109,0	6.65	1,10	2.43	✓	
RT 1000 - 075 - A		75	2.95	202	7.95	127	5.00	+ 20 °C +68 °F	1572	3534	1959	4404	128,0	7.81	1,20	2.65	✓	
RT 1000 - 080 - A		80	3.15	212	8.35	132	5.20		1578	3546	1968	4424	136,0	8.30	1,24	2.73	✓	
RT 1000 - 100 - A		100	3.94	252	9.92	152	5.98		1594	3584	1995	4485	167,0	10.19	1,40	3.09	✓	
RT 1000 - 125 - A		125	4.92	302	11.89	177	6.97		1608	3615	2018	4537	207,0	12.63	1,60	3.53	✓	

**HOW TO ORDER**

(10 pcs) RT 1000-050-A  
(10 pcs) RT 1000-050-A-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

## ACTIVE SAFETY

\*  $F_{1i}$  = Isothermal end force at 100% Cu

\*\*  $F_{1p}$  = Polytrophic end force at 100% Cu



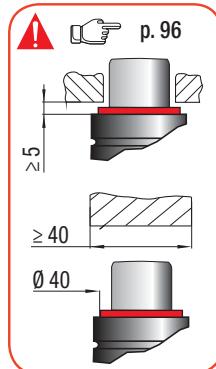
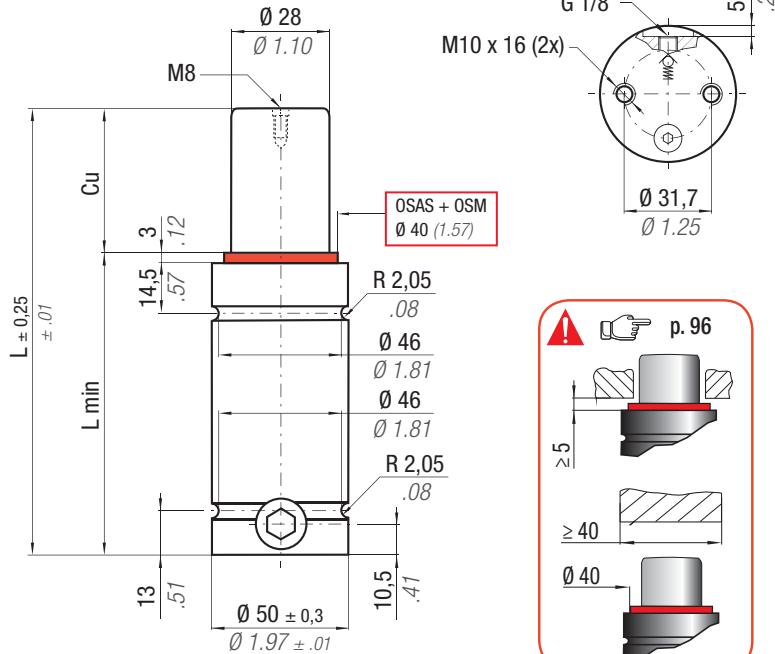
OSAS



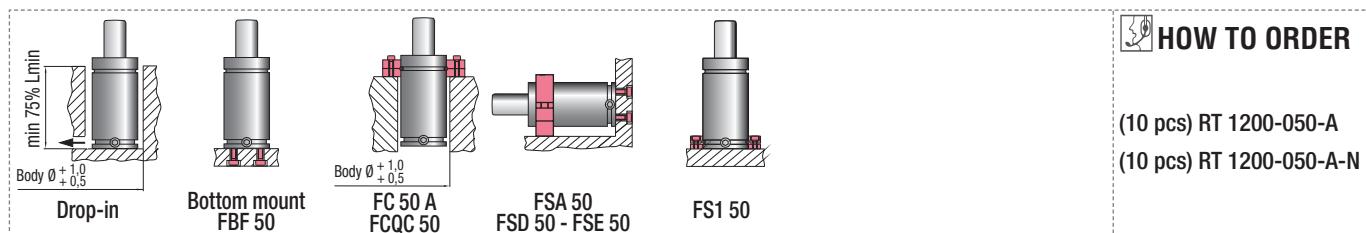
USAS

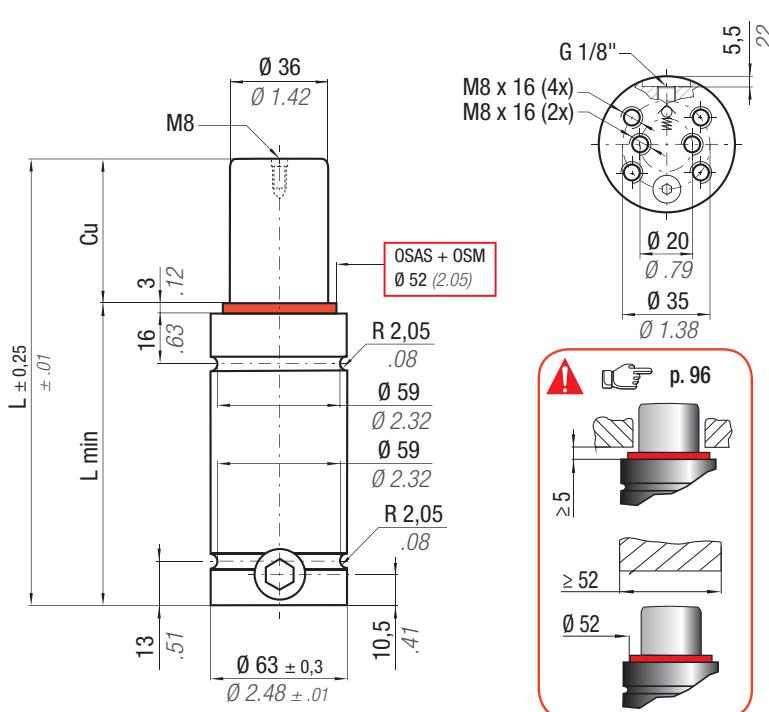


OPAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP $\pm 0,33\%/\text{°C}$	P max 170 bar 2465 psi	P min 20 bar 290 psi	S 6,15 cm <sup>2</sup> 0.953 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV01000C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RT 1200 - 010 - A	10   0.39	72   2.83	62   2.44	1060   2383 ± 5%	1462   3287	1670   3754	26,0   1.59	0,68   1.50	✓
RT 1200 - 013 - A	13   0.51	78   3.07	65   2.56		1521   3419	1755   3946	31,0   1.89	0,70   1.54	✓
RT 1200 - 016 - A	16   0.63	84   3.31	68   2.68		1566   3522	1823   4098	35,0   2.14	0,73   1.61	✓
RT 1200 - 019 - A	19   0.75	90   3.54	71   2.80		1603   3604	1878   4221	40,0   2.44	0,75   1.65	✓
RT 1200 - 025 - A	25   0.98	102   4.02	77   3.03		1658   3728	1961   4408	50,0   3.05	0,80   1.76	✓
RT 1200 - 032 - A	32   1.26	116   4.57	84   3.31	170 bar 2465 psi	1704   3830	2029   4562	61,0   3.72	0,86   1.90	✓
RT 1200 - 038 - A	38   1.50	128   5.04	90   3.54		1732   3894	2073   4660	70,0   4.27	0,90   1.98	✓
RT 1200 - 050 - A	50   1.97	152   5.98	102   4.02		1772   3985	2134   4798	89,0   5.43	1,00   2.20	✓
RT 1200 - 063 - A	63   2.48	178   7.01	115   4.53	+ 20 °C + 68 °F	1801   4050	2179   4899	109,0   6.65	1,10   2.43	✓
RT 1200 - 075 - A	75   2.95	202   7.95	127   5.00		1820   4092	2208   4965	128,0   7.81	1,20   2.65	✓
RT 1200 - 080 - A	80   3.15	212   8.35	132   5.20		1827   4107	2218   4987	136,0   8.30	1,24   2.73	✓
RT 1200 - 100 - A	100   3.94	252   9.92	152   5.98		1847   4152	2249   5057	167,0   10.19	1,40   3.09	✓
RT 1200 - 125 - A	125   4.92	302   11.89	177   6.97		1864   4190	2275   5115	207,0   12.63	1,60   3.53	✓





**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu

## ACTIVE SAFETY



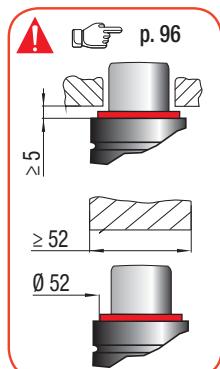
OSAS



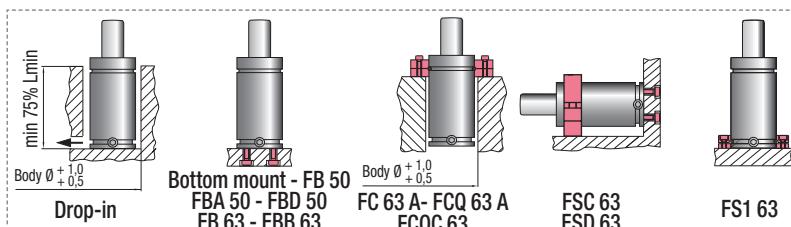
USAS



OPAS



CODE		Cu		L		L min		Fo Initial force daN	$F_{1i}$ End force daN	$F_{1p}$ End force daN	V0 cm³	Max Speed 1,8 m/s	Maintenance kit 39BMRV01500C	PED 2014/68/EU			
		mm	inch	mm	inch	mm	inch										
RT 1500 - 010 - A		10	0.39	72	2.83	62	2.44		2071	4655	2395	5384	45,0	2,75	1,05	2,31	✓
RT 1500 - 013 - A		13	0.51	78	3.07	65	2.56		2149	4830	2515	5654	53,0	3,23	1,09	2,40	✓
RT 1500 - 016 - A		16	0.63	84	3.31	68	2.68		2210	4967	2611	5870	61,0	3,72	1,13	2,49	✓
RT 1500 - 019 - A		19	0.75	90	3.54	71	2.80		2258	5076	2687	6041	69,0	4,21	1,16	2,56	✓
RT 1500 - 025 - A		25	0.98	102	4.02	77	3.03	1530 ± 5%	2333	5245	2806	6308	85,0	5,19	1,23	2,71	✓
RT 1500 - 032 - A		32	1.26	116	4.57	84	3.31		2394	5382	2904	6528	104,0	6,34	1,31	2,89	✓
RT 1500 - 038 - A		38	1.50	128	5.04	90	3.54	150 bar	2433	5469	2966	6668	119,0	7,26	1,38	3,04	✓
RT 1500 - 050 - A		50	1.97	152	5.98	102	4.02	2175 psi	2488	5592	3055	6868	151,0	9,21	1,53	3,37	✓
RT 1500 - 063 - A		63	2.48	178	7.01	115	4.53		2527	5681	3120	7014	186,0	11,35	1,69	3,73	✓
RT 1500 - 075 - A		75	2.95	202	7.95	127	5.00	+ 20 °C +68 °F	2553	5739	3163	7111	218,0	13,30	1,83	4,03	✓
RT 1500 - 080 - A		80	3.15	212	8.35	132	5.20		2562	5759	3177	7142	231,0	14,09	1,89	4,17	✓
RT 1500 - 100 - A		100	3.94	252	9.92	152	5.98		2589	5821	3222	7243	284,0	17,32	2,12	4,67	✓
RT 1500 - 125 - A		125	4.92	302	11.89	177	6.97		2612	5872	3260	7329	350,0	21,35	2,41	5,31	✓



## HOW TO ORDER

(10 pcs) RT 1500-050-A  
(10 pcs) RT 1500-050-A-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY

**easyl**  
MANIFOLD p. 211

\*  $F_{1i}$  =

Isothermal end force at 100% Cu



\*\*  $F_{1p}$  =  
Polytrophic end force at 100% Cu



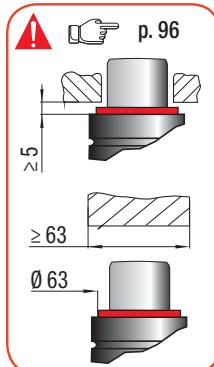
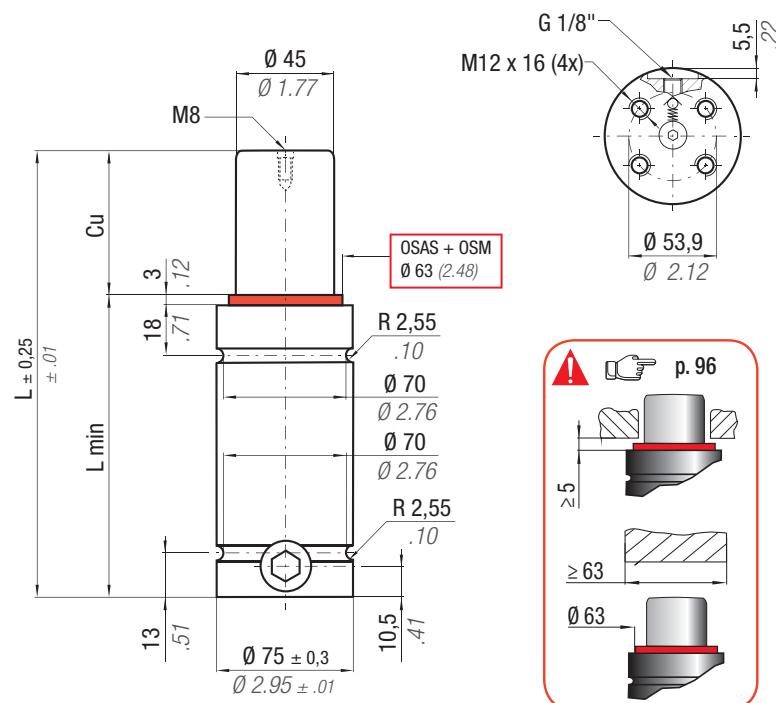
OSAS



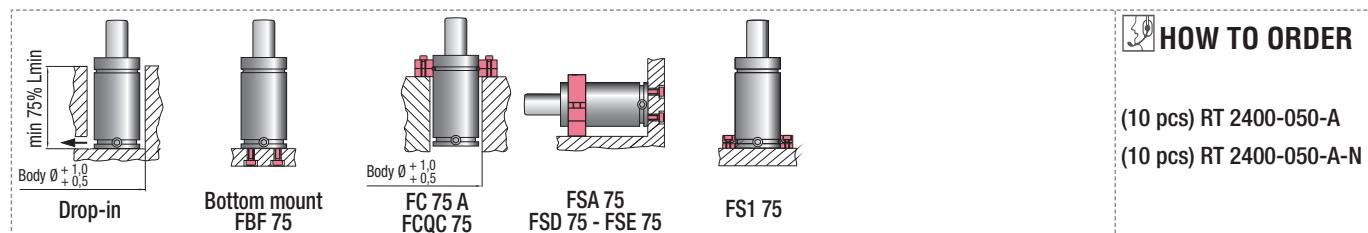
USAS



OPAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 15,90 cm <sup>2</sup> 2.465 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV02400C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm inches	mm inches	mm inches	Initial force daN lb	End force daN lb	End force daN lb	cm <sup>3</sup> in <sup>3</sup>	~Kg ~lb	
RT 2400 - 010 - A	10 0.39	79 3.11	69 2.72		3125 7026	3574 8035	78,0 4.76	1,44 3.17	✓
RT 2400 - 013 - A	13 0.51	85 3.35	72 2.83		3249 7305	3763 8460	90,0 5.49	1,64 3.62	✓
RT 2400 - 016 - A	16 0.63	91 3.58	75 2.95		3350 7532	3920 8813	103,0 6.28	1,74 3.84	✓
RT 2400 - 019 - A	19 0.75	97 3.82	78 3.07		3434 7721	4051 9107	115,0 7.02	1,78 3.92	✓
RT 2400 - 025 - A	25 0.98	109 4.29	84 3.31	2385 ± 5%	3566 8016	4258 9572	139,0 8.48	1,88 4.14	✓
RT 2400 - 032 - A	32 1.26	123 4.84	91 3.58		3678 8268	4436 9973	170,0 10.37	1,99 4.39	✓
RT 2400 - 038 - A	38 1.50	135 5.31	97 3.82		3751 8433	4554 10238	191,0 11.65	2,08 4.59	✓
RT 2400 - 050 - A	50 1.97	159 6.26	109 4.29		3858 8672	4726 10624	239,0 14.58	2,27 5.00	✓
RT 2400 - 063 - A	63 2.48	185 7.28	122 4.80		3937 8850	4855 10914	292,0 17.81	2,48 5.47	✓
RT 2400 - 075 - A	75 2.95	209 8.23	134 5.28		3989 8969	4942 11110	340,0 20.74	2,67 5.89	✓
RT 2400 - 080 - A	80 3.15	219 8.62	139 5.47		4008 9010	4972 11178	360,0 21.96	2,74 6.04	✓
RT 2400 - 100 - A	100 3.94	259 10.20	159 6.26		4065 9138	5066 11389	441,0 26.90	3,06 6.75	✓
RT 2400 - 125 - A	125 4.92	309 12.17	184 7.24		4113 9247	5147 11571	541,0 33.00	3,45 7.61	✓
+ 20 °C + 68 °F									



### HOW TO ORDER

(10 pcs) RT 2400-050-A  
(10 pcs) RT 2400-050-A-N

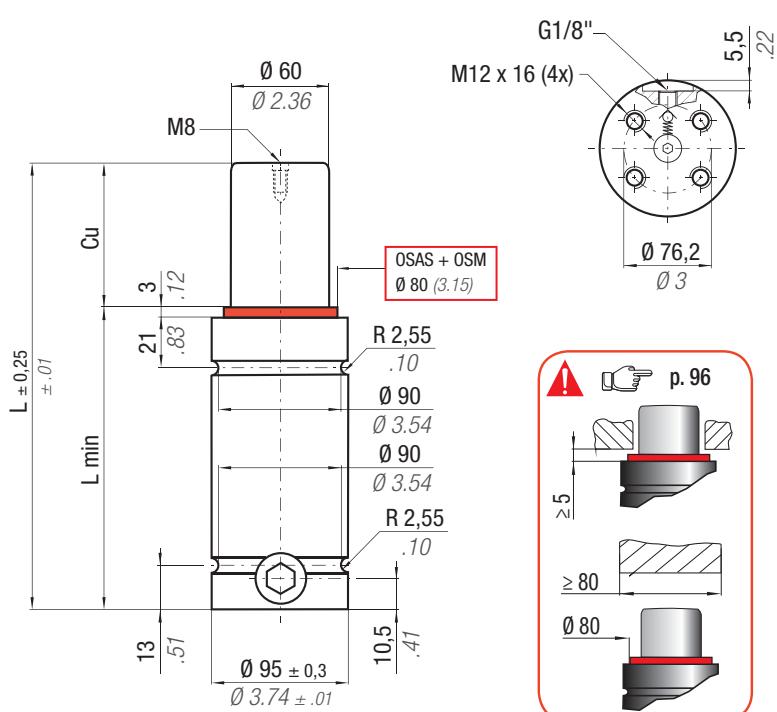


K 32 R (Nissan)

E24.54.815.G (PSA)

SMS DNH 3203n Rev.3 (TOYOTA)

RT 4200



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu

## ACTIVE SAFETY



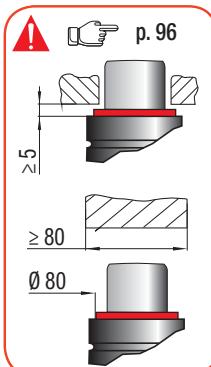
OSAS



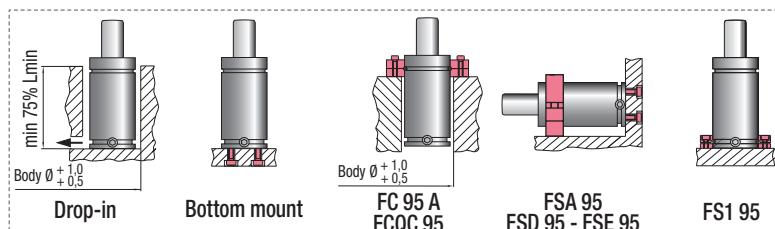
USAS



OPAS



N <sub>2</sub>	°F 32 176	°C 0 -80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 28,27 cm <sup>2</sup> 4,382 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV04200C					
CODE	Cu mm	Cu inch	L mm	L min mm	L inch	F <sub>0</sub> Initial force daN	F <sub>1i</sub> End force daN	F <sub>1p</sub> End force daN	V <sub>0</sub> cm <sup>3</sup>	V <sub>0</sub> in <sup>3</sup>	~Kg	~lb	PED 2014/68/EU	
RT 4200 - 016 - A	16	0.63	94	3.70	78	3.07	4240	9532	6073	13653	7150	16074	2,97	6.55
RT 4200 - 019 - A	19	0.75	100	3.94	81	3.19			6238	14024	7409	16656	3,05	6.72
RT 4200 - 025 - A	25	0.98	112	4.41	87	3.43			6499	14609	7823	17587	3,20	7.05
RT 4200 - 032 - A	32	1.26	126	4.96	94	3.70			6723	15113	8183	18396	3,37	7.43
RT 4200 - 038 - A	38	1.50	138	5.43	100	3.94			6870	15443	8421	18931	3,52	7.76
RT 4200 - 050 - A	50	1.97	162	6.38	112	4.41	150 bar		7085	15928	8774	19725	3,82	8.42
RT 4200 - 063 - A	63	2.48	188	7.40	125	4.92	2175 psi		7246	16289	9039	20320	4,14	9.13
RT 4200 - 075 - A	75	2.95	212	8.35	137	5.39	+ 20 °C +68 °F		7354	16533	9219	20725	4,44	9.79
RT 4200 - 080 - A	80	3.15	222	8.74	142	5.59			7391	16616	9281	20865	4,57	10.08
RT 4200 - 100 - A	100	3.94	262	10.31	162	6.38			7509	16880	9477	21305	5,07	11.18
RT 4200 - 125 - A	125	4.92	312	12.28	187	7.36			7609	17105	9645	21683	5,69	12.54



## HOW TO ORDER

(10 pcs) RT 4200-050-A  
(10 pcs) RT 4200-050-A-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

### ACTIVE SAFETY

**easyl**  
MANIFOLD p. 211



\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

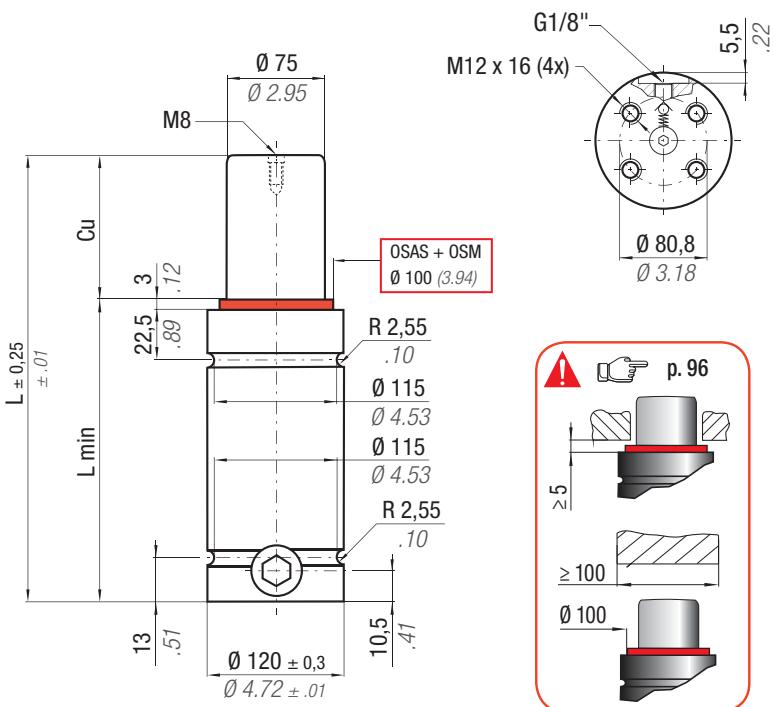
\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

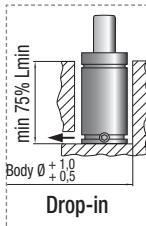


p. 16

p. 16

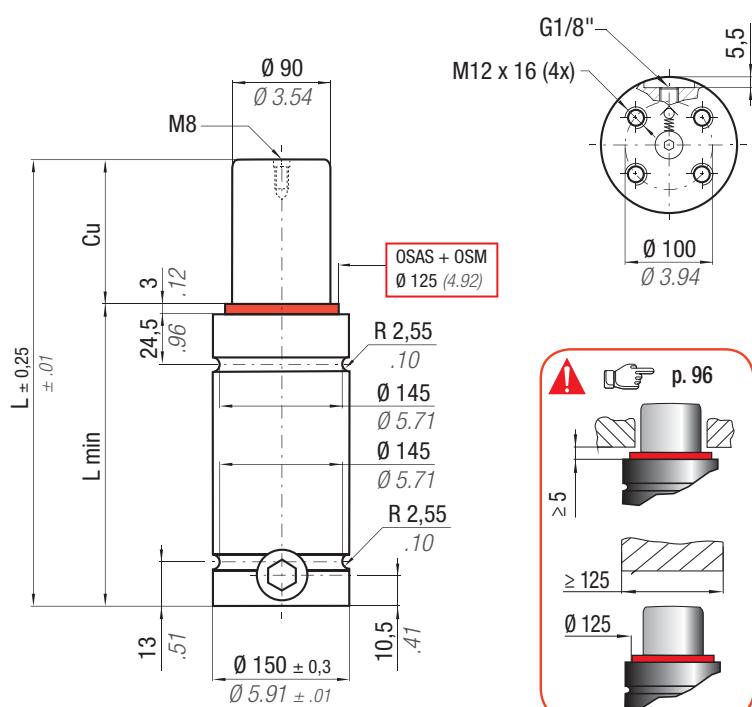


N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 44,18 cm <sup>2</sup> 6.848 in <sup>2</sup>	SPM ~ 20 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV06600C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
RT 6600 - 016 - A	16   0.63	104   4.09	88   3.46		9032   20306	10464   23524	309,0   18.85	5,41   11.93	✓
RT 6600 - 019 - A	19   0.75	110   4.33	91   3.58		9281   20864	10847   24385	341,0   20.80	5,53   12.19	✓
RT 6600 - 025 - A	25   0.98	122   4.80	97   3.82		9684   21771	11478   25804	405,0   24.71	5,77   12.72	✓
RT 6600 - 032 - A	32   1.26	136   5.35	104   4.09	6630 ± 5%	10044   22579	12047   27083	479,0   29.22	6,05   13.34	✓
RT 6600 - 038 - A	38   1.50	148   5.83	110   4.33		10286   23124	12435   27955	544,0   33.18	6,25   13.78	✓
RT 6600 - 050 - A	50   1.97	172   6.77	122   4.80	150 bar	10652   23946	13025   29281	672,0   40.99	6,77   14.93	✓
RT 6600 - 063 - A	63   2.48	198   7.80	135   5.31		10932   24577	13483   30311	811,0   49.47	7,25   15.98	✓
RT 6600 - 075 - A	75   2.95	222   8.74	147   5.79	+ 20 °C +68 °F	11125   25011	13800   31024	939,0   57.28	7,77   17.13	✓
RT 6600 - 080 - A	80   3.15	232   9.13	152   5.98		11193   25162	13910   31271	992,0   60.51	7,97   17.57	✓
RT 6600 - 100 - A	100   3.94	272   10.71	172   6.77		11407   25643	14264   32067	1206,0   73.57	8,76   19.31	✓
RT 6600 - 125 - A	125   4.92	322   12.68	197   7.76		11593   26061	14574   32764	1473,0   89.85	9,76   21.52	✓



### HOW TO ORDER

(10 pcs) RT 6600-050-A  
(10 pcs) RT 6600-050-A-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER



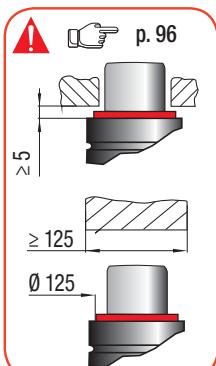
**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu



## ACTIVE SAFETY



OSAS

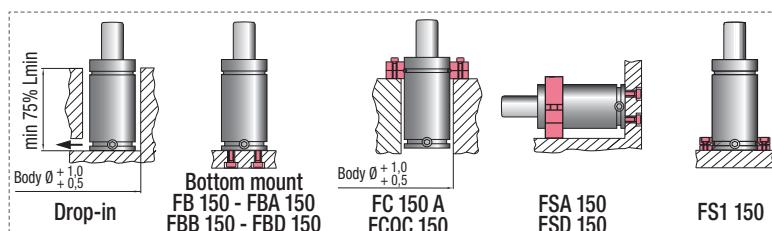


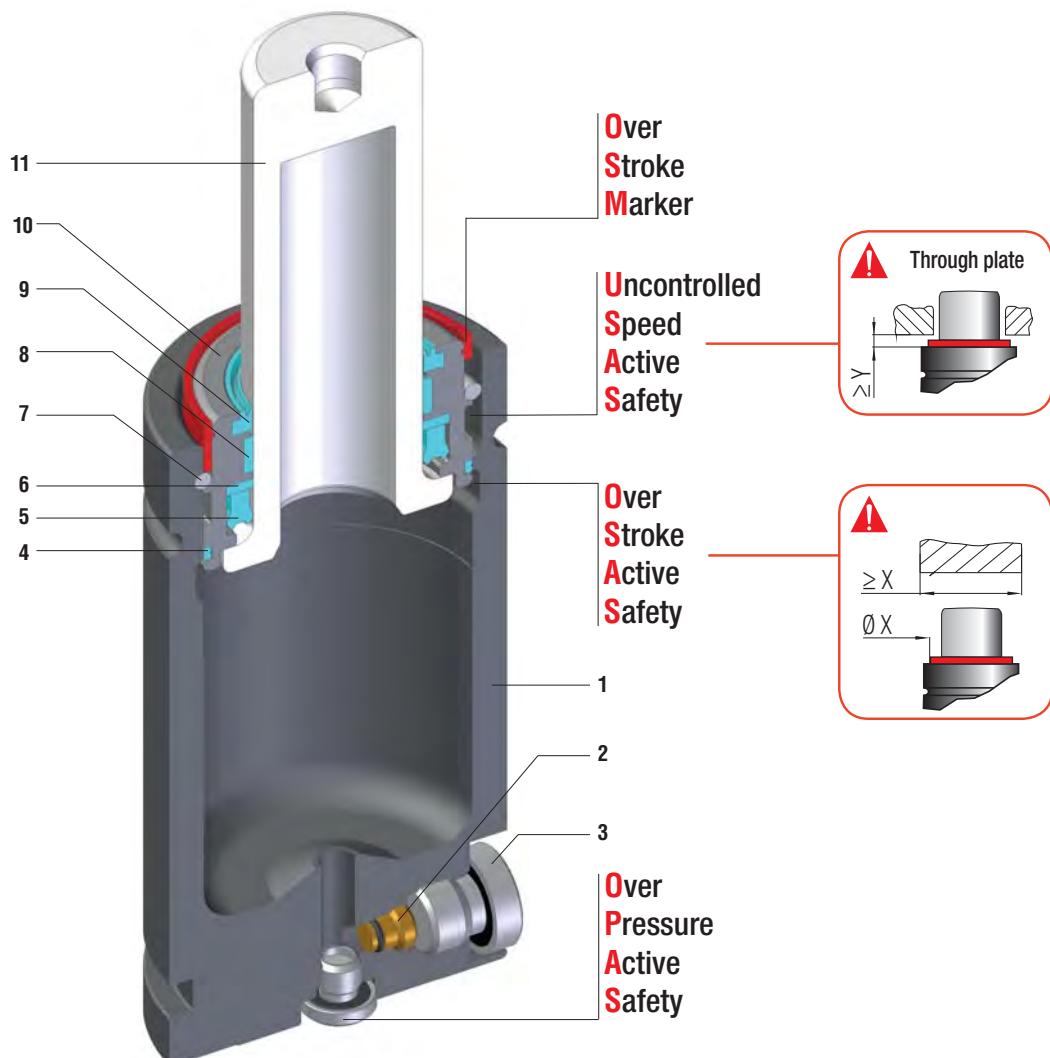
USAS



OPAS

CODE		Cu		L		$L_{\min}$		Fo Initial force daN lb	$F_{1i}$ * End force daN lb	$F_{1p}$ ** End force daN lb	V0		Maintenance kit 39BMRV09500C	PED 2014/68/EU				
		mm	inch	mm	inch	mm	inch				cm <sup>3</sup>	in <sup>3</sup>	~Kg	~lb				
RT 9500 - 019 - A		19	0.75	116	4.57	97	3.82		13206	29688	15375	34564	506,0	30.87	9,58	21.12	✓	
RT 9500 - 025 - A		25	0.98	128	5.04	103	4.06		13741	30892	16208	36437	603,0	36.78	9,95	21.94	✓	
RT 9500 - 032 - A		32	1.26	142	5.59	110	4.33	9540	21446	14214	31954	16952	38110	716,0	43.68	10,39	22.91	✓
RT 9500 - 038 - A		38	1.50	154	6.06	116	4.57	150 bar 2175 psi	$\pm 5\%$	14530	32665	17455	39240	812,0	49.53	10,76	23.72	✓
RT 9500 - 050 - A		50	1.97	178	7.01	128	5.04			15003	33729	18214	40947	1006,0	61.37	11,51	25.38	✓
RT 9500 - 063 - A		63	2.48	204	8.03	141	5.55			15364	34539	18797	42257	1215,0	74.12	12,32	27.16	✓
RT 9500 - 075 - A		75	2.95	228	8.98	153	6.02			15610	35093	19198	43159	1409,0	85.95	13,07	28.81	✓
RT 9500 - 080 - A		80	3.15	238	9.37	158	6.22			15696	35285	19338	43474	1489,0	90.83	13,38	29.50	✓
RT 9500 - 100 - A		100	3.94	278	10.94	178	7.01			15967	35895	19783	44474	1812,0	110.53	14,63	32.25	✓
RT 9500 - 125 - A		125	4.92	328	12.91	203	7.99			16202	36423	20170	45344	2215,0	135.12	16,19	35.69	✓





Forze ISO, altezza ridotta - ISO forces, reduced height - ISO Kräfte, Reduzierte Höhe  
 Forces ISO, Hauteur réduite - ISO fuerzas, altura reducida - Forças ISO, altura reduzida

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BUSH - BODY DESIGN

<b>1</b>	Body	<b>5</b>	Rod seal	<b>9</b>	Rod wiper
<b>2</b>	Valve	<b>6</b>	Back-up ring	<b>10</b>	Bush
<b>3</b>	Plug	<b>7</b>	Retaining ring	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Dual ring seal	<b>8</b>	Guide ring		

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
S 500	45	1.77	6 - 125	0.24 - 4.92	470	1057	-	-	-	-
S 750	50	1.97	6 - 125	0.24 - 4.92	740	1664	✓	✓	✓	-
S 1500	75	2.95	25 - 100	0.98 - 3.94	1530	3440	-	-	✓	-
S 3000	95	3.74	25 - 100	0.98 - 3.94	2945	6621	-	-	✓	-



## HOW TO ORDER

**S 1500-050-A - N**

**IT** Codice cilindro autonomo  
**EN** Self-contained cylinder code  
**DE** Kode des eingeständigen Gdf.  
**FR** Code du cylindre autonome  
**ES** Código del cilindro autónomo  
**PT** Código do cilindro autónomo

**Series**

**Model**

**Stroke**

**Revision code**

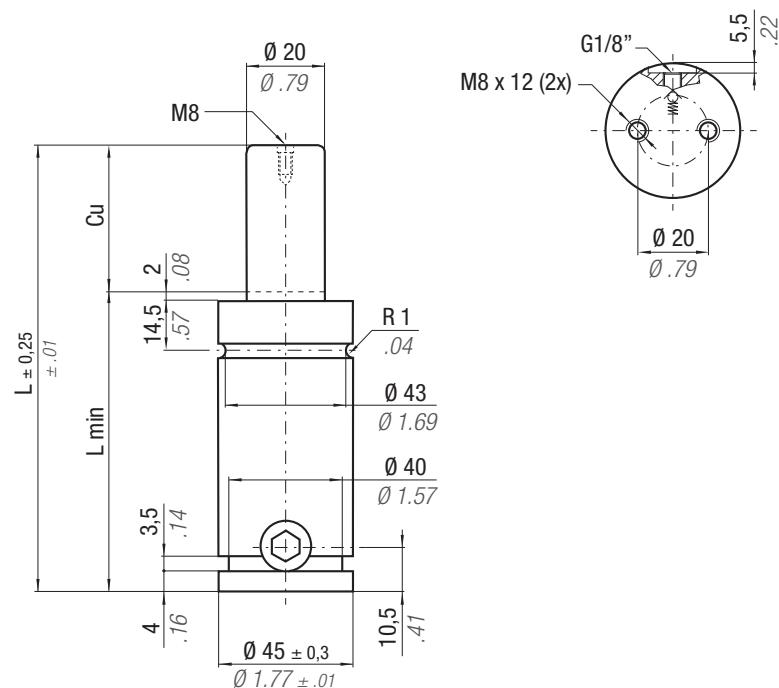
<b>IT</b>	Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale
<b>EN</b>	Linkable with hoses, cylinder supplied without pressure and one way valve
<b>DE</b>	Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil
<b>FR</b>	Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle
<b>ES</b>	Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional
<b>PT</b>	Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

<b>IT</b>	Collegabile EASY MANIFOLD, fornito scarico + guarnizione di collegamento
<b>EN</b>	Linkable EASY MANIFOLD, supplied without pressure + connecting seal
<b>DE</b>	Anschlussfähig EASY MANIFOLD, geliefert ohne Druck + Verbindungsdiichtung
<b>FR</b>	Connectable EASY MANIFOLD, fourni sans pression + joint de connexion
<b>ES</b>	Connectable EASY MANIFOLD, suministrado sin presión + junta de conexión
<b>PT</b>	Acompláveis EASY MANIFOLD, fornecidos sem pressão + vedantes de conexão

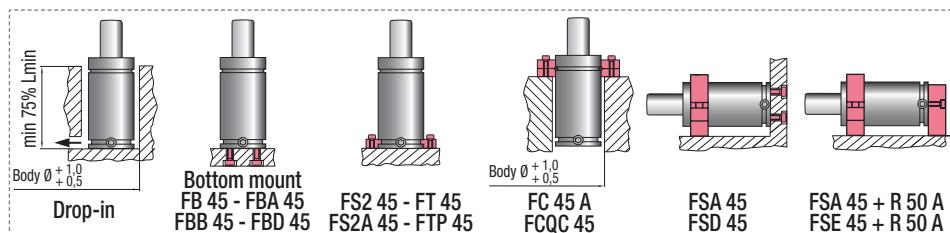
## ACTIVE SAFETY

**\* F<sub>1i</sub>**=Isothermal  
end force  
at 100% Cu

p. 16

**\*\* F<sub>1p</sub>**=Polytrophic  
end force  
at 100% Cu

N <sub>2</sub>	ΔP ± 0,33 % / °C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 3,14 cm <sup>2</sup> 0,487 in <sup>2</sup>	SPM ~ 40 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMS00500A		
CODE	Cu	L	L min	F <sub>0</sub> Initial force daN	F <sub>1i</sub> End force daN	F <sub>1p</sub> End force daN	V <sub>0</sub> cm <sup>3</sup>	~Kg	PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	lb	lb	lb	in <sup>3</sup>	lb	
S 500 - 006 - A	6   0.24	62   2.44	56   2.20		579   1301	648   1457	12,0   0.73	0,54   1.19	✓
S 500 - 013 - A	13   0.51	76   2.99	63   2.48		622   1399	714   1604	20,0   1.22	0,58   1.28	✓
S 500 - 019 - A	19   0.75	88   3.46	69   2.72	470   1057 ± 5%	645   1451	749   1683	26,0   1.59	0,62   1.37	✓
S 500 - 025 - A	25   0.98	100   3.94	75   2.95		660   1485	772   1736	32,0   1.95	0,67   1.48	✓
S 500 - 038 - A	38   1.50	126   4.96	88   3.46		680   1528	802   1804	45,0   2.75	0,77   1.70	✓
S 500 - 050 - A	50   1.97	150   5.91	100   3.94	150 bar 2175 psi	690   1552	819   1840	57,0   3.48	0,85   1.87	✓
S 500 - 063 - A	63   2.48	176   6.93	113   4.45		669   1505	786   1767	78,0   4.76	0,90   1.98	✓
S 500 - 080 - A	80   3.15	210   8.27	130   5.12	+ 20 °C + 68 °F	678   1524	799   1797	96,0   5.86	1,01   2.23	✓
S 500 - 100 - A	100   3.94	250   9.84	150   5.91		687   1544	813   1828	116,0   7.08	1,16   2.56	✓
S 500 - 125 - A	125   4.92	300   11.81	175   6.89		694   1561	825   1855	141,0   8.60	1,35   2.98	✓



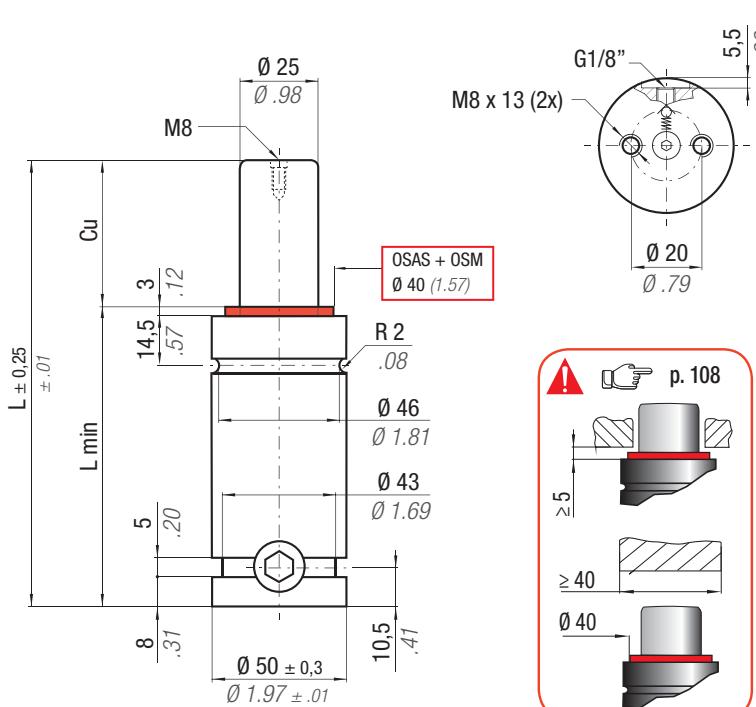
## HOW TO ORDER

(10 pcs) S 500-050-A  
(10 pcs) S 500-050-A-N



B8 3180 220 000 003(MB) EM24.54.700 (Renault) SES-K 5404e (Suzuki)

S 750



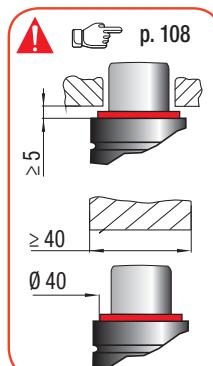
**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

\*  $F_{1i}$  = Isothermal end force p. 16

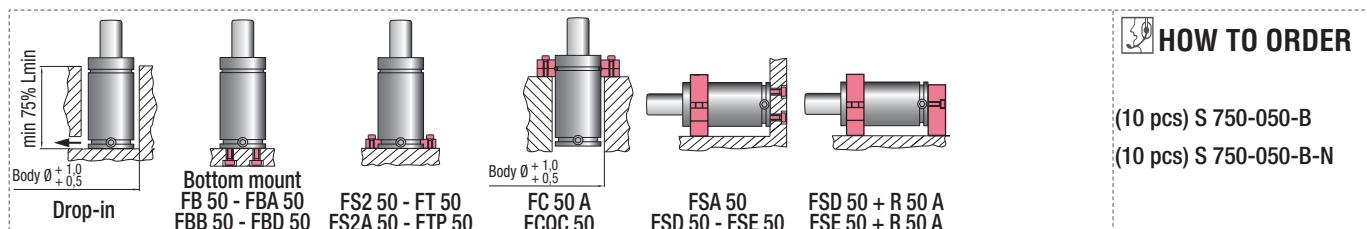
\*\*  $F_{1p}$  = Polytrophic end force at 100% Cu

### ACTIVE SAFETY

- OSAS
- USAS
- OPAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0,761 in <sup>2</sup>	SPM ~ 30 - 80 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMS00750B	PED 2014/68/EU
<b>CODE</b> PHASING OUT from 01/2018		<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> End force *	<b>F<sub>1p</sub></b> **	<b>V<sub>0</sub></b>		
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
S 750 - 006 - A	S 750 - 006 - B	6   0.24	62   2.44	56   2.20		909   2044	1019   2291	18,0   1.10	0,60   1.32	✓
S 750 - 013 - A	S 750 - 013 - B	13   0.51	76   2.99	63   2.48		995   2237	1149   2583	29,0   1.77	0,66   1.46	✓
S 750 - 019 - A	S 750 - 019 - B	19   0.75	88   3.46	69   2.72	740   1664	1035   2327	1212   2725	38,0   2.32	0,71   1.57	✓
S 750 - 025 - A	S 750 - 025 - B	25   0.98	100   3.94	75   2.95	± 5%	1062   2387	1253   2817	46,0   2.81	0,75   1.65	✓
S 750 - 038 - A	S 750 - 038 - B	38   1.50	126   4.96	88   3.46		1096   2464	1307   2938	66,0   4.03	0,85   1.87	✓
S 750 - 050 - A	S 750 - 050 - B	50   1.97	150   5.91	100   3.94	150 bar 2175 psi	1114   2504	1336   3003	84,0   5.12	0,95   2.09	✓
S 750 - 063 - A	S 750 - 063 - B	63   2.48	176   6.93	113   4.45		1128   2536	1357   3051	103,0   6.28	1,05   2.31	✓
S 750 - 080 - A	S 750 - 080 - B	80   3.15	210   8.27	130   5.12	+ 20 °C +68 °F	1139   2561	1375   3091	128,0   7.81	1,18   2.60	✓
S 750 - 100 - A	S 750 - 100 - B	100   3.94	250   9.84	150   5.91		1148   2581	1390   3125	158,0   9.64	1,33   2.93	✓
S 750 - 125 - A	S 750 - 125 - B	125   4.92	300   11.81	175   6.89		1155   2597	1401   3150	195,0   11.90	1,52   3.35	✓



### HOW TO ORDER

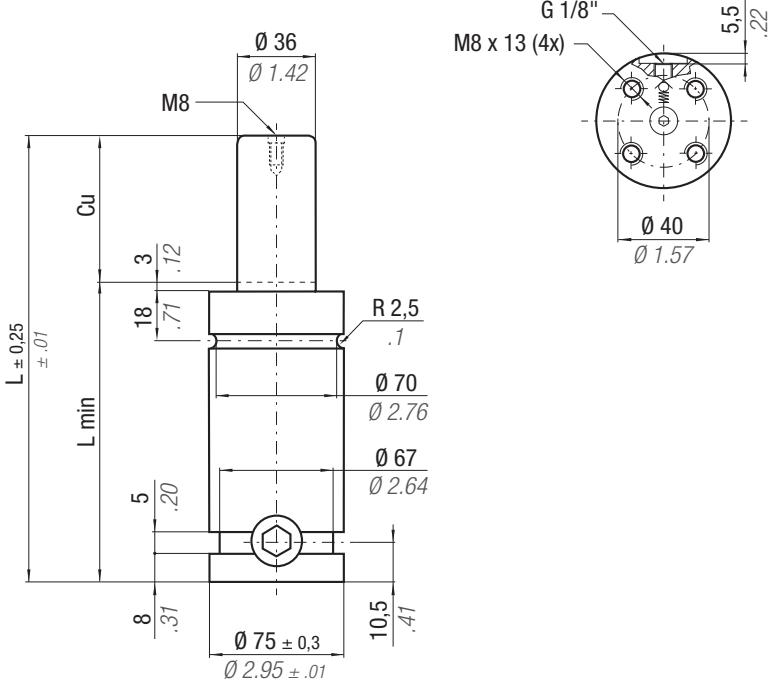
(10 pcs) S 750-050-B  
(10 pcs) S 750-050-B-N



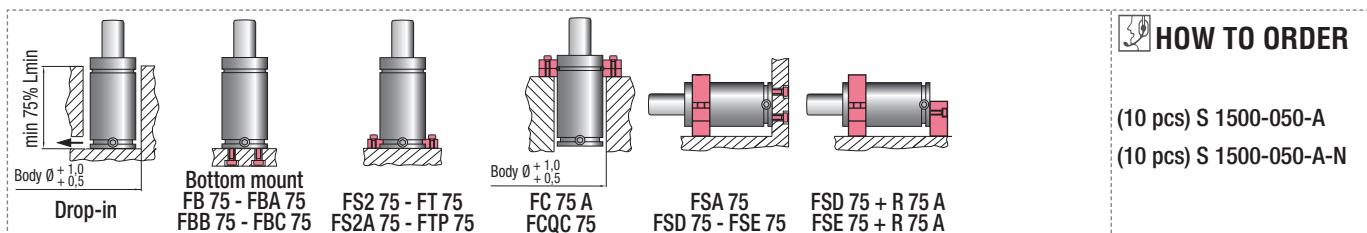
p. 211

**ACTIVE SAFETY**\*  $F_{1i}$  =Isothermal  
end force  
at 100% Cu

p. 16

\*\*  $F_{1p}$  =Polytrophic  
end force  
at 100% Cu

	N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 10,18 cm <sup>2</sup> 1.578 in <sup>2</sup>	SPM ~ 20 - 80 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMS01500A	
CODE		Cu	L	L min	F <sub>0</sub> Initial force daN	F <sub>1i</sub> * End force daN	F <sub>1p</sub> ** End force daN	V <sub>0</sub> cm <sup>3</sup>	V <sub>0</sub> in <sup>3</sup>		<b>PED</b> 2014/68/EU
		mm	inch	mm	inch	mm	inch	~Kg	~lb		
S 1500 - 025 - A		25	0.98	110	4.33	85	3.35	1530	3440	2235	5026
S 1500 - 038 - A		38	1.50	136	5.35	98	3.86	± 5%	2328	5234	2798
S 1500 - 050 - A		50	1.97	160	6.30	110	4.33	150 bar	2380	5349	2880
S 1500 - 063 - A		63	2.48	186	7.32	123	4.84	2175 psi	2417	5433	2941
S 1500 - 080 - A		80	3.15	220	8.66	140	5.51		2450	5508	2994
S 1500 - 100 - A		100	3.94	260	10.24	160	6.30	+ 20 °C + 68 °F	2476	5566	3036

**HOW TO ORDER**

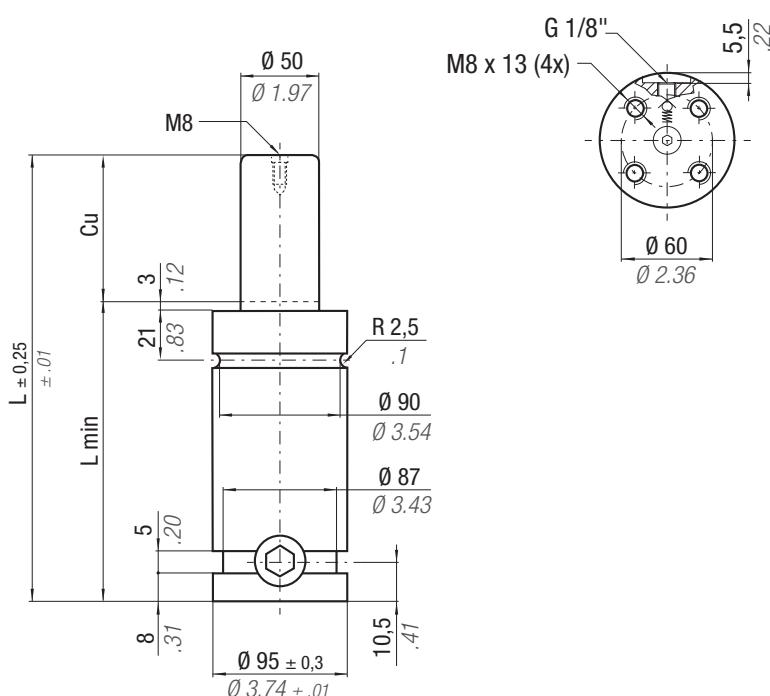
(10 pcs) S 1500-050-A

(10 pcs) S 1500-050-A-N



EM24.54.700 (Renault)

S 3000


**easy**  
MANIFOLD 

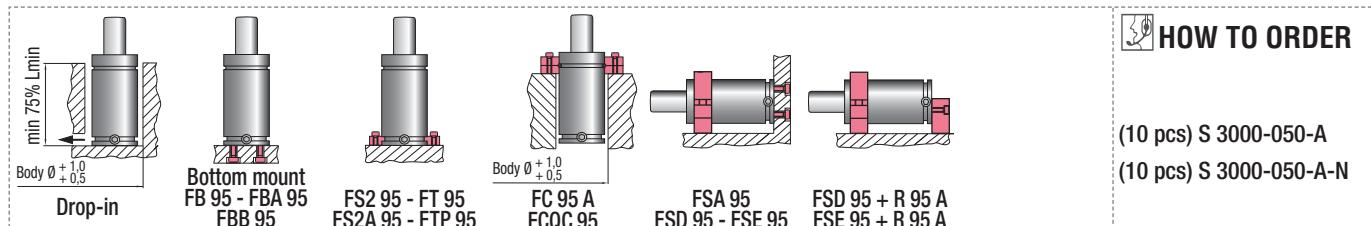
p. 211

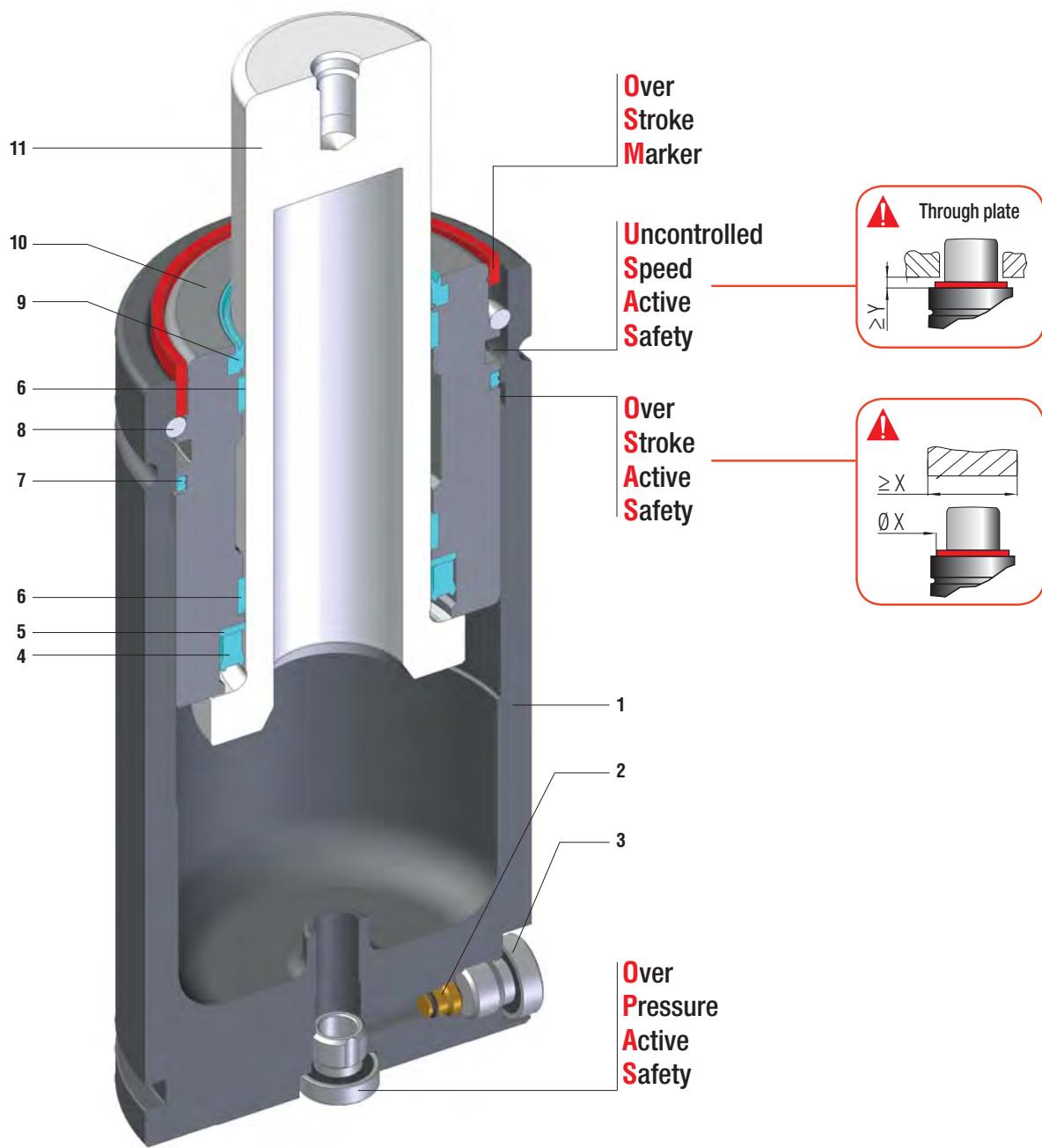
**\* F<sub>1i</sub>** = Isothermal end force p. 16

**\*\* F<sub>1p</sub>** = Polytrophic end force at 100% Cu 
**ACTIVE SAFETY**

OPAS

N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 19,63 cm <sup>2</sup> 3,043 in <sup>2</sup>	SPM ~ 15 - 60 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMS03000A
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
S 3000 - 025 - A	25   0.98	120   4.72	95   3.74	2945   6621	4860   10927	5995   13477	143,0   8.72	4,13   9.11	✓
S 3000 - 038 - A	38   1.50	146   5.75	108   4.25	150 bar 2175 psi	5101   11467	6391   14368	202,0   12.32	4,61   10.16	✓
S 3000 - 050 - A	50   1.97	170   6.69	120   4.72		5233   11764	6612   14865	256,0   15.62	5,04   11.11	✓
S 3000 - 063 - A	63   2.48	196   7.72	133   5.24	+ 20 °C + 68 °F	5328   11979	6773   15227	315,0   19.22	5,51   12.15	✓
S 3000 - 080 - A	80   3.15	230   9.06	150   5.91		5413   12168	6916   15547	392,0   23.91	6,13   13.51	✓
S 3000 - 100 - A	100   3.94	270   10.63	170   6.69	+ 20 °C + 68 °F	5479   12317	7028   15800	483,0   29.46	6,86   15.12	✓

**HOW TO ORDER**(10 pcs) S 3000-050-A  
(10 pcs) S 3000-050-A-N



ISO 11901 standard - ISO 11901 standard - ISO 11901 standard  
 Conforme ISO 11901 - ISO 11901 standard - Norma ISO 11901

<b>SEALING</b>	<b>ROD SEAL</b>
<b>DESIGN</b>	<b>BUSH - BODY DESIGN</b>

<b>1</b>	Body	<b>5</b>	Back-up ring	<b>9</b>	Rod wiper
<b>2</b>	Valve	<b>6</b>	Guide ring	<b>10</b>	Bush
<b>3</b>	Plug	<b>7</b>	Dual ring seal	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Rod seal	<b>8</b>	Retaining ring		

# RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
SC 150	32	1.26	10 - 125	0.39 - 4.92	170	382	✓	✓	✓	-
SC 250	38	1.50	10 - 125	0.39 - 4.92	260	585	✓	✓	✓	-
SCF 250	M 38 X 1,5	M 38 X 1.5	10 - 125	0.39 - 4.92	260	585	✓	✓	✓	-
SC 500	45	1.77	10 - 200	0.39 - 6.30	470	1057	✓	✓	✓	-
SC 750	50	1.97	13 - 300	0.51 - 11.81	740	1664	✓	✓	✓	-
SC 1500	75	2.95	13 - 300	0.51 - 11.81	1530	3440	✓	✓	✓	-
SC 3000	95	3.74	13 - 300	0.51 - 11.81	2945	6621	✓	✓	✓	-
SC 5000	120	4.72	25 - 300	0.98 - 11.81	4980	11195	✓	✓	✓	-
SC 7500	150	5.91	25 - 300	0.98 - 11.81	7540	16950	✓	✓	✓	-
SC 10000	195	7.68	25 - 300	0.98 - 11.81	10600	23830	✓	✓	✓	-

SC  
SCF



## HOW TO ORDER

Series

Model

Stroke

Revision code

**SC 1500-050-A - N**

**- E**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Codigo del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

<b>IT</b>	Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale
<b>EN</b>	Linkable with hoses, cylinder supplied without pressure and one way valve
<b>DE</b>	Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil
<b>FR</b>	Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle
<b>ES</b>	Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional
<b>PT</b>	Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

<b>IT</b>	Collegabile EASY MANIFOLD, fornito scarico + guarnizione di collegamento
<b>EN</b>	Linkable EASY MANIFOLD, supplied without pressure + connecting seal
<b>DE</b>	Anschlussfähig EASY MANIFOLD, geliefert ohne Druck + Verbindungsdiichtung
<b>FR</b>	Connectable EASY MANIFOLD, fourni sans pression + joint de connexion
<b>ES</b>	Connectable EASY MANIFOLD, suministrado sin presión + junta de conexión
<b>PT</b>	Acompláveis EASY MANIFOLD, fornecidos sem pressão + vedantes de conexão



**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

### ACTIVE SAFETY

**easyl**  
MANIFOLD p. 211

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

p. 16

p. 16



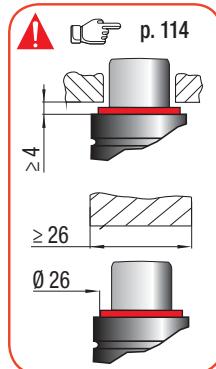
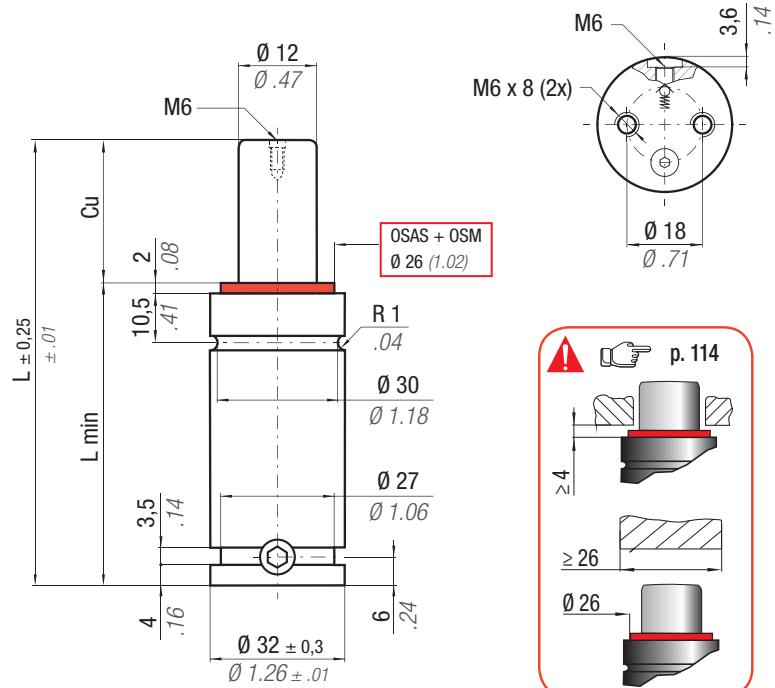
OSAS



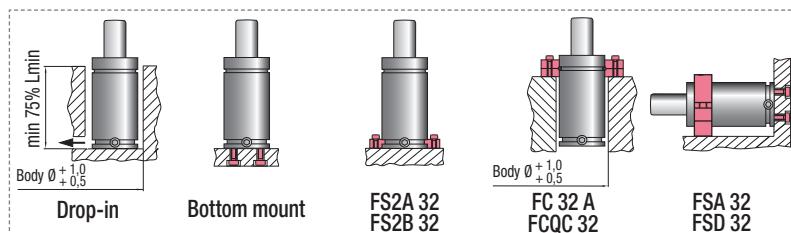
USAS



OPAS

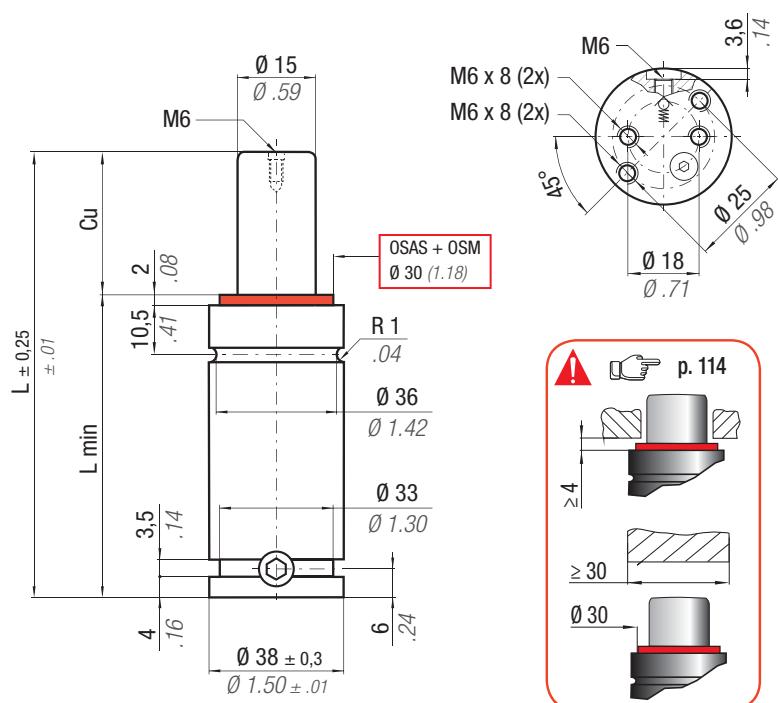


N <sub>2</sub>	°F 32 176	°C 0 -80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 1,13 cm <sup>2</sup> 0.175 in <sup>2</sup>	SPM ~ 80 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMSC00150E	
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU	
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb		
SC 150 - 010 - D	10   0.39	70   2.76	60   2.36	191	429	207	466	12,0   0.73	0,28   0,62	
SC 150 - 013 - D	12,7   0.51	75,4   2.97	62,7   2.47	194	435	212	476	14,0   0.85	0,29   0,64	
SC 150 - 016 - D	16   0.63	82   3.23	66   2.60	197	442	216	486	16,0   0.98	0,30   0,66	
SC 150 - 025 - D	25   0.98	100   3.94	75   2.95	202	455	224	504	21,0   1.28	0,33   0,73	
SC 150 - 038 - D	38   1.50	126   4.96	88   3.46	207	465	231	519	28,0   1.71	0,36   0,79	
SC 150 - 050 - D	50   1.97	150   5.91	100   3.94	209	471	235	528	35,0   2.14	0,40   0,88	
SC 150 - 063 - D	63,5   2.48	177   6.97	113,5   4.47	211	475	238	535	43,0   2.62	0,44   0,97	
SC 150 - 080 - D	80   3.15	210   8.27	130   5.12	+ 20 °C / +68 °F	213	479	240	540	52,0   3.17	0,49   1.08
SC 150 - 100 - D	100   3.94	250   9.84	150   5.91		214	482	242	545	63,0   3.84	0,55   1.21
SC 150 - 125 - D	125   4.92	300   11.81	175   6.89		216	485	244	549	78,0   4.76	0,64   1.41



### HOW TO ORDER

(10 pcs) SC 150-050-D  
(10 pcs) SC 150-050-D-N



**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu

## ACTIVE SAFETY



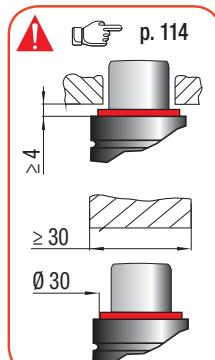
OSAS



USAS

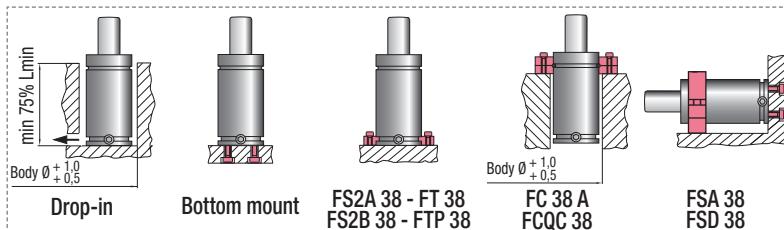


OPAS



p. 114

N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 1,77 cm <sup>2</sup> 0,274 in <sup>2</sup>	SPM ~ 80 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMSC00250E	
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU	
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb		
SC 250 - 010 - D	10   0.39	70   2.76	60   2.36	303   682	332   746	16,0   0.98	0,40   0.88	✓		
SC 250 - 013 - D	12,7   0.50	75,4   2.97	62,7   2.47	309   695	340   765	19,0   1.16	0,41   0.90	✓		
SC 250 - 016 - D	16   0.63	82   3.23	66   2.60	315   707	348   783	21,0   1.28	0,43   0.95	✓		
SC 250 - 019 - D	19   0.75	88   3.46	69   2.72	260   585 ± 5%	319   717	354   797	23,0   1.40	0,45   0.99	✓	
SC 250 - 025 - D	25   0.98	100   3.94	75   2.95	325   731	364   818	28,0   1.71	0,48   1.06	✓		
SC 250 - 038 - D	38   1.50	126   4.96	88   3.46	334   751	377   848	38,0   2.32	0,54   1.19	✓		
SC 250 - 050 - D	50   1.97	150   5.91	100   3.94	339   762	385   865	47,0   2.87	0,60   1.32	✓		
SC 250 - 063 - D	63,5   2.50	177   6.97	113,5   4.47	343   771	391   878	58,0   3.54	0,66   1.46	✓		
SC 250 - 080 - D	80   3.15	210   8.27	130   5.12	346   778	395   889	70,0   4.27	0,74   1.63	✓		
SC 250 - 100 - D	100   3.94	250   9.84	150   5.91	349   784	399   898	85,0   5.19	0,81   1.79	✓		
SC 250 - 125 - D	125   4.92	300   11.81	175   6.89	351   789	403   906	105,0   6.41	0,98   2.16	✓		



## HOW TO ORDER

(10 pcs) SC 250-050-D  
(10 pcs) SC 250-050-D-N



**OSAS + OSM** = **ACTIVE SAFETY** + **OVER STROKE MARKER**

## ACTIVE SAFETY



Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo está fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock



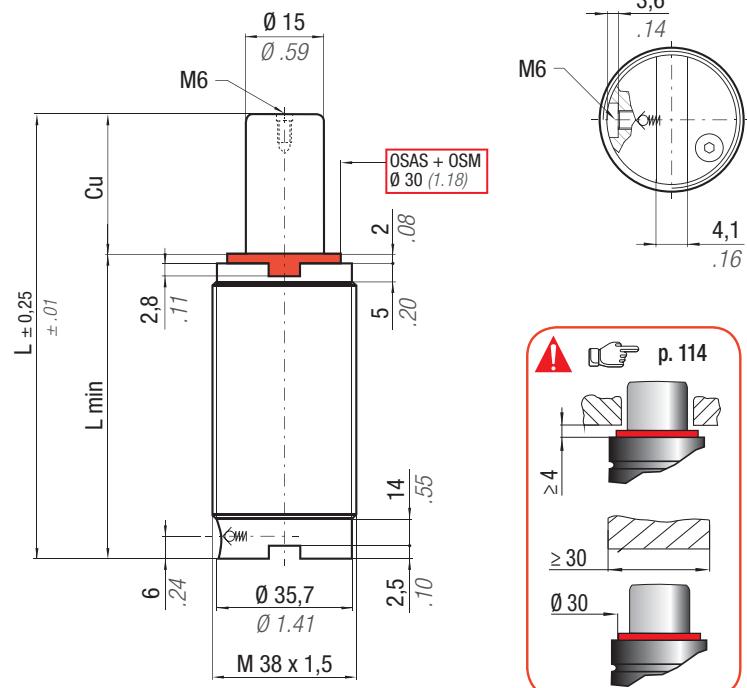
\*  $F_{1i}$  =

Isothermal end force at 100% Cu

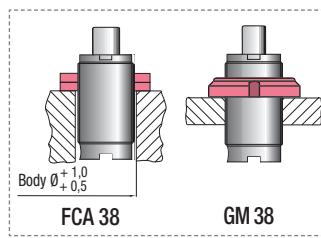
p. 16

\*\*  $F_{1p}$  =

Polytrophic end force at 100% Cu

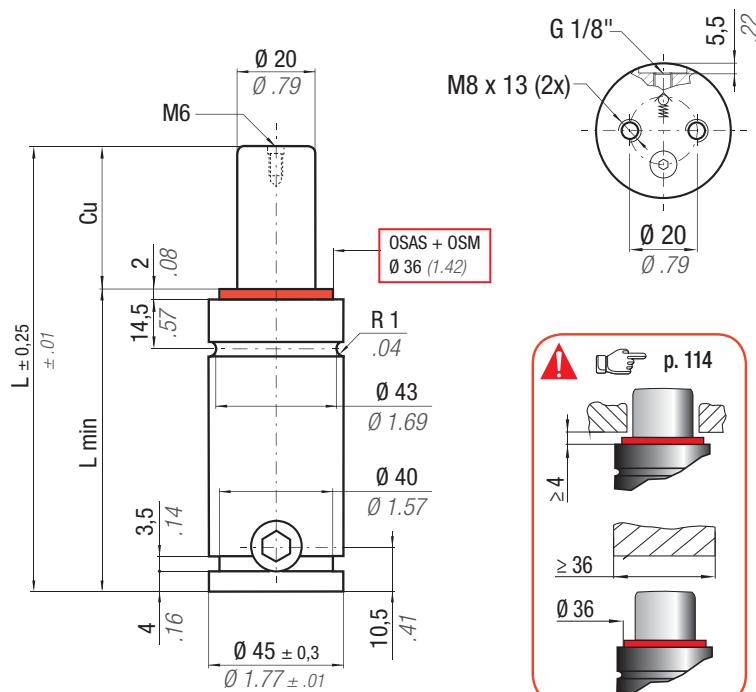


N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 1,77 cm <sup>2</sup> 0.274 in <sup>2</sup>	SPM ~ 80 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMSC00250E	
<b>CODE</b> PHASING OUT from 09/2009	<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force daN   lb	<b>F<sub>1i</sub></b> * End force daN   lb	<b>F<sub>1p</sub></b> ** End force daN   lb	<b>V<sub>0</sub></b> cm <sup>3</sup> in <sup>3</sup>	<b>PED</b> 2014/68/EU	
SCF 250 - 010 - A	SCF 250 - 010 - D	10   0.39	70   2.76	60   2.36	303   682	332   746	16,0   0.98	0,37   0.81	✓	
SCF 250 - 013 - A	SCF 250 - 013 - D	12,7   0.50	75,4   2.97	62,7   2.47	309   695	340   765	19,0   1.16	0,38   0.84	✓	
SCF 250 - 016 - A	SCF 250 - 016 - D	16   0.63	82   3.23	66   2.60	260   585 ± 5%	315   707	348   783	21,0   1.28	0,39   0.86	✓
-	SCF 250 - 019 - D	19   0.75	88   3.46	69   2.72	319   717	354   797	23,0   1.40	0,42   0.92	✓	
SCF 250 - 025 - A	SCF 250 - 025 - D	25   0.98	100   3.94	75   2.95	325   731	364   818	28,0   1.71	0,44   0.97	✓	
SCF 250 - 038 - A	SCF 250 - 038 - D	38   1.50	126   4.96	88   3.46	150 bar 2175 psi	334   751	377   848	38,0   2.32	0,50   1.10	✓
SCF 250 - 050 - A	SCF 250 - 050 - D	50   1.97	150   5.91	100   3.94	339   762	385   865	47,0   2.87	0,55   1.21	✓	
SCF 250 - 063 - A	SCF 250 - 063 - D	63,5   2.50	177   6.97	113,5   4.47	+ 20 °C + 68 °F	343   771	391   878	58,0   3.54	0,63   1.39	✓
SCF 250 - 080 - A	SCF 250 - 080 - D	80   3.15	210   8.27	130   5.12	346   778	395   889	70,0   4.27	0,70   1.54	✓	
SCF 250 - 100 - A	SCF 250 - 100 - D	100   3.94	250   9.84	150   5.91	349   784	399   898	86,0   5.25	0,75   1.65	✓	
SCF 250 - 125 - A	SCF 250 - 125 - D	125   4.92	300   11.81	175   6.89	351   789	403   906	105,0   6.41	0,93   2.05	✓	



## HOW TO ORDER

(10 pcs) SCF250-050-D  
(10 pcs) SCF250-050-D-N

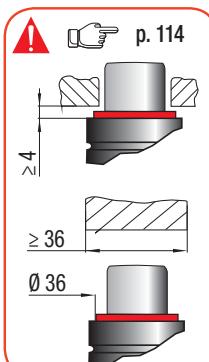


**OVER STROKE  
OSAS + OSM** = ACTIVE SAFETY + OVER STROKE MARKER



Il nuovo codice sarà fornito solo ad esaurimento del vecchio  
The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist  
Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé  
El nuevo código será suministrado sólo cuando el viejo esté fuera de stock  
O novo código irá ser fornecido apenas quando o antigo esgotar stock



**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force p. 16

\*\*  $F_{1p}$  =

Polytrophic end force at 100% Cu

## ACTIVE SAFETY



OSAS

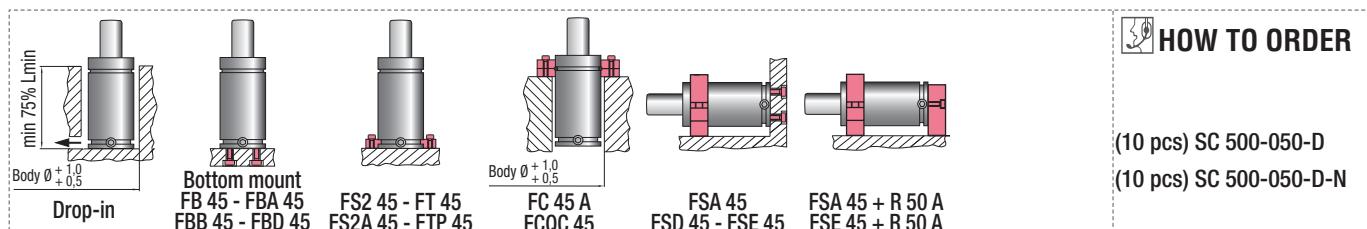


USAS



OPAS

CODE PHASING OUT from 01/2014	NEW	Cu	L	L min	F <sub>0</sub>	S 3,14 cm <sup>2</sup> 0,487 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit		PED 2014/68/EU		
		mm	inch	mm	inch				F <sub>1i</sub> End force daN	F <sub>1p</sub> End force lb			
-	SC 500 - 010 - D	10	0.39	105	4.13	95	3.74		595	1338	✓		
SC 500 - 013 - B	SC 500 - 013 - D	12,7	0.50	110,4	4.35	97,7	3.85		611	1373	✓		
SC 500 - 025 - B	SC 500 - 025 - D	25	0.98	135	5.31	110	4.33		652	1466	✓		
SC 500 - 038 - B	SC 500 - 038 - D	38	1.50	161	6.34	123	4.84	470	1057	673	1513	✓	
SC 500 - 050 - B	SC 500 - 050 - D	50	1.97	185	7.28	135	5.31	± 5% 150 bar 2175 psi	685	1539	685	1539	✓
SC 500 - 063 - B	SC 500 - 063 - D	63,5	2.50	212	8.35	148,5	5.85		693	1558	693	1558	✓
SC 500 - 080 - B	SC 500 - 080 - D	80	3.15	245	9.65	165	6.50		700	1573	700	1573	✓
SC 500 - 100 - B	SC 500 - 100 - D	100	3.94	285	11.22	185	7.28	+ 20 °C +68 °F	706	1586	706	1586	✓
SC 500 - 125 - B	SC 500 - 125 - D	125	4.92	335	13.19	210	8.27		710	1597	710	1597	✓
SC 500 - 160 - B	SC 500 - 160 - D	160	6.30	405	15.94	245	9.65		715	1606	715	1606	✓
-	SC 500 - 200 - D	200	7.87	485	19.09	285	11.22		728	1637	728	1637	✓



## HOW TO ORDER

(10 pcs) SC 500-050-D  
(10 pcs) SC 500-050-D-N



**OSAS + OSM** = **ACTIVE SAFETY** + **OVER STROKE MARKER**

### ACTIVE SAFETY



OSAS



USAS



OPAS

Il nuovo codice sarà fornito solo ad esaurimento del vecchio

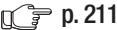
The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

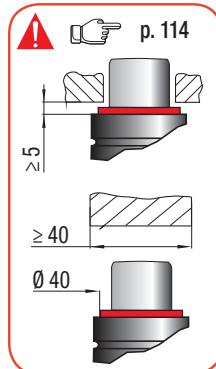
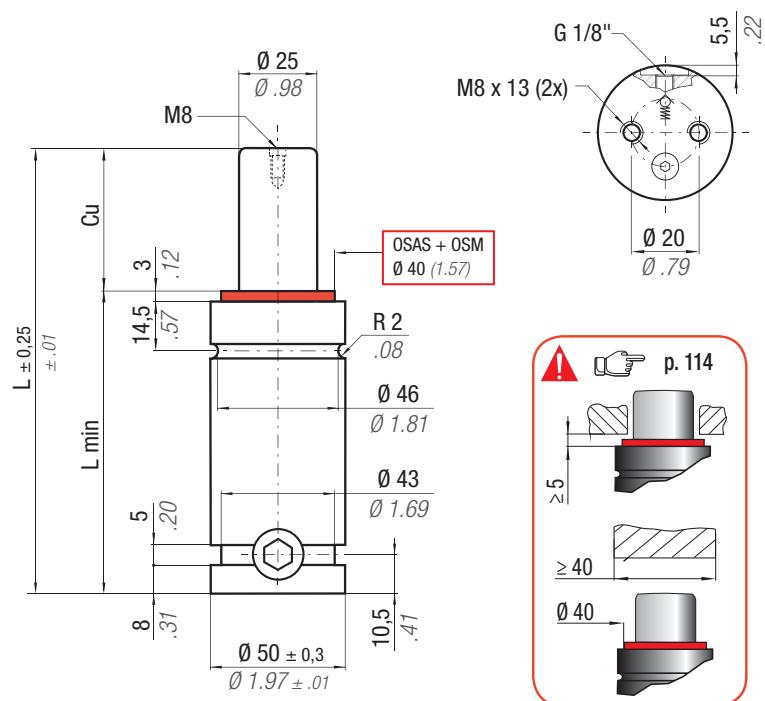
El nuevo código será suministrado sólo cuando el viejo está fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

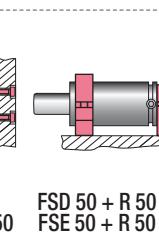
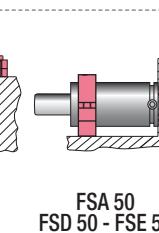
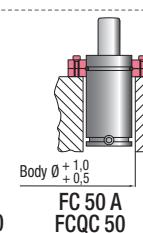
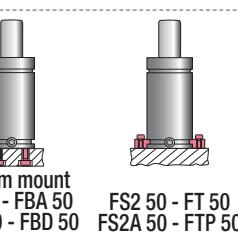
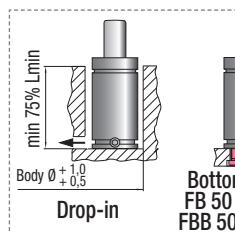
**easy MANIFOLD**  p. 211

**\* F<sub>1i</sub> =**Isothermal end force  p. 16  end force at 100% Cu**\*\* F<sub>1p</sub> =**

Polytrophic end force at 100% Cu

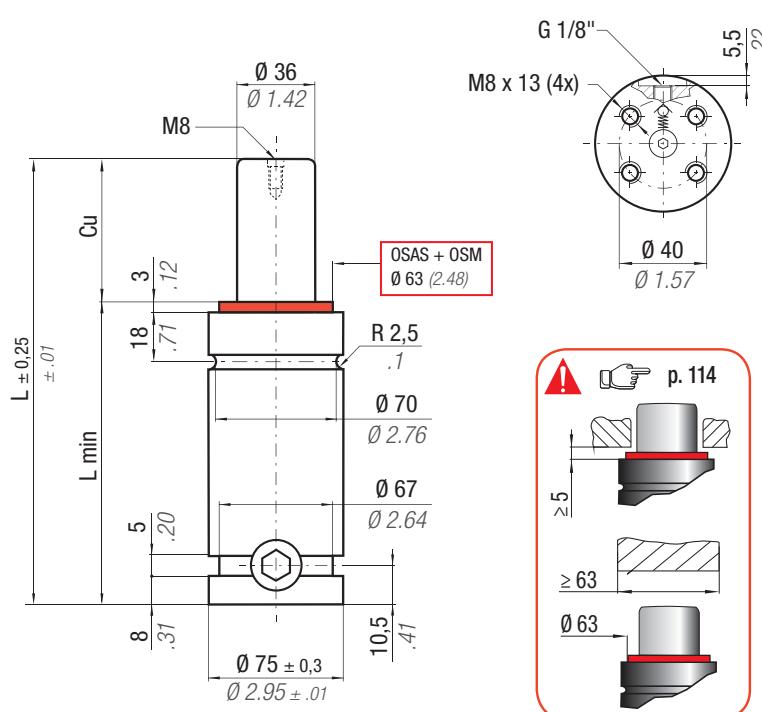


CODE	NEW	Cu		L		L min		F <sub>0</sub> Initial force daN lb	F <sub>1i</sub> * End force daN lb	F <sub>1p</sub> ** End force daN lb	V <sub>0</sub>		Maintenance kit	PED 2014/68/EU				
		mm	inch	mm	inch	mm	inch				cm <sup>3</sup>	in <sup>3</sup>	~Kg	~lb				
SC 750 - 013 - B	SC 750 - 013 - D	12,7	0.50	120,4	4.74	107,7	4.24		902	2028	1009	2269	40,0	244	1,24	2,73	✓	
SC 750 - 025 - B	SC 750 - 025 - D	25	0.98	145	5.71	120	4.72		977	2197	1122	2523	58,0	3,54	1,34	2,95	✓	
SC 750 - 038 - B	SC 750 - 038 - D	38	1.50	171	6.73	133	5.24		1023	2300	1192	2681	77,0	4,70	1,45	3,20	✓	
SC 750 - 050 - B	SC 750 - 050 - D	50	1.97	195	7.68	145	5.71		1050	2362	1235	2777	95,0	5,80	1,54	3,40	✓	
SC 750 - 063 - B	SC 750 - 063 - D	63,5	2.50	222	8.74	158,5	6.24		1072	2410	1269	2854	115,0	7,02	1,65	3,64	✓	
-	SC 750 - 075 - D	75	2.95	245	9.65	170	6.69		1086	2441	1291	2902	132,0	8,05	1,75	3,86	✓	
SC 750 - 080 - B	SC 750 - 080 - D	80	3.15	255	10.04	175	6.89		1091	2452	1299	2920	140,0	8,54	1,79	3,95	✓	
-	SC 750 - 088 - D	88	3.46	270	10.63	182	7.17	740	1664	1101	2475	1314	2954	150,0	9,15	1,85	4,08	✓
SC 750 - 100 - B	SC 750 - 100 - D	100	3.94	295	11.61	195	7.68	± 5%	1107	2488	1324	2976	169,0	10,31	1,96	4,32	✓	
-	SC 750 - 113 - D	113	4.45	320	12.60	207	8.15		1117	2511	1340	3012	188,0	11,47	2,06	4,54	✓	
SC 750 - 125 - B	SC 750 - 125 - D	125	4.92	345	13.58	220	8.66	150 bar 2175 psi	1121	2519	1346	3026	206,0	12,57	2,16	4,76	✓	
-	SC 750 - 138 - D	138	5.43	370	14.57	232	9.13	+ 20 °C +68 °F	1131	2543	1363	3064	224,0	13,66	2,27	5,00	✓	
-	SC 750 - 150 - D	150	5.91	395	15.55	245	9.65		1140	2563	1378	3098	239,0	14,58	2,39	5,27	✓	
SC 750 - 160 - B	SC 750 - 160 - D	160	6.30	415	16.34	255	10.04		1149	2582	1391	3126	252,0	15,37	2,49	5,49	✓	
-	SC 750 - 175 - D	175	6.89	445	17.52	270	10.63		1160	2608	1408	3165	271,0	16,53	2,64	5,82	✓	
SC 750 - 200 - B	SC 750 - 200 - D	200	7.87	495	19.49	295	11.61		1175	2642	1434	3223	302,0	18,42	2,89	6,37	✓	
-	SC 750 - 225 - D	225	8.86	545	21.46	320	12.60		1188	2671	1455	3271	334,0	20,37	3,13	6,90	✓	
SC 750 - 250 - B	SC 750 - 250 - D	250	9.84	595	23.43	345	13.58		1199	2696	1472	3310	365,0	22,27	3,32	7,32	✓	
-	SC 750 - 275 - D	275	10.83	645	25.39	370	14.57		1208	2716	1488	3345	396,0	24,16	3,63	8,00	✓	
SC 750 - 300 - B	SC 750 - 300 - D	300	11.81	695	27.36	395	15.55		1216	2735	1501	3374	428,0	26,11	3,88	8,55	✓	



**HOW TO ORDER**

(10 pcs) SC 750-050-D  
(10 pcs) SC 750-050-D-N



$$\boxed{\text{OSAS} + \text{OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$



Il nuovo codice sarà fornito solo ad esaurimento del vecchio  
The new code will be supplied only when the old will be out of stock  
Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo esté fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

## ACTIVE SAFETY



OSAS



USAS



OPAS

**easy**  
MANIFOLD

p. 211

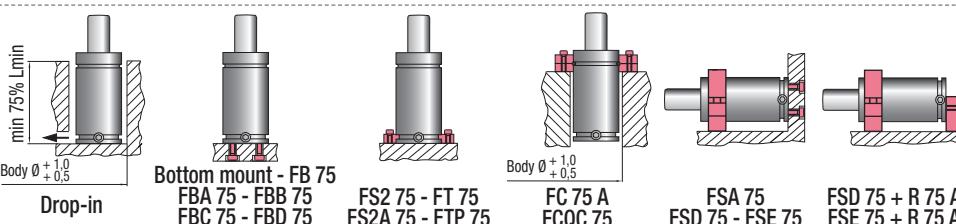
\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

CODE PHASING OUT from 01/2014	NEW	Cu	L	L min	Fo	Initial force daN	F1i End force daN	F1p End force daN	V0	PED 2014/68/EU						
		mm	inch	mm	inch		lb	lb	cm³							
-	SC 1500 - 013 - D	13	0.51	135	5.31	122	4.80	2016	4532	97,0	5.92	3,26	7,19	✓		
SC 1500 - 025 - B	SC 1500 - 025 - D	25	0.98	160	6.30	135	5.31	1925	4329	2174	4888	144,0	8,78	3,47	7,65	✓
SC 1500 - 038 - B	SC 1500 - 038 - D	38	1.50	186	7.32	148	5.83	2000	4496	2287	5141	191,0	11,65	3,67	8,09	✓
SC 1500 - 050 - B	SC 1500 - 050 - D	50	1.97	210	8.27	160	6.30	2045	4596	2355	5294	234,0	14,27	3,85	8,49	✓
SC 1500 - 063 - B	SC 1500 - 063 - D	63,5	2.50	237	9.33	173,5	6.83	2080	4675	2409	5415	283,0	17,26	4,05	8,93	✓
-	SC 1500 - 075 - D	75	2.95	260	10.24	185	7.28	2102	4725	2443	5492	324,0	19,76	4,23	9,33	✓
SC 1500 - 080 - B	SC 1500 - 080 - D	80	3.15	270	10.63	190	7.48	2110	4743	2455	5519	342,0	20,86	4,30	9,48	✓
-	SC 1500 - 088 - D	88	3.46	285	11.22	197	7.76	2130	4788	2486	5589	367,0	22,39	4,42	9,74	✓
SC 1500 - 100 - B	SC 1500 - 100 - D	100	3.94	310	12.20	210	8.27	2136	4802	2495	5609	414,0	25,25	4,60	10,14	✓
-	SC 1500 - 113 - D	113	4.45	335	13.19	222	8.74	2151	4836	2520	5665	459,0	28,00	4,78	10,54	✓
SC 1500 - 125 - B	SC 1500 - 125 - D	125	4.92	360	14.17	235	9.25	2158	4851	2529	5685	505,0	30,81	4,97	10,96	✓
-	SC 1500 - 138 - D	138	5.43	385	15.16	247	9.72	2169	4876	2548	5728	550,0	33,55	5,16	11,38	✓
-	SC 1500 - 150 - D	150	5.91	410	16.14	260	10.24	2173	4885	2554	5742	595,0	36,30	5,35	11,79	✓
SC 1500 - 160 - B	SC 1500 - 160 - D	160	6.30	430	16.93	270	10.63	2178	4896	2562	5760	631,0	38,49	5,50	12,13	✓
-	SC 1500 - 175 - D	175	6.89	460	18.11	285	11.22	2185	4912	2572	5782	685,0	41,79	5,73	12,63	✓
SC 1500 - 200 - B	SC 1500 - 200 - D	200	7.87	510	20.08	310	12.20	2198	4941	2592	5828	772,0	47,09	6,13	13,51	✓
-	SC 1500 - 225 - D	225	8.86	560	22.05	335	13.19	2219	4989	2625	5901	850,0	51,85	6,60	14,55	✓
SC 1500 - 250 - B	SC 1500 - 250 - D	250	9.84	610	24.02	360	14.17	2236	5027	2652	5962	928,0	56,61	7,08	15,61	✓
-	SC 1500 - 275 - D	275	10.83	660	22.05	385	15.16	2251	5060	2676	6016	1006,0	61,37	7,55	16,64	✓
SC 1500 - 300 - B	SC 1500 - 300 - D	300	11.81	710	27.95	410	16.14	2264	5089	2696	6061	1084,0	66,12	8,02	17,68	✓



## HOW TO ORDER

(10 pcs) SC 1500-050-D  
(10 pcs) SC 1500-050-D-N



**OVER STROKE  
OSAS + OSM** = **ACTIVE  
SAFETY** + **OVER  
STROKE  
MARKER**

### ACTIVE SAFETY



OSAS



USAS



Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

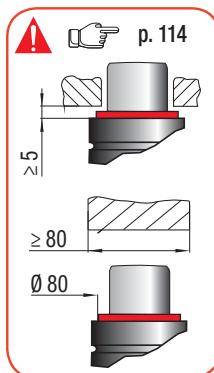
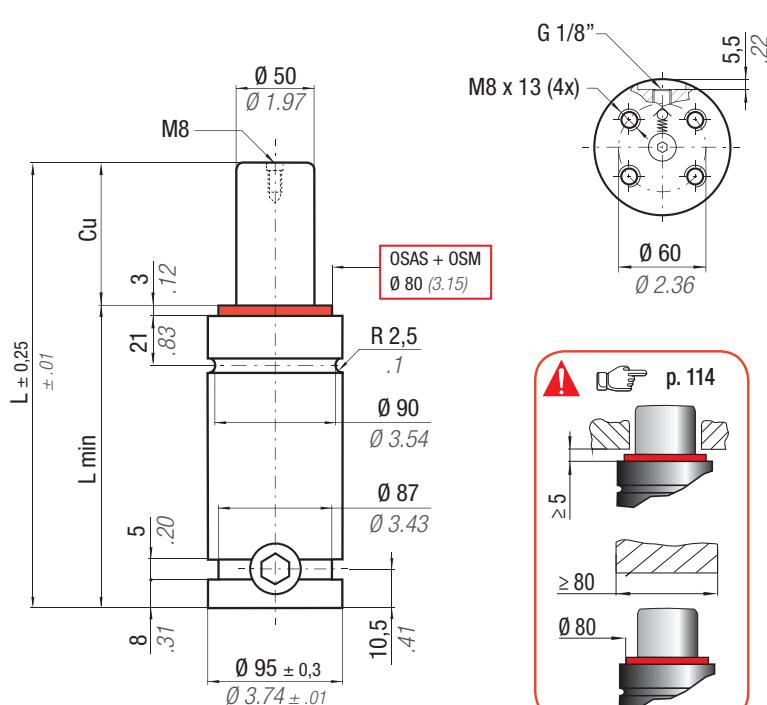
Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

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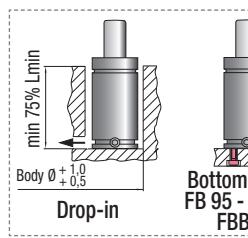
El nuevo código será suministrado sólo cuando el viejo está fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

**easy MANIFOLD** p. 211

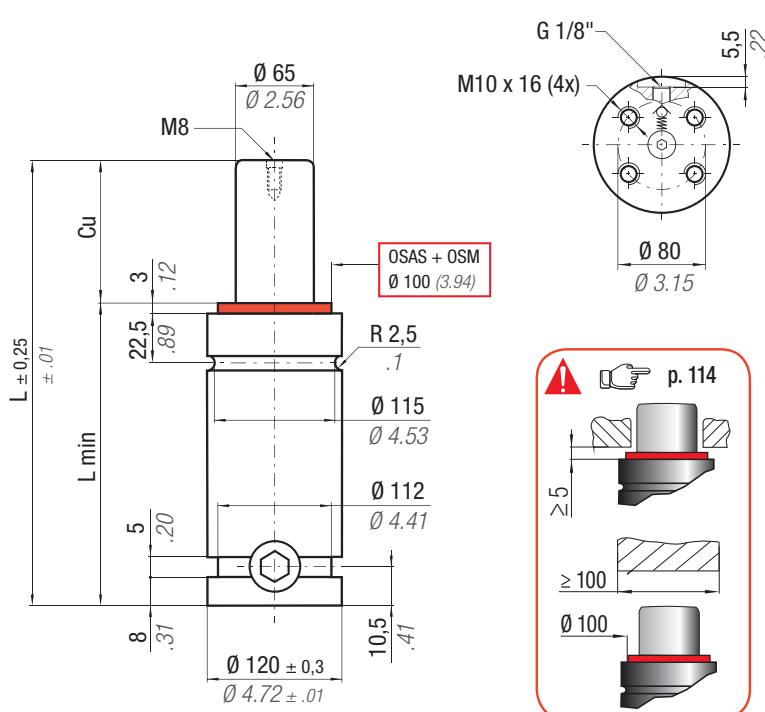
**\* F<sub>1i</sub> =**Isothermal  
end force p. 16 end force  
at 100% Cu**\*\* F<sub>1p</sub> =**Polytrophic  
end force  
at 100% Cu

CODE PHASING OUT from 01/2014	NEW	Cu		L		L min		F <sub>0</sub> Initial force daN lb	F <sub>1i</sub> * End force daN lb	F <sub>1p</sub> ** End force daN lb	V <sub>0</sub> cm <sup>3</sup> in <sup>3</sup>	Max Speed 1,8 m/s	Maintenance kit 39BMSC03000D Cu 13 ÷ 80 39BMSC03000DH Cu 88 ÷ 300	PED 2014/68/EU		
		mm	inch	mm	inch	mm	inch									
-	SC 3000 - 013 - D	13	0.51	145	5.71	132	5.20	3528	7931	3917	8806	181,0	11.04	5,57	12.28	✓
SC 3000 - 025 - B	SC 3000 - 025 - D	25	0.98	170	6.69	145	5.71	3775	8487	4286	9636	261,0	15.92	5,90	13.01	✓
SC 3000 - 038 - B	SC 3000 - 038 - D	38	1.50	196	7.72	158	6.22	3955	8891	4559	10250	340,0	20.74	6,21	13.69	✓
SC 3000 - 050 - B	SC 3000 - 050 - D	50	1.97	220	8.66	170	6.69	4067	9143	4732	10638	413,0	25.19	6,50	14.33	✓
SC 3000 - 063 - B	SC 3000 - 063 - D	63,5	2.50	247	9.72	183,5	7.22	4158	9347	4873	10954	496,0	30.26	6,83	15.06	✓
-	SC 3000 - 075 - D	75	2.95	270	10.63	195	7.68	4216	9478	4964	11160	566,0	34.53	7,10	15.65	✓
SC 3000 - 080 - B	SC 3000 - 080 - D	80	3.15	280	11.02	200	7.87	4238	9527	4997	11234	596,0	36.36	7,22	15.92	✓
-	SC 3000 - 088 - D	88	3.46	295	11.61	207	8.15	4277	9615	5059	11373	642,0	39.16	7,41	16.34	✓
SC 3000 - 100 - B	SC 3000 - 100 - D	100	3.94	320	12.60	220	8.66	4307	9683	5105	11476	718,0	43.80	7,67	16.91	✓
-	SC 3000 - 113 - D	113	4.45	345	13.58	232	9.13	4348	9775	5171	11625	795,0	48.50	7,97	17.57	✓
SC 3000 - 125 - B	SC 3000 - 125 - D	125	4.92	370	14.57	245	9.65	4367	9817	5201	11692	871,0	53.13	8,27	18.23	✓
-	SC 3000 - 138 - D	138	5.43	395	15.55	257	10.12	4398	9887	5250	11802	947,0	57.77	8,57	18.89	✓
-	SC 3000 - 150 - D	150	5.91	420	16.54	270	10.63	4411	9916	5270	11847	1023,0	62.40	8,87	19.56	✓
SC 3000 - 160 - B	SC 3000 - 160 - D	160	6.30	440	17.32	280	11.02	4425	9948	5292	11897	1085,0	66.19	9,11	20.08	✓
-	SC 3000 - 175 - D	175	6.89	470	18.50	295	11.61	4443	9988	5322	11964	1176,0	71.74	9,47	20.88	✓
SC 3000 - 200 - B	SC 3000 - 200 - D	200	7.87	520	20.47	320	12.60	4469	10047	5362	12055	1329,0	81.07	10,08	22.22	✓
-	SC 3000 - 225 - D	225	8.86	570	22.44	345	13.58	4489	10092	5395	12128	1481,0	90.34	10,68	23.55	✓
SC 3000 - 250 - B	SC 3000 - 250 - D	250	9.84	620	24.41	370	14.57	4506	10130	5422	12189	1634,0	99.67	11,28	24.87	✓
-	SC 3000 - 275 - D	275	10.83	670	26.38	395	15.55	4520	10161	5444	12239	1786,0	108.95	11,88	26.19	✓
SC 3000 - 300 - B	SC 3000 - 300 - D	300	11.81	720	28.35	420	16.54	4532	10188	5463	12282	1939,0	118.28	12,49	27.54	✓



### HOW TO ORDER

(10 pcs) SC 3000-050-D  
(10 pcs) SC 3000-050-D-N

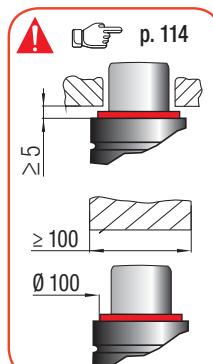


**OVER STROKE  
ACTIVE SAFETY** + **OVER  
STROKE  
MARKER**



Il nuovo codice sarà fornito solo ad esaurimento del vecchio  
The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist  
Le nouveau code sera fourni uniquement lorsque le vieux stock sera ecoule  
El nuevo código será suministrado sólo cuando el viejo esté fuera de stock  
O novo código irá ser fornecido apenas quando o antigo esgotar stock



**easy MANIFOLD** p. 211

\*  $F_{1i}$  = Isothermal end force p. 16   \*\*  $F_{1p}$  = Polytrophic end force at 100% Cu

## ACTIVE SAFETY



OSAS

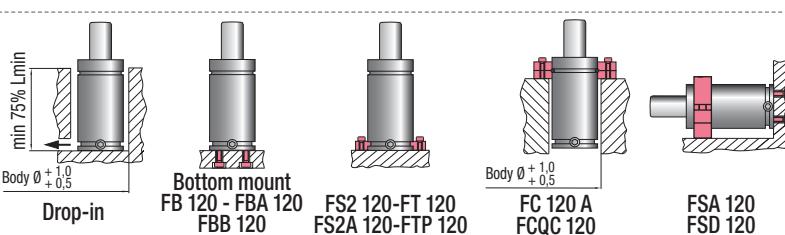


USAS



OPAS

CODE PHASING OUT from 01/2014	NEW	Cu		L		L min		Fo Initial force daN	$F_{1i}$ End force daN	$F_{1p}$ End force daN	Vo			PED 2014/68/EU			
		mm	inch	mm	inch	mm	inch				cm³	in³	~Kg	~lb			
SC 5000 - 025 - B	SC 5000 - 025 - D	25	0.98	190	7.48	165	6.50		6316	14199	7148	16068	457,0	2788	10,94	24.12	✓
SC 5000 - 038 - B	SC 5000 - 038 - D	38	1.50	216	8.50	178	7.01		6652	14955	7657	17214	583,0	35.56	11,46	25.26	✓
SC 5000 - 050 - B	SC 5000 - 050 - D	50	1.97	240	9.45	190	7.48		6872	15448	7994	17972	699,0	42.64	11,94	26.32	✓
SC 5000 - 063 - B	SC 5000 - 063 - D	63,5	2.50	267	10.51	203,5	8.01		7077	15910	8313	18688	823,0	50.20	12,56	27.69	✓
-	SC 5000 - 075 - D	75	2.95	290	11.42	215	8.46		7176	16132	8467	19035	941,0	57.40	12,94	28.53	✓
SC 5000 - 080 - B	SC 5000 - 080 - D	80	3.15	300	11.81	220	8.66		7221	16232	8537	19193	989,0	60.33	13,15	28.99	✓
-	SC 5000 - 088 - D	88	3.46	315	12.40	227	8.94		7300	16411	8662	19473	1061,0	64.72	13,39	29.52	✓
SC 5000 - 100 - B	SC 5000 - 100 - D	100	3.94	340	13.39	240	9.45	4980	7367	16562	8768	19712	1182,0	7210	13,89	30.62	✓
-	SC 5000 - 113 - D	113	4.45	365	14.37	252	9.92	± 5%	7454	16757	8906	20021	1303,0	79.48	14,40	31.75	✓
SC 5000 - 125 - B	SC 5000 - 125 - D	125	4.92	390	15.35	265	10.43	150 bar 2175 psi	7499	16858	8977	20181	1424,0	86.86	14,90	32.85	✓
-	SC 5000 - 138 - D	138	5.43	415	16.34	277	10.91		7564	17005	9081	20415	1545,0	94.25	15,40	33.95	✓
-	SC 5000 - 150 - D	150	5.91	440	17.32	290	11.42	+ 20 °C +68 °F	7595	17074	9130	20525	1665,0	101.57	15,90	35.05	✓
SC 5000 - 160 - B	SC 5000 - 160 - D	160	6.30	460	18.11	300	11.81		7627	17145	9181	20639	1762,0	107.48	16,30	35.94	✓
-	SC 5000 - 175 - D	175	6.89	490	19.29	315	12.40		7668	17238	9247	20788	1907,0	116.33	16,90	37.26	✓
SC 5000 - 200 - B	SC 5000 - 200 - D	200	7.87	540	21.26	340	13.39		7726	17369	9340	20997	2148,0	131.03	17,91	39.48	✓
-	SC 5000 - 225 - D	225	8.86	590	23.23	365	14.37		7773	17474	9415	21166	2390,0	145.79	18,91	41.69	✓
SC 5000 - 250 - B	SC 5000 - 250 - D	250	9.84	640	25.20	390	15.35		7811	17560	9477	21305	2632,0	160.55	19,91	43.89	✓
-	SC 5000 - 275 - D	275	10.83	690	27.17	415	16.34		7843	17632	9529	21422	2873,0	175.25	20,92	46.12	✓
SC 5000 - 300 - B	SC 5000 - 300 - D	300	11.81	740	29.13	440	17.32		7871	17694	9573	21521	3115,0	190.02	21,92	48.33	✓



## HOW TO ORDER

(10 pcs) SC 5000-050-D  
(10 pcs) SC 5000-050-D-N



**OVER STROKE  
OSAS + OSM** = **ACTIVE  
SAFETY** + **OVER  
STROKE  
MARKER**

### ACTIVE SAFETY



OSAS



USAS



Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo está fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

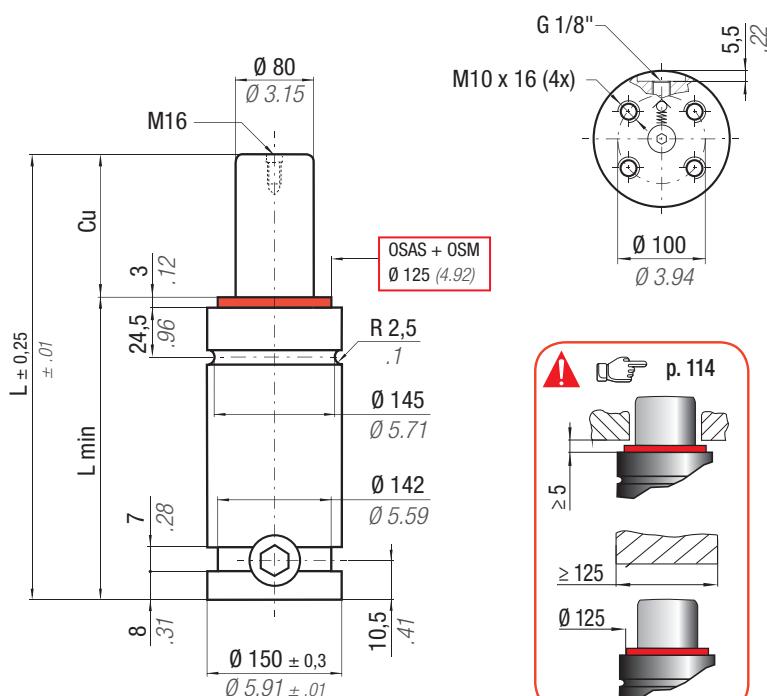
**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

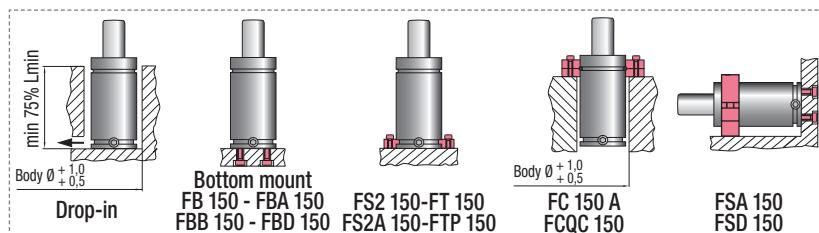
Isothermal end force p. 16 end force at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force at 100% Cu

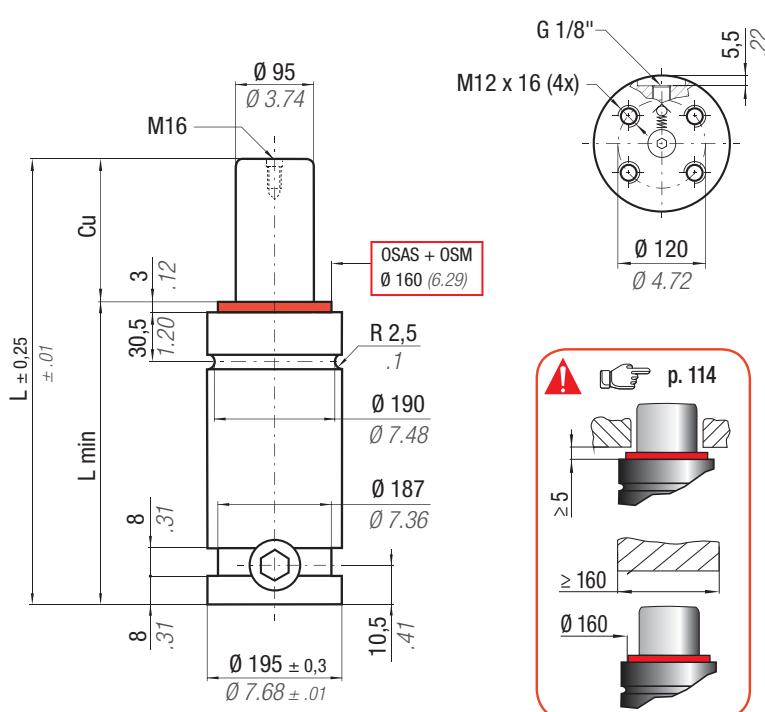


N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 50,27 cm <sup>2</sup> 7.792 in <sup>2</sup>	SPM ~ 15 - 50 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit
<b>CODE</b>		<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b>	<b>F<sub>1i</sub> *</b>	<b>F<sub>1p</sub> **</b>	<b>V<sub>0</sub></b>	
PHASING OUT from 01/2014		mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb
SC 7500 - 025 - B	SC 7500 - 025 - D	25   0.98	205   8.07	180   7.09	9330   20975	10472   23543	767,0   46.79	18,71   41.25	✓
SC 7500 - 038 - B	SC 7500 - 038 - D	38   1.50	231   9.09	193   7.60	9809   22052	11192   25161	963,0   58.74	19,50   42.99	✓
SC 7500 - 050 - B	SC 7500 - 050 - D	50   1.97	255   10.04	205   8.07	10129   22771	11679   26255	1144,0   69.78	20,24   44.62	✓
SC 7500 - 063 - B	SC 7500 - 063 - D	63,5   2,50	282   11.10	218,5   8.60	10400   23380	12095   27191	1348,0   82.23	21,06   46.43	✓
-	SC 7500 - 075 - D	75   2.95	305   12.1	230   9.06	10581   23787	12375   27820	1522,0   92.84	21,76   47.97	✓
SC 7500 - 080 - B	SC 7500 - 080 - D	80   3.15	315   12.40	235   9.25	10648   23938	12480   28057	1597,0   97.42	22,07   48.66	✓
-	SC 7500 - 088 - D	88   3.46	330   12.99	242   9.53	10778   24230	12682   28510	1706,0   104.07	22,45   49.49	✓
SC 7500 - 100 - B	SC 7500 - 100 - D	100   3.94	355   13.98	255   10.04	10871   24439	12828   28838	1899,0   115.84	23,23   51.21	✓
-	SC 7500 - 113 - D	113   4.45	380   14.96	267   10.51	11013   24758	13051   29340	2083,0   127.06	23,98   52.87	✓
SC 7500 - 125 - B	SC 7500 - 125 - D	125   4.92	405   15.94	280   11.02	11073   24893	13146   29553	2276,0   138.84	24,76   54.59	✓
-	SC 7500 - 138 - D	138   5.43	430   16.93	292   11.50	11182   25138	13318   29940	2460,0   150.06	25,51   56.24	✓
-	SC 7500 - 150 - D	150   5.91	455   17.91	305   12.1	11222   25228	13382   30084	2654,0   161.89	26,28   57.94	✓
SC 7500 - 160 - B	SC 7500 - 160 - D	160   6.30	475   18.70	315   12.40	11272   25340	13459   30258	2805,0   171.11	26,90   59.30	✓
-	SC 7500 - 175 - D	175   6.89	505   19.88	330   12.99	11337   25487	13563   30491	3031,0   184.89	27,81   61.31	✓
SC 7500 - 200 - B	SC 7500 - 200 - D	200   7.87	555   21.85	355   13.98	11427   25689	13707   30815	3409,0   207.95	29,34   64.68	✓
-	SC 7500 - 225 - D	225   8.86	605   23.82	380   14.96	11501   25855	13824   31078	3786,0   230.95	30,87   68.06	✓
SC 7500 - 250 - B	SC 7500 - 250 - D	250   9.84	655   25.79	405   15.94	11562   25992	13921   31296	4164,0   254.00	32,39   71.41	✓
-	SC 7500 - 275 - D	275   10.83	705   27.76	430   16.93	11613   26107	14003   31480	4541,0   277.00	33,92   74.78	✓
SC 7500 - 300 - B	SC 7500 - 300 - D	300   11.81	755   29.72	455   17.91	11657   26206	14073   31637	4919,0   300.06	35,45   78.15	✓



### HOW TO ORDER

(10 pcs) SC 7500-050-D  
(10 pcs) SC 7500-050-D-N



$$\boxed{\text{OSAS} + \text{OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$

Il nuovo codice sarà fornito solo ad esaurimento del vecchio  
The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist  
Le nouveau code sera fourni uniquement lorsque le vieux stock sera ecoule  
El nuevo código será suministrado sólo cuando el viejo esté fuera de stock  
O novo código irá ser fornecido apenas quando o antigo esgotar stock



## ACTIVE SAFETY



OSAS



USAS



OPAS

**easy**  
MANIFOLD

☞ p. 211

\*  $F_{1i}$  =

Isothermal

end force

at 100% Cu

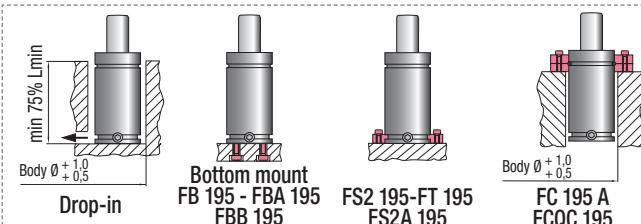
\*\*  $F_{1p}$  =

Polytrophic

end force

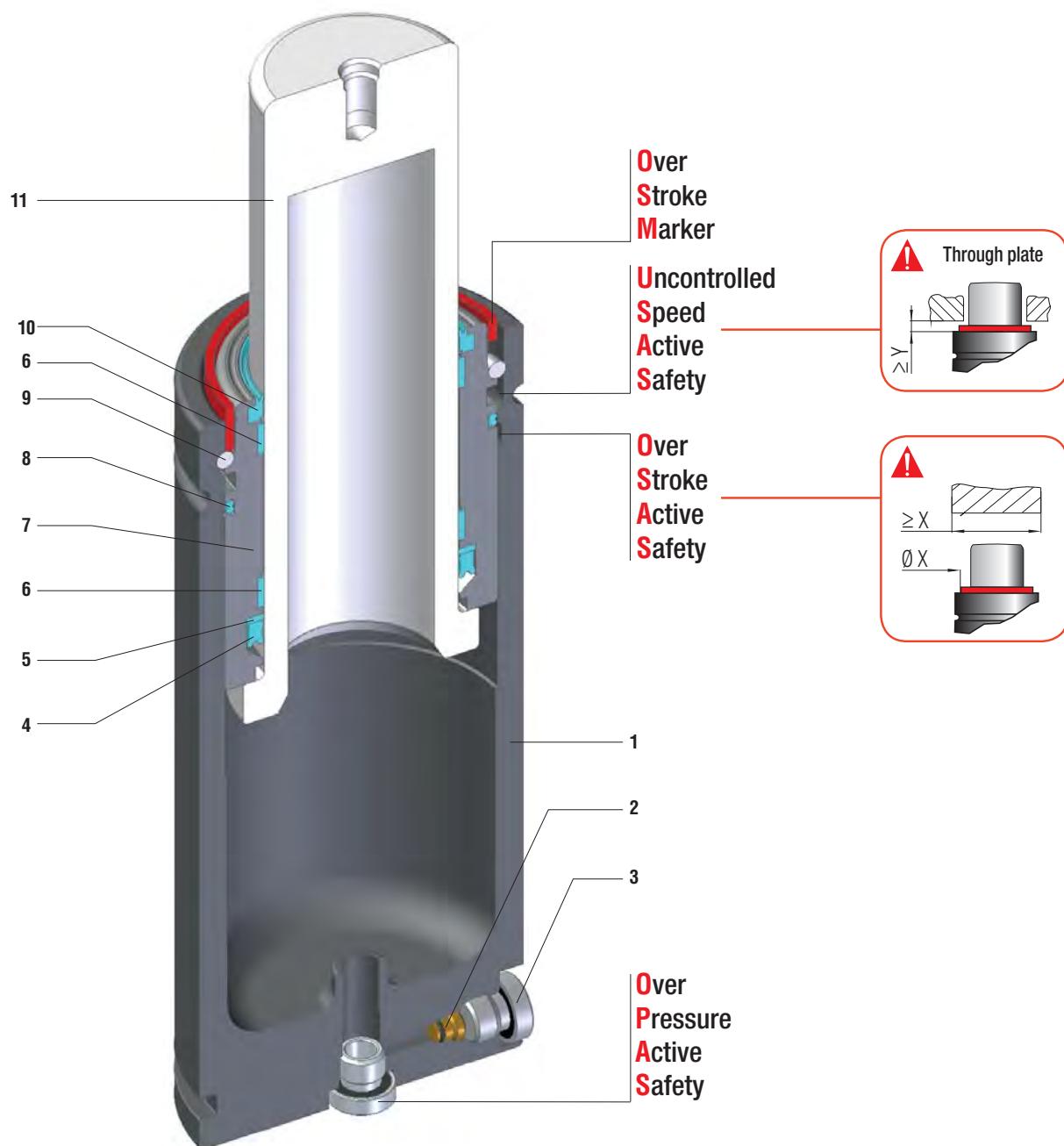
at 100% Cu

CODE	N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 70,88 cm <sup>2</sup> 10.986 in <sup>2</sup>	SPM ~ 15 - 50 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMSC10000D	PED 2014/68/EU
CODE	NEW										
PHASING OUT from 01/2014											
SC 10000 - 025 - C	SC 10000 - 025 - D	25	0.98	210	8.27	185	7.28				
SC 10000 - 038 - C	SC 10000 - 038 - D	38	1.50	236	9.29	198	7.80				
SC 10000 - 050 - C	SC 10000 - 050 - D	50	1.97	260	10.24	210	8.27	10600	23830		
SC 10000 - 063 - C	SC 10000 - 063 - D	63,5	2.50	287	11.30	223,5	8.80	± 5%			
SC 10000 - 080 - C	SC 10000 - 080 - D	80	3.15	320	12.60	240	9.45	150 bar			
SC 10000 - 100 - C	SC 10000 - 100 - D	100	3.94	360	14.17	260	10.24	2175 psi			
SC 10000 - 125 - C	SC 10000 - 125 - D	125	4.92	410	16.14	285	11.22				
SC 10000 - 160 - C	SC 10000 - 160 - D	160	6.30	480	18.90	320	12.60	+ 20 °C + 68 °F			
SC 10000 - 200 - C	SC 10000 - 200 - D	200	7.87	560	22.05	360	14.17				
SC 10000 - 250 - C	SC 10000 - 250 - D	250	9.84	660	25.98	410	16.14				
SC 10000 - 300 - C	SC 10000 - 300 - D	300	11.81	760	29.92	460	18.11				



## HOW TO ORDER

(10 pcs) SC 10000-050-D  
(10 pcs) SC 10000-050-D-N



ISO standard, forza potenziata - ISO standard, high force - ISO Standard, erhöhte Kraft  
 Standard ISO, force majorée - ISO standard, fuerza potenciada - Norma ISO, força permitida

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BUSH - BODY DESIGN

<b>1</b>	Body	<b>5</b>	Back-up ring	<b>9</b>	Retaining ring
<b>2</b>	Valve	<b>6</b>	Guide ring	<b>10</b>	Rod wiper
<b>3</b>	Plug	<b>7</b>	Bush	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Rod seal	<b>8</b>	Dual ring seal		

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
H 300	32	1.26	10 - 125	0.39 - 4.92	300	674	✓	✓	✓	-
H 500	38	1.50	10 - 125	0.39 - 4.92	470	1057	✓	✓	✓	-
HF 500	M 38 X 1,5	M 38 X 1.5	10 - 125	0.39 - 4.92	470	1057	✓	✓	✓	-
H 700	45	1.77	10 - 160	0.51 - 6.30	680	1529	✓	✓	✓	-
H 1000	50	1.97	13 - 300	0.51 - 11.81	920	2383	✓	✓	✓	-
<input checked="" type="checkbox"/> H 1500	63	2.48	13 - 300	0.51 - 11.81	1530	3440	✓	✓	✓	-
H 2400	75	2.95	25 - 300	0.98 - 11.81	2385	5362	✓	✓	✓	-
H 4200	95	3.74	25 - 300	0.98 - 11.81	4240	9532	✓	✓	✓	-
H 6600	120	4.72	25 - 300	0.98 - 11.81	6630	14905	✓	✓	✓	-
H 9500	150	5.91	25 - 300	0.98 - 11.81	9540	21446	✓	✓	✓	-
H 18500	195	7.68	25 - 300	0.98 - 11.81	18400	41365	✓	✓	✓	-



## HOW TO ORDER

Series

Model

Stroke

Revision code

**H 2400-050-C - N  
- E**

**IT** Codice cilindro autonomo  
**EN** Self-contained cylinder code  
**DE** Kode des eingeständigen Gdf.  
**FR** Code du cylindre autonome  
**ES** Código del cilindro autónomo  
**PT** Código do cilindro autónomo

**IT** Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale  
**EN** Linkable with hoses, cylinder supplied without pressure and one way valve  
**DE** Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil  
**FR** Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle  
**ES** Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional  
**PT** Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

**IT** Collegabile EASY MANIFOLD, fornito scarico + guarnizione di collegamento  
**EN** Linkable EASY MANIFOLD, supplied without pressure + connecting seal  
**DE** Anschlussfähig EASY MANIFOLD, geliefert ohne Druck + Verbindungsdiichtung  
**FR** Connectable EASY MANIFOLD, fourni sans pression + joint de connexion  
**ES** Connectable EASY MANIFOLD, suministrado sin presión + junta de conexión  
**PT** Acompláveis EASY MANIFOLD, fornecidos sem pressão + vedantes de conexão



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

## ACTIVE SAFETY

**easyl**  
MANIFOLD p. 211



\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

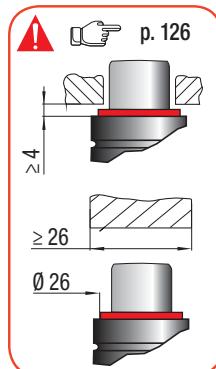
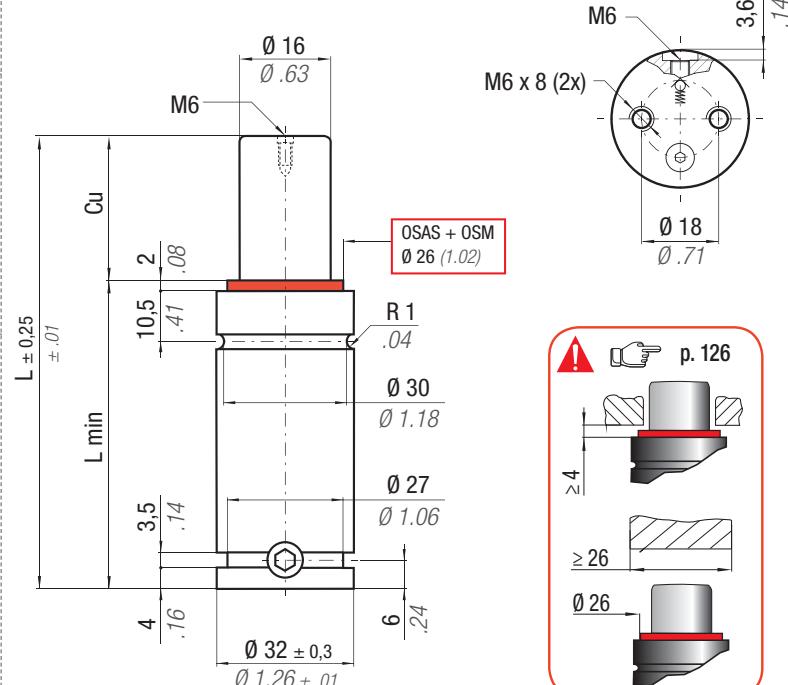
\*\*  $F_{1p}$  =  
Polytrophic  
end force  
at 100% Cu

p. 16

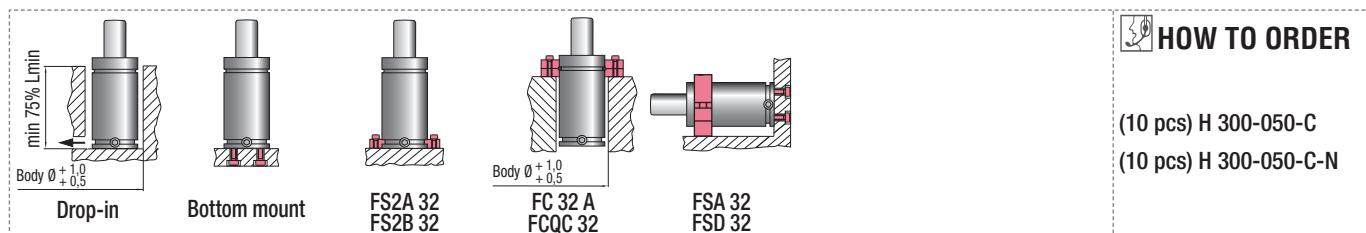
p. 16

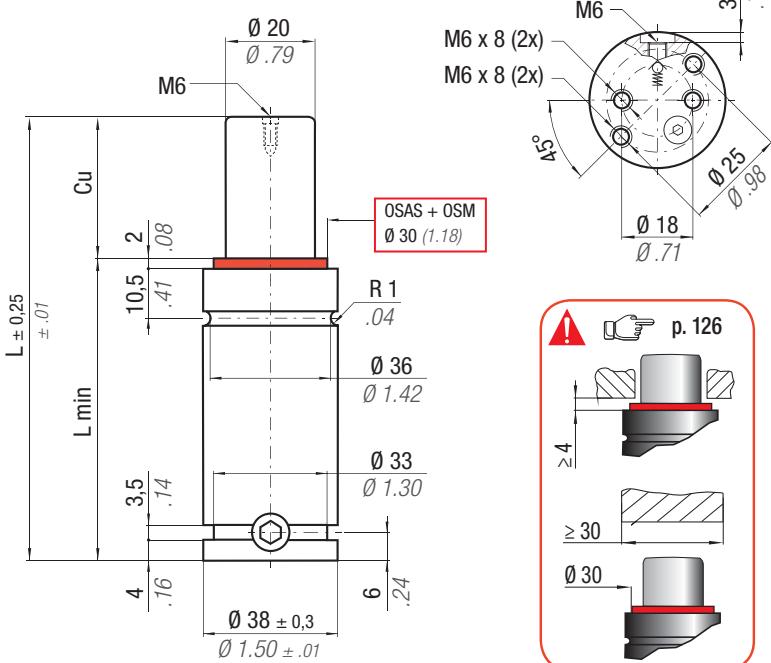


USAS



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 2,01 cm <sup>2</sup> 0.312 in <sup>2</sup>	SPM ~ 30 ÷ 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00350C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
H 300 - 010 - C	10   0.39	70   2.76	60   2.36	350   787	385   865	17,0   1.04	0,22   0.49	✓	
H 300 - 013 - C	13   0.51	75,7   2.98	62,7   2.47	361   811	400   900	19,0   1.16	0,23   0.51	✓	
H 300 - 016 - C	16   0.63	82   3.23	66   2.60	369   829	412   927	21,0   1.28	0,24   0.53	✓	
H 300 - 025 - C	25   0.98	100   3.94	75   2.95	300   674 ± 5%	389   875	443   995	26,0   1.59	0,26   0.57	✓
H 300 - 038 - C	38   1.50	126   4.96	88   3.46	150 bar 2175 psi	409   919	473   1062	34,0   2.07	0,31   0.68	✓
H 300 - 050 - C	50   1.97	150   5.91	100   3.94		421   947	492   1105	41,0   2.50	0,35   0.77	✓
H 300 - 063 - C	63   2.48	176,5   6.95	113,5   4.47		430   966	505   1136	49,0   2.99	0,39   0.86	✓
H 300 - 080 - C	80   3.15	210   8.27	130   5.12	+ 20 °C +68 °F	440   989	521   1171	59,0   3.60	0,44   0.97	✓
H 300 - 100 - C	100   3.94	250   9.84	150   5.91		448   1006	533   1199	71,0   4.33	0,51   1.12	✓
H 300 - 125 - C	125   4.92	300   11.81	175   6.89		454   1022	544   1223	86,0   5.25	0,59   1.30	✓





$$\boxed{\text{OSAS + OSM}} = \text{OVER STROKE ACTIVE SAFETY} + \text{OVER STROKE MARKER}$$



\* F<sub>1,j</sub> =

Isothermal  
end force  
at 100% Cu

\*\* F<sub>1n</sub> =

## Polytrophic end force at 100% Cu

## **ACTIVE SAFETY**



OSAS

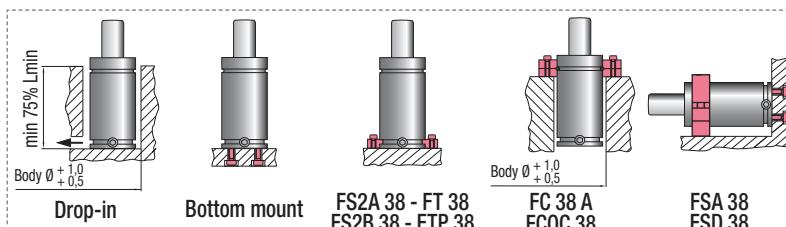


USAS



OBAS

	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 3,14 cm² 0,487 in²	SPM ~ 30 - 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00500C								
<b>CODE</b>		<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> End force *	<b>F<sub>1p</sub></b> **	<b>V<sub>0</sub></b>									
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm³   in³	~Kg   ~lb								
H 500 - 010 - C	10	0.39	70	2.76	60	2.36	559	1257	619	1391	24,0	1.46	0,32	0,71	✓		
H 500 - 013 - C	13	0.51	75,7	2.98	62,7	2.47	578	1300	647	1455	26,0	1.59	0,33	0,73	✓		
H 500 - 016 - C	16	0.63	82	3.23	66	2.60	593	1333	669	1504	29,0	1.77	0,34	0,75	✓		
H 500 - 019 - C	19	0.75	88	3.46	69	2.72	470	1057 ± 5%	606	1363	690	1550	31,0	1.89	0,36	0,79	✓
H 500 - 025 - C	25	0.98	100	3.94	75	2.95	629	1415	724	1628	36,0	2.20	0,39	0,86	✓		
H 500 - 038 - C	38	1.50	126	4.96	88	3.46	150 bar	664	1494	778	1750	48,0	2.93	0,45	0,99	✓	
H 500 - 050 - C	50	1.97	150	5.91	100	3.94	2175 psi	687	1544	813	1828	58,0	3.54	0,50	1.10	✓	
H 500 - 063 - C	63	2.48	176,5	6.95	113,5	4.47	+ 20 °C +68 °F	702	1579	838	1883	70,0	4.27	0,57	1.26	✓	
H 500 - 080 - C	80	3.15	210	8.27	130	5.12		721	1620	867	1948	84,0	5.12	0,64	1.41	✓	
H 500 - 100 - C	100	3.94	250	9.84	150	5.91		734	1651	889	1998	101,0	6.16	0,74	1.63	✓	
H 500 - 125 - C	125	4.92	300	11.81	175	6.89		746	1678	908	2042	123,0	7.50	0,86	1.90	✓	



(10 pcs) H 500-050-C  
(10 pcs) H 500-050-C-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

## ACTIVE SAFETY



OSAS



USAS



OPAS

Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo está fuera de stock

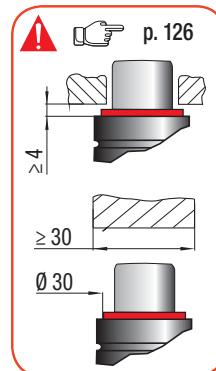
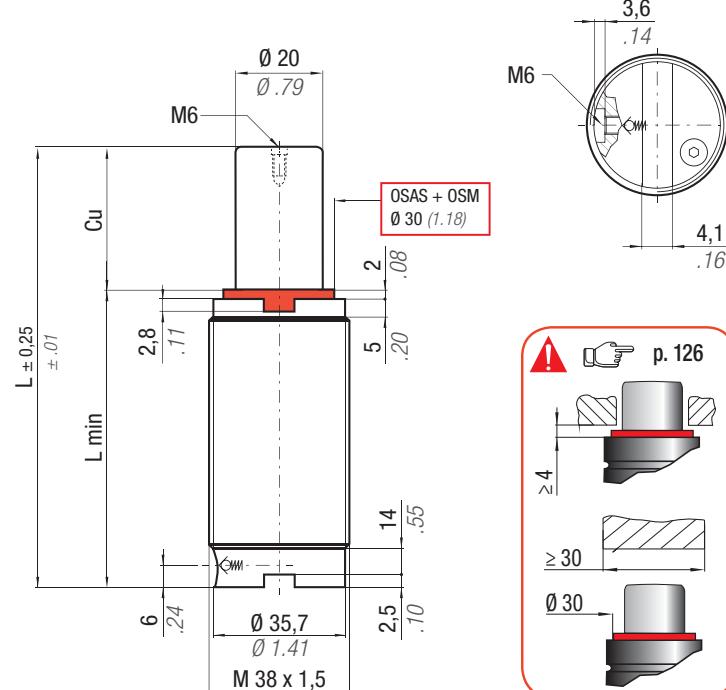
O novo código irá ser fornecido apenas quando o antigo esgotar stock

\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

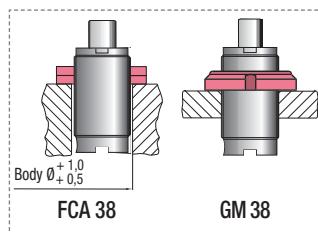
\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



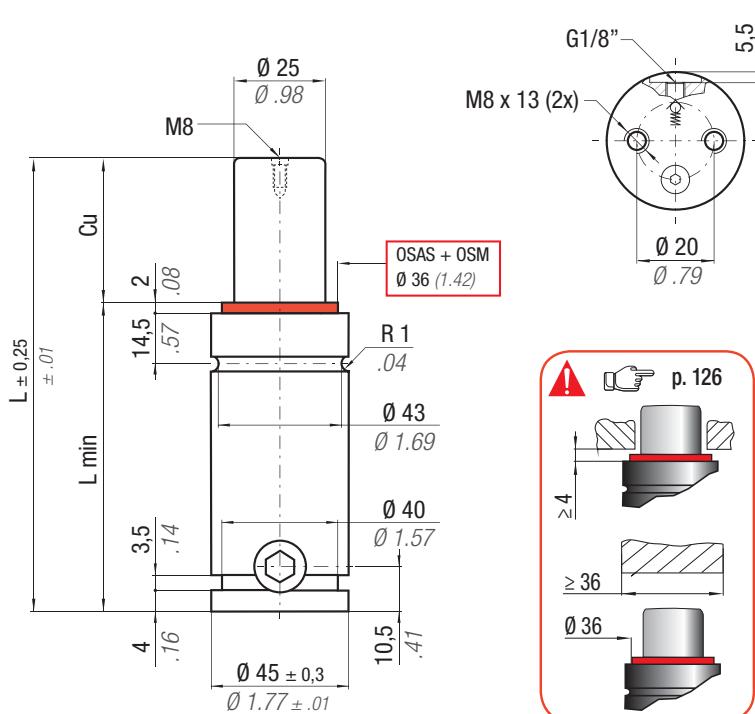
N <sub>2</sub>	°F 32 - 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 3,14 cm <sup>2</sup> 0,487 in <sup>2</sup>	SPM ~ 30 ÷ 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMRV00500C
<b>CODE</b> PHASING OUT from 09/2009	<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force daN   lb	<b>F<sub>1i</sub> *</b> End force daN   lb	<b>F<sub>1p</sub> **</b> End force daN   lb	<b>V<sub>0</sub></b> cm <sup>3</sup> in <sup>3</sup>	<b>~Kg</b> <b>~lb</b>
HF 500 - 010 - A	HF 500 - 010 - C	10   0.39	70   2.76	60   2.36	470   1057 ± 5%	559   1257	619   1397	24,0   1.46	0,31   0,68
HF 500 - 013 - A	HF 500 - 013 - C	13   0.51	75,7   2.98	62,7   2.47		578   1300	647   1455	26,0   1.59	0,32   0,71
HF 500 - 016 - A	HF 500 - 016 - C	16   0.63	82   3.23	66   2.60		593   1333	669   1504	29,0   1.77	0,34   0,75
-	HF 500 - 019 - C	19   0.75	88   3.46	69   2.72		606   1363	690   1550	31,0   1.89	0,35   0,77
HF 500 - 025 - A	HF 500 - 025 - C	25   0.98	100   3.94	75   2.95	150 bar 2175 psi	629   1415	724   1628	36,0   2.20	0,38   0,84
HF 500 - 038 - A	HF 500 - 038 - C	38   1.50	126   4.96	88   3.46		664   1494	778   1750	48,0   2.93	0,44   0,97
HF 500 - 050 - A	HF 500 - 050 - C	50   1.97	150   5.91	100   3.94		687   1544	813   1828	58,0   3.54	0,50   1.10
HF 500 - 063 - A	HF 500 - 063 - C	63   2.48	176,5   6.95	113,5   4.47	+ 20 °C +68 °F	702   1579	838   1883	70,0   4.27	0,56   1.23
HF 500 - 080 - A	HF 500 - 080 - C	80   3.15	210   8.27	130   5.12		721   1620	867   1948	84,0   5.12	0,64   1.41
HF 500 - 100 - A	HF 500 - 100 - C	100   3.94	250   9.84	150   5.91		734   1651	889   1998	101,0   6.16	0,73   1.61
HF 500 - 125 - A	HF 500 - 125 - C	125   4.92	300   11.81	175   6.89		746   1678	908   2042	123,0   7.50	0,85   1.87

**PED**  
2014/68/EU



## HOW TO ORDER

(10 pcs) HF 500-050-C  
(10 pcs) HF 500-050-C-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER



## ACTIVE SAFETY



OSAS



USAS

OPAS

Il nuovo codice sarà fornito solo ad esaurimento del vecchio  
The new code will be supplied only when the old will be out of stock  
Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo esté fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

**easy**  
MANIFOLD

p. 211

\*  $F_{1i}$  =

Isothermal  
end force



p. 16

\*\*  $F_{1p}$  =

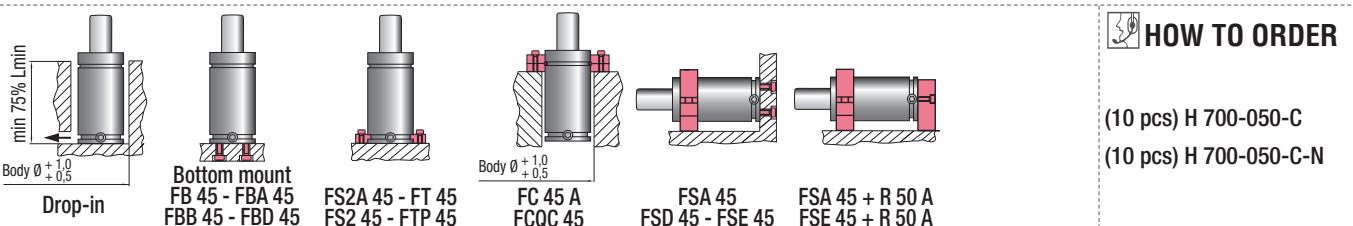
Polytrophic  
end force  
at 100% Cu



p. 16

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP $\pm 0,33\text{ %}/\text{°C}$	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0.761 in <sup>2</sup>	SPM ~ 20 ÷ 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit See Tab below	PED 2014/68/EU
<b>CODE</b> PHASING OUT from 01/2018			<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> End force *	<b>F<sub>1p</sub></b> **	<b>V<sub>0</sub></b>	
		mm   inch	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb
H 700 - 010 - C	H 700 - 010 - D	10   0,39	105   4.13	95   3.74			811   1823	876   1969	63,0   3.84	0,90   1.98
H 700 - 013 - C	H 700 - 013 - D	13   0,50	110,7   4.35	97,7   3.85			830   1866	904   2032	67,0   4.09	0,91   2.01
H 700 - 025 - C	H 700 - 025 - D	25   0,98	135   5.31	110   4.33	740   1664 ± 5%		893   2008	995   2237	82,0   5.00	1,00   2.20
H 700 - 038 - C	H 700 - 038 - D	38   1.50	161   6.34	123   4.84			945   2124	1073   2412	99,0   6.04	1,09   2.40
H 700 - 050 - C	H 700 - 050 - D	50   1.97	185   7.28	135   5.31			983   2210	1131   2543	114,0   6.95	1,17   2.58
H 700 - 063 - C	H 700 - 063 - D	63   2.48	211,5   8.33	148,5   5.85	150 bar 2175 psi		1014   2280	1179   2650	131,0   7.99	1,26   2.78
H 700 - 080 - C	H 700 - 080 - D	80   3.15	245   9.65	165   6.50			1050   2360	1235   2776	152,0   9.27	1,37   3.02
H 700 - 100 - C	H 700 - 100 - D	100   3.94	285   11.22	185   7.28	+ 20 °C + 68 °F		1228   2761	1520   3418	140,0   8.54	1,51   3.33
H 700 - 125 - C	H 700 - 125 - D	125   4.92	335   13.19	210   8.27			1244   2796	1546   3475	172,0   10.49	1,67   3.68
H 700 - 160 - C	H 700 - 160 - D	160   6.30	405   15.94	245   9.65			1258   2827	1569   3527	217,0   13.24	1,91   4.21

Model (Cu)	Rev.	Maintenance kit
H 700 (010 ÷ 080)	C	39BMRV00750B
H 700 (100 ÷ 160)	C	39BMH00700C
H 700 (010 ÷ 160)	D	39BMH00700D





**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

## ACTIVE SAFETY



OSAS



USAS



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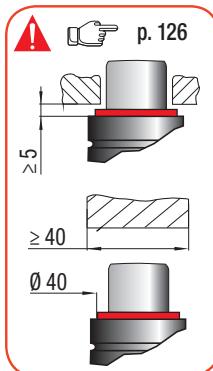
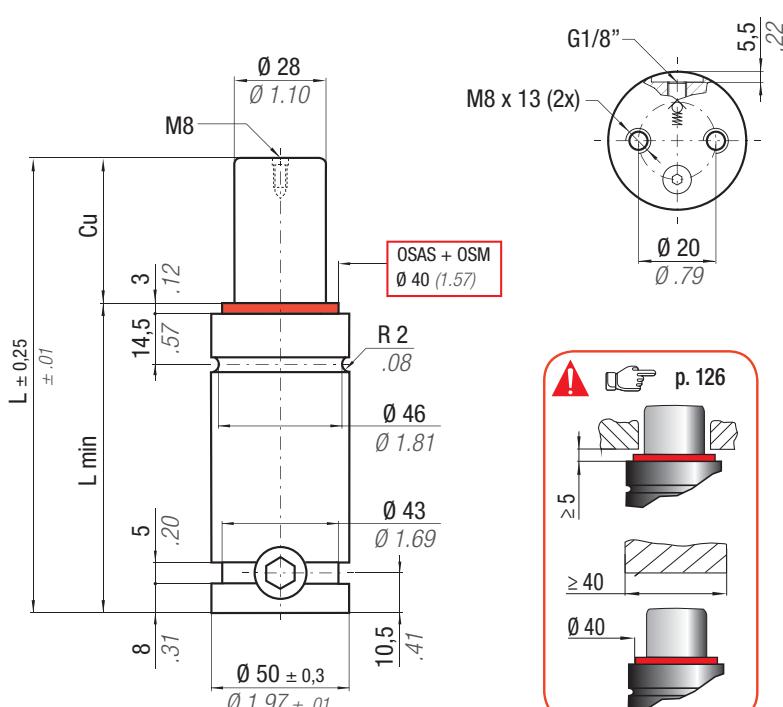
**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force p. 16 end force at 100% Cu

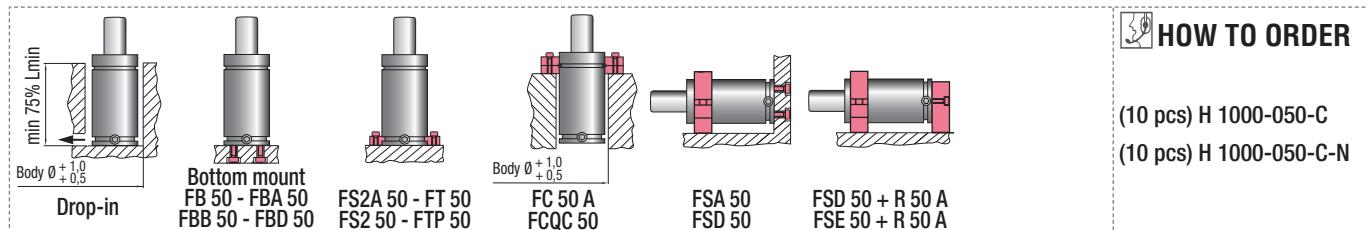
\*\*  $F_{1p}$  =

Polytrophic end force at 100% Cu



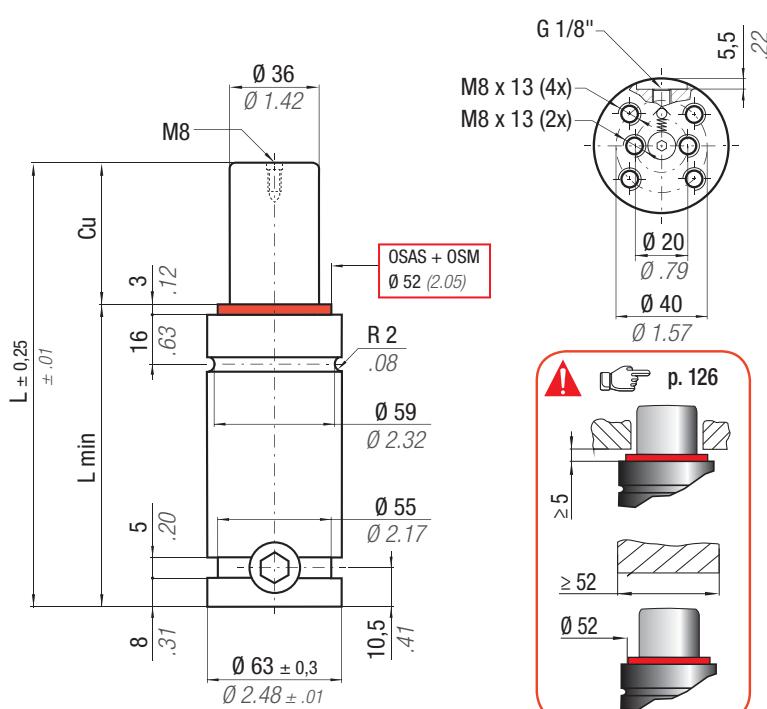
N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 6,15 cm <sup>2</sup> 0.953 in <sup>2</sup>	SPM ~ 15 ÷ 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit See Tab below
<b>CODE</b>		<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b>	<b>F<sub>1i</sub> *</b>	<b>F<sub>1p</sub> **</b>	<b>V<sub>0</sub></b>	
PHASING OUT from 01/2018		mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb
H 1000 - 013 - C	H 1000 - 013 - D	13   0.50	120,7   4.74	107,7   4.24		1181   2655	1340   3012	43,0   262	1,21   2,67
H 1000 - 025 - C	H 1000 - 025 - D	25   0.98	145   5.71	120   4.72		1297   2916	1517   3410	62,0   3.78	1,32   2,91
H 1000 - 038 - C	H 1000 - 038 - D	38   1.50	171   6.73	133   5.24		1374   3089	1638   3682	83,0   5.06	1,43   3,15
H 1000 - 050 - C	H 1000 - 050 - D	50   1.97	195   7.68	145   5.71		1421   3195	1713   3851	101,0   6.16	1,53   3,37
H 1000 - 063 - C	H 1000 - 063 - D	63   2.48	221   8.74	158   6.22		1458   3278	1772   3984	122,0   7.44	1,64   3,62
H 1000 - 075 - C	H 1000 - 075 - D	75   2.95	245   9.65	170   6.69	920   2068 ± 5%	1483   3334	1814   4078	141,0   8.60	1,74   3,84
H 1000 - 080 - C	H 1000 - 080 - D	80   3.15	255   10.04	175   6.89		1492   3354	1828   4110	149,0   9.09	1,78   3,92
H 1000 - 100 - C	H 1000 - 100 - D	100   3.94	295   11.61	195   7.68		1521   3419	1874   4214	180,0   10.98	1,96   4.32
H 1000 - 125 - C	H 1000 - 125 - D	125   4.92	345   13.58	220   8.66		1546   3475	1915   4305	219,0   13.36	2,17   4.78
H 1000 - 150 - C	H 1000 - 150 - D	150   5.91	395   15.55	245   9.65		1563   3515	1944   4371	258,0   15.74	2,38   5.25
H 1000 - 160 - C	H 1000 - 160 - D	160   6.30	415   16.34	255   10.04		1569   3528	1954   4393	274,0   16.71	2,46   5.42
H 1000 - 175 - C	H 1000 - 175 - D	175   6.89	445   17.52	270   10.63		1577   3545	1966   4421	298,0   18.18	2,59   5.71
H 1000 - 200 - C	H 1000 - 200 - D	200   7.87	495   19.49	295   11.61		1587   3568	1984   4459	337,0   20.56	2,79   6.15
H 1000 - 250 - C	H 1000 - 250 - D	250   9.84	595   23.43	345   13.58		1602   3602	2009   4515	416,0   25.38	3,21   7.08
H 1000 - 300 - C	H 1000 - 300 - D	300   11.81	695   27.36	395   15.55		1613   3625	2026   4554	494,0   30.13	3,63   8.00

Model (Cu)	Rev.	Maintenance kit
H 1000 (013 ÷ 080)	C	39BMRV01000B
H 1000 (100 ÷ 300)	C	39BMH01000D
H 1000 (013 ÷ 300)	D	39BMH01000D



## HOW TO ORDER

(10 pcs) H 1000-050-C  
(10 pcs) H 1000-050-C-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER



**easy MANIFOLD**

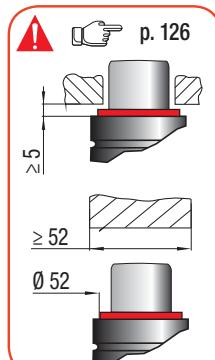
p. 211

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu



## ACTIVE SAFETY



OSAS

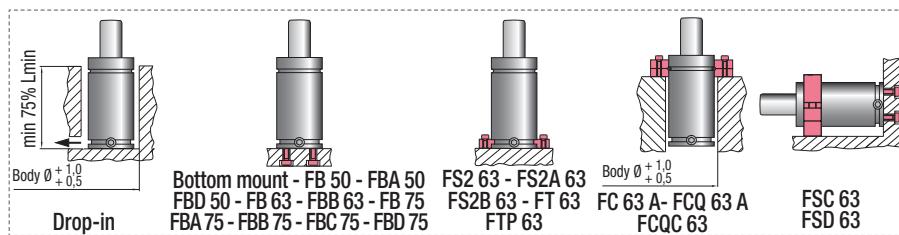


USAS



OPAS

CODE		Cu		L		$L_{min}$		Fo Initial force	$F_{1i}$ *		$F_{1p}$ **		V0		Maintenance kit 39BMH01500C Cu 13 ÷ 80 39BMH01500CH Cu 100 ÷ 300	PED 2014/68/EU		
		mm	inch	mm	inch	mm	inch		daN	lb	daN	lb	cm <sup>3</sup>	in <sup>3</sup>	~Kg	~lb		
H 1500 - 013 - C		13	0,51	120,7	4,75	107,7	4,24		1954	4393	2217	4984	71,0	4.33	1,98	4.37	✓	
H 1500 - 025 - C		25	0,98	145	5,71	120	4,72		2139	4809	2500	5620	103,0	6.28	2,13	4.70	✓	
H 1500 - 038 - C		38	1,50	171	6,73	133	5,24		2261	5083	2691	6050	138,0	8.42	2,29	5.05	✓	
H 1500 - 050 - C		50	1,97	195	7,68	145	5,71		2335	5249	2809	6315	170,0	10.37	2,44	5.38	✓	
H 1500 - 063 - C		63	2,48	221	8,70	158	6,22		2392	5377	2900	6519	204,0	12.44	2,60	5.73	✓	
H 1500 - 075 - C		75	2,95	245	9,65	170	6,69	1530 ± 5%	3440	2431	5465	2964	6663	236,0	14.40	2,75	6.06	✓
H 1500 - 080 - C		80	3,15	255	10,04	175	6,89		2445	5497	2986	6713	249,0	15.19	2,81	6.19	✓	
H 1500 - 100 - C		100	3,94	295	11,61	195	7,68	150 bar 2175 psi	2489	5595	3057	6872	302,0	18.42	3,03	6.68	✓	
H 1500 - 125 - C		125	4,92	345	13,58	220	8,66		2527	5681	3119	7012	369,0	22.51	3,34	7.36	✓	
H 1500 - 150 - C		150	5,91	395	15,55	245	9,65	+ 20 °C + 68 °F	2554	5742	3164	7113	435,0	26.54	3,64	8.02	✓	
H 1500 - 160 - C		160	6,30	415	16,34	255	10,04		2563	5762	3178	7144	462,0	28.18	3,77	8.31	✓	
H 1500 - 175 - C		175	6,89	445	17,52	270	10,63		2574	5787	3197	7187	501,0	30.56	3,95	8.71	✓	
H 1500 - 200 - C		200	7,87	495	19,49	295	11,61		2590	5823	3223	7246	568,0	34.65	4,26	9.39	✓	
H 1500 - 250 - C		250	9,84	595	23,43	345	13,58		2613	5874	3261	7331	701,0	42.76	4,87	10.74	✓	
H 1500 - 300 - C		300	11,81	695	27,36	395	15,55		2628	5908	3287	7389	833,0	50.81	5,48	12.08	✓	



## HOW TO ORDER

(10 pcs) H 1500-050-C  
(10 pcs) H 1500-050-C-N



**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

## ACTIVE SAFETY


**OSAS**

**USAS**


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The new code will be supplied only when the old will be out of stock

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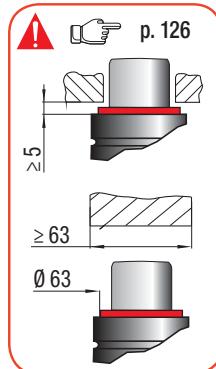
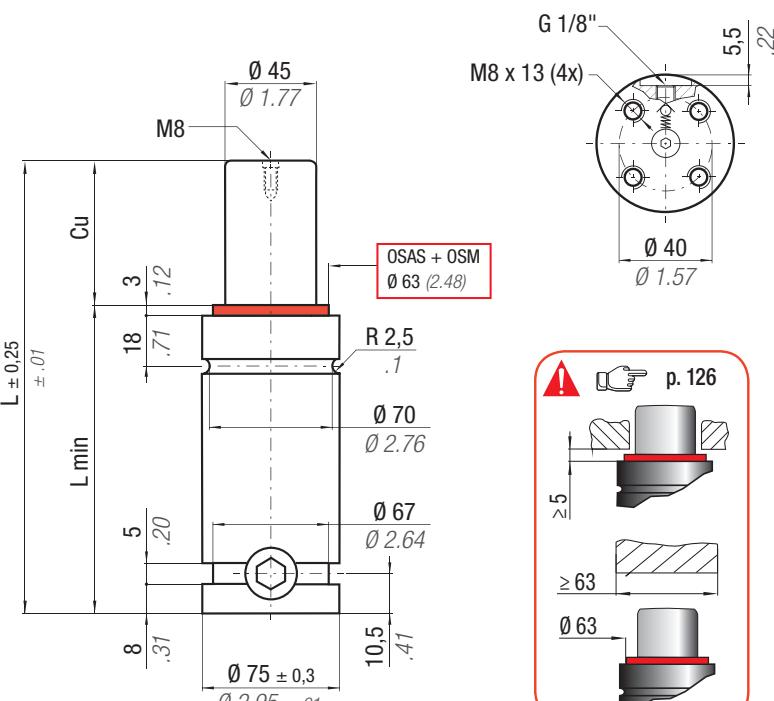
**easy MANIFOLD** p. 211

**\* F<sub>1i</sub>** =

Isothermal end force p. 16 end force at 100% Cu

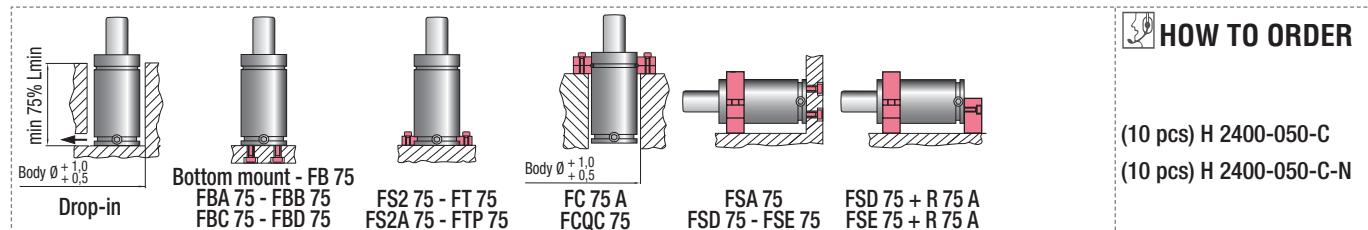
**\*\* F<sub>1p</sub>** =

Polytrophic end force at 100% Cu



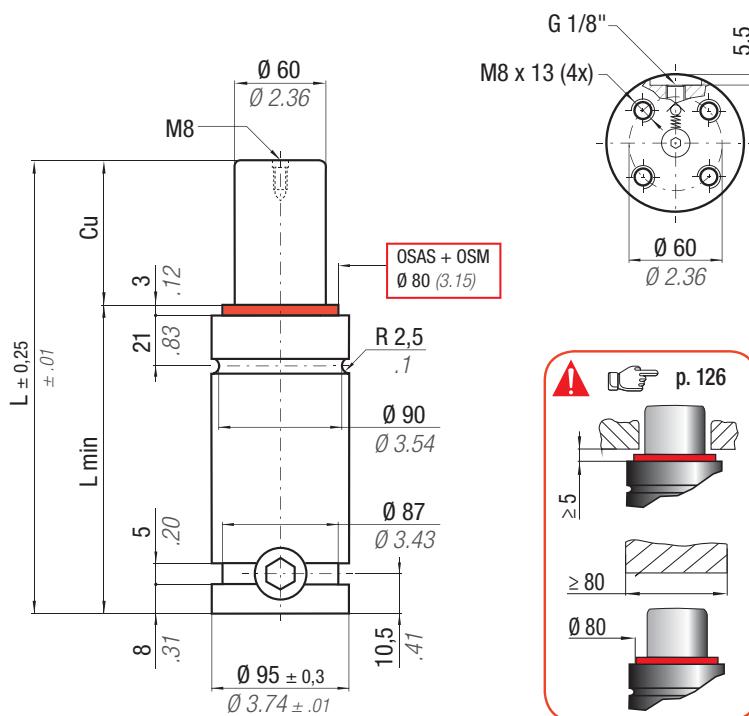
CODE	NEW	Cu		L		L min		F <sub>0</sub> Initial force daN lb	F <sub>1i</sub> * End force daN lb	F <sub>1p</sub> ** End force daN lb	SPM		Maintenance kit See Tab below	
		mm	inch	mm	inch	mm	inch				~ 15 ÷ 100 (at 20°C)	cm <sup>3</sup> in <sup>3</sup>		
H 2400 - 025 - C	H 2400 - 025 - D	25	0.98	160	6.30	135	5.31	3238	7279	3745	8419	176,0	10.74	3,34 7,36 ✓
H 2400 - 038 - C	H 2400 - 038 - D	38	1.50	186	7.32	148	5.83	3442	7738	4062	9132	228,0	13,91	3,55 7,83 ✓
H 2400 - 050 - C	H 2400 - 050 - D	50	1.97	210	8.27	160	6.30	3573	8032	4269	9597	276,0	16,84	3,75 8,27 ✓
H 2400 - 063 - C	H 2400 - 063 - D	63	2.48	236	9.31	173	6.81	3678	8268	4436	9973	329,0	20,07	3,96 8,73 ✓
H 2400 - 075 - C	H 2400 - 075 - D	75	2.95	260	10.24	185	7.28	3752	8435	4555	10240	377,0	23,00	4,15 9,15 ✓
H 2400 - 080 - C	H 2400 - 080 - D	80	3.15	270	10.63	190	7.48	3778	8493	4597	10334	397,0	24,22	4,23 9,33 ✓
H 2400 - 100 - C	H 2400 - 100 - D	100	3.94	310	12.20	210	8.27	3863	8684	4735	10645	478,0	29,16	4,51 9,94 ✓
H 2400 - 125 - C	H 2400 - 125 - D	125	4.92	360	14.17	235	9.25	3939	8855	4859	10923	578,0	35,26	4,91 10,82 ✓
H 2400 - 150 - C	H 2400 - 150 - D	150	5.91	410	16.14	260	10.24	3994	8979	4949	11126	679,0	41,42	5,32 11,73 ✓
H 2400 - 160 - C	H 2400 - 160 - D	160	6.30	430	16.93	270	10.63	4012	9019	4979	11193	719,0	43,86	5,49 12,10 ✓
H 2400 - 175 - C	H 2400 - 175 - D	175	6.89	460	18.11	285	11.22	4036	9073	5018	11281	779,0	47,52	5,73 12,63 ✓
H 2400 - 200 - C	H 2400 - 200 - D	200	7.87	510	20.08	310	12.20	4068	9145	5072	11403	880,0	53,68	6,14 13,54 ✓
H 2400 - 250 - C	H 2400 - 250 - D	250	9.84	610	24.02	360	14.17	4116	9253	5152	11582	1081,0	65,94	6,95 15,32 ✓
H 2400 - 275 - C	H 2400 - 275 - D	275	10.83	660	25.98	385	15.16	4135	9296	5182	11650	1182,0	72,10	7,36 16,23 ✓
H 2400 - 300 - C	H 2400 - 300 - D	300	11.81	710	27.95	410	16.14	4150	9330	5208	11707	1283,0	78,26	7,77 17,13 ✓

Model (Cu)	Rev.	Maintenance kit
H 2400 (025 ÷ 080)	C	39BMRV02400B
H 2400 (025 ÷ 080)	D	39BMH02400D
H 2400 (100 ÷ 300)	C - D	39BMH02400DH



## HOW TO ORDER

(10 pcs) H 2400-050-C  
 (10 pcs) H 2400-050-C-N



**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**



### ACTIVE SAFETY



OSAS



USAS



OPAS

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O novo código irá ser fornecido apenas quando o antigo esgotar stock

**easy**  
MANIFOLD

p. 211

\*  $F_{1i}$  =

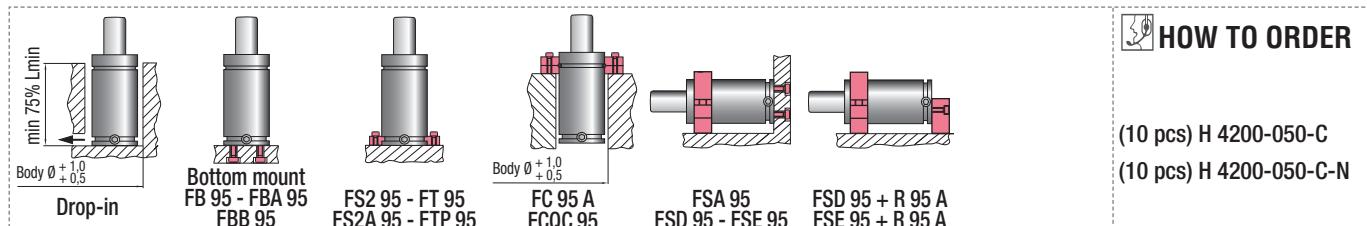
Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

CODE PHASING OUT from 01/2018	NEW	Cu	L	L min	F <sub>0</sub> Initial force	F <sub>1i</sub> End force *	F <sub>1p</sub> End force **	V <sub>0</sub>	Maintenance kit See Tab below	PED 2014/68/EU
H 4200 - 025 - C	H 4200 - 025 - D	25	0.98	170	6.69	145	5.71	5817	13077	✓
H 4200 - 038 - C	H 4200 - 038 - D	38	1.50	196	7.72	158	6.22	6236	14019	✓
H 4200 - 050 - C	H 4200 - 050 - D	50	1.97	220	8.66	170	6.69	6515	14646	✓
H 4200 - 063 - C	H 4200 - 063 - D	63	2.48	246	9.70	183	7.20	6744	15161	✓
H 4200 - 075 - C	H 4200 - 075 - D	75	2.95	270	10.63	195	7.68	6908	15530	✓
H 4200 - 080 - C	H 4200 - 080 - D	80	3.15	280	11.02	200	7.87	6967	15662	✓
H 4200 - 100 - C	H 4200 - 100 - D	100	3.94	320	12.60	220	8.66	7160	16097	✓
H 4200 - 125 - C	H 4200 - 125 - D	125	4.92	370	14.57	245	9.65	7336	16491	✓
H 4200 - 150 - C	H 4200 - 150 - D	150	5.91	420	16.54	270	10.63	7465	16781	✓
H 4200 - 160 - C	H 4200 - 160 - D	160	6.30	440	17.32	280	11.02	7507	16877	✓
H 4200 - 175 - C	H 4200 - 175 - D	175	6.89	470	18.50	295	11.61	7564	17004	✓
H 4200 - 200 - C	H 4200 - 200 - D	200	7.87	520	20.47	320	12.60	7642	17179	✓
H 4200 - 250 - C	H 4200 - 250 - D	250	9.84	620	24.41	370	14.57	7758	17440	✓
H 4200 - 300 - C	H 4200 - 300 - D	300	11.81	720	28.35	420	16.54	7839	17623	✓

Model (Cu)	Rev.	Maintenance kit
H 4200 (025 ÷ 080)	C	39BMRV04200B
H 4200 (025 ÷ 080)	D	39BMH04200D
H 4200 (100 ÷ 300)	C - D	39BMH04200DH



### HOW TO ORDER

(10 pcs) H 4200-050-C  
(10 pcs) H 4200-050-C-N



**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

### ACTIVE SAFETY



OSAS



USAS



Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo está fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

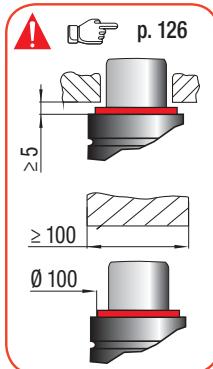
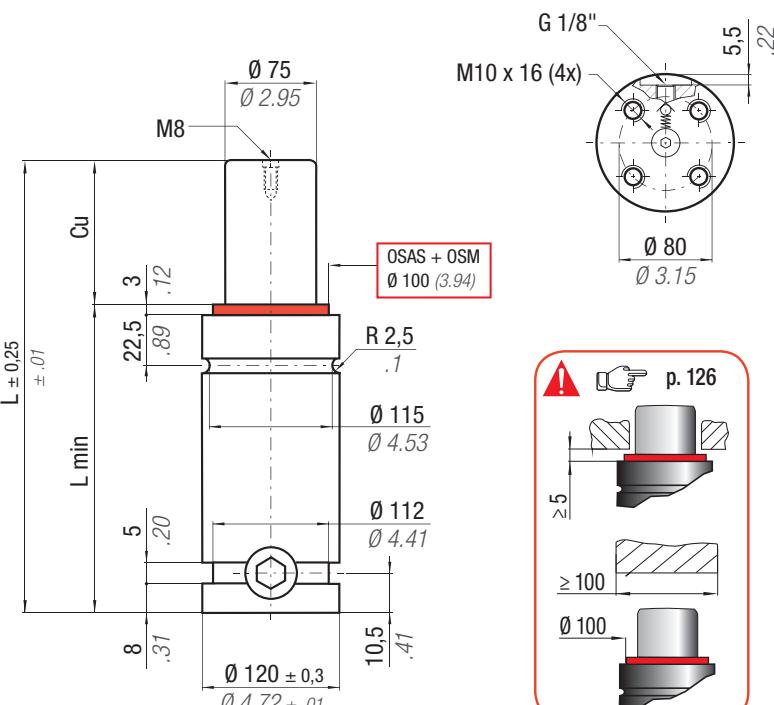
**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force p. 16 end force at 100% Cu

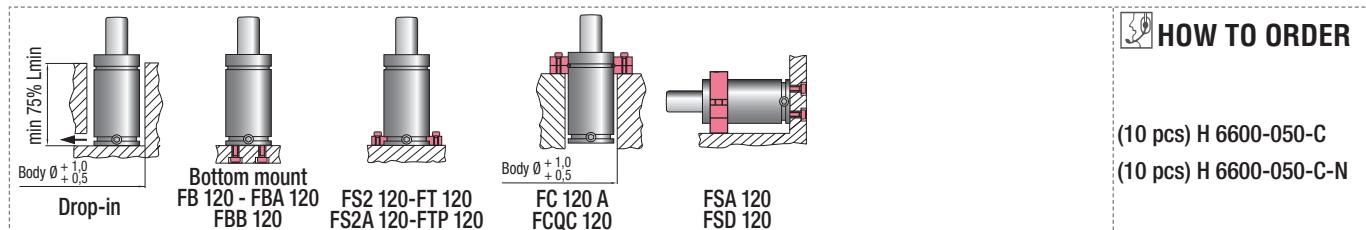
\*\*  $F_{1p}$  =

Polytrophic end force at 100% Cu



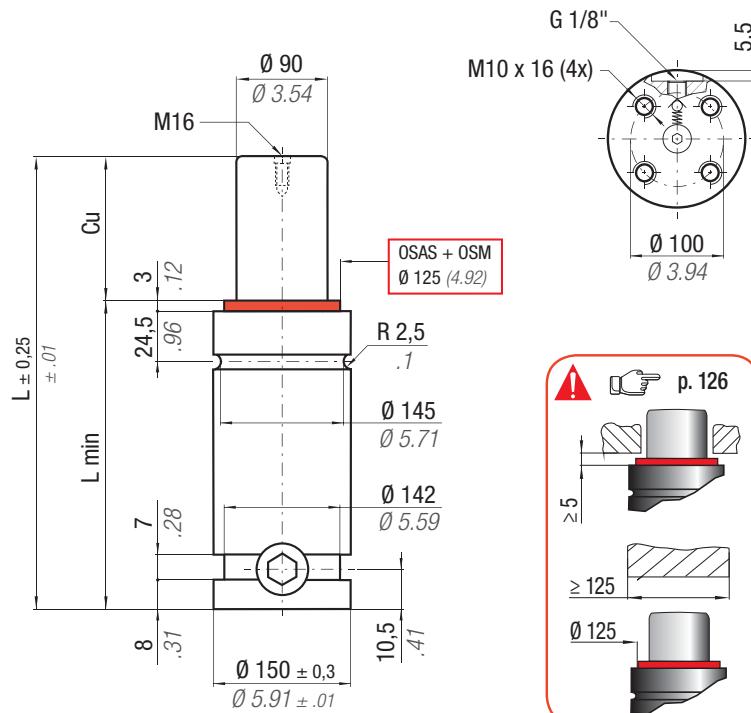
N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 44,18 cm <sup>2</sup> 6.848 in <sup>2</sup>	SPM ~ 15 ÷ 100 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit See Tab below
<b>CODE</b> PHASING OUT from 01/2018	<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force daN   lb	<b>F<sub>1i</sub></b> * End force daN   lb	<b>F<sub>1p</sub></b> ** End force daN   lb	<b>V<sub>0</sub></b> cm <sup>3</sup> in <sup>3</sup>	
H 6600 - 025 - C	H 6600 - 025 - D	25 0.98	190 7.48	165 6.50		8601 19336	9806 22045	561,0 34.22	10,35 22.82
H 6600 - 038 - C	H 6600 - 038 - D	38 1.50	216 8.50	178 7.01		9183 20644	10696 24046	700,0 42.70	10,89 24.01
H 6600 - 050 - C	H 6600 - 050 - D	50 1.97	240 9.45	190 7.48		9585 21548	11323 25455	828,0 50.51	11,37 25.07
H 6600 - 063 - C	H 6600 - 063 - D	63 2.48	266 10.47	203 7.99		9924 22310	11857 26656	967,0 58.99	11,93 26.30
H 6600 - 075 - C	H 6600 - 075 - D	75 2.95	290 11.42	215 8.46	6630 14904 ± 5%	10174 22872	12255 27550	1095,0 66.80	12,39 27.32
H 6600 - 080 - C	H 6600 - 080 - D	80 3.15	300 11.81	220 8.66		10264 23074	12400 27876	1149,0 70.09	12,60 27.78
H 6600 - 100 - C	H 6600 - 100 - D	100 3.94	340 13.39	240 9.45		10565 23751	12885 28967	1362,0 83.08	13,30 29.32
H 6600 - 125 - C	H 6600 - 125 - D	125 4.92	390 15.35	265 10.43		10844 24378	13339 29987	1629,0 99.37	14,33 31.59
H 6600 - 150 - C	H 6600 - 150 - D	150 5.91	440 17.32	290 11.42		11053 24848	13681 30756	1864,0 113.70	15,35 33.84
H 6600 - 160 - C	H 6600 - 160 - D	160 6.30	460 18.11	300 11.81	+ 20 °C + 68 °F	11123 25005	13975 31417	2003,0 122.18	15,75 34.72
H 6600 - 175 - C	H 6600 - 175 - D	175 6.89	490 19.29	315 12.40		11215 25212	13948 31356	2164,0 132.00	16,36 36.07
H 6600 - 200 - C	H 6600 - 200 - D	200 7.87	540 21.26	340 13.39		11345 25505	14163 31840	2431,0 148.29	17,38 38.32
H 6600 - 250 - C	H 6600 - 250 - D	250 9.84	640 25.20	390 15.35		11540 25943	14486 32566	2965,0 180.87	19,42 42.81
H 6600 - 300 - C	H 6600 - 300 - D	300 11.81	740 29.13	440 17.32		11713 26332	14775 33216	3485,0 212.59	21,57 47.55

Model (Cu)	Rev.	Maintenance kit
H 6600 (025 ÷ 080)	C	39BMRV06600B
H 6600 (025 ÷ 080)	D	39BMH06600D
H 6600 (100 ÷ 300)	C - D	39BMH06600DH



### HOW TO ORDER

(10 pcs) H 6600-050-C  
(10 pcs) H 6600-050-C-N



**OSAS + OSM** = **OVER STROKE ACTIVE SAFETY** + **OVER STROKE MARKER**

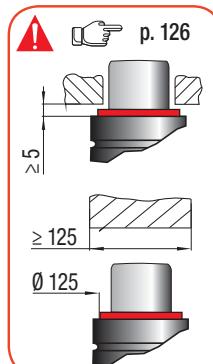
**easy MANIFOLD** p. 211

\*  $F_{1i}$  =

Isothermal end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force  
at 100% Cu

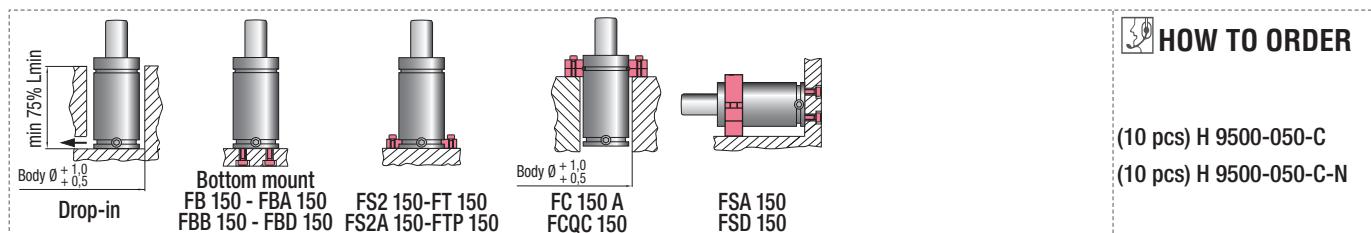


## ACTIVE SAFETY



OPAS

CODE		Cu		L		L min		Fo Initial force daN	$F_{1i}$ * End force daN	$F_{1p}$ ** End force daN	V0 cm³	Max Speed 1,8 m/s	Maintenance kit 39BMH09500C	PED 2014/68/EU					
		mm	inch	mm	inch	mm	inch												
H 9500 - 025 - C		25	0.98	205	8.07	180	7.09		12101	27204	13691	30779	879,0	53.62	18,00	39.68	✓		
H 9500 - 038 - C		38	1.50	231	9.09	193	7.60		12866	28925	14853	33390	1089,0	66.43	18,82	41.49	✓		
H 9500 - 050 - C		50	1.97	255	10.04	205	8.07		13398	30121	15673	35235	1282,0	78.20	19,58	43.17	✓		
H 9500 - 063 - C		63	2.48	281	11.06	218	8.58		13848	31132	16376	36815	1492,0	91.01	20,41	45.00	✓		
H 9500 - 075 - C		75	2.95	305	12.01	230	9.06	9540	21446		14181	31881	16901	37995	1685,0	102.79	21,17	46.67	✓
H 9500 - 080 - C		80	3.15	315	12.40	235	9.25		14302	32152	17092	38425	1766,0	107.73	21,49	47.38	✓		
H 9500 - 100 - C		100	3.94	355	13.98	255	10.04		14705	33058	17735	39869	2088,0	127.37	22,76	50.18	✓		
H 9500 - 125 - C		125	4.92	405	15.94	280	11.02		15080	33901	18337	41224	2491,0	151.95	24,35	53.68	✓		
H 9500 - 150 - C		150	5.91	455	17.91	305	12.01		15361	34534	18793	42249	2894,0	176.53	25,94	57.19	✓		
H 9500 - 160 - C		160	6.30	475	18.70	315	12.40		15455	34745	18946	42593	3055,0	186.36	26,58	58.60	✓		
H 9500 - 175 - C		175	6.89	505	19.88	330	12.99		15581	35027	19150	43052	3297,0	201.12	27,53	60.69	✓		
H 9500 - 200 - C		200	7.87	555	21.85	355	13.98		15756	35421	19437	43697	3700,0	225.70	29,12	64.20	✓		
H 9500 - 250 - C		250	9.84	655	25.79	405	15.94		16020	36014	19870	44670	4506,0	274.87	32,30	71.21	✓		
H 9500 - 300 - C		300	11.81	755	29.72	455	17.91		16208	36437	20181	45368	5312,0	324.03	35,47	78.20	✓		



## HOW TO ORDER

(10 pcs) H 9500-050-C  
(10 pcs) H 9500-050-C-N



**OSAS + OSM** = OVER STROKE ACTIVE SAFETY + OVER STROKE MARKER

## ACTIVE SAFETY



OSAS



USAS



Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo está fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

**easy**  
MANIFOLD

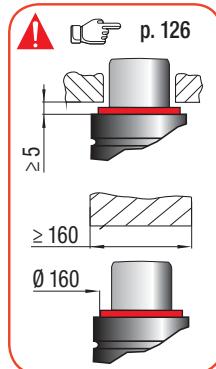
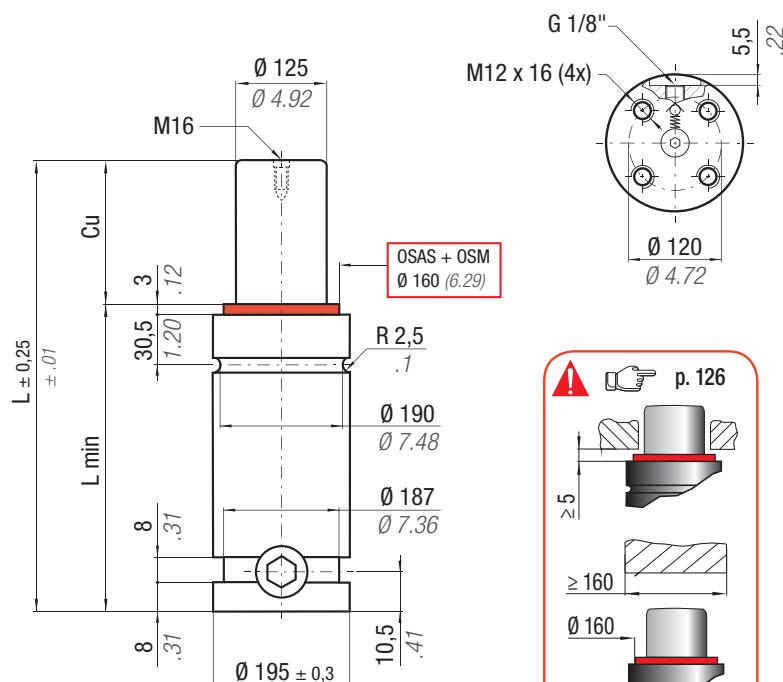
p. 211

\*  $F_{1i}$  =

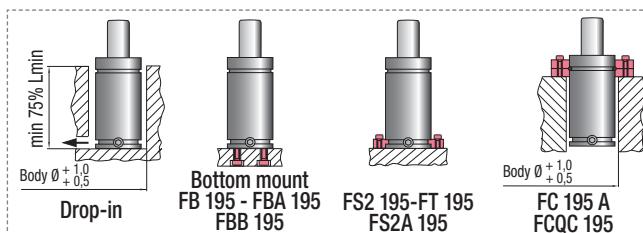
Isothermal  
end force  
at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu



N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 122,7 cm <sup>2</sup> 19.019 in <sup>2</sup>	SPM ~ 10 ÷ 70 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMH18500C	PED 2014/68/EU
CODE	NEW	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		
PHASING OUT from 01/2014		mm 25	inch 0.98	mm 210	inch 8.27	mm 185	inch 7.28			
mm	inch	mm	inch	mm	inch	daN	lb	daN	lb	
H 18500 - 025 - A	H 18500 - 025 - C	25	0.98	210	8.27	185	7.28			
H 18500 - 038 - A	H 18500 - 038 - C	38	1.50	236	9.29	198	7.80			
H 18500 - 050 - A	H 18500 - 050 - C	50	1.97	260	10.24	210	8.27			
H 18500 - 063 - A	H 18500 - 063 - C	63	2.50	286	11.30	223	8.80			
H 18500 - 080 - A	H 18500 - 080 - C	80	3.15	320	12.60	240	9.45			
H 18500 - 100 - A	H 18500 - 100 - C	100	3.94	360	14.17	260	10.24			
H 18500 - 125 - A	H 18500 - 125 - C	125	4.92	410	16.14	285	11.22			
H 18500 - 160 - A	H 18500 - 160 - C	160	6.30	480	18.90	320	12.60			
H 18500 - 200 - A	H 18500 - 200 - C	200	7.87	560	22.05	360	14.17			
H 18500 - 250 - A	H 18500 - 250 - C	250	9.84	660	25.98	410	16.14			
H 18500 - 300 - A	H 18500 - 300 - C	300	11.81	760	29.92	460	18.11			
						18400	41363			
						± 5%				
							150 bar 2175 psi			
							+ 20 °C + 68 °F			

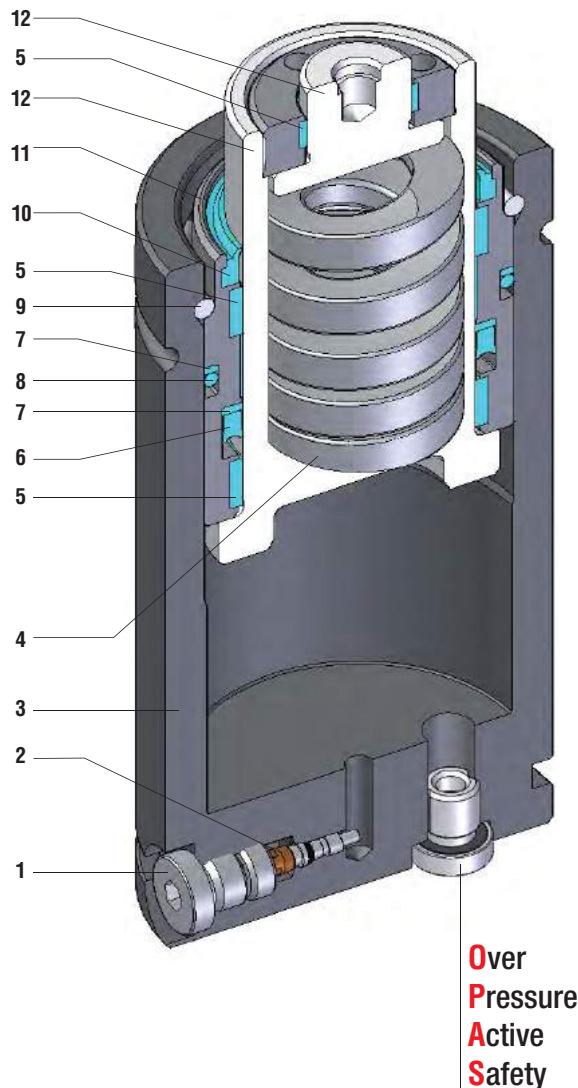
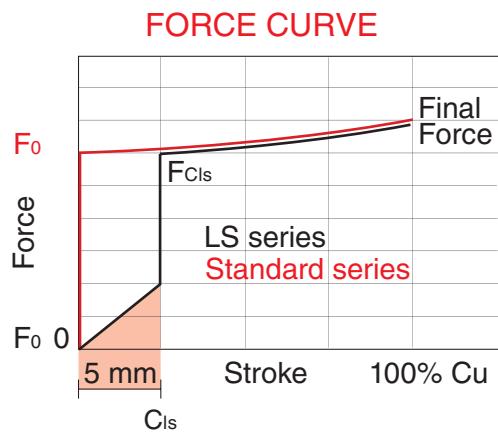
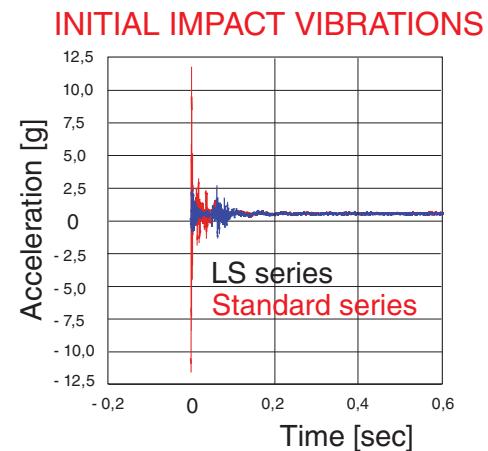


## HOW TO ORDER

(10 pcs) H 18500-050-C  
(10 pcs) H 18500-050-C-N



- 55 % noise
- 50 % vibrations



Forza iniziale nulla - Zero force on contact - Ausgangsleistung null  
 Force initiale nulle - Fuerza inicial cero - Força inicial nula

SEALING	ROD SEAL
DESIGN	BUSH - BODY DESIGN

1	Plug	5	Guide ring	9	Retaining ring
2	Valve	6	Rod seal	10	Rod wiper
3	Body	7	Back-up ring	11	Bush
4	Spring	8	O-ring	12	Rod (nitrited superfinished)

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
LS 1500	75	2.95	25 - 300	0.98 - 11.81	1590	3574	-	-	✓	-
LS 2400	75	2.95	25 - 300	0.98 - 11.81	2385	5362	-	-	✓	-
LS 3000	95	3.74	25 - 300	0.98 - 11.81	2830	6362	-	-	✓	-
LS 4200	95	3.74	25 - 300	0.98 - 11.81	4240	9532	-	-	✓	-
LS 5000	120	4.72	25 - 300	0.98 - 11.81	4418	9932	-	-	✓	-
LS 6600	120	4.72	25 - 300	0.98 - 11.81	6630	14905	-	-	✓	-
LS 7500	150	5.91	25 - 300	0.98 - 11.81	7630	17152	✓	✓	✓	-
LS 9500	150	5.91	25 - 300	0.98 - 11.81	9540	21446	✓	✓	✓	-



## HOW TO ORDER

Series

LS

Model

Stroke

Revision code

**LS 2400-050-A - N**



Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale

Linkable with hoses, cylinder supplied without pressure and oneway valve

Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil

Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle

Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional

Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Codigo del cilindro autónomo
<b>PT</b>	Codigo do cilindro autónomo

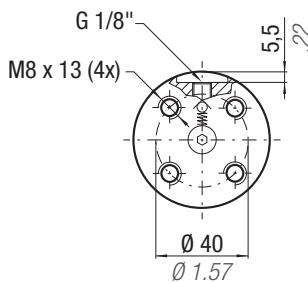
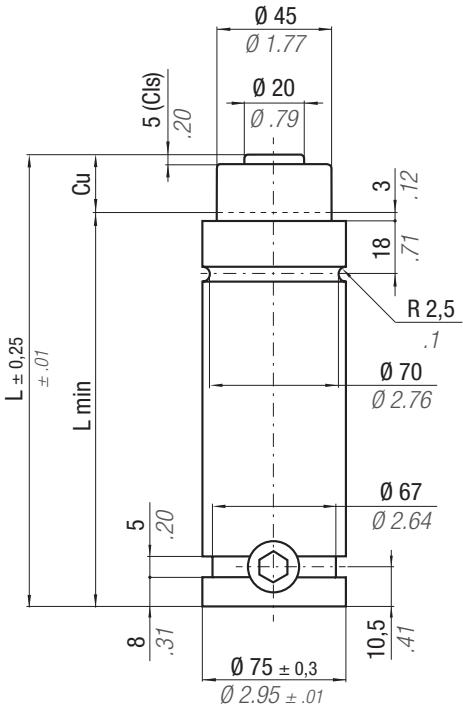
**ACTIVE SAFETY**

**\* F<sub>1i</sub>** =

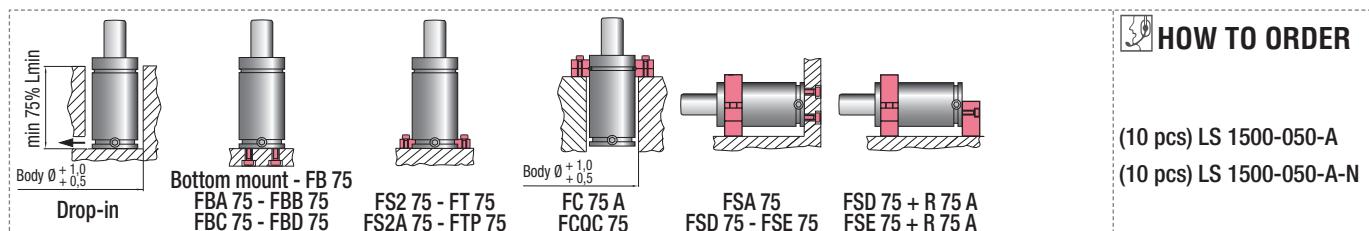
 Isothermal  
end force  
at 100% Cu

p. 16

**\*\* F<sub>1p</sub>** =

 Polytrophic  
end force  
at 100% Cu


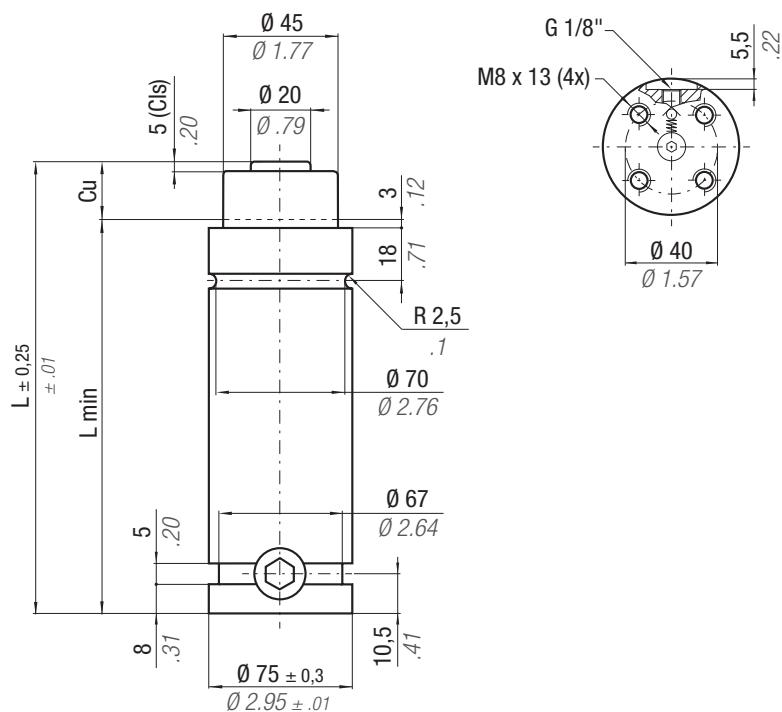
CODE	Cu	L	L min	F <sub>0</sub> Initial force daN lb	F Cls	F <sub>1i</sub> * End force daN lb	F <sub>1p</sub> ** End force daN lb	Vo	Maintenance kit	PED 2014/68/EU					
LS 1500 - 025 - A	25	0.98	160	6.30	135	5.31	2377	5344	2990	6722	129,0	7.87	3,71	8.18	✓
LS 1500 - 038 - A	38	1.50	186	7.32	148	5.83	2519	5663	3252	7311	176,0	10.74	3,79	8.36	✓
LS 1500 - 050 - A	50	1.97	210	8.27	160	6.30	2603	5852	3411	7668	219,0	13.36	3,89	8.58	✓
LS 1500 - 063 - A	63,5	2.50	237	9.33	173,5	6.83	2681	6027	3560	8002	265,0	16.17	4,48	9.88	✓
LS 1500 - 080 - A	80	3.15	270	10.63	190	7.48	2725	6126	3645	8195	326,0	19.89	4,73	10.43	✓
LS 1500 - 100 - A	100	3.94	310	12.20	210	8.27	2773	6234	3738	8403	398,0	24.28	4,89	10.78	✓
LS 1500 - 125 - A	125	4.92	360	14.17	235	9.25	2814	6326	3818	8583	488,0	29.77	5,57	12.28	✓
LS 1500 - 160 - A	160	6.30	430	16.93	270	10.63	2852	6412	3894	8753	614,0	37.45	6,33	13.96	✓
LS 1500 - 200 - A	200	7.87	510	20.08	310	12.20	2881	6477	3951	8881	757,0	46.18	7,19	15.85	✓
LS 1500 - 250 - A	250	9.84	610	24.02	360	14.17	2905	6531	3998	8989	937,0	57.16	9,19	20.26	✓
LS 1500 - 300 - A	300	11.81	710	27.95	410	16.14	2921	6567	4031	9063	1116,0	68.08	11,04	24.34	✓





- 50% VIBRATIONS  
- 55% NOISE

**LS 2400**



\*  $F_{1i} =$

Isothermal  
end force



p. 16

\*\*  $F_{1p} =$

Polytrophic  
end force



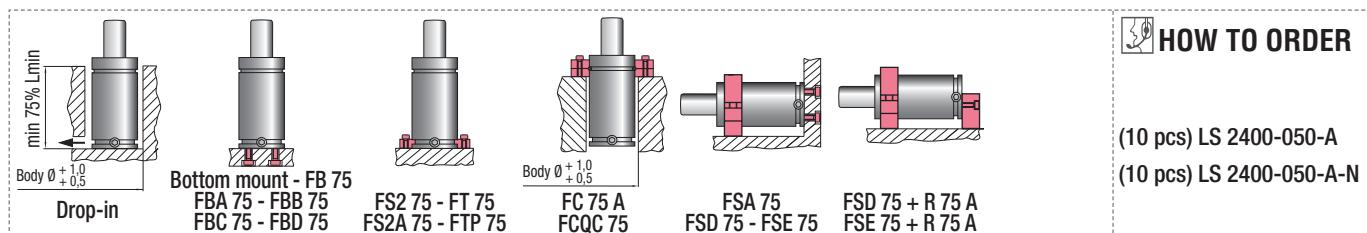
at 100% Cu

**ACTIVE  
SAFETY**



OPAS

CODE		Cu		L		L min		Fo Initial force daN	Fc ls daN	$F_{1i}$ End force daN	$F_{1p}$ End force daN	Vo	Maintenance kit	PED 2014/68/EU				
		mm	inch	mm	inch	mm	inch											
LS 2400 - 025 - A		25	0.98	160	6.30	135	5.31			3699	7754	4471	10051	129,0	7,87	3,71	8.18	✓
LS 2400 - 038 - A		38	1.50	186	7.32	148	5.83			3941	8177	4863	10932	176,0	10,74	3,79	8.36	✓
LS 2400 - 050 - A		50	1.97	210	8.27	160	6.30	0	2385	5362	5100	11465	219,0	13,36	3,89	8.58	✓	
LS 2400 - 063 - A		63,5	2.50	237	9.33	173,5	6.83	$\pm 5\%$		4085	8428	5323	11875	265,0	16,17	4,48	9.88	✓
LS 2400 - 080 - A		80	3.15	270	10.63	190	7.48	150 bar		4219	8617	5451	12253	326,0	19,89	4,73	10.43	✓
LS 2400 - 100 - A		100	3.94	310	12.20	210	8.27	2175 psi		4295	8790	5589	12564	398,0	24,28	4,89	10.78	✓
LS 2400 - 125 - A		125	4.92	360	14.17	235	9.25			4377	8931	5709	12834	488,0	29,77	5,57	12.28	✓
LS 2400 - 160 - A		160	6.30	430	16.93	270	10.63	+ 20 °C + 68 °F	+ 20 °C + 68 °F	4447	9052	5822	13088	614,0	37,45	6,33	13.96	✓
LS 2400 - 200 - A		200	7.87	510	20.08	310	12.20			4513	9164	5907	13280	757,0	46,18	7,19	15.85	✓
LS 2400 - 250 - A		250	9.84	610	24.02	360	14.17			4563	9249	5979	13441	937,0	57,16	9,19	20.26	✓
LS 2400 - 300 - A		300	11.81	710	27.95	410	16.14			4633	9369	6028	13551	1116,0	68,08	11,04	24.34	✓



**HOW TO ORDER**

(10 pcs) LS 2400-050-A  
(10 pcs) LS 2400-050-A-N

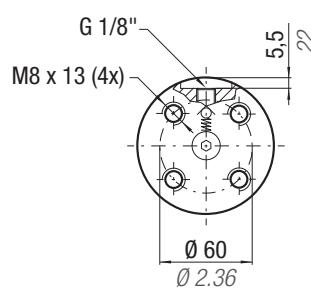
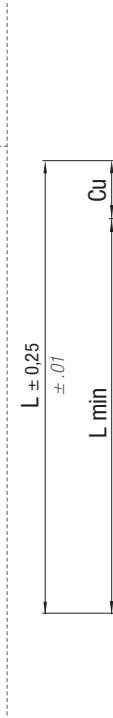
**ACTIVE SAFETY**

**\* F<sub>1i</sub>** =

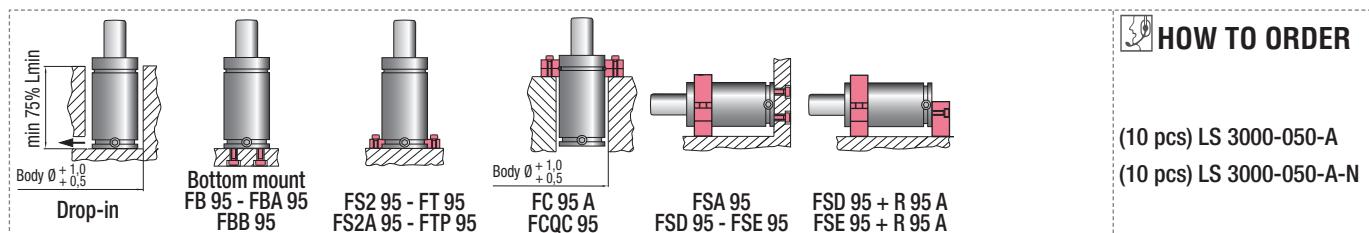
 Isothermal  
end force  
at 100% Cu


p. 16

**\*\* F<sub>1p</sub>** =

 Polytrophic  
end force  
at 100% Cu


N <sub>2</sub>	32 °F 176	0 °C 80	ΔP ± 0,33 % /°C	P max 100 bar 1450 psi	P min 20 bar 290 psi	S 28,27 cm <sup>2</sup> 4.382 in <sup>2</sup>	SPM ~ 15 - 60 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMLS03000A
CODE	Cu	L	L min	F <sub>0</sub> Initial force daN lb	F Cls	F <sub>1i</sub> End force daN lb	F <sub>1p</sub> End force daN lb	V <sub>0</sub> cm <sup>3</sup> in <sup>3</sup>	PED 2014/68/EU
	mm inch	mm inch	mm inch	daN lb	daN lb	daN lb	daN lb	~Kg ~lb	
LS 3000 - 025 - A	25 0.98	170 6.69	145 5.71			4179 9395	5231 11759	235,0 14,34	5,69 12,54 ✓
LS 3000 - 038 - A	38 1.50	196 7.22	158 6.22			4510 10138	5841 13131	308,0 18,79	6,48 14,29 ✓
LS 3000 - 050 - A	50 1.97	220 8.66	170 6.69	0 ± 5%	2830 6362	4723 10619	6246 14042	377,0 23,00	6,77 14,93 ✓
LS 3000 - 063 - A	63,5 2.50	247 9.72	183,5 7.22			4923 11067	6632 14910	450,0 27,45	6,84 15,08 ✓
LS 3000 - 080 - A	80 3.15	280 11.02	200 7.87			5060 11376	6902 15516	547,0 33,37	7,23 15,94 ✓
LS 3000 - 100 - A	100 3.94	320 12.60	220 8.66	100 bar 1450 psi	100 bar 1450 psi	5200 11691	7181 16144	660,0 40,26	7,95 17,53 ✓
LS 3000 - 125 - A	125 4.92	370 14.57	245 9.65			5326 11973	7434 16712	802,0 48,92	9,58 21,12 ✓
LS 3000 - 160 - A	160 6.30	440 17.32	280 11.02	+ 20 °C +68 °F	+ 20 °C +68 °F	5447 12246	7681 17267	1001,0 61,06	10,89 24,01 ✓
LS 3000 - 200 - A	200 7.87	520 20.47	320 12.60			5541 12458	7874 17701	1228,0 74,91	11,03 24,32 ✓
LS 3000 - 250 - A	250 9.84	620 24.41	370 14.57			5622 12638	8040 18074	1511,0 92,17	12,06 26,59 ✓
LS 3000 - 300 - A	300 11.81	720 28.35	420 16.54			5678 12764	8156 18336	1795,0 109,50	13,02 28,70 ✓

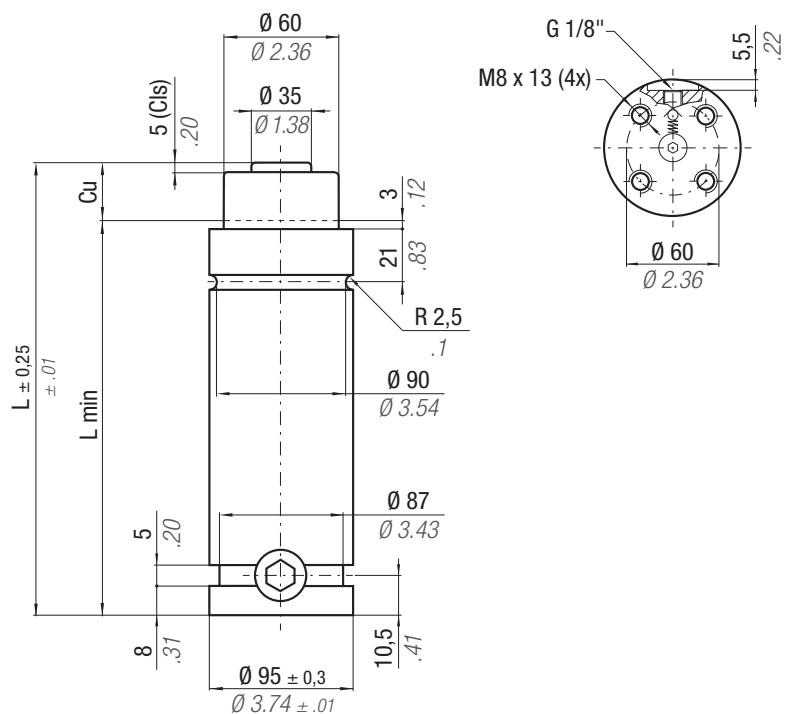

**HOW TO ORDER**

 (10 pcs) LS 3000-050-A  
 (10 pcs) LS 3000-050-A-N



- 50% VIBRATIONS
- 55% NOISE

# **LS 4200**

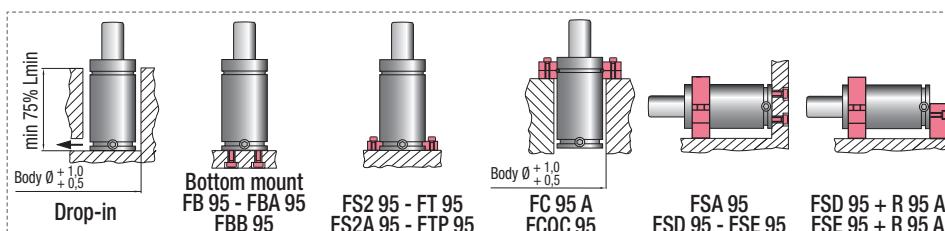


\* F1, =

Isothermal  
end force  
at 100% Cu

16  Polytrophic end force

## **ACTIVE SAFETY**



(10 pcs) LS 4200-050-A  
(10 pcs) LS 4200-050-A-N

**LS 5000**

- 50% VIBRATIONS
- 55% NOISE



## **ACTIVE SAFETY**

\* F1, =

Isothermal  
end force  
at 100% Cu

p.

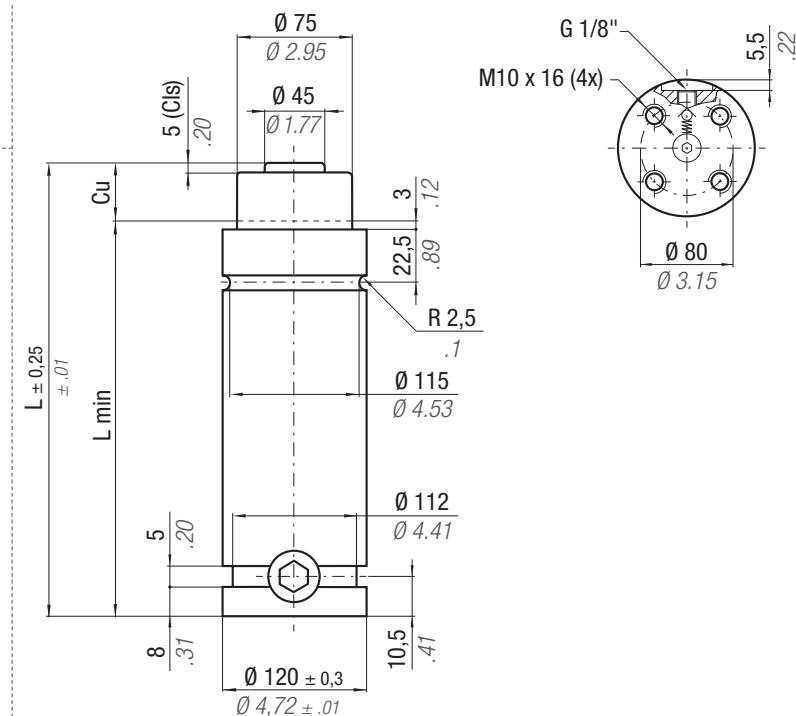
p. 16 

**\*\* F1<sub>p</sub> =**

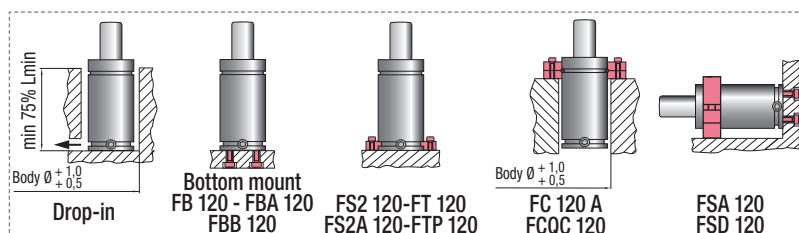
## Polytrophic end force at 100% Cu



OPAS



CODE		Cu		L		L min		Fo		F Cls		F1 i *		F1 p **		Vo		Maintenance kit			
		mm	inch	mm	inch	mm	inch	Initial force	daN	lb	daN	lb	End force	daN	lb	cm³	in³	~Kg	~lb	PED 2014/68/EU	
LS 5000 - 025 - A	25	0.98	190	7.48	165	6.50							6654	14958	8399	19241	353,0	21.53	10,60	23.37	✓
LS 5000 - 038 - A	38	1.50	216	8.50	178	7.01							7167	16111	9353	21427	468,0	28.55	12,00	26.46	✓
LS 5000 - 050 - A	50	1.97	240	9.45	190	7.48							7492	16842	9974	22850	575,0	35.08	13,20	29.10	✓
LS 5000 - 063 - A	63,5	2,50	267	10.51	203,5	8.01	0	0	4418	9932	± 5%	± 5%	7795	17523	10564	23997	691,0	42.15	13,60	29.98	✓
LS 5000 - 080 - A	80	3.15	300	11.81	220	8.66							7994	17970	10957	25102	842,0	51.36	14,10	31.09	✓
LS 5000 - 100 - A	100	3.94	340	13.39	240	9.45		100 bar			100 bar		8199	18433	11368	26044	1020,0	62.22	15,40	33.95	✓
LS 5000 - 125 - A	125	4.92	390	15.35	265	10.43		1450 psi			1450 psi		8382	18843	11737	26887	1243,0	75.82	16,90	37.26	✓
LS 5000 - 160 - A	160	6.30	460	18.11	300	11.81	+ 20 °C	+ 68 °F	+ 20 °C	+ 68 °F			8556	19235	12092	27703	1555,0	94.86	18,70	41.23	✓
LS 5000 - 200 - A	200	7.87	540	21.26	340	13.39							8690	19537	12369	28335	1911,0	116.57	21,70	47.84	✓
LS 5000 - 250 - A	250	9.84	640	25.20	390	15.35							8804	19793	12604	28875	2356,0	143.72	24,80	54.67	✓
LS 5000 - 300 - A	300	11.81	740	29.13	440	17.32							8884	19971	12769	29253	2801,0	170.86	28,00	61.73	✓



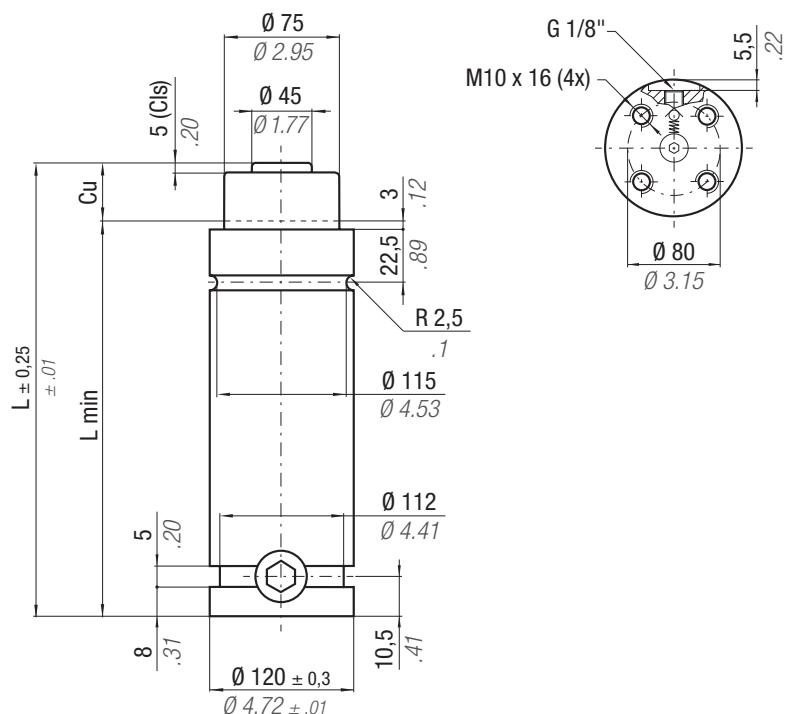
 **HOW TO ORDER**

(10 pcs) LS 5000-050-A  
(10 pcs) LS 5000-050-A-N



**- 50% VIBRATIONS  
- 55% NOISE**

# LS 6600



\* F1, -

Isothermal  
end force  
at 100% Cu

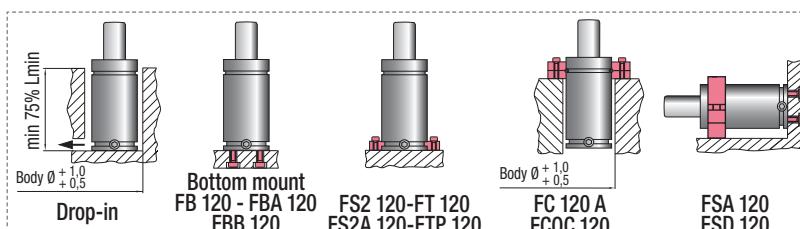
\*\* F1, =

Polytrophic  
end force  
at 100% Cu

## **ACTIVE SAFETY**



N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 44,18 cm <sup>2</sup> 6.848 in <sup>2</sup>	SPM ~ 15 - 60 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMLS05000A									
CODE	Cu		L		L min		Fo Initial force daN   lb	F Cls End force daN   lb	F <sub>1i</sub> End force * daN   lb	F <sub>1p</sub> ** End force daN   lb	V <sub>0</sub> cm <sup>3</sup> in <sup>3</sup>	~Kg   ~lb	PED 2014/68/EU					
	mm	inch	mm	inch	mm	inch			daN   lb	daN   lb	cm <sup>3</sup>	in <sup>3</sup>						
LS 6600 - 025 - A	25	0.98	190	7.48	165	6.50			10363	23297	12558	28232	353,0	21.53	10,60	23.37	✓	
LS 6600 - 038 - A	38	1.50	216	8.50	178	7.01			11238	25264	13985	31440	468,0	28.55	12,00	26.46	✓	
LS 6600 - 050 - A	50	1.97	240	9.45	190	7.48	0	6630	14905	11796	26517	14914	33528	575,0	35.08	13,20	29.10	✓
LS 6600 - 063 - A	63,5	2.50	267	10.51	203,5	8.01	± 5%		12317	27690	15796	35510	691,0	42.15	13,60	29.98	✓	
LS 6600 - 080 - A	80	3.15	300	11.81	220	8.66			12661	28463	16384	36832	842,0	51.36	14,10	31.09	✓	
LS 6600 - 100 - A	100	3.94	340	13.39	240	9.45	150 bar	150 bar	13017	29263	16998	38214	1020,0	62.22	15,40	33.95	✓	
LS 6600 - 125 - A	125	4.92	390	15.35	265	10.43	2175 psi	2175 psi	13333	29974	17549	39452	1243,0	75.82	16,90	37.26	✓	
LS 6600 - 160 - A	160	6.30	460	18.11	300	11.81	+ 20 °C	+ 68 °F	13637	30656	18081	40648	1555,0	94.86	18,70	41.23	✓	
LS 6600 - 200 - A	200	7.87	540	21.26	340	13.39	+ 20 °C	+ 68 °F	13870	31182	18494	41576	1911,0	116.57	21,70	47.84	✓	
LS 6600 - 250 - A	250	9.84	640	25.20	390	15.35			14069	31628	18846	42368	2356,0	143.72	24,80	54.67	✓	
LS 6600 - 300 - A	300	11.81	740	29.13	440	17,32			14207	31939	19093	42922	2801,0	170.86	28,00	61.73	✓	



 HOW TO ORDER

(10 pcs) LS 6600-050-A  
(10 pcs) LS 6600-050-A-N

Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

## ACTIVE SAFETY



OSAS

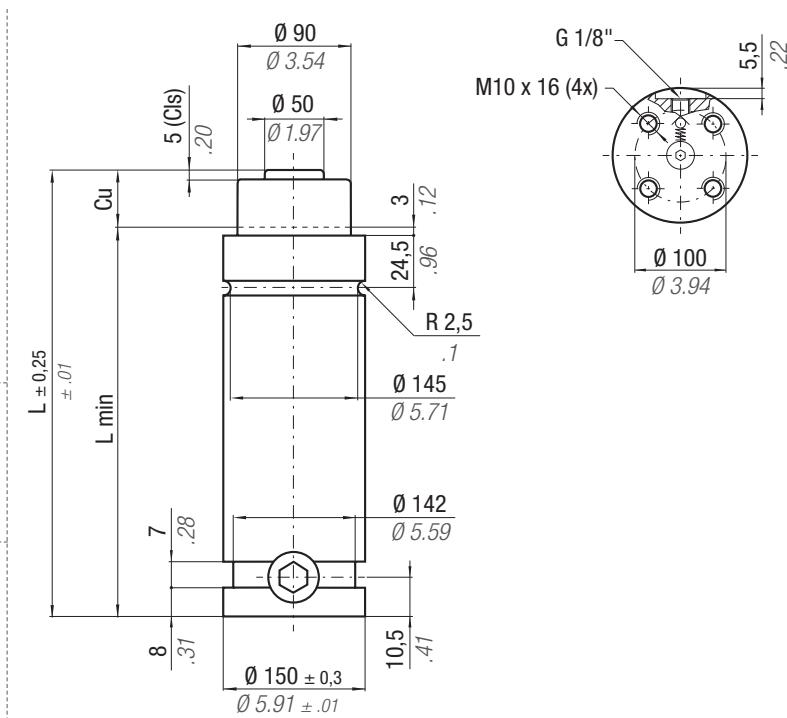


USAS

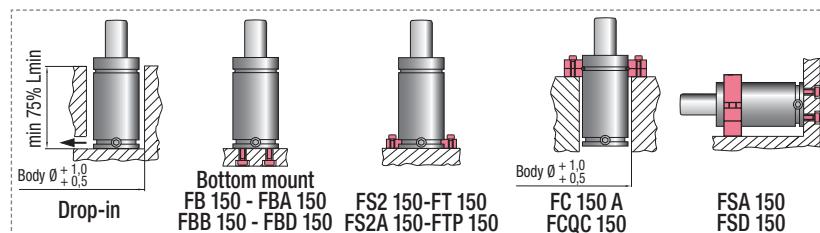


OPAS

\*  $F_{1i}$  = Isothermal end force p. 16    \*\*  $F_{1p}$  = Polytrophic end force at 100% Cu



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 120 bar 1740 psi	P min 20 bar 290 psi	S 63,61 cm <sup>2</sup> 9.860 in <sup>2</sup>	SPM ~ 15 - 60 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit 39BMLS07500A											
CODE PHASING OUT from	NEW	Cu	L	L min	Fo Initial force	F Cls	F <sub>1i</sub> End force *	F <sub>1p</sub> ** End force	V <sub>0</sub>											
		mm mm	inch inch	mm mm	inch inch	daN daN	lb lb	daN daN	lb lb	cm <sup>3</sup> in <sup>3</sup>	~Kg ~lb	PED 2014/68/EU								
LS 7500-025-A	LS 7500-025-B	25	0.98	205	8.07	180	7.09			10207	22946	11937	26835	594,0	36.23	19,95	43.98	✓		
LS 7500-038-A	LS 7500-038-B	38	1.50	231	9.09	193	7.60			10950	24617	13169	29605	797,0	48.62	21,15	46.63	✓		
LS 7500-050-A	LS 7500-050-B	50	1.97	255	10.04	205	8.07	0 0		7630	17152	11460	25763	14034	31550	784,0	47.82	21,95	48.39	✓
LS 7500-063-A	LS 7500-063-B	63,5	2.50	282	11.10	218,5	8.60	± 5%			11901	26755	14795	33260	1195,0	72.90	22,75	50.16	✓	
LS 7500-080-A	LS 7500-080-B	80	3.15	315	12.40	235	9.25		120 bar 1740 psi	12313	27681	15515	34879	1452,0	88.57	24,55	54.12	✓		
LS 7500-100-A	LS 7500-100-B	100	3.94	355	13.98	255	10.04			12688	28524	16181	36376	1764,0	107.60	26,25	57.87	✓		
LS 7500-125-A	LS 7500-125-B	125	4.92	405	15.94	280	11.02			13034	29302	16801	37770	2153,0	131.33	28,15	62.06	✓		
LS 7500-160-A	LS 7500-160-B	160	6.30	475	18.70	315	12.40	+ 20 °C		13379	30077	17425	39173	2699,0	164.64	31,55	69.56	✓		
LS 7500-200-A	LS 7500-200-B	200	7.87	555	21.85	355	13.98	+ 68 °F		13653	30693	14926	33555	3323,0	202.70	35,15	77.49	✓		
LS 7500-250-A	LS 7500-250-B	250	9.84	655	25.79	405	15.94			13891	31228	18365	41286	4102,0	250.22	38,65	85.21	✓		
LS 7500-300-A	LS 7500-300-B	300	11.81	755	29.72	455	17.91			14061	31610	18680	41994	4882,0	297.80	42,55	93.81	✓		



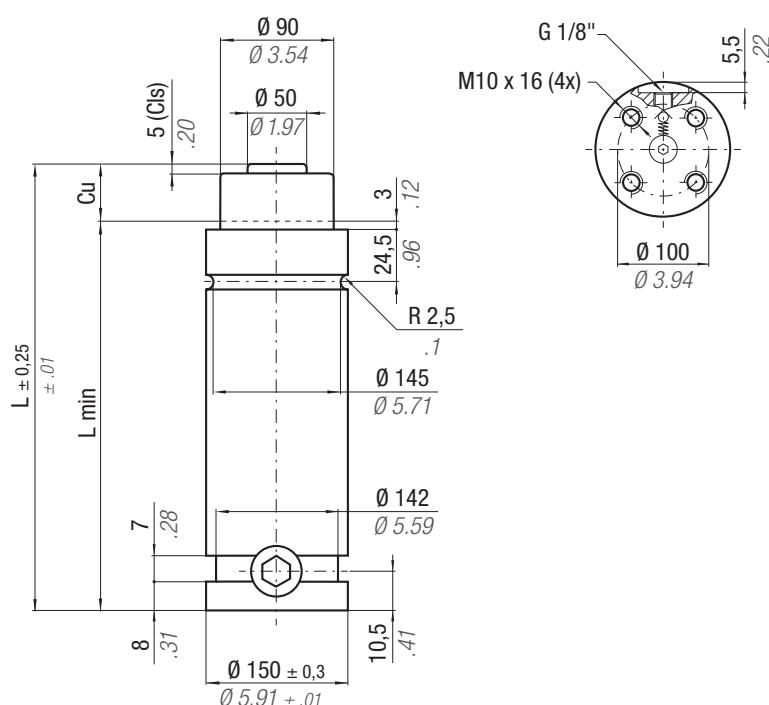
## HOW TO ORDER

(10 pcs) LS 7500-050-A  
 (10 pcs) LS 7500-050-A-N



- 50% VIBRATIONS  
- 55% NOISE

**LS 9500**



Il nuovo codice sarà fornito solo ad esaurimento del vecchio  
The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo esté fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

### ACTIVE SAFETY



OSAS



USAS



OPAS

\*  $F_{1i}$  =

Isothermal

end force



p. 16

\*\*  $F_{1p}$  =

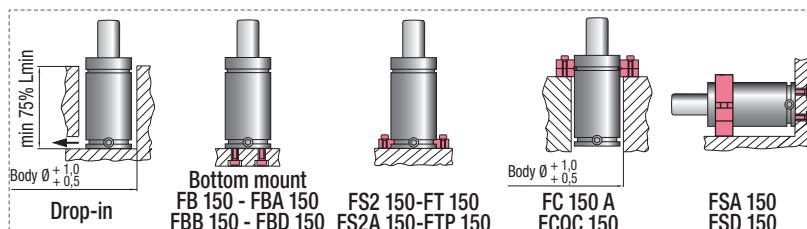
Polytrophic

end force



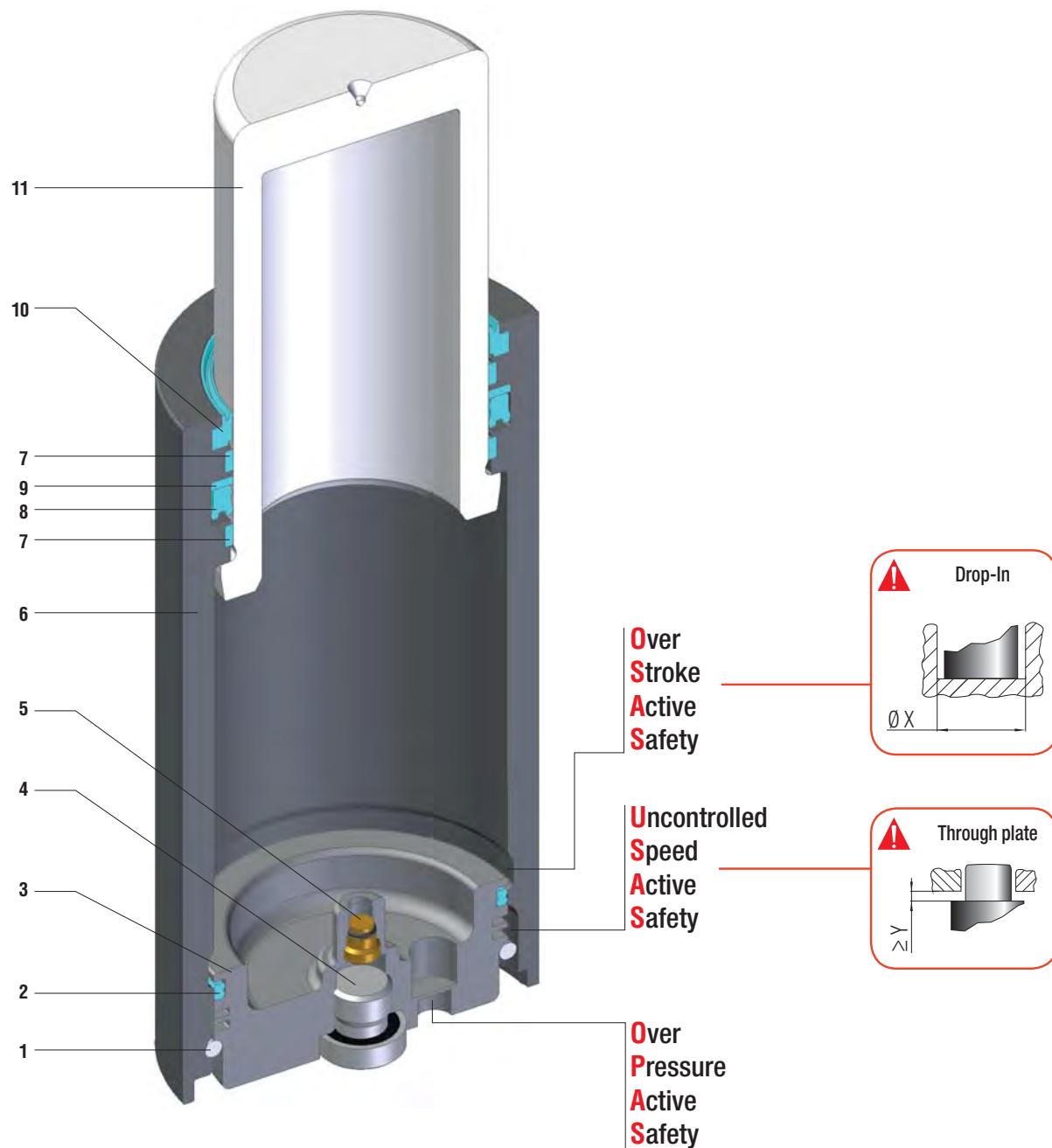
at 100% Cu

CODE PHASING OUT from	NEW	Cu	L	L min	Fo	F Cls	$F_{1i}$ *		$F_{1p}$ **		Vo	PED 2014/68/EU
							Initial force daN	daN	End force daN	lb		
LS 9500-025-A	LS 9500-025-B	25	0.98	205	8.07	180	7.09		10207	22946	11937	26835
LS 9500-038-A	LS 9500-038-B	38	1.50	231	9.09	193	7.60		10950	24617	13169	29605
LS 9500-050-A	LS 9500-050-B	50	1.97	255	10.04	205	8.07	0	9540	21446	14034	31550
LS 9500-063-A	LS 9500-063-B	63,5	2.50	282	11.10	218,5	8.60	$\pm 5\%$	11460	25763	14795	33260
LS 9500-080-A	LS 9500-080-B	80	3.15	315	12.40	235	9.25	$\pm 5\%$	11901	26755	15515	34879
LS 9500-100-A	LS 9500-100-B	100	3.94	355	13.98	255	10.04	150 bar 2175 psi	12313	27681	15515	34879
LS 9500-125-A	LS 9500-125-B	125	4.92	405	15.94	280	11.02	150 bar 2175 psi	12688	28524	16181	36376
LS 9500-160-A	LS 9500-160-B	160	6.30	475	18.70	315	12.40	+ 20 °C	13034	29302	16801	37770
LS 9500-200-A	LS 9500-200-B	200	7.87	555	21.85	355	13.98	+ 20 °C +68 °F	13379	30077	17425	39173
LS 9500-250-A	LS 9500-250-B	250	9.84	655	25.79	405	15.94	+ 20 °C +68 °F	13653	30693	14926	33555
LS 9500-300-A	LS 9500-300-B	300	11.81	755	29.72	455	17.91	+ 20 °C +68 °F	13891	31228	18365	41286
									14061	31610	18680	41994
									4882,0	297,80	42,55	93,81



### HOW TO ORDER

(10 pcs) LS 9500-050-A  
(10 pcs) LS 9500-050-A-N



Massima forza, tenuta stelo - Maximum force, rod sealed - Maximale Kraft, Kolbenstange dichtung  
 Forces maximale, joint de tige - Máxima fuerza, estanqueidad vástago - Força máxima, estanquidáde na haste

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BOTTOM BASE - BODY DESIGN

<b>1</b>	Retaining ring	<b>5</b>	Valve	<b>9</b>	Back-up ring
<b>2</b>	Dual ring seal	<b>6</b>	Body	<b>10</b>	Rod wiper
<b>3</b>	Bottom base	<b>7</b>	Guide ring	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Plug	<b>8</b>	Rod seal		

# RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
ML 300	25	0.98	10 - 80	0.39 - 3.15	310	697	✓	✓	-	-
ML 500	32	1.26	10 - 80	0.39 - 3.15	510	1147	✓	✓	-	-
ML 1000	38	1.50	10 - 80	0.39 - 3.15	980	2203	✓	✓	✓	-
ML 1000 N	38	1.50	10 - 80	0.39 - 3.15	980	2203	✓	✓	✓	-
ML 1800	50	1.97	15 - 80	0.59 - 3.15	1925	4327	✓	✓	✓	-
ML 1800 N	50	1.97	15 - 80	0.59 - 3.15	1925	4327	✓	✓	✓	-
ML 3000	63	2.48	15 - 80	0.59 - 3.15	3180	11071	✓	✓	✓	-
ML 3000 N	63	2.48	15 - 80	0.59 - 3.15	3180	11071	✓	✓	✓	-
ML 4700	75	2.95	15 - 80	0.59 - 3.15	4925	11071	✓	✓	✓	-
ML 4700 N	75	2.95	15 - 80	0.59 - 3.15	4925	11071	✓	✓	✓	-
ML 7500	95	3.74	15 - 80	0.59 - 3.15	7700	17310	✓	✓	✓	-
ML 7500 N	95	3.74	15 - 80	0.59 - 3.15	7700	17310	✓	✓	✓	-
ML 12000	120	4.72	15 - 80	0.59 - 3.15	12720	28595	✓	✓	✓	-
ML 12000 N	120	4.72	15 - 80	0.59 - 3.15	12720	28595	✓	✓	✓	-



## HOW TO ORDER

Series

Model

Stroke

Revision code

**ML 1800-050-C - N**

**- E**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Codigo del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

<b>IT</b>	Collegabile con tubi, fornito scarico e senza valvola unidirezionale, L+20 mm
<b>EN</b>	Linkable with hoses, supplied without pressure and oneway valve, L+20 mm
<b>DE</b>	Anschlussfähig mit Leitungen, geliefert ohne Druck und RückschlagVentil, L+20 mm
<b>FR</b>	Connectable avec tubes, fourni sans pression ni valve unidirectionnelle, L+20 mm
<b>ES</b>	Connectable con tubos, suministrado sin presión y sin válvula unidireccional, L+20 mm
<b>PT</b>	Acompláveis com tubos, fornecidos sem pressão e sem válvula unidireccional, L+20 mm

<b>IT</b>	Collegabile EASY MANIFOLD, fornito scarico senza valvola + NIPPLE di collegamento
<b>EN</b>	Linkable EASY MANIFOLD, supplied without pressure and valve + NIPPLE connecting
<b>DE</b>	Anschlussfähig EASY MANIFOLD, geliefert ohne Druck und ohne Ventil + NIPPEL Verbindungs
<b>FR</b>	Connectable EASY MANIFOLD, fourni sans pression ni valve + NIPPLE de connexion
<b>ES</b>	Connectable EASY MANIFOLD, suministrado sin presión y sin válvula + NIPPLE de conexión
<b>PT</b>	Acompláveis EASY MANIFOLD, fornecidos sem pressão e sem válvula + LIGAÇÃO INTERIOR de conexão

Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo está fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

## ACTIVE SAFETY



OSAS

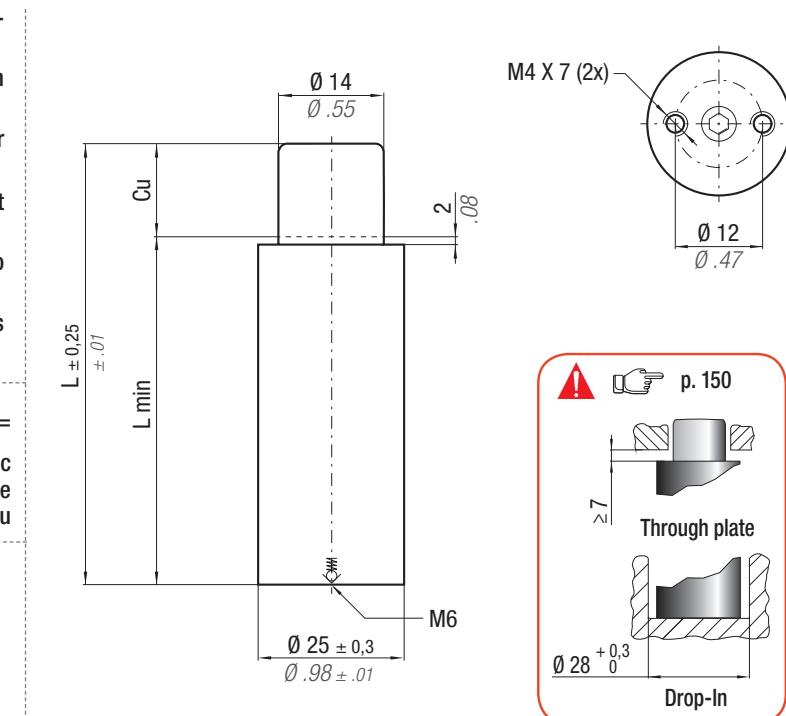


USAS

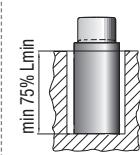
**\* F<sub>1i</sub>** =Isothermal  
end force  
at 100% Cu**\*\* F<sub>1p</sub>** =Polytrophic  
end force  
at 100% Cu

p. 16

p. 16



N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 1,54 cm <sup>2</sup> 0,239 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit Disposable
<b>CODE</b> PHASING OUT from 04/2013		<b>Cu</b> mm inch	<b>L</b> mm inch	<b>L min</b> mm inch	<b>F<sub>0</sub></b> Initial force daN lb	<b>F<sub>1i</sub> *</b> End force daN lb	<b>F<sub>1p</sub> **</b> End force daN lb	<b>V<sub>0</sub></b> cm <sup>3</sup> in <sup>3</sup>	
ML 300 - 010 - B	ML 300 - 010 - C	10 0,39	75 2,95	65 2,56	310 697 ± 5%	424 954	476 1070	7,0 0,43	0,17 0,37
ML 300 - 015 - B	ML 300 - 015 - C	15 0,59	85 3,35	70 2,76		460 1034	524 1178	9,0 0,55	0,18 0,40
ML 300 - 025 - B	ML 300 - 025 - C	25 0,98	105 4,13	80 3,15		509 1143	592 1331	12,0 0,73	0,21 0,46
ML 300 - 038 - B	ML 300 - 038 - C	38 1,50	130 5,12	92 3,62	200 bar 2900 psi	555 1248	658 1479	16,0 0,98	0,24 0,53
ML 300 - 050 - B	ML 300 - 050 - C	50 1,97	155 6,10	105 4,13		572 1286	682 1533	20,0 1,22	0,27 0,60
ML 300 - 063 - B	ML 300 - 063 - C	63 2,48	185 7,28	122 4,80	+20 °C +68 °F	569 1279	678 1524	26,0 1,59	0,31 0,68
ML 300 - 080 - B	ML 300 - 080 - C	80 3,15	220 8,66	140 5,51		584 1313	699 1571	32,0 1,95	0,35 0,77



Drop-In

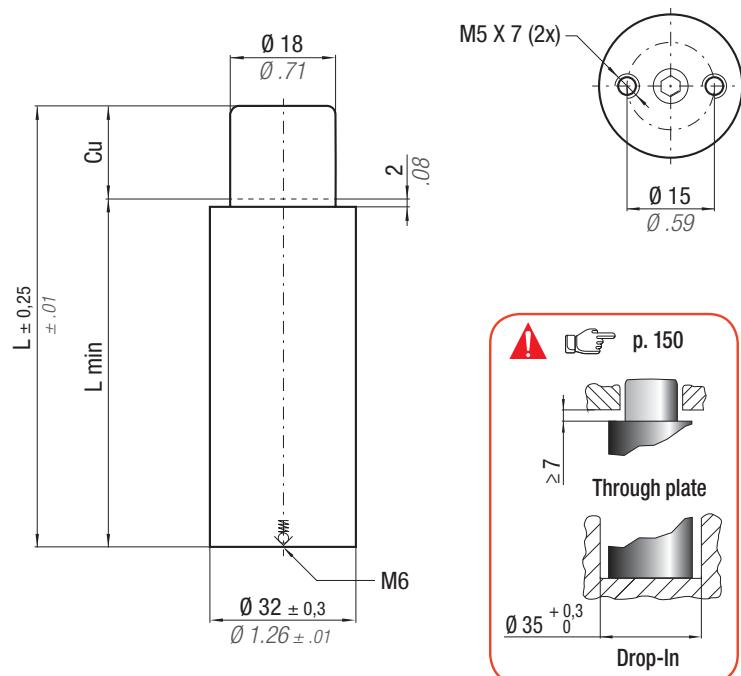


Bottom mount



HOW TO ORDER

(10 pcs) ML300-050-C



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El nuevo código será suministrado sólo cuando el viejo esté fuera de stock  
O novo código irá ser fornecido apenas quando o antigo esgotar stock

### ACTIVE SAFETY



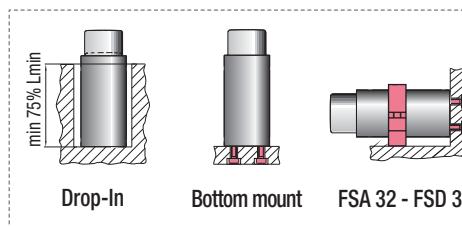
OSAS



USAS

\*  $F_{1i}$  = Isothermal end force p. 16    \*\*  $F_{1p}$  = Polytrophic end force at 100% Cu

	$N_2$	$^{\circ}F$ 32 176		$^{\circ}C$ 0 80	$\Delta P$ $\pm 0,33 \text { %}/^{\circ}\text{C}$	$P_{\max}$ 200 bar 2900 psi	$P_{\min}$ 20 bar 290 psi	$S$ 2,54 cm <sup>2</sup> 0,394 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit Disposable	
<b>CODE</b> PHASING OUT from 04/2013		NEW	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> End force *	<b>F<sub>1p</sub></b> ** End force	<b>V<sub>0</sub></b>		<b>PED</b> 2014/68/EU	
			mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb		
ML 500 - 010 - B	ML 500 - 010 - C	10	0.39	75	2.95	65	2.56	510	1147	708	1592	
ML 500 - 015 - B	ML 500 - 015 - C	15	0.59	85	3.35	70	2.76	$\pm 5\%$	763	1715	871	1958
ML 500 - 025 - B	ML 500 - 025 - C	25	0.98	105	4.13	80	3.15	835	1877	971	2183	
ML 500 - 038 - B	ML 500 - 038 - C	38	1.50	130	5.12	92	3.62	200 bar	902	2028	1065	2394
ML 500 - 050 - B	ML 500 - 050 - C	50	1.97	155	6.10	105	4.13	2900 psi	923	2075	1095	2462
ML 500 - 063 - B	ML 500 - 063 - C	63	2.48	190	7.48	127	5.00	+20 °C +68 °F	881	1981	1035	2327
ML 500 - 080 - B	ML 500 - 080 - C	80	3.15	225	8.86	145	5.71		904	2032	1069	2403



### HOW TO ORDER

(10 pcs) ML500-050-C

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\*  $F_{1i}$  =

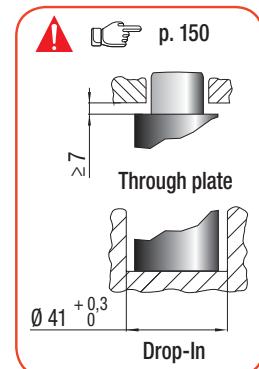
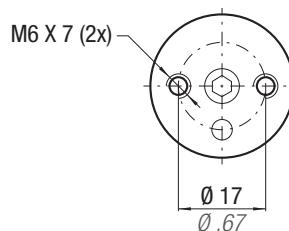
Isothermal end force at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic end force at 100% Cu

p. 16

p. 16



## ACTIVE SAFETY



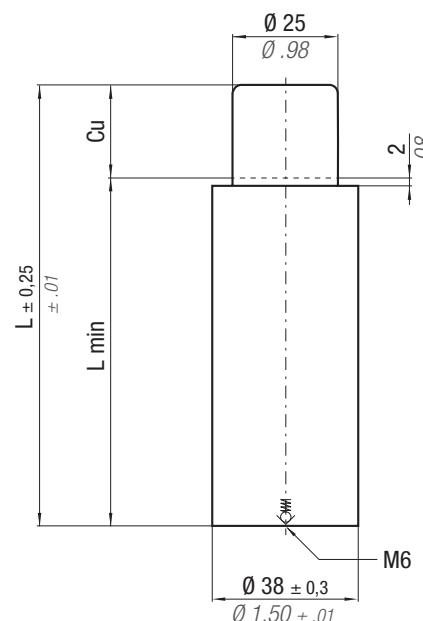
OSAS



USAS



OPAS

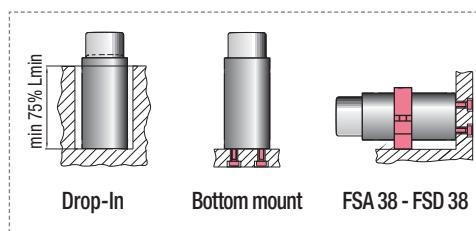
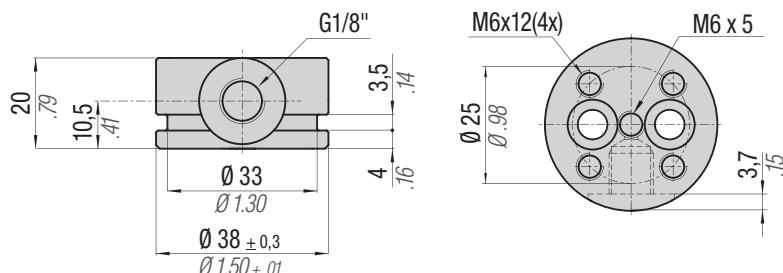


N <sub>2</sub>	°F 32 - 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0,761 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMMLO1000C	
<b>CODE</b>	<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b>	<b>F<sub>1i</sub> *</b>	<b>F<sub>1p</sub> **</b>	<b>V<sub>0</sub></b>	<b>PED</b> 2014/68/EU	
PHASING OUT from 04/2013		mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>		
ML 1000 - 010 - B	ML 1000 - 010 - C	10   0.39	75   2.95	65   2.56	980   2203 ± 5%	1371   3081	1542   3467	22,0   1.34	0,37   0,82	
ML 1000 - 015 - B	ML 1000 - 015 - C	15   0.59	85   3.35	70   2.76	1500   3372	1719   3864	27,0   1.65	0,39   0,86	✓	
ML 1000 - 025 - B	ML 1000 - 025 - C	25   0.98	105   4.13	80   3.15	1687   3793	1981   4453	36,0   2.20	0,45   0.99	✓	
ML 1000 - 038 - B	ML 1000 - 038 - C	38   1.50	135   5.31	97   3.82	200 bar 2900 psi	1768   3974	2095   4710	52,0   3.17	0,53   1.17	✓
ML 1000 - 050 - B	ML 1000 - 050 - C	50   1.97	160   6.30	110   4.33	1854   4169	2220   4991	64,0   3.90	0,60   1.32	✓	
ML 1000 - 063 - B	ML 1000 - 063 - C	63   2.48	205   8.07	142   5.59	1708   3839	2010   4519	90,0   5.49	0,73   1.61	✓	
ML 1000 - 080 - B	ML 1000 - 080 - C	80   3.15	240   9.45	160   6.30	+20 °C +68 °F	1790   4024	2127   4782	107,0   6.53	0,82   1.81	✓

## FML 1000

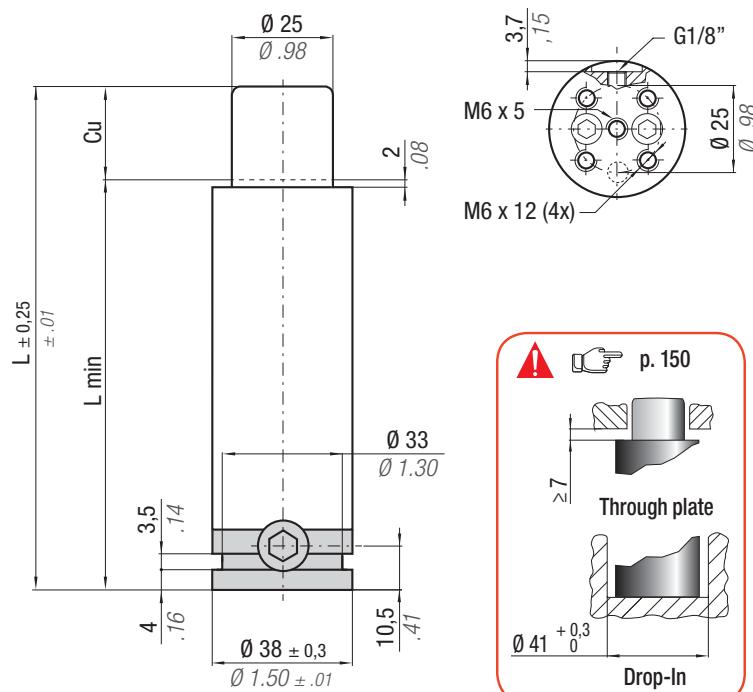
code: 39FML01000B

Kit speciale per trasformare cilindri autonomi  
Special kit to convert self-contained cylinders  
Spezial-Set zum Umbau eigenständiger Zylinder  
Kit spécial pour transformer les cylindres autonomes  
Kit especial para transformar cilindros autónomos  
Kit especial para transformar cilindros autónomos



## HOW TO ORDER

(10 pcs) ML1000-050-C



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### ACTIVE SAFETY



OSAS



USAS



OPAS

\*  $F_{1i}$  =

Isothermal

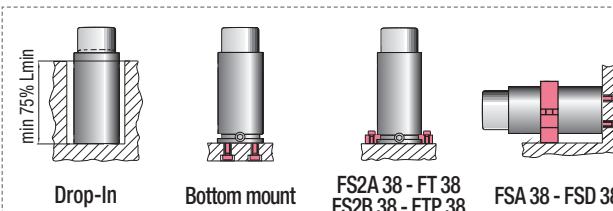
end force

\*\*  $F_{1p}$  =

Polytrophic

end force at 100% Cu

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0,761 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMMML01000C	PED 2014/68/EU
CODE PHASING OUT from 04/2013	NEW	Cu	L	L min	F <sub>0</sub> Initial force daN lb	F <sub>1i</sub> End force daN lb	F <sub>1p</sub> End force daN lb	V <sub>0</sub> cm <sup>3</sup> in <sup>3</sup>	V <sub>0</sub> ~Kg ~lb	
ML1000-010-B-N	ML1000-010-C-N	10 0,39	95 3,74	85 3,35	980 2203 ± 5%	1371 3081	1542 3467	22,0 1,34	0,52 1,15	✓
ML1000-015-B-N	ML1000-015-C-N	15 0,59	105 4,13	90 3,54		1500 3372	1719 3864	27,0 1,65	0,55 1,21	✓
ML1000-025-B-N	ML1000-025-C-N	25 0,98	125 4,92	100 3,94		1687 3793	1981 4453	36,0 2,20	0,60 1,32	✓
ML1000-038-B-N	ML1000-038-C-N	38 1,50	155 6,10	117 4,61	200 bar 2900 psi	1768 3974	2095 4710	52,0 3,17	0,68 1,50	✓
ML1000-050-B-N	ML1000-050-C-N	50 1,97	180 7,09	130 5,12		1854 4169	2220 4991	64,0 3,90	0,75 1,65	✓
ML1000-063-B-N	ML1000-063-C-N	63 2,48	225 8,86	162 6,38		1708 3839	2010 4519	90,0 5,49	0,88 1,94	✓
ML1000-080-B-N	ML1000-080-C-N	80 3,15	260 10,24	180 7,09	+20 °C +68 °F	1790 4024	2127 4782	107,0 6,53	0,98 2,16	✓



### HOW TO ORDER

(10 pcs) ML1000-050-C-N

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## ACTIVE SAFETY



OSAS



USAS



OPAS

**easy**  
MANIFOLD

☞ p. 211

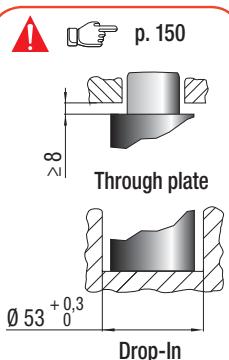
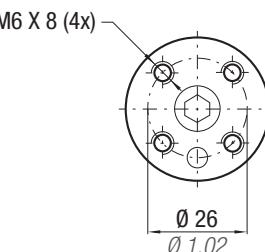
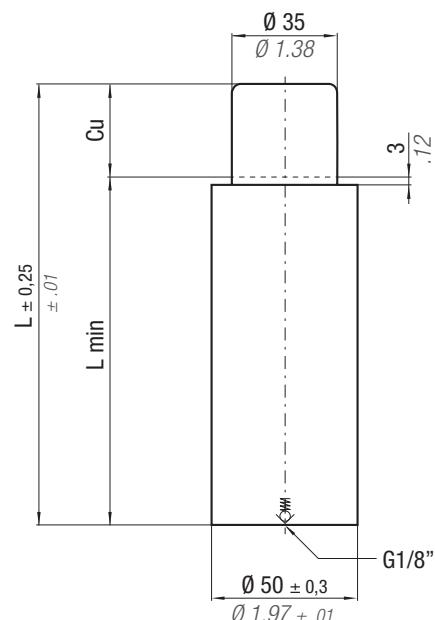
\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

☞ p. 16

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

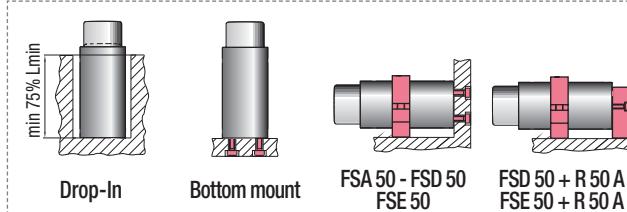
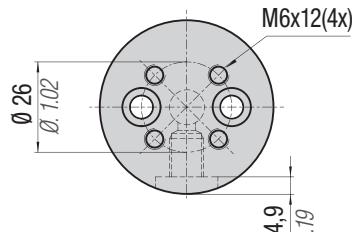
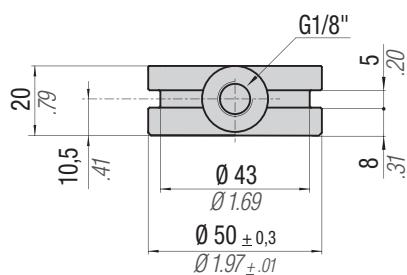


N <sub>2</sub>	°F 32 - 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 9,62 cm <sup>2</sup> 1.491 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMMLO1800C	PED 2014/68/EU
CODE	NEW	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		
ML 1800 - 015 - B	ML 1800 - 015 - C	15 0,59	95 3,74	80 3,15	1925 4327 ± 5%	2818 6334	3200 7194	57,0 3,48	0,76 1,68	✓
ML 1800 - 025 - B	ML 1800 - 025 - C	25 0,98	115 4,53	90 3,54		3182 7154	3706 8337	75,0 4,58	0,85 1,87	✓
ML 1800 - 038 - B	ML 1800 - 038 - C	38 1,50	150 5,91	112 4,41	200 bar 2900 psi	3257 7321	3811 8567	111,0 6,77	1,01 2,23	✓
ML 1800 - 050 - B	ML 1800 - 050 - C	50 1,97	175 6,89	125 4,92		3451 7758	4087 9188	134,0 8,17	1,12 2,47	✓
ML 1800 - 063 - B	ML 1800 - 063 - C	63 2,48	205 8,07	142 5,59		3546 7972	4224 9496	163,0 9,94	1,26 2,78	✓
ML 1800 - 080 - B	ML 1800 - 080 - C	80 3,15	245 9,65	165 6,50	+20 °C +68 °F	3619 8136	4329 9732	201,0 12,26	1,44 3,17	✓

## FML 1800

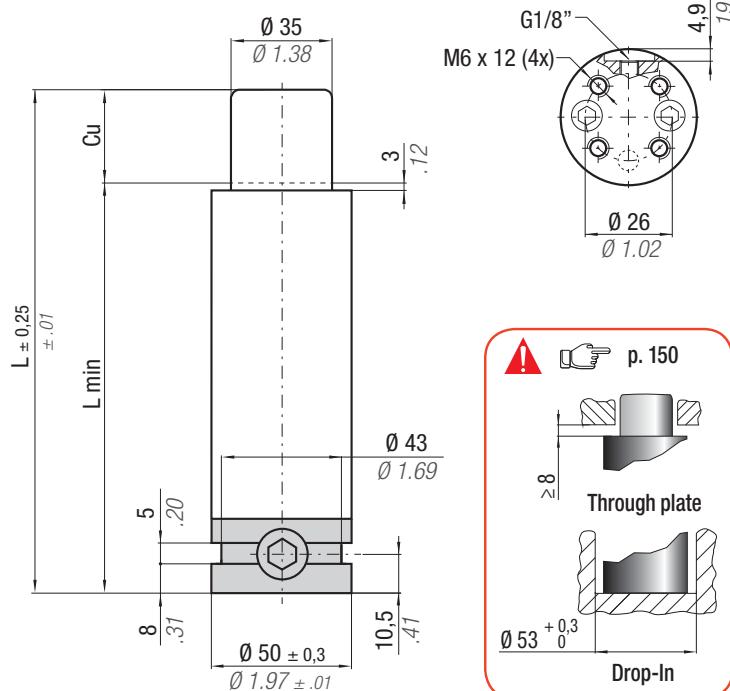
code: 39FML01800A

Kit speciale per trasformare cilindri autonomi  
Special kit to convert self-contained cylinders  
Spezial-Set zum Umbau eigenständiger Zylinder  
Kit spécial pour transformer les cylindres autonomes  
Kit especial para transformar cilindros autónomos  
Kit especial para transformar cilindros autónomos



## HOW TO ORDER

(10 pcs) ML1800-050-C



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### ACTIVE SAFETY



OSAS



USAS



OPAS

\*  $F_{1i}$  =

Isothermal

end force



p. 150

Through plate

at 100% Cu

\*\*  $F_{1p}$  =

Polytrophic

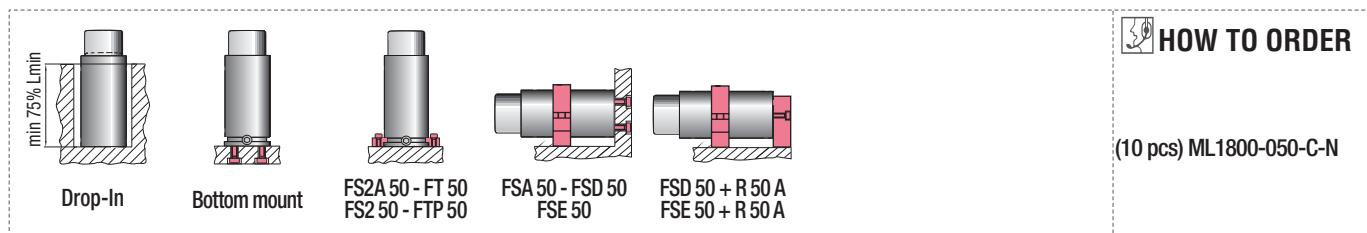
end force



p. 16

at 100% Cu

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 9,62 cm <sup>2</sup> 1.491 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMMML01800C	PED 2014/68/EU
CODE	NEW	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		
ML1800-015-B-N	ML1800-015-C-N	15 0.59	115 4.53	100 3.94	1925 4327	2818 6334	3200 7194	57,0 3.48	1,03 2.27	✓
ML1800-025-B-N	ML1800-025-C-N	25 0.98	135 5.31	110 4.33	± 5%	3182 7154	3706 8331	75,0 4.58	1,12 2.47	✓
ML1800-038-B-N	ML1800-038-C-N	38 1.50	170 6.69	132 5.20	200 bar	3257 7321	3811 8567	111,0 6.77	1,28 2.82	✓
ML1800-050-B-N	ML1800-050-C-N	50 1.97	195 7.68	145 5.71	2900 psi	3451 7758	4087 9188	134,0 8.17	1,39 3.06	✓
ML1800-063-B-N	ML1800-063-C-N	63 2.48	225 8.86	162 6.38		3546 7972	4224 9496	163,0 9.94	1,53 3.37	✓
ML1800-080-B-N	ML1800-080-C-N	80 3.15	265 10.43	185 7.28	+20 °C +68 °F	3619 8136	4329 9732	201,0 12.26	1,71 3.77	✓



HOW TO ORDER

(10 pcs) ML1800-050-C-N

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## ACTIVE SAFETY



OSAS



USAS



OPAS

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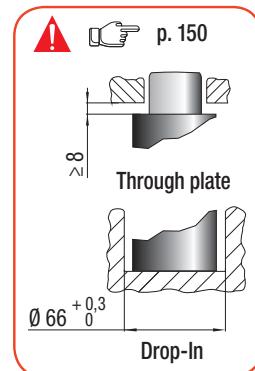
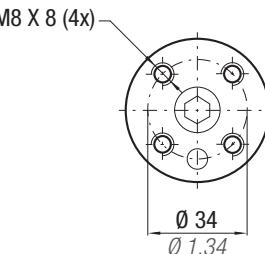
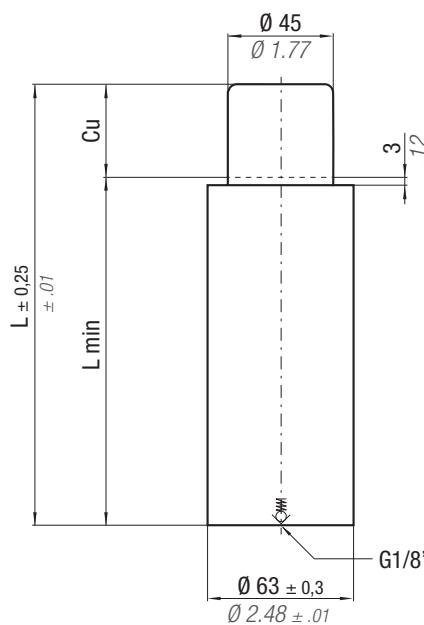
O novo código irá ser fornecido apenas quando o antigo esgotar stock

**easy**  
MANIFOLD

p. 211

**\* F<sub>1i</sub>** =Isothermal  
end force  
at 100% Cu

p. 16

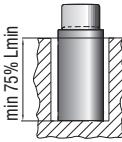
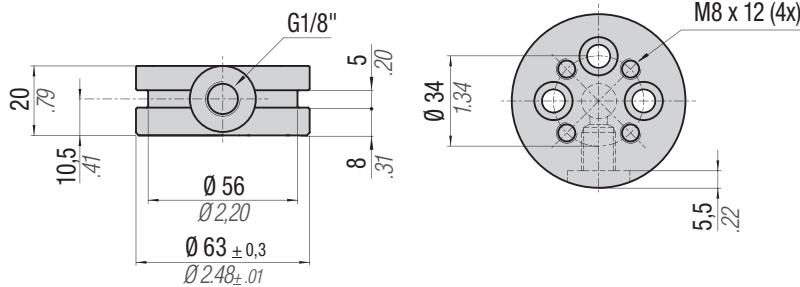
**\*\* F<sub>1p</sub>** =Polytrophic  
end force  
at 100% Cu

N <sub>2</sub>	°F 32 - 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 15,90 cm <sup>2</sup> 2.464 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMM03000B	PED 2014/68/EU
<b>CODE</b> PHASING OUT from 04/2013	<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force daN lb	<b>F<sub>1i</sub> *</b> End force daN lb	<b>F<sub>1p</sub> **</b> End force daN lb	<b>V<sub>0</sub></b> cm <sup>3</sup> in <sup>3</sup>	<b>~Kg</b> lb	
ML 3000 - 015 - B	ML 3000 - 015 - C	15 0.59	100 3.94	85 3.35	3180 7149 ± 5%	4450 10003 200 bar 2900 psi	5007 11256 5757 12942 5340 12005 5468 12292 5633 12664 5766 12963 +20 °C +68 °F	106,0 6.47 136,0 8.30 185,0 11.29 235,0 14.34 283,0 17.26 349,0 21.29	1,25 2.76 1,38 3.04 1,57 3.46 1,78 3.92 1,98 4.37 2,24 4.94	
ML 3000 - 025 - B	ML 3000 - 025 - C	25 0.98	120 4.72	95 3.74						
ML 3000 - 038 - B	ML 3000 - 038 - C	38 1.50	150 5.91	112 4.41						
ML 3000 - 050 - B	ML 3000 - 050 - C	50 1.97	180 7.09	130 5.12						
ML 3000 - 063 - B	ML 3000 - 063 - C	63 2.48	210 8.27	147 5.79						
ML 3000 - 080 - B	ML 3000 - 080 - C	80 3.15	250 9.84	170 6.69						

## FML 3000

code: 39FML03000A

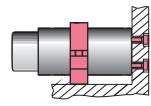
Kit speciale per trasformare cilindri autonomi  
Special kit to convert self-contained cylinders  
Spezial-Set zum Umbau eigenständiger Zylinder  
Kit spécial pour transformer les cylindres autonomes  
Kit especial para transformar cilindros autónomos  
Kit especial para transformar cilindros autónomos



Drop-In



Bottom mount

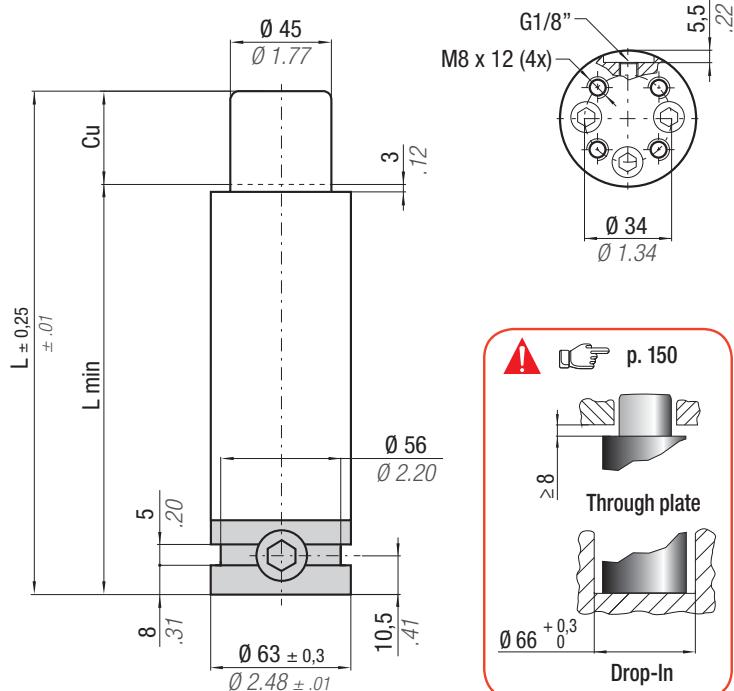


FSC 63 - FSD 63



HOW TO ORDER

(10 pcs) ML3000-050-C



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El nuevo código será suministrado sólo cuando el viejo esté fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

### ACTIVE SAFETY



OSAS



USAS



OPAS

\*  $F_{1i}$  =

Isothermal

end force

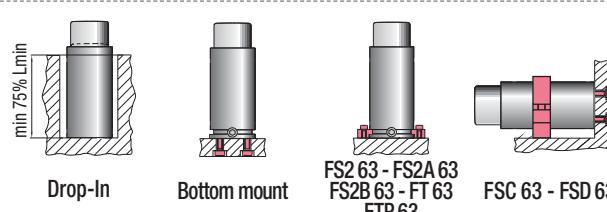
\*\*  $F_{1p}$  =

Polytrophic

end force at 100% Cu

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 15,90 cm <sup>2</sup> 2.464 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMMML03000B
<b>CODE</b> PHASING OUT from 04/2013			<b>Cu</b> NEW	<b>Cu</b> mm   inch	<b>L</b> mm   inch	<b>L min</b> mm   inch	<b>F<sub>0</sub></b> Initial force daN   lb	<b>F<sub>1i</sub></b> End force daN   lb	<b>F<sub>1p</sub></b> End force daN   lb
ML3000-015-B-N	ML3000-015-C-N	15	0.59	120	4.72	105	4.13	3180	7149
ML3000-025-B-N	ML3000-025-C-N	25	0.98	140	5.51	115	4.53	± 5%	4450 10003
ML3000-038-B-N	ML3000-038-C-N	38	1.50	170	6.69	132	5.20	5340 12005	5007 11256
ML3000-050-B-N	ML3000-050-C-N	50	1.97	200	7.87	150	5.91	200 bar 2900 psi	4996 11231 5757 12942
ML3000-063-B-N	ML3000-063-C-N	63	2.48	230	9.06	167	6.57	5468 12292	6239 14026 185,0 11.29
ML 3000-080-B-N	ML3000-080-C-N	80	3.15	270	10.63	190	7.48	+20 °C +68 °F	5633 12664 6419 14430 235,0 14.34
									2,00 4,41 2,20 4,85 2,40 5,29 2,40 5,29 2,66 5,86
									1,67 3,68 1,80 3,97 2,00 4,41 2,20 4,85 2,66 5,86
									✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓ ✓
									PED 2014/68/EU

ML



### HOW TO ORDER

(10 pcs) ML3000-050-C-N

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## ACTIVE SAFETY



OSAS



USAS



OPAS

**easy**  
MANIFOLD

☞ p. 211

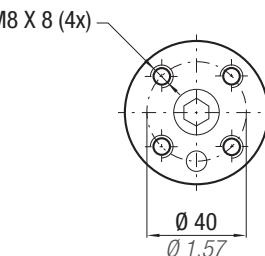
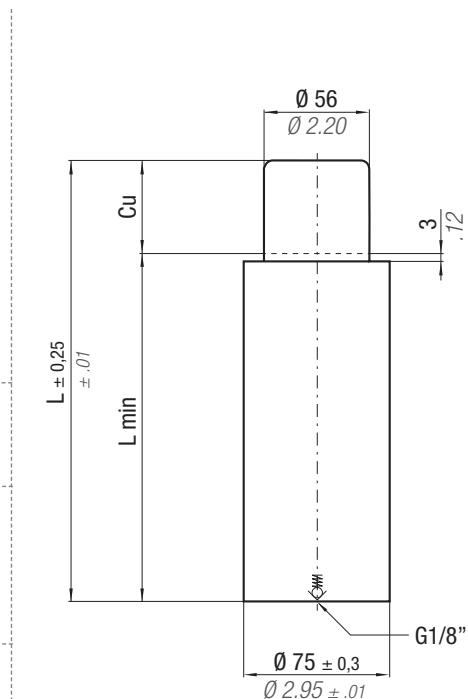
\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

☞ p. 16

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

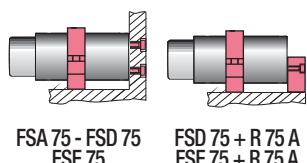
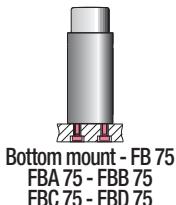
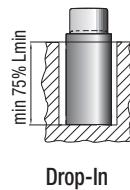
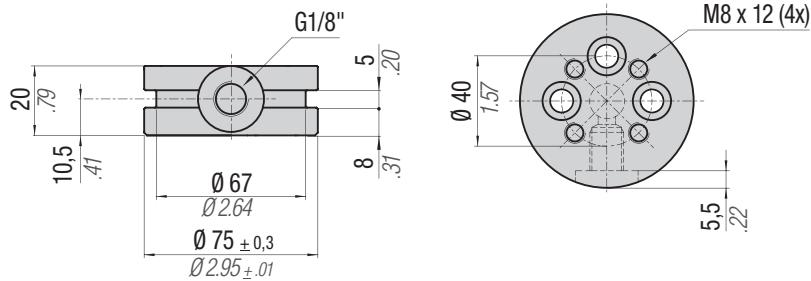


N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP $\pm 0.33\text{ %}/^{\circ}\text{C}$	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 24,63 cm <sup>2</sup> 3.817 in <sup>2</sup>	SPM ~ 30 - 70 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMMLO4700C	PED 2014/68/EU
CODE	NEW	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		
PHASING OUT from 04/2013		mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>		
ML 4700 - 015 - B	ML 4700 - 015 - C	15   0.59	100   3.94	85   3.35	4925   11071 ± 5%	6966   15660	7856   17661	159,0   9.70	1,72   3.79	✓
ML 4700 - 025 - B	ML 4700 - 025 - C	25   0.98	120   4.72	95   3.74		7858   17665	9085   20424	205,0   12.51	1,90   4.19	✓
ML 4700 - 038 - B	ML 4700 - 038 - C	38   1.5	150   5.91	112   4.41		8432   18956	9891   22236	278,0   16.96	2,17   4.78	✓
ML 4700 - 050 - B	ML 4700 - 050 - C	50   1.97	180   7.09	130   5.12	200 bar 2900 psi	8651   19448	10201   22933	353,0   21.53	2,44   5.38	✓
ML 4700 - 063 - B	ML 4700 - 063 - C	63   2.48	210   8.27	147   5.79		8929   20073	10598   23825	425,0   25.93	2,72   6.00	✓
ML 4700 - 080 - B	ML 4700 - 080 - C	80   3.15	250   9.84	170   6.69	+20 °C +68 °F	9155   20581	10922   24554	523,0   31.90	3,08   6.79	✓

## FML 4700

code: 39FML04700A

Kit speciale per trasformare cilindri autonomi  
Special kit to convert self-contained cylinders  
Spezial-Set zum Umbau eigenständiger Zylinder  
Kit spécial pour transformer les cylindres autonomes  
Kit especial para transformar cilindros autónomos  
Kit especial para transformar cilindros autónomos

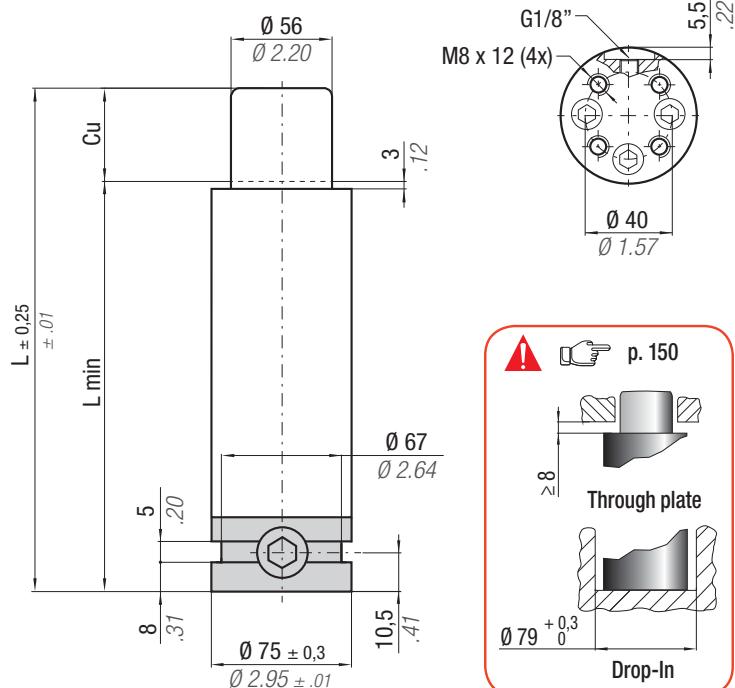


FSD 75 + R 75 A

FSE 75 + R 75 A

## HOW TO ORDER

(10 pcs) ML4700-050-C



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O novo código irá ser fornecido apenas quando o antigo esgotar stock

### ACTIVE SAFETY



OSAS



USAS



OPAS

\*  $F_{1i}$  =

Isothermal

end force

\*\*  $F_{1p}$  =

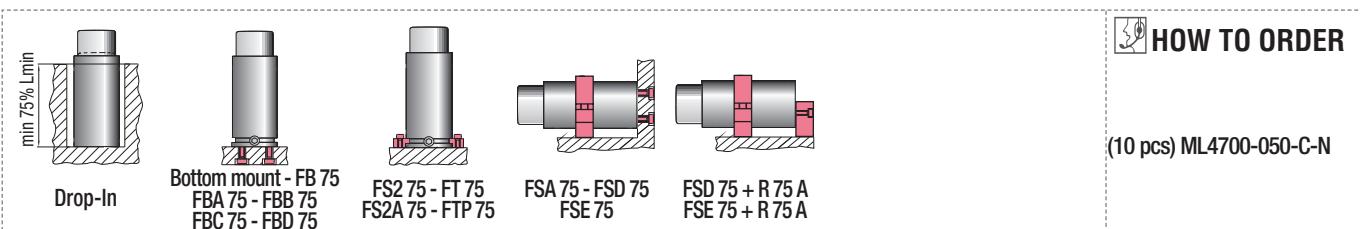
Polytrophic

end force at 100% Cu

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 24,63 cm <sup>2</sup> 3.817 in <sup>2</sup>	SPM ~ 30 - 70 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMMML04700C
<b>CODE</b> PHASING OUT from 04/2013		<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> End force *	<b>F<sub>1p</sub></b> **	<b>V<sub>0</sub></b>
			mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>
ML4700-015-B-N	ML4700-015-C-N	15	0.59	120	4.72	105   4.13	4925   11071	6966   15660	159,0   9.70
ML4700-025-B-N	ML4700-025-C-N	25	0.98	140	5.51	115   4.53	± 5%	7858   17665	205,0   12.51
ML4700-038-B-N	ML4700-038-C-N	38	1.50	170	6.69	132   5.20	200 bar	8432   18956	278,0   16.96
ML4700-050-B-N	ML4700-050-C-N	50	1.97	200	7.87	150   5.91	2900 psi	8651   19448	353,0   21.53
ML4700-063-B-N	ML4700-063-C-N	63	2.48	230	9.06	167   6.57		8929   20073	425,0   25.93
ML4700-080-B-N	ML4700-080-C-N	80	3.15	270	10.63	190   7.48	+20 °C +68 °F	9155   20581	523,0   31.90
								10922   24554	3,70   8.16

**PED**  
2014/68/EU

ML



**HOW TO ORDER**

(10 pcs) ML4700-050-C-N

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## ACTIVE SAFETY



OSAS



USAS



OPAS

**easy**  
MANIFOLD

☞ p. 211

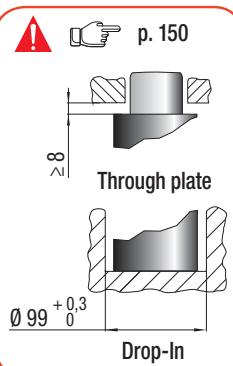
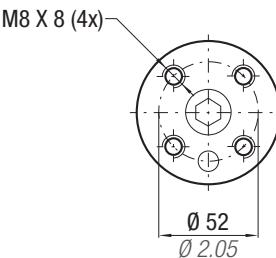
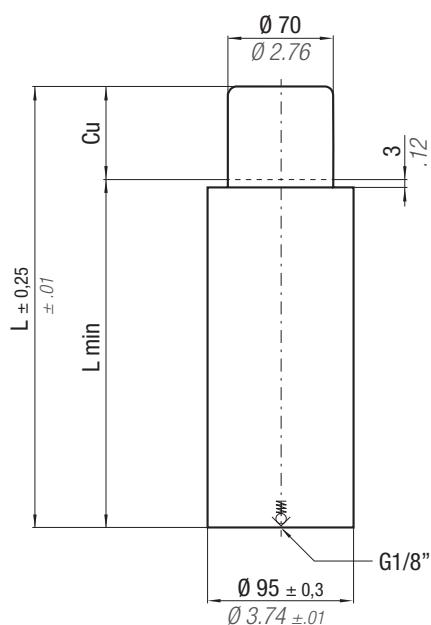
\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

☞ p. 16

\*\*  $F_{1p}$  =

Polytrophic  
end force  
at 100% Cu

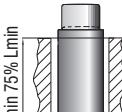
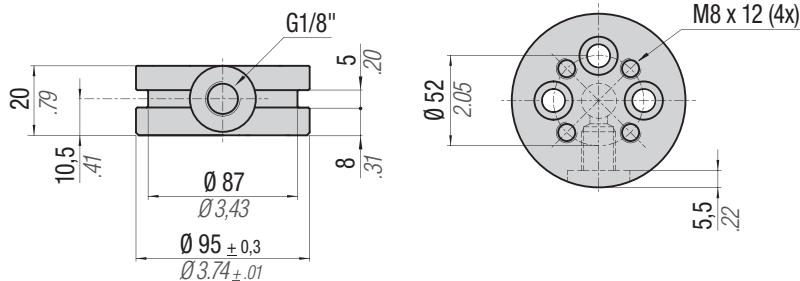


N <sub>2</sub>	°F 32 - 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 38,48 cm <sup>2</sup> 5.964 in <sup>2</sup>	SPM ~ 20 - 60 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMML07500C	PED 2014/68/EU
CODE PHASING OUT from 04/2013	NEW	Cu	L	L min	F <sub>0</sub> Initial force	F <sub>1i</sub> * End force	F <sub>1p</sub> ** End force	V <sub>0</sub>		
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
ML 7500 - 015 - B	ML 7500 - 015 - C	15   0.59	115   4.53	100   3.94	7700   17310 ± 5%	10289   23131	11469   25783	291,0   17,75	3,30   7,28	✓
ML 7500 - 025 - B	ML 7500 - 025 - C	25   0.98	135   5.31	110   4.33		11499   25851	13116   29486	365,0   22,27	3,58   7,89	✓
ML 7500 - 038 - B	ML 7500 - 038 - C	38   1.50	165   6.50	127   5,00	200 bar	12377   27825	14333   32222	481,0   29,34	4,01   8,84	✓
ML 7500 - 050 - B	ML 7500 - 050 - C	50   1.97	190   7,48	140   5,51	2900 psi	13130   29517	15391   34600	575,0   35,08	4,36   9,61	✓
ML 7500 - 063 - B	ML 7500 - 063 - C	63   2.48	220   8,66	157   6,18		13557   30477	15996   35960	691,0   42,15	4,75   10,47	✓
ML 7500 - 080 - B	ML 7500 - 080 - C	80   3,15	260   10,24	180   7,09	+20 °C +68 °F	13910   31271	16500   37093	874,0   53,31	5,36   11,82	✓

## FML 7500

code: 39FML07500A

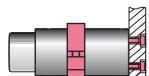
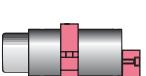
Kit speciale per trasformare cilindri autonomi  
Special kit to convert self-contained cylinders  
Spezial-Set zum Umbau eigenständiger Zylinder  
Kit spécial pour transformer les cylindres autonomes  
Kit especial para transformar cilindros autónomos  
Kit especial para transformar cilindros autónomos



Drop-In

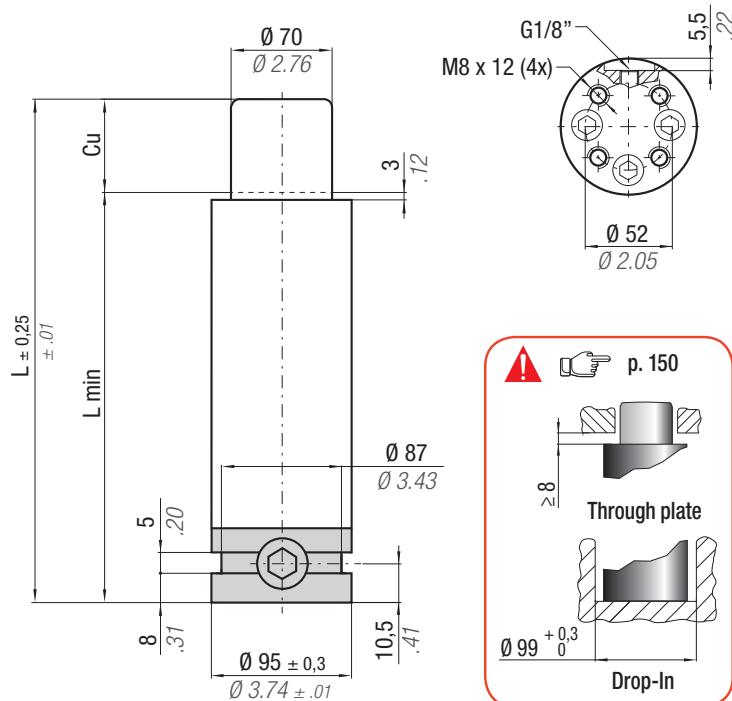


Bottom mount

FSA 95 - FSD 95  
FSE 95FSD 95 + R 95 A  
FSE 95 + R 95 A

## HOW TO ORDER

(10 pcs) ML7500-050-C



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### ACTIVE SAFETY



OSAS



USAS



OPAS

\*  $F_{1i}$  =

Isothermal

end force

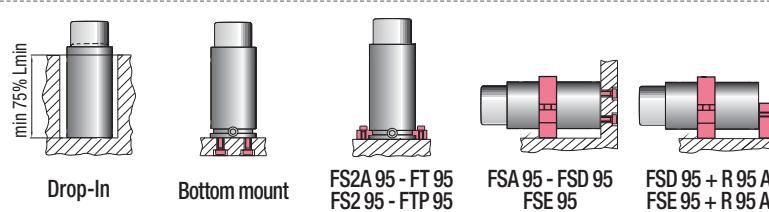
\*\*  $F_{1p}$  =  
 Polytrophic end force at 100% Cu

p. 150

p. 16

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 38,48 cm <sup>2</sup> 5.964 in <sup>2</sup>	SPM ~ 20 - 60 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMMML07500C
<b>CODE</b> PHASING OUT from 04/2013		<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> End force *	<b>F<sub>1p</sub></b> ** End force	<b>V<sub>0</sub></b>
			mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>
ML7500-015-B-N	ML7500-015-C-N	15 0.59	135 5.31	120 4.72	7700 17310	10289 23131	11469 25783	291,0 1775	4,32 9,52
ML7500-025-B-N	ML7500-025-C-N	25 0.98	155 6.10	130 5.12	± 5%	11499 25851	13116 29486	365,0 22,27	4,60 10,14
ML7500-038-B-N	ML7500-038-C-N	38 1.50	185 7.28	147 5.79	200 bar	12377 27825	14333 32222	481,0 29,34	5,03 11,09
ML7500-050-B-N	ML7500-050-C-N	50 1.97	210 8.27	160 6.30	2900 psi	13130 29517	15391 34600	575,0 35,08	5,38 11,86
ML7500-063-B-N	ML7500-063-C-N	63 2.48	240 9.45	177 6.97		13557 30477	15996 35960	691,0 42,15	5,81 12,81
ML7500-080-B-N	ML7500-080-C-N	80 3.15	280 11.02	200 7.87	+20 °C +68 °F	13910 31271	16500 37093	874,0 53,31	6,39 14,09

ML



### HOW TO ORDER

(10 pcs) ML7500-050-C-N

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## ACTIVE SAFETY



OSAS



USAS



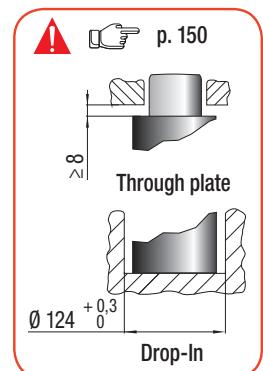
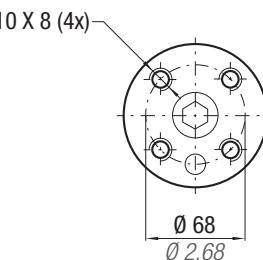
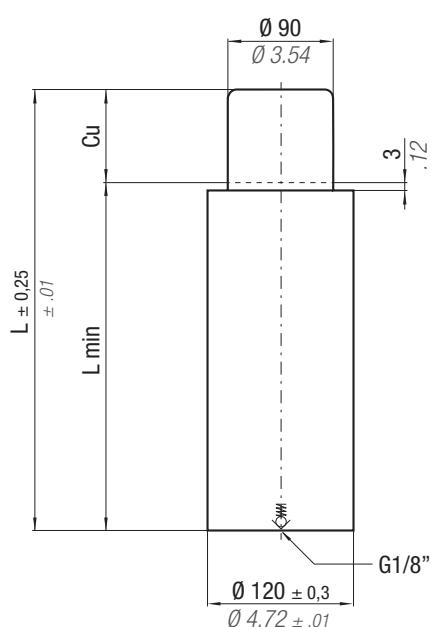
OPAS

**easy**  
MANIFOLD

p. 211

**\* F<sub>1i</sub>** =Isothermal  
end force  
at 100% Cu

p. 16

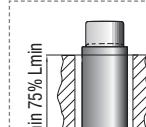
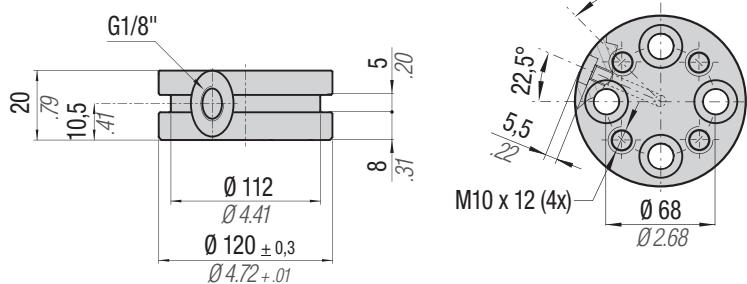
**\*\* F<sub>1p</sub>** =Polytrophic  
end force  
at 100% Cu

N <sub>2</sub>	°F 32 - 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 63,62 cm <sup>2</sup> 9.861 in <sup>2</sup>	SPM ~ 20 - 50 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMML12000C	PED 2014/68/EU
<b>CODE</b> PHASING OUT from 04/2013	<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> * End force	<b>F<sub>1p</sub></b> ** End force	<b>V<sub>0</sub></b>		
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
ML 12000 - 015 - B	ML 12000 - 015 - C	15   0.59	115   4.53	100   3.94	12720   28595 ± 5%	17877   40189	20134   45263	417,0   2544	5,82   12.83	✓
ML 12000 - 025 - B	ML 12000 - 025 - C	25   0.98	135   5.31	110   4.33		20211   45436	23346   52484	534,0   32,57	6,29   13.87	✓
ML 12000 - 038 - B	ML 12000 - 038 - C	38   1.50	165   6.50	127   5		21787   48979	25558   57457	718,0   43.80	7,01   15.45	✓
ML 12000 - 050 - B	ML 12000 - 050 - C	50   1.97	195   7.68	145   5.71	200 bar 2900 psi	22429   50422	26470   59507	906,0   55.27	7,74   17.06	✓
ML 12000 - 063 - B	ML 12000 - 063 - C	63   2.48	225   8.86	162   6.38		23211   52180	27586   62016	1089,0   66.43	8,46   18.65	✓
ML 12000 - 080 - B	ML 12000 - 080 - C	80   3.15	265   10.43	185   7.28	+20 °C +68 °F	23860   53639	28520   64116	1335,0   81.44	9,43   20.79	✓

## FML 12000

code: 39FML12000A

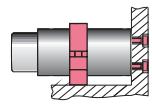
Kit speciale per trasformare cilindri autonomi  
Special kit to convert self-contained cylinders  
Spezial-Set zum Umbau eigenständiger Zylinder  
Kit spécial pour transformer les cylindres autonomes  
Kit especial para transformar cilindros autónomos  
Kit especial para transformar cilindros autónomos



Drop-In



Bottom mount

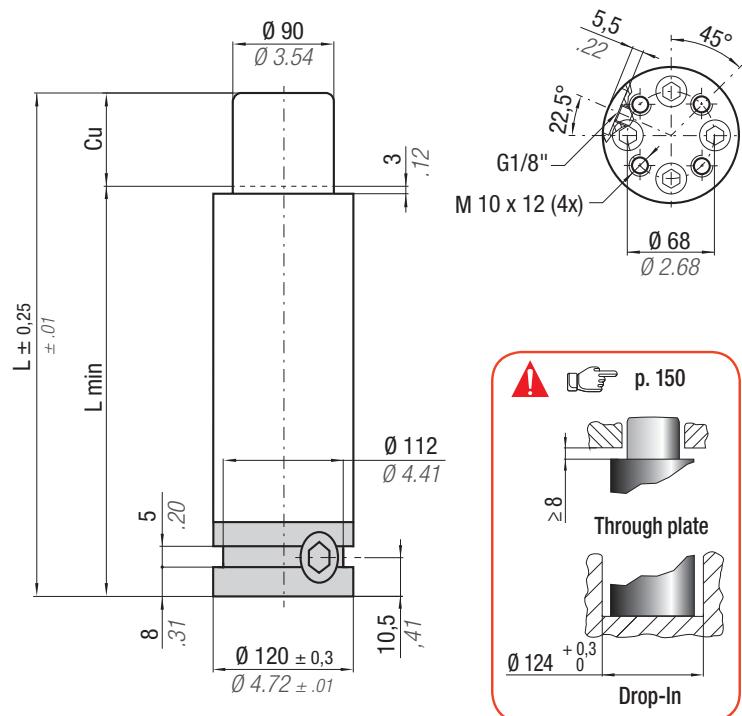


FSA 120 - FSD 120



HOW TO ORDER

(10 pcs) ML12000-050-C



Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo esté fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

### ACTIVE SAFETY



OSAS



USAS



OPAS

\*  $F_{1i}$  =

Isothermal

end force

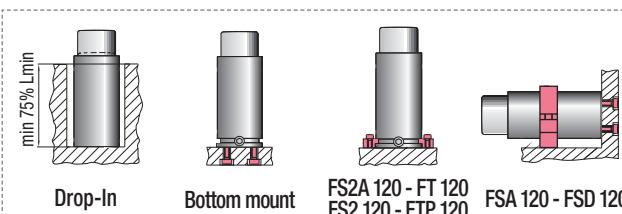
\*\*  $F_{1p}$  =  
Polytrophic  
end force  
at 100% Cu

p. 150

p. 16

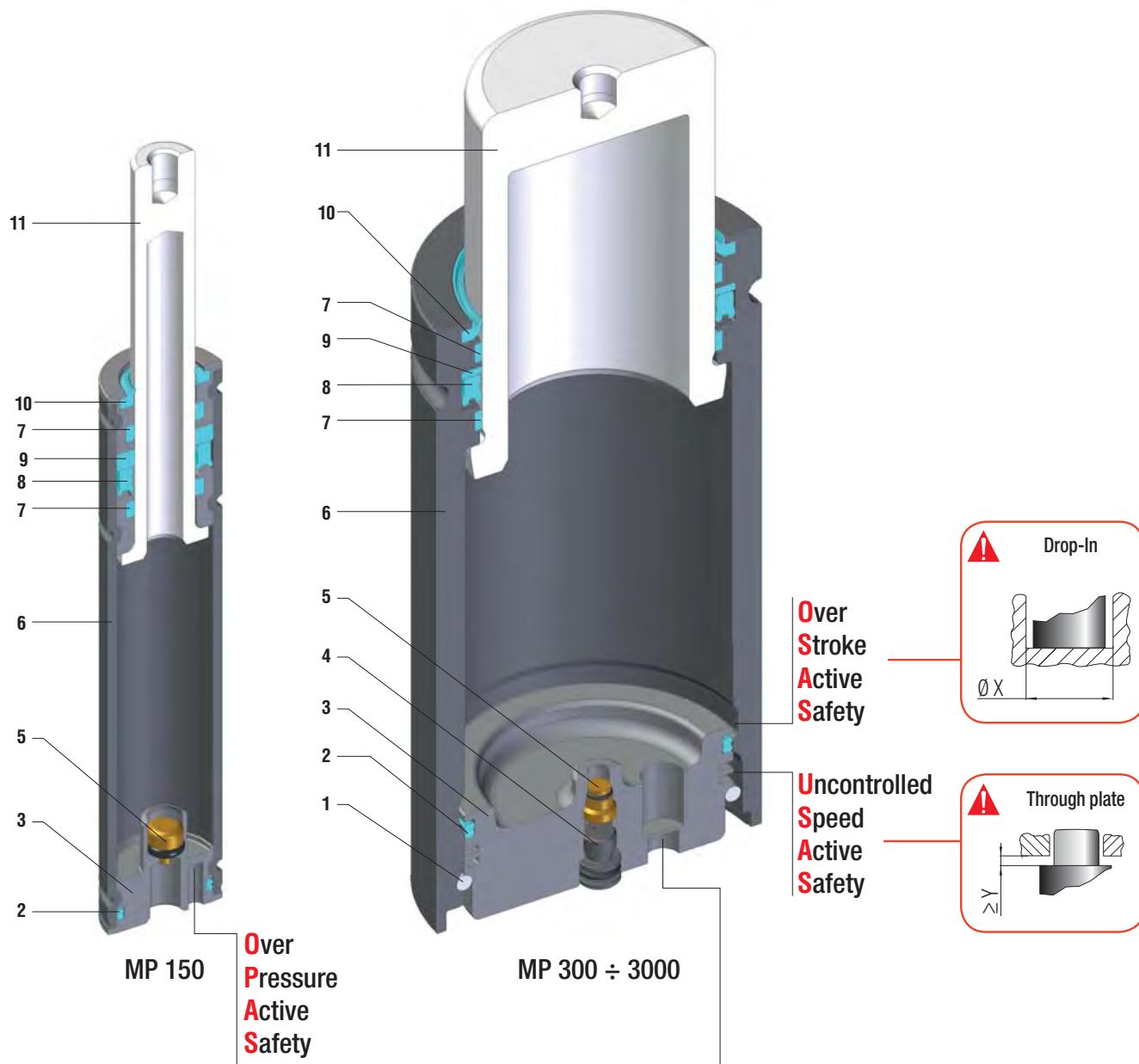
N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 200 bar 2900 psi	P min 20 bar 290 psi	S 63,62 cm <sup>2</sup> 9.861 in <sup>2</sup>	SPM ~ 20 - 50 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMML12000C
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub>	F <sub>1p</sub>	V <sub>0</sub>	PED	
PHASING OUT from 04/2013	NEW	mm	inch	mm	mm	daN	daN	2014/68/EU	
ML12000-015-B-N	ML12000-015-C-N	15	0.59	135	5.31	12720	28595	✓	
ML12000-025-B-N	ML12000-025-C-N	25	0.98	155	6.10	130	5.12	✓	
ML12000-038-B-N	ML12000-038-C-N	38	1.50	185	7.28	147	5.79	✓	
ML12000-050-B-N	ML12000-050-C-N	50	1.97	215	8.46	165	6.50	✓	
ML12000-063-B-N	ML12000-063-C-N	63	2.48	245	9.65	182	7.17	✓	
ML12000-080-B-N	ML12000-080-C-N	80	3.15	285	11.22	205	8.07	✓	

ML



### HOW TO ORDER

(10 pcs) ML12000-050-C-N



Massima forza, tenuta stelo - Maximum force, rod sealed - Maximale Kraft, Kolbenstange dichtung  
 Forces maximale, joint de tige - Máxima fuerza, estanqueidad vástago - Força máxima, estanquidáde na haste

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BOTTOM BASE - BODY DESIGN

<b>1</b>	Retaining ring	<b>5</b>	Valve	<b>9</b>	Back-up ring
<b>2</b>	Dual ring seal	<b>6</b>	Body	<b>10</b>	Rod wiper
<b>3</b>	Bottom base	<b>7</b>	Guide ring	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Plug	<b>8</b>	Rod seal		

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
MP 150	19	0.75	15 - 80	0.59 - 3.15	150	337	-	-	✓	-
MP 300	25	0.98	15 - 80	0.59 - 3.15	300	674	✓	✓	✓	-
MP 500	32	1.26	10 - 80	0.59 - 3.15	500	1124	✓	✓	✓	-
MP 1000	38	1.50	10 - 80	0.39 - 3.15	1000	2248	✓	✓	✓	-
MP 2000	50	1.97	10 - 80	0.39 - 3.15	2000	4496	✓	✓	✓	-
MP 3000	63	2.48	10 - 80	0.39 - 3.15	3000	6744	✓	✓	✓	-



## HOW TO ORDER

Series

Model

Stroke

Revision code

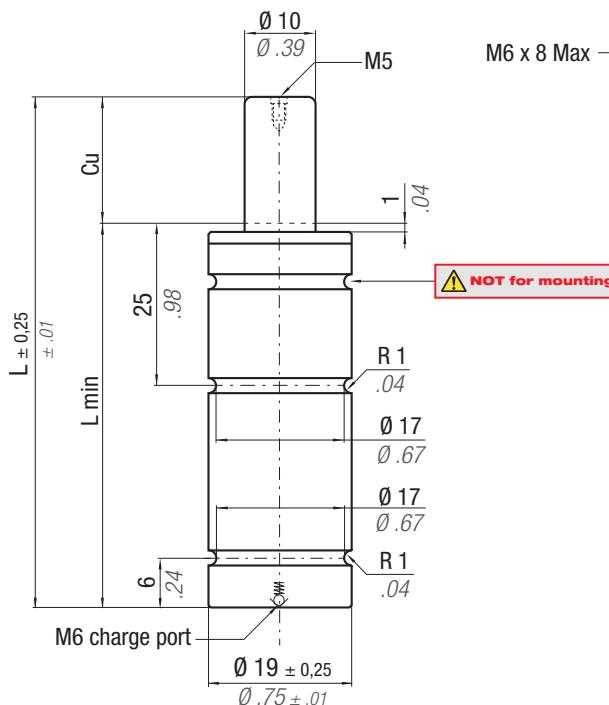
**MP 1000-050-A**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Código del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

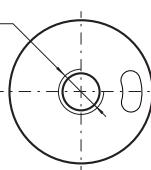
## ACTIVE SAFETY

**\* F<sub>1i</sub>**=Isothermal  
end force  
at 100% Cu

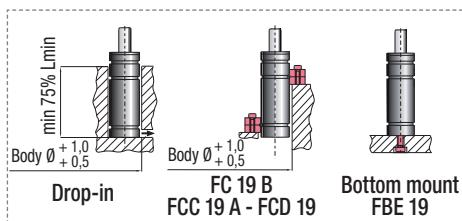
p. 16

**\*\* F<sub>1p</sub>**=Polytrophic  
end force  
at 100% Cu

M6 x 8 Max

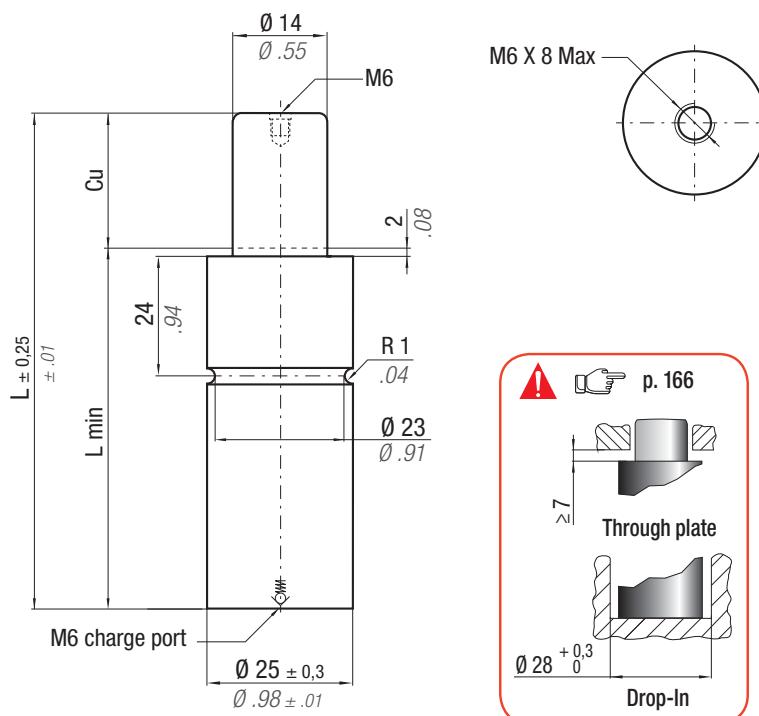


N <sub>2</sub>	ΔP ± 0,33 %/°C	P max 191 bar 2770 psi	P min 20 bar 290 psi	S 0,79 cm <sup>2</sup> 0.122 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,8 m/s	Maintenance kit Disposable				
CODE	Cu	L	L min	F <sub>0</sub> Initial force daN	F <sub>1i</sub> End force daN	F <sub>1p</sub> End force daN	V <sub>0</sub> cm <sup>3</sup>	V <sub>0</sub> in <sup>3</sup>	~Kg	~lb	PED 2014/68/EU
	mm inch	mm inch	mm inch	lb	lb	lb					
MP 150 - 015 - A	15 0.59	85 3.35	70 2.76		195	438	214	481	6,4	0.39	0,09 0.20 ✓
MP 150 - 020 - A	20 0.79	95 3.74	75 2.95		203	456	225	506	7,5	0.46	0,10 0.22 ✓
MP 150 - 025 - A	25 0.98	105 4.13	80 3.15	150 ± 5% 337	209	470	234	526	8,6	0.52	0,11 0.24 ✓
MP 150 - 032 - A	32 1.26	120 4.72	88 3.46		214	481	241	542	10,4	0.63	0,11 0.24 ✓
MP 150 - 038 - A	38 1.50	135 5.31	97 3.82		214	481	241	542	12,4	0.76	0,12 0.26 ✓
MP 150 - 045 - A	45 1.77	150 5.91	105 4.13	191 bar 2770 psi	217	488	245	551	14,1	0.86	0,13 0.29 ✓
MP 150 - 050 - A	50 1.97	160 6.3	110 4.33		220	495	249	560	15,3	0.93	0,14 0.31 ✓
MP 150 - 056 - A	56 2.20	175 6.89	119 4.69	+ 20 °C +68 °F	219	492	248	558	17,2	1.05	0,14 0.31 ✓
MP 150 - 063 - A	63 2.48	190 7.48	127 5.00		221	497	251	564	19,0	1.16	0,15 0.33 ✓
MP 150 - 080 - A	80 3.15	220 8.66	140 5.51		231	519	264	593	22,0	1.34	0,17 0.37 ✓



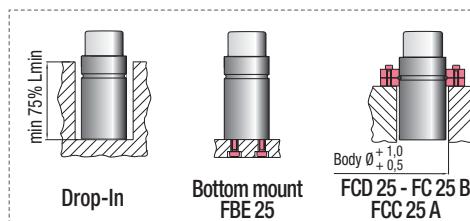
## HOW TO ORDER

(10 pcs) MP 150-050-A



N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 195 bar 2828 psi	P min 20 bar 290 psi	S 1,54 cm <sup>2</sup> 0.239 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit Disposable
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
MP 300 - 015 - A	15   0.59	85   3.35	70   2.76		462   1039	526   1182	8,2   0.50	0,18   0.40	✓
MP 300 - 020 - A	20   0.79	95   3.74	75   2.95		489   1099	563   1266	9,8   0.60	0,20   0.44	✓
MP 300 - 025 - A	25   0.98	105   4.13	80   3.15	300   674	510   1147	592   1331	11,5   0.70	0,21   0.46	✓
MP 300 - 032 - A	32   1.26	120   4.72	88   3.46	± 5%	524   1178	613   1378	14,1   0.86	0,23   0.51	✓
MP 300 - 038 - A	38   1.50	135   5.31	97   3.82		520   1169	606   1362	17,0   1.04	0,25   0.55	✓
MP 300 - 045 - A	45   1.77	150   5.91	105   4.13	195 bar   2828 psi	529   1189	620   1394	19,6   1.20	0,27   0.60	✓
MP 300 - 050 - A	50   1.97	160   6.30	110   4.33		538   1209	633   1423	21,3   1.30	0,28   0.62	✓
MP 300 - 056 - A	56   2.20	175   6.89	119   4.69	+ 20 °C + 68 °F	533   1198	626   1407	24,1   1.47	0,30   0.66	✓
MP 300 - 063 - A	63   2.48	190   7.48	127   5.00		539   1212	634   1425	26,7   1.63	0,32   0.71	✓
MP 300 - 080 - A	80   3.15	225   8.86	145   5.71		555   1248	656   1475	32,7   1.99	0,36   0.79	✓

MP


**HOW TO ORDER**

(10 pcs) MP 300-050-A

## ACTIVE SAFETY



OSAS



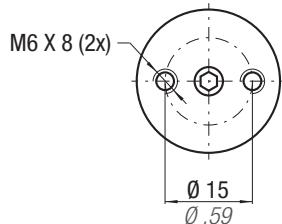
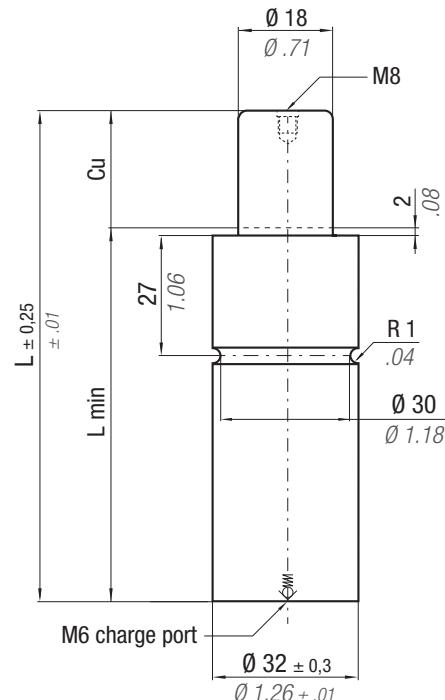
USAS



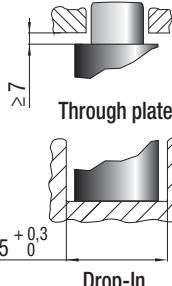
OPAS

**\* F<sub>1i</sub>**=Isothermal  
end force  
at 100% Cu

p. 16

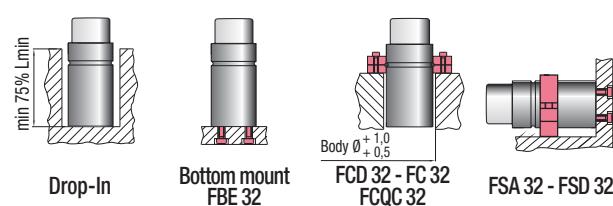
**\*\* F<sub>1p</sub>**=Polytrophic  
end force  
at 100% Cu

! p. 166



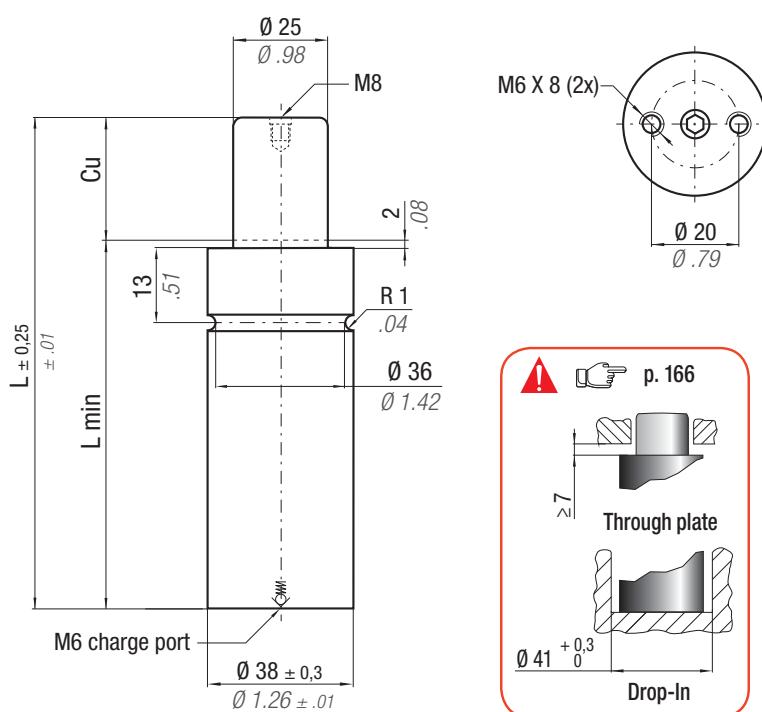
Drop-In

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 197 bar 2857 psi	P min 20 bar 290 psi	S 2,54 cm <sup>2</sup> 0.394 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit Disposable						
CODE	Cu	L	L min	F <sub>0</sub> Initial force daN	F <sub>1i</sub> End force daN	F <sub>1p</sub> End force daN	V <sub>0</sub> cm <sup>3</sup>	V <sub>0</sub> in <sup>3</sup>		PED 2014/68/EU					
	mm 0.39	mm 2.95	mm 2.56	daN 1124 ± 5%	lb 197 bar 2857 psi	lb + 20 °C + 68 °F	~Kg	~lb							
MP 500 - 010 - A	10	0.39	75	2.95	65	2.56	659	1481	723	1625	13,4	0.82	0,29	0,64	✓
MP 500 - 015 - A	15	0.59	85	3.35	70	2.76	709	1594	790	1776	16,4	1.00	0,31	0,68	✓
MP 500 - 020 - A	20	0.79	95	3.74	75	2.95	500	1124	747	1679	19,3	1.18	0,33	0.73	✓
MP 500 - 025 - A	25	0.98	105	4.13	80	3.15	778	1749	884	1987	22,2	1.35	0,34	0.75	✓
MP 500 - 032 - A	32	1.26	120	4.72	88	3.46	803	1805	919	2066	26,8	1.63	0,37	0.82	✓
MP 500 - 038 - A	38	1.50	135	5.31	97	3.82	197 bar	1807	920	2068	31,8	1.94	0,40	0.88	✓
MP 500 - 045 - A	45	1.77	150	5.91	105	4.13	2857 psi	1843	943	2120	36,4	2.22	0,43	0.95	✓
MP 500 - 050 - A	50	1.97	160	6.30	110	4.33	+ 20 °C + 68 °F	1875	963	2165	39,3	2.40	0,45	0.99	✓
MP 500 - 056 - A	56	2.20	175	6.89	119	4.69	834	1868	958	2154	44,3	2.70	0,48	1.06	✓
MP 500 - 063 - A	63	2.48	195	7.68	132	5.20	831	1834	937	2106	51,4	3.14	0,52	1.15	✓
MP 500 - 080 - A	80	3.15	230	9.06	150	5.91	844	1897	976	2194	61,8	3.77	0,59	1.30	✓



## HOW TO ORDER

(10 pcs) MP 500-050-A


**\* F<sub>1i</sub> =**

Isothermal end force p. 16

**\*\* F<sub>1p</sub> =**

Polytrophic end force at 100% Cu

**ACTIVE SAFETY**


OSAS



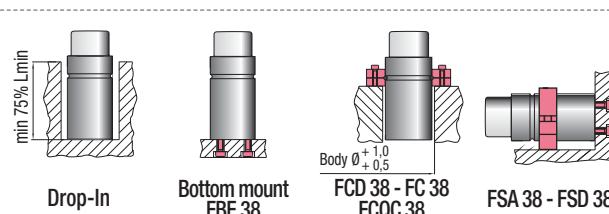
USAS



OPAS

CODE		Cu		L		L min		F <sub>0</sub> Initial force daN	F <sub>1i</sub> * End force daN	F <sub>1p</sub> ** End force daN	V <sub>0</sub>		Maintenance kit 39BMMP0100A	PED 2014/68/EU				
		mm	inch	mm	inch	mm	inch				cm <sup>3</sup>	in <sup>3</sup>						
MP 1000 - 010 - A		10	0.39	75	2.95	65	2.56		1417	3186	1588	3570	21,5	1.31	0,37	0,82	✓	
MP 1000 - 015 - A		15	0.59	85	3.35	70	2.76		1545	3473	1762	3961	26,6	1.62	0,39	0,86	✓	
MP 1000 - 020 - A		20	0.79	95	3.74	75	2.95	1000	2248	1645	3698	1898	4267	31,6	1.93	0,41	0,90	✓
MP 1000 - 025 - A		25	0.98	105	4.13	80	3.15	± 5% 205 bar 2973 psi	1724	3876	2009	4516	36,7	2.24	0,44	0,97	✓	
MP 1000 - 032 - A		32	1.26	120	4.72	88	3.46		1789	4022	2100	4721	44,5	2.71	0,48	1.06	✓	
MP 1000 - 038 - A		38	1.50	135	5.31	97	3.82		1790	4024	2101	4723	52,8	3.22	0,51	1.12	✓	
MP 1000 - 045 - A		45	1.77	150	5.91	105	4.13		1832	4118	2159	4854	60,6	3.70	0,55	1.21	✓	
MP 1000 - 050 - A		50	1.97	160	6.3	110	4.33		1868	4199	2210	4968	65,7	4.01	0,58	1.28	✓	
MP 1000 - 056 - A		56	2.20	175	6.89	119	4.69	+ 20 °C + 68 °F	1859	4179	2198	4941	74,0	4.51	0,62	1.37	✓	
MP 1000 - 063 - A		63	2.48	205	8.07	142	5.59		1716	3858	1997	4489	93,1	5.68	0,70	1.54	✓	
MP 1000 - 080 - A		80	3.15	240	9.45	160	6.30		1792	4029	2103	4728	111,1	6.78	0,79	1.74	✓	

MP


**HOW TO ORDER**

(10 pcs) MP 1000-050-A

## ACTIVE SAFETY



OSAS



USAS



OPAS

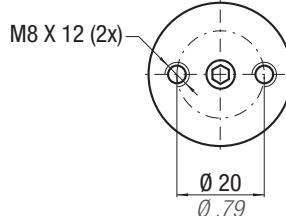
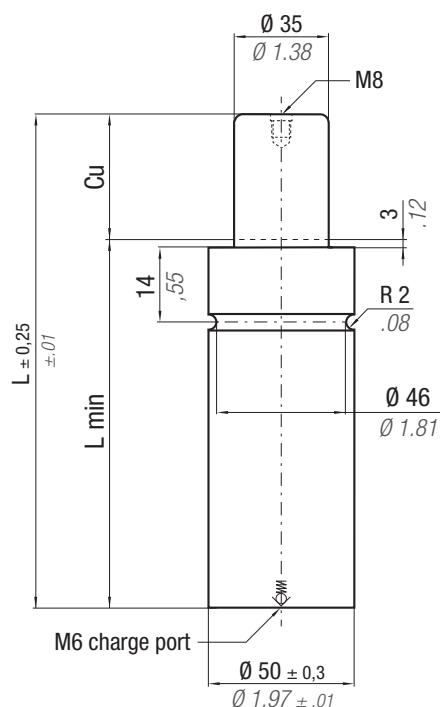
\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

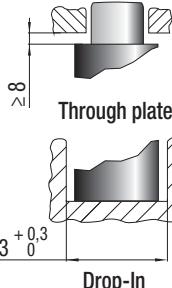
p. 16

\*\*  $F_{1p}$  =

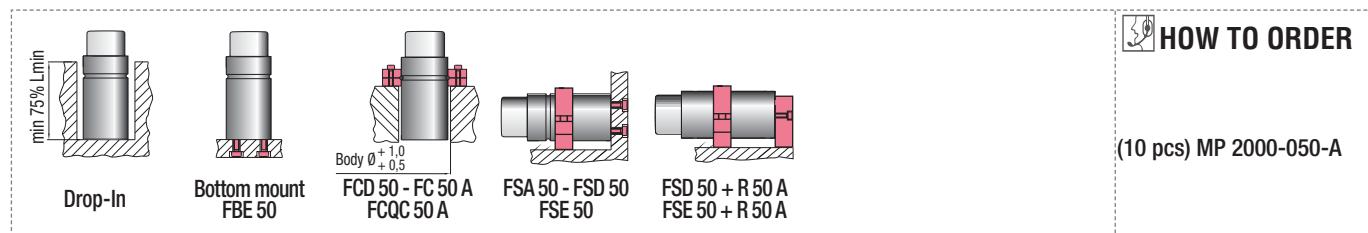
Polytrophic  
end force  
at 100% Cu



! p. 166

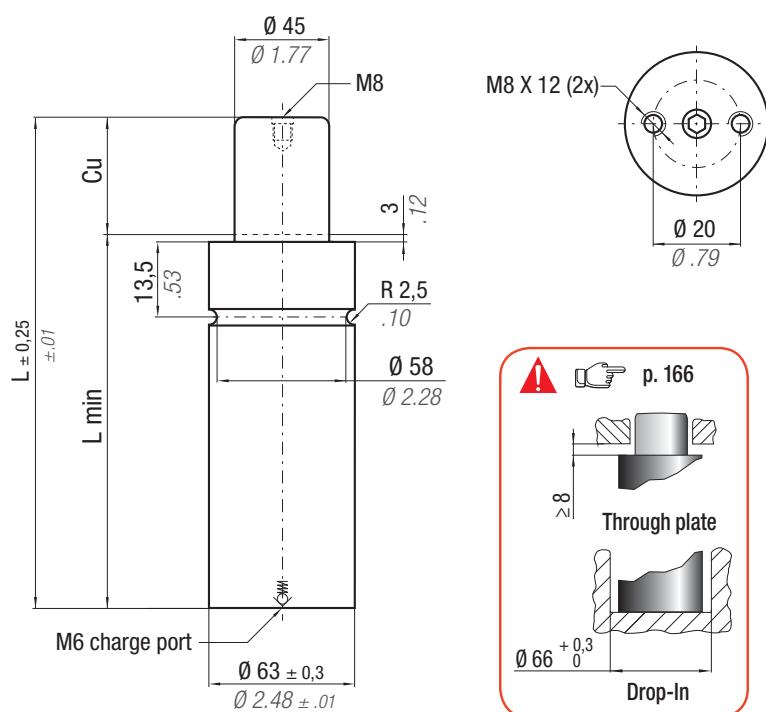


		$\Delta P$	$P_{max}$	$P_{min}$	$S$	SPM	Max Speed	Maintenance kit
	$^{\circ}F$ 32 176	$^{\circ}C$ 0 80	$\pm 0,33\%/{\mathord{^{\circ}}C}$	209 bar 3031 psi	20 bar 290 psi	9,62 cm $^2$ 1.491 in $^2$	$\sim 40 - 80$ (at 20 $^{\circ}$ C)	1,6 m/s
<b>CODE</b>		<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> * End force	<b>F<sub>1p</sub></b> ** End force	<b>V<sub>0</sub></b>
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm $^3$   in $^3$
MP 2000 - 010 - A		10   0.39	90   3.54	80   3.15		2641   5937	2911   6544	52,0   3.17
MP 2000 - 015 - A		15   0.59	115   4.53	100   3.94		2621   5892	2885   6486	80,0   4.88
MP 2000 - 020 - A		20   0.79	125   4.92	105   4.13	2000   4496 ± 5%	2780   6250	3094   6956	89,1   5.44
MP 2000 - 025 - A		25   0.98	135   5.31	110   4.33		2922   6569	3283   7380	98,3   6.00
MP 2000 - 032 - A		32   1.26	150   5.91	118   4.65		3080   6924	3495   7857	112,3   6.85
MP 2000 - 038 - A		38   1.50	165   6.50	127   5.00	209 bar	3159   7102	3601   8095	127,1   7.75
MP 2000 - 045 - A		45   1.77	180   7.09	135   5.31	3031 psi	3275   7362	3759   8451	141,1   8.61
MP 2000 - 050 - A		50   1.97	190   7.48	140   5.51		3361   7556	3876   8714	150,3   9.17
MP 2000 - 056 - A		56   2.20	205   8.07	149   5.87	+ 20 °C + 68 °F	3403   7650	3934   8844	165,0   10.07
MP 2000 - 063 - A		63   2.48	220   8.66	157   6.18		3485   7835	4047   9098	179,1   10.93
MP 2000 - 080 - A		80   3.15	255   10.04	175   6.89		3673   8257	4308   9685	211,4   12.9
								~Kg   ~lb
								PED 2014/68/EU



## HOW TO ORDER

(10 pcs) MP 2000-050-A


**ACTIVE SAFETY**


OSAS



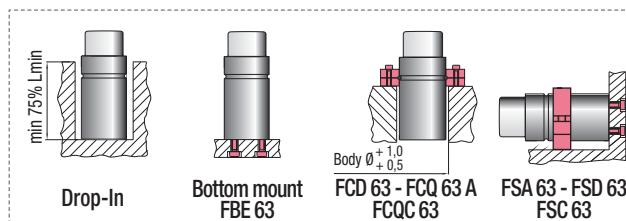
USAS



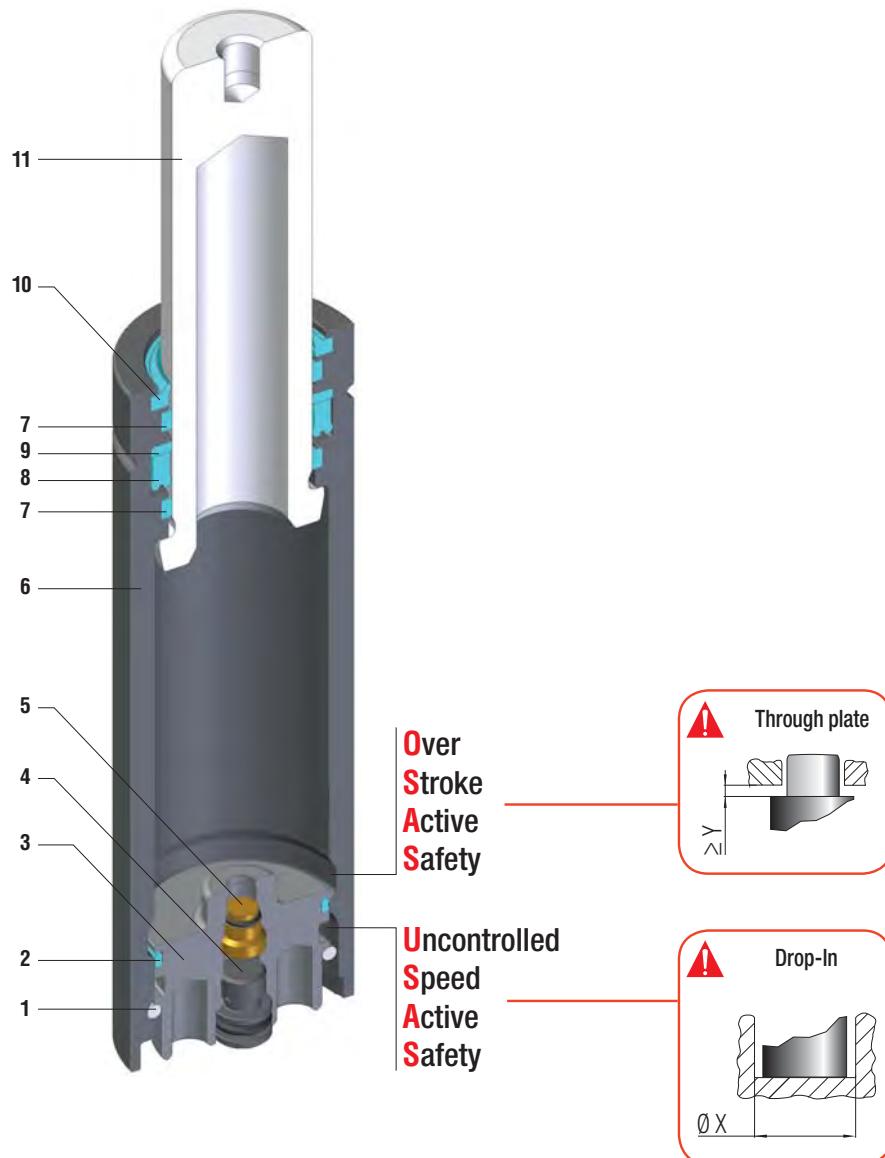
OPAS

		$N_2$		$\Delta P$ ± 0,33 %/°C		$P_{max}$ 189 bar 1741 psi		$P_{min}$ 20 bar 290 psi		$S$ 15,90 cm <sup>2</sup> 2.465 in <sup>2</sup>		$SPM$ ~ 40 - 80 (at 20°C)		$Max Speed$ 1,6 m/s		<b>Maintenance kit</b> 39BMMP03000A	
<b>CODE</b>		<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>Fo</b>	<b>Initial force</b>	<b><math>F_{1i}</math> *</b>	<b><math>F_{1p}</math> **</b>	<b>V<sub>0</sub></b>		<b>PED</b> 2014/68/EU						
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb							
MP 3000 - 010 - A		10   0.39	95   3.74	85   3.35		3862   8682	4243   9539	89,7   5.47	1,25   2.76		✓						
MP 3000 - 015 - A		15   0.59	115   4.53	100   3.94		3932   8839	4339   9754	126,4   7.71	1,40   3.09		✓						
MP 3000 - 020 - A		20   0.79	125   4.92	105   4.13	3000   6744	4165   9363	4657   10469	141,8   8.65	1,46   3.22		✓						
MP 3000 - 025 - A		25   0.98	135   5.31	110   4.33	± 5%	4370   9824	4941   11108	157,2   9.59	1,52   3.35		✓						
MP 3000 - 032 - A		32   1.26	150   5.91	118   4.65	189 bar   2741 psi	4593   10325	5253   11809	180,9   11.03	1,62   3.57		✓						
MP 3000 - 038 - A		38   1.50	165   6.50	127   5.00		4696   10557	5399   12137	205,8   12.55	1,72   3.79		✓						
MP 3000 - 045 - A		45   1.77	180   7.09	135   5.31		4856   10917	5626   12648	229,6   14.01	1,82   4.01		✓						
MP 3000 - 050 - A		50   1.97	190   7.48	140   5.51	+ 20 °C + 68 °F	4975   11184	5795   13028	245,0   14.95	1,89   4.17		✓						
MP 3000 - 063 - A		63   2.48	220   8.66	157   6.18		5137   11548	6029   13554	293,6   17.91	2,08   4.59		✓						
MP 3000 - 080 - A		80   3.15	255   10.04	175   6.89		5389   12115	6395   14377	348,2   21.24	2,31   5.09		✓						

MP


**HOW TO ORDER**

(10 pcs) MP 3000-050-A



$\varnothing 32$  - Massima forza, tenuta stelo - Maximum force, rod sealed - Maximale Kraft, Kolbenstange dichtung  
 Forces maximale, joint de tige - Máxima fuerza, estanqueidad vástagos - Força máxima, estanquidade na haste

<b>SEALING</b>	ROD SEAL
<b>DESIGN</b>	BOTTOM BASE - BODY DESIGN

<b>1</b>	Retaining ring	<b>5</b>	Valve	<b>9</b>	Back-up ring
<b>2</b>	Dual ring seal	<b>6</b>	Body	<b>10</b>	Rod wiper
<b>3</b>	Bottom base	<b>7</b>	Guide ring	<b>11</b>	Rod (nitrited superfinished)
<b>4</b>	Plug	<b>8</b>	Rod seal		

# RANGE CHART

Model	Body Ø	Stroke Cu	Initial force F0	OSAS	USAS	OPAS	SKUDO
	mm      inch	mm      inch	daN      lb			-	-
MQ 700	32      1.26	10 - 80      0.39 - 3.15	660      1484	✓	✓	-	-



## HOW TO ORDER

Series

Model

Stroke

Revision code

**MQ 700-050-A**

<b>IT</b>	Codice cilindro autonomo
<b>EN</b>	Self-contained cylinder code
<b>DE</b>	Kode des eingeständigen Gdf.
<b>FR</b>	Code du cylindre autonome
<b>ES</b>	Código del cilindro autónomo
<b>PT</b>	Código do cilindro autónomo

## ACTIVE SAFETY



OSAS



USAS

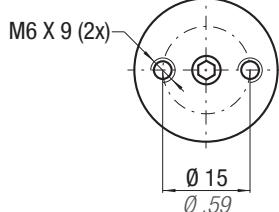
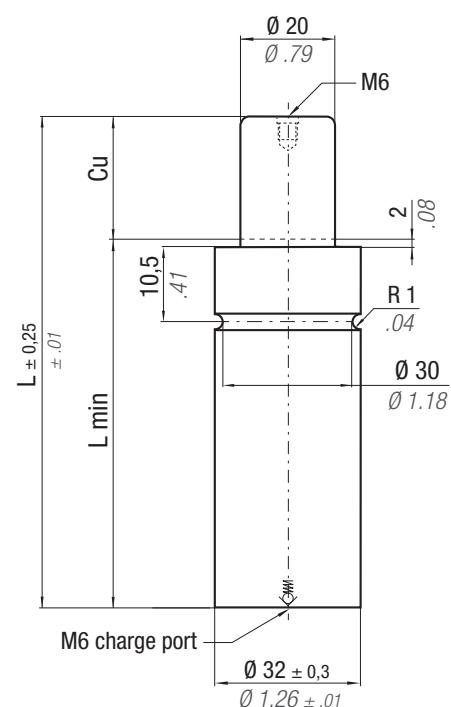
\*  $F_{1i}$  =

Isothermal  
end force  
at 100% Cu

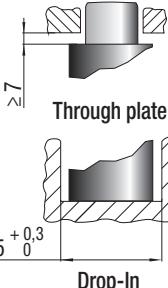
p. 16

\*\*  $F_{1p}$  =

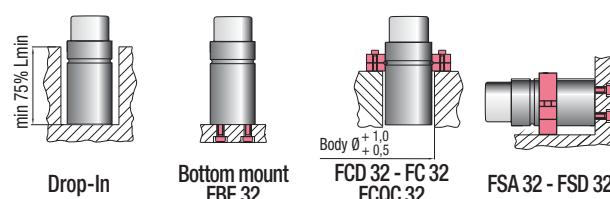
Polytrophic  
end force  
at 100% Cu



p. 174



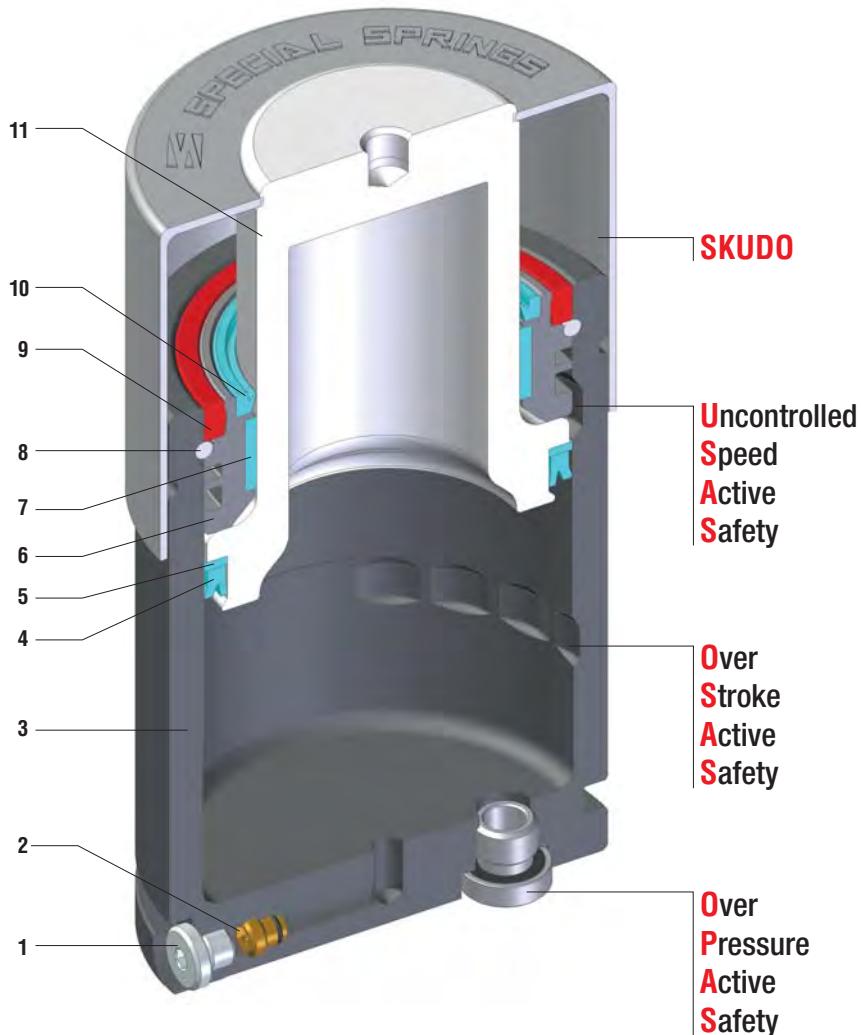
N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 % / °C	P max 210 bar 3045 psi	P min 20 bar 290 psi	S 3,14 cm <sup>2</sup> 0.487 in <sup>2</sup>	SPM ~ 40 - 80 (at 20°C)	Max Speed 1,6 m/s	Maintenance kit 39BMMP02000A
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
MQ 700 - 010 - A	10   0.39	75   2.95	65   2.56		987   2219	1114   2504	12,0   0.73	0,29   0.64	✓
MQ 700 - 015 - A	15   0.59	85   3.35	70   2.76		1084   2437	1244   2797	15,0   0.92	0,31   0.68	✓
MQ 700 - 020 - A	20   0.79	95   3.74	75   2.95	660   1484 ± 5%	1157   2601	1344   3021	18,0   1.10	0,33   0.73	✓
MQ 700 - 025 - A	25   0.98	105   4.13	80   3.15		1214   2729	1423   3199	21,0   1.28	0,35   0.77	✓
MQ 700 - 032 - A	32   1.26	120   4.72	88   3.46		1256   2824	1482   3332	26,0   1.59	0,38   0.84	✓
MQ 700 - 038 - A	38   1.50	135   5.31	97   3.82	210 bar 3045 psi	1246   2801	1468   3300	32,0   1.95	0,41   0.90	✓
MQ 700 - 045 - A	45   1.77	150   5.91	105   4.13		1273   2862	1506   3386	36,0   2.20	0,44   0.97	✓
MQ 700 - 050 - A	50   1.97	160   6.30	110   4.33	+ 20 °C + 68 °F	1299   2920	1542   3467	39,0   2.38	0,46   1.01	✓
MQ 700 - 056 - A	56   2.20	175   6.89	119   4.69		1287   2893	1525   3428	45,0   2.75	0,49   1.08	✓
MQ 700 - 063 - A	63   2.48	195   7.68	132   5.20		1250   2810	1474   3314	52,0   3.17	0,53   1.17	✓
MQ 700 - 080 - A	80   3.15	230   9.06	150   5.91		1300   2923	1543   3469	63,0   3.84	0,60   1.32	✓



## HOW TO ORDER

(10 pcs) MQ 700-050-A





Massima forza, tenuta pistone + SKUDO - Maximum force, piston sealed + SKUDO - Maximale Kraft, Kolbendichtung + SKUDO - Force maximale, piston étanche + SKUDO - Máxima fuerza, estanqueidad pistón + SKUDO - Força máxima, estanquidade no pistão + SKUDO

<b>SEALING</b>	<b>PISTON SEAL</b>
<b>DESIGN</b>	<b>PISTON - BODY DESIGN</b>

<b>1</b>	Plug	<b>5</b>	Back-up ring	<b>9</b>	Outer seal
<b>2</b>	Valve	<b>6</b>	Bush	<b>10</b>	Rod wiper
<b>3</b>	Body	<b>7</b>	Guide ring	<b>11</b>	Rod (nitrided superfinished)
<b>4</b>	Piston seal	<b>8</b>	Retaining ring		

## RANGE CHART

Model	Body Ø		Stroke Cu		Initial force F0		OSAS	USAS	OPAS	SKUDO
	mm	inch	mm	inch	daN	lb				
KE 400	25	0.98	10 - 50	0.39 - 1.97	425	955	-	-	-	✓
KE 750	32	1.26	6 - 50	0.39 - 1.97	740	1664	✓	✓	✓	✓
KE 1000	38	1.50	6 - 50	0.24 - 1.97	1060	2383	✓	✓	✓	✓
KE 1800	50	1.97	6 - 65	0.24 - 1.97	1885	4238	✓	✓	✓	✓
KE 3000	63	2.48	10 - 65	0.39 - 1.97	2945	6620	✓	✓	✓	✓
KE 4700	75	2.95	10 - 65	0.39 - 1.97	4675	10510	✓	✓	✓	✓
KE 7500	95	3.74	10 - 65	0.39 - 1.97	7540	16950	✓	✓	✓	✓
KE 12000	120	4.72	10 - 65	0.39 - 1.97	11780	26481	✓	✓	✓	✓
KE 18500	150	5.91	10 - 65	0.39 - 1.97	18410	41386	✓	✓	✓	✓



## HOW TO ORDER

Series

Model

Stroke

Revision code

**KE 1800-050-B - N  
- ED**

**IT** Codice cilindro autonomo  
**EN** Self-contained cylinder code  
**DE** Kode des eingeständigen Gdf.  
**FR** Code du cylindre autonome  
**ES** Código del cilindro autónomo  
**PT** Código do cilindro autónomo

**IT** Collegabile con tubi, cilindro fornito scarico e senza valvola unidirezionale  
**EN** Linkable with hoses, cylinder supplied without pressure and oneway valve  
**DE** Anschlussfähig mit Leitungen, Gdf. geliefert ohne Druck und RückschlagVentil  
**FR** Connectable avec tubes, ressort fourni sans pression ni valve unidirectionnelle  
**ES** Connectable con tubos, cilindro suministrado sin presión y sin válvula unidireccional  
**PT** Acompláveis com tubos, cilindro fornecidos sem pressão e sem válvula unidireccional

**IT** Collegabile EASY MANIFOLD, fornito scarico + guarnizione di collegamento  
**EN** Linkable EASY MANIFOLD, supplied without pressure + connecting seal  
**DE** Anschlussfähig EASY MANIFOLD, geliefert ohne Druck + Verbindungsdiichtung  
**FR** Connectable EASY MANIFOLD, fourni sans pression + joint de connexion  
**ES** Connectable EASY MANIFOLD, suministrado sin presión + junta de conexión  
**PT** Acompláveis EASY MANIFOLD, fornecidos sem pressão + vedantes de conexão

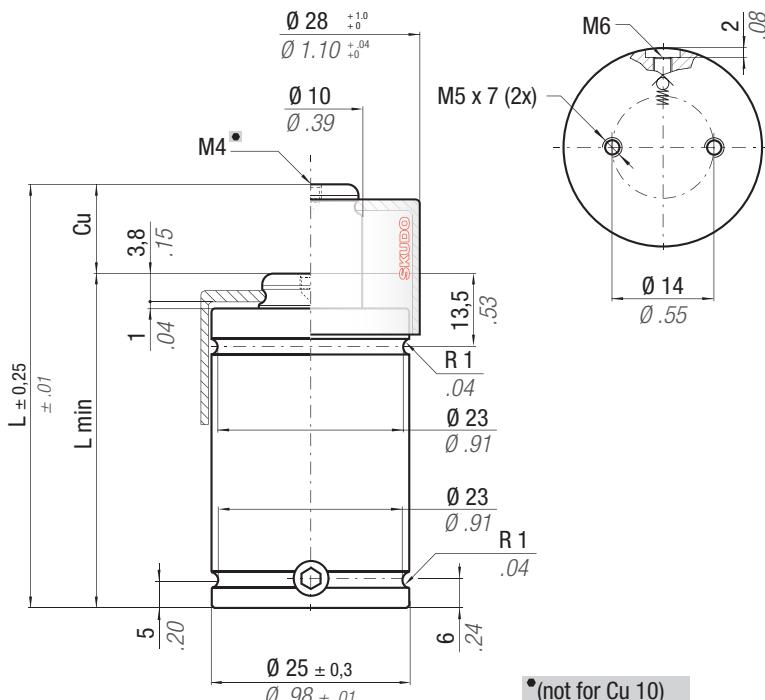
## ACTIVE SAFETY

**\* F<sub>1i</sub>** =Isothermal  
end force  
at 100% Cu

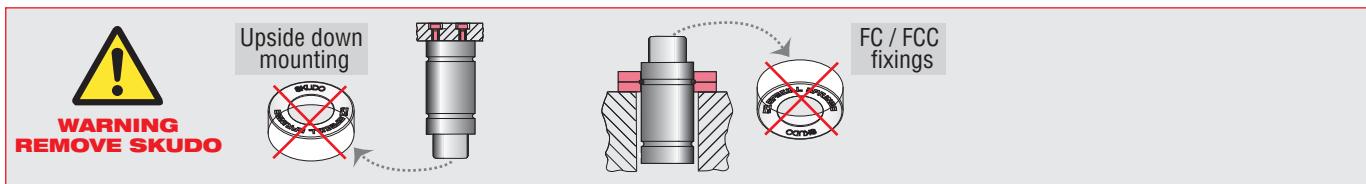
p. 16

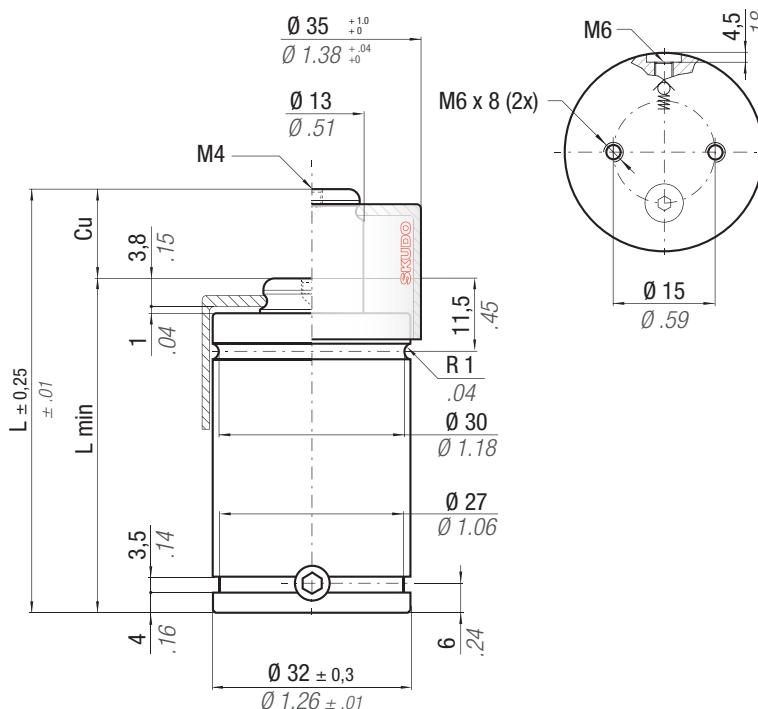
**\*\* F<sub>1p</sub>** =Polytrophic  
end force  
at 100% Cu

SKUDO



N <sub>2</sub>	$^{\circ}F$ 32 176	$^{\circ}C$ 0 80	$\Delta P$ $\pm 0.33\% / ^{\circ}C$	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 2,84 cm <sup>2</sup> 0.440 in <sup>2</sup>	SPM ~ 50 - 100 (at 20°C)	Max Speed 0,8 m/s	Maintenance kit Disposable
CODE	Cu	L	L min	F <sub>0</sub>	F <sub>1i</sub> *	F <sub>1p</sub> **	V <sub>0</sub>		PED 2014/68/EU
	mm   inch	mm   inch	mm   inch	Initial force daN   lb	End force daN   lb	End force daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
KE 400 - 006 - A	6   0.24	56   2.2	50   1.97	425   955 ± 5%	789   1774	1011   2273	4,0   0.24	0,13   0.29	✓
KE 400 - 010 - A	10   0.39	70   2.76	60   2.36		871   1958	1153   2592	6,0   0.37	0,16   0.35	✓
KE 400 - 016 - A	16   0.63	91   3.58	75   2.95		881   1981	1171   2633	10,0   0.61	0,18   0.40	✓
KE 400 - 025 - A	25   0.98	120   4.72	95   3.74	150 bar 2175psi	876   1969	1162   2612	16,0   0.98	0,23   0.51	✓
KE 400 - 032 - A	32   1.26	140   5.51	108   4.25		907   2040	1217   2736	19,0   1.16	0,24   0.53	✓
KE 400 - 040 - A	40   1.57	165   6.50	125   4.92	+ 20 °C + 68 °F	907   2039	1217   2736	24,0   1.46	0,28   0,62	✓
KE 400 - 050 - A	50   1.97	195   7.68	145   5.71		919   2065	1238   2783	30,0   1.83	0,31   0,68	✓





Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when  
the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo esté fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

---

**easy**  
MANIFOLD

 p. 211

\* F<sub>1j</sub> =

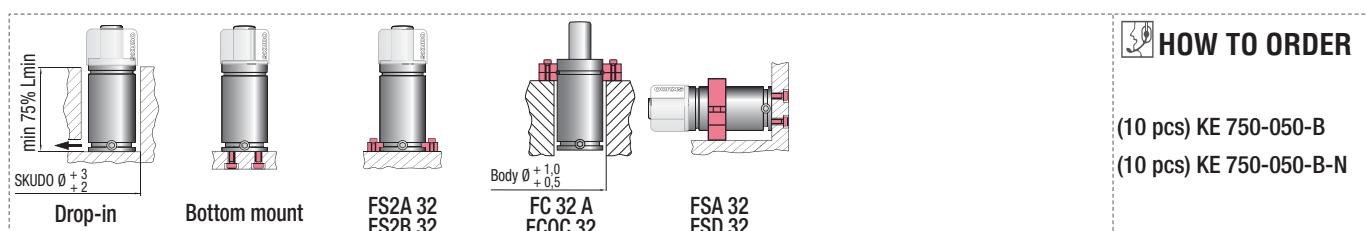
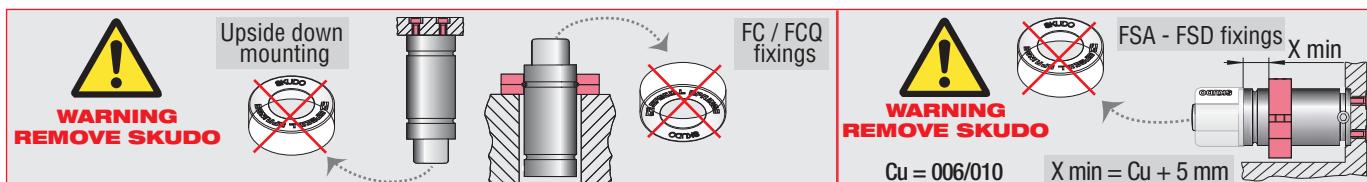
Isothermal  
end force (N)  
at 100% Cu

**\*\* F1n =**

Polytrophic  
end force  
at 100% Cu



N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 4,91 cm <sup>2</sup> 0,761 in <sup>2</sup>	SPM ~ 50 - 100 (at 20°C)	Max Speed 0,8 m/s	Maintenance kit 39BMKE00750B
CODE PHASING OUT from 08/2012	NEW	Cu	L	L min	F <sub>0</sub> Initial force	F <sub>1i</sub> * End force	F <sub>1p</sub> ** End force	V <sub>0</sub>	PED 2014/68/EU
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb
KE 750 - 006 - A	KE 750 - 006 - B	6   0.24	63   2.48	57   2.24	740   1664 ± 5%	1207   2714	1486   3341	9,0   0,55	0,23   0,51
KE 750 - 010 - A	KE 750 - 010 - B	10   0.39	75   2.95	65   2.56		1310   2945	1656   3723	13,0   0,79	0,25   0,55
KE 750 - 016 - A	KE 750 - 016 - B	16   0.63	93   3.66	77   3.03		1390   3125	1792   4029	19,0   1.16	0,29   0,64
KE 750 - 025 - A	KE 750 - 025 - B	25   0.98	120   4.72	95   3.74	150 bar	1450   3259	1895   4260	28,0   1.71	0,33   0,73
KE 750 - 032 - A	KE 750 - 032 - B	32   1.26	140   5.51	108   4.25		1496   3363	1975   4440	35,0   2.14	0,37   0.82
KE 750 - 040 - A	KE 750 - 040 - B	40   1.57	165   6.50	125   4.92		1496   3363	1975   4440	44,0   2.68	0,42   0.92
KE 750 - 050 - A	KE 750 - 050 - B	50   1.97	195   7.68	145   5.71	+ 20 °C + 68 °F	1513   3400	2004   4505	54,0   3.29	0,47   1.04



Il nuovo codice sarà fornito solo ad esaurimento del vecchio

The new code will be supplied only when the old will be out of stock

Der neue Kode wird geliefert nur wenn der alte nicht mehr im Lager ist

Le nouveau code sera fourni uniquement lorsque le vieux stock sera écoulé

El nuevo código será suministrado sólo cuando el viejo está fuera de stock

O novo código irá ser fornecido apenas quando o antigo esgotar stock

## ACTIVE SAFETY



OSAS



USAS



OPAS



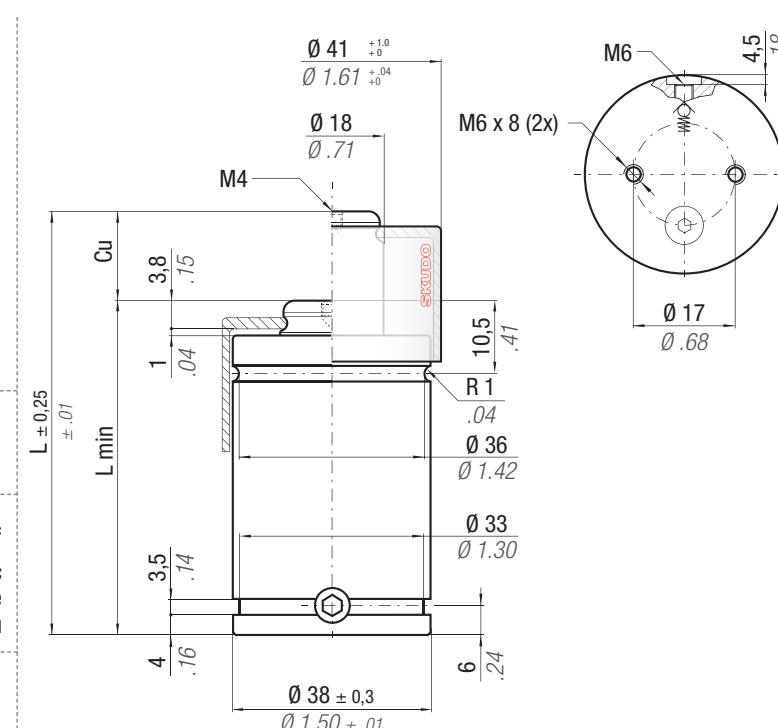
SKUDO

**easy**  
MANIFOLD

p. 211

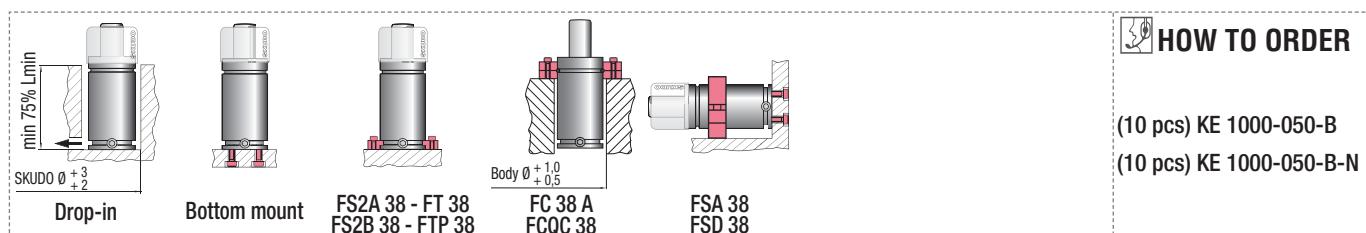
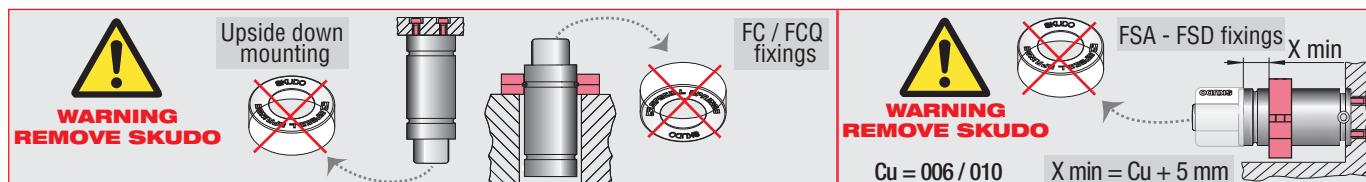
**\* F<sub>1i</sub>** =Isothermal end force  
at 100% Cu

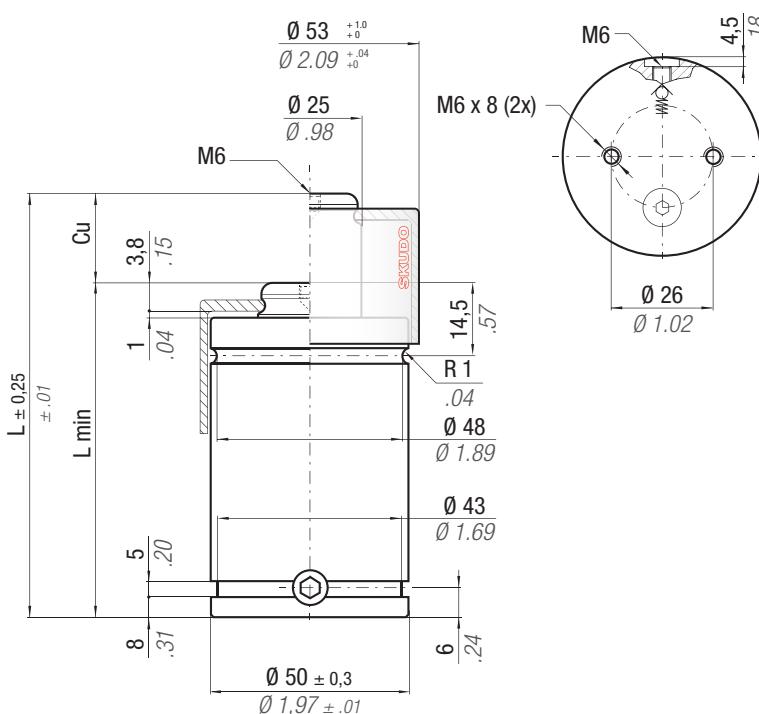
p. 16

**\*\* F<sub>1p</sub>** =Polytrophic end force  
at 100% Cu

N <sub>2</sub>	°F 32 - 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 7,07 cm <sup>2</sup> 1,096 in <sup>2</sup>	SPM ~ 50 - 100 (at 20°C)	Max Speed 0,8 m/s	Maintenance kit 39BMKE01000B	PED 2014/68/EU
<b>CODE</b> PHASING OUT from 08/2012	<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force daN   lb	<b>F<sub>1i</sub></b> * End force daN   lb	<b>F<sub>1p</sub></b> ** End force daN   lb	<b>V<sub>0</sub></b> cm <sup>3</sup> in <sup>3</sup>		
KE 1000 - 006 - A	KE 1000 - 006 - B	6   0.24	61   2.40	55   2.17	1060   2383 ± 5%	1902   4277	2412   5422	11,0   0.67	0,33   0,72	✓
KE 1000 - 010 - A	KE 1000 - 010 - B	10   0.39	78   3.07	68   2.68		1834   4123	2297   5164	19,0   1.16	0,38   0,84	✓
KE 1000 - 016 - A	KE 1000 - 016 - B	16   0.63	100   3.94	84   3.31		1814   4078	2264   5090	31,0   1.89	0,44   0,97	✓
KE 1000 - 025 - A	KE 1000 - 025 - B	25   0.98	135   5.31	110   4.33	150 bar 2175psi	1769   3977	2190   4923	51,0   3.11	0,53   1.17	✓
KE 1000 - 032 - A	KE 1000 - 032 - B	32   1.26	167   6.57	135   5.31		1701   3824	2079   4674	69,0   4.21	0,63   1.39	✓
KE 1000 - 040 - A	KE 1000 - 040 - B	40   1.57	195   7.68	155   6.10		1727   3883	2121   4768	84,0   5.12	0,70   1.54	✓
KE 1000 - 050 - A	KE 1000 - 050 - B	50   1.97	230   9.06	180   7.09	+ 20 °C + 68 °F	1750   3934	2159   4854	103,0   6.28	0,79   1.74	✓

♦ Disposable





Il nuovo codice sarà fornito solo ad esaurimento del vecchio

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---

**easy**  
MANIFOLD

 p. 211

\* F1j =

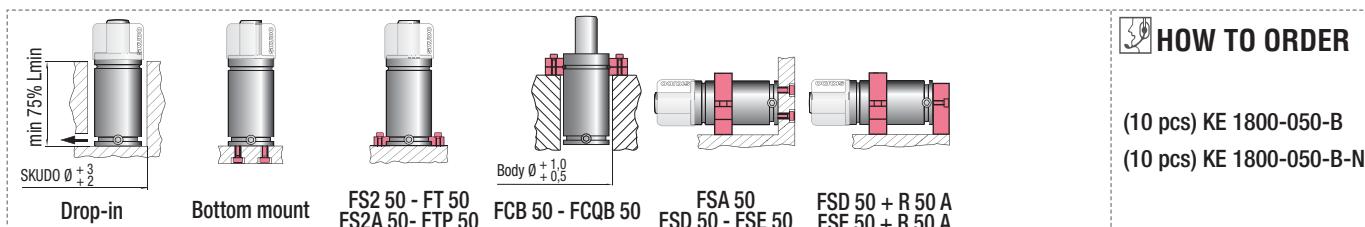
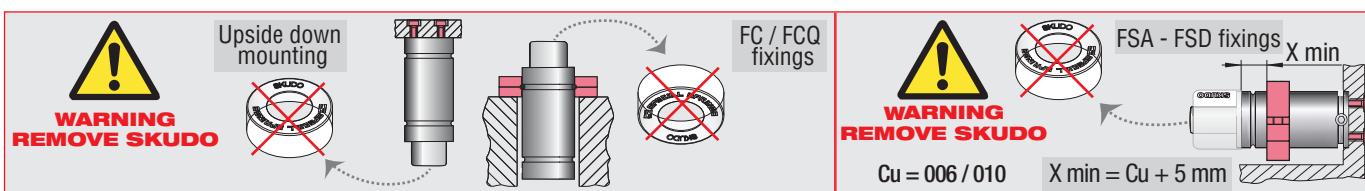
Isothermal  
end force  
at 100% Gu

**\*\* F1n =**

## Polytrophic end force at 100% Cu



 N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 12,57 cm <sup>2</sup> 1.948 in <sup>2</sup>	SPM ~ 50 - 100 (at 20°C)	Max Speed 0,8 m/s	Maintenance kit 39BMKE01800B	
CODE PHASING OUT from 08/2012	NEW	Cu	L	L min	F <sub>0</sub> Initial force	F <sub>1i</sub> * End force	F <sub>1p</sub> ** End force	V <sub>0</sub>		PED 2014/68/EU
KE 1800 - 006 - A	KE 1800 - 006 - B	6	0.24	66	2.60	60	2.36			
KE 1800 - 010 - A	KE 1800 - 010 - B	10	0.39	80	3.15	70	2.76	1885	4238	
KE 1800 - 016 - A	KE 1800 - 016 - B	16	0.63	106	4.17	90	3.54	± 5%	2979	6698
KE 1800 - 025 - A	KE 1800 - 025 - B	25	0.98	135	5.31	110	4.33		3133	7044
KE 1800 - 032 - A	KE 1800 - 032 - B	32	1.26	162	6.38	130	5.12	150 bar	2175 psi	
KE 1800 - 040 - A	KE 1800 - 040 - B	40	1.57	190	7.48	150	5.91	+ 20 °C + 68 °F	3106	6983
KE 1800 - 050 - A	KE 1800 - 050 - B	50	1.97	220	8.66	170	6.69		3135	7049
-	KE 1800 - 065 - B	65	2.56	271	10.67	206	8.11		3236	7275
									3262	7333



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## ACTIVE SAFETY



OSAS



USAS



OPAS



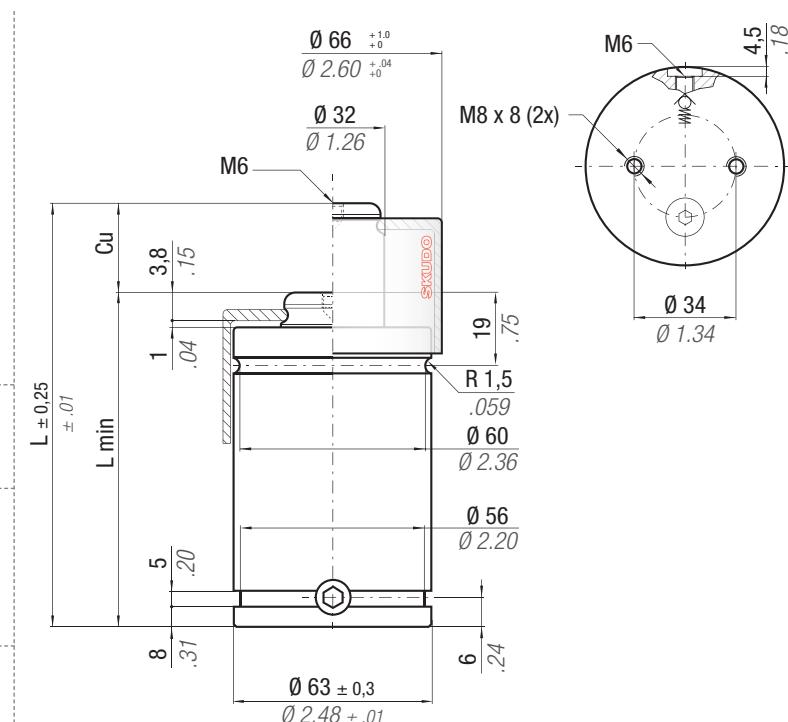
SKUDO

**easy**  
MANIFOLD

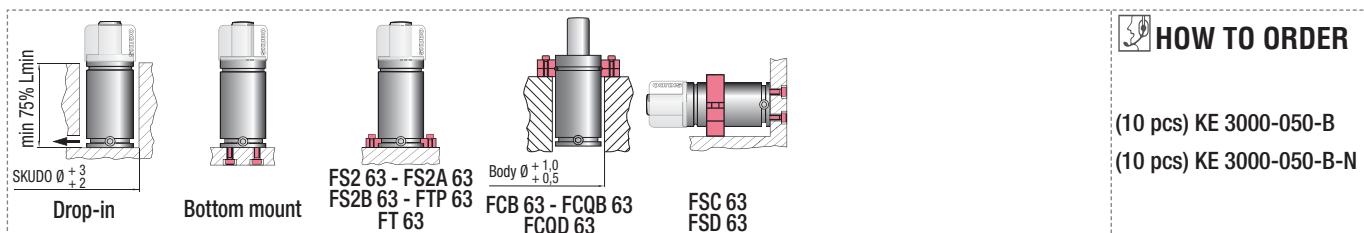
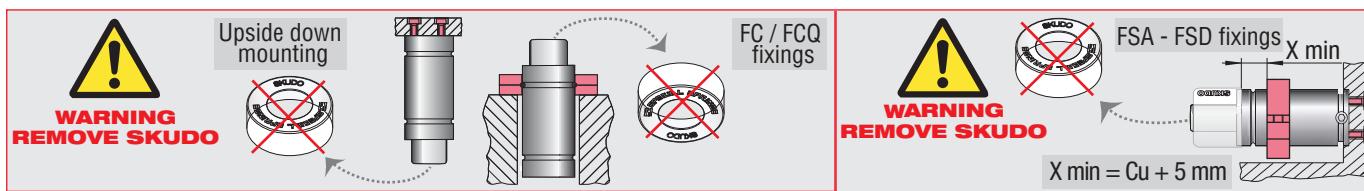
p. 211

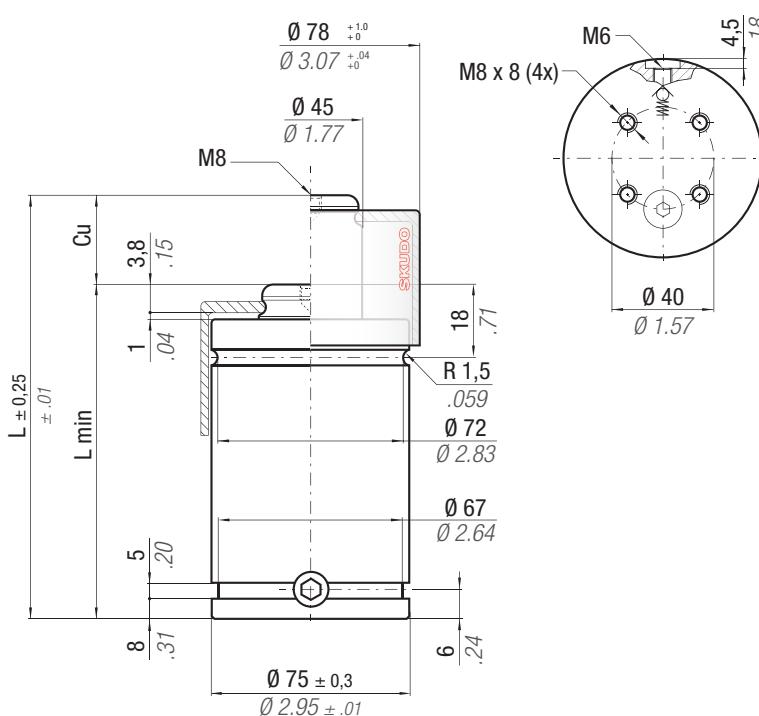
**\* F<sub>1i</sub>** =Isothermal  
end force  
at 100% Cu

p. 16

**\*\* F<sub>1p</sub>** =Polytrophic  
end force  
at 100% Cu

N <sub>2</sub>	°F 32 - 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 19,63 cm <sup>2</sup> 3.043 in <sup>2</sup>	SPM ~ 80 - 100 (at 20°C)	Max Speed 0,8 m/s	Maintenance kit 39BMKE03000B
<b>CODE</b> PHASING OUT from 08/2012	<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> * End force	<b>F<sub>1p</sub></b> ** End force	<b>V<sub>0</sub></b>	
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb
KE 3000 - 010 - A	KE 3000 - 010 - B	10   0.39	85   3.35	75   2.95	2945   6620 ± 5%	5084   11429	6363   14305	53,0   3.23	1,23   2.71
KE 3000 - 016 - A	KE 3000 - 016 - B	16   0.63	103   4.06	87   3.43		5362   12053	6829   15352	79,0   4.82	1,36   3.00
KE 3000 - 025 - A	KE 3000 - 025 - B	25   0.98	130   5.12	105   4.13		5566   12512	7176   16132	119,0   7.26	1,55   3.42
KE 3000 - 032 - A	KE 3000 - 032 - B	32   1.26	150   5.91	118   4.65	150 bar 2175psi	5721   12861	7443   16733	147,0   8.97	1,69   3.73
KE 3000 - 040 - A	KE 3000 - 040 - B	40   1.57	175   6.89	135   5.31		5722   12863	7445   16737	184,0   11.22	1,86   4.10
KE 3000 - 050 - A	KE 3000 - 050 - B	50   1.97	205   8.07	155   6.10	+ 20 °C + 68 °F	5778   12989	7542   16955	227,0   13.85	2,07   4.56
-	KE 3000 - 065 - B	65   2.56	256   10.08	191   7.52		5630   12657	7287   16382	304,0   18.54	2,44   5.38





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---

**easy**  
MANIFOLD

 p. 211

\* F1j =

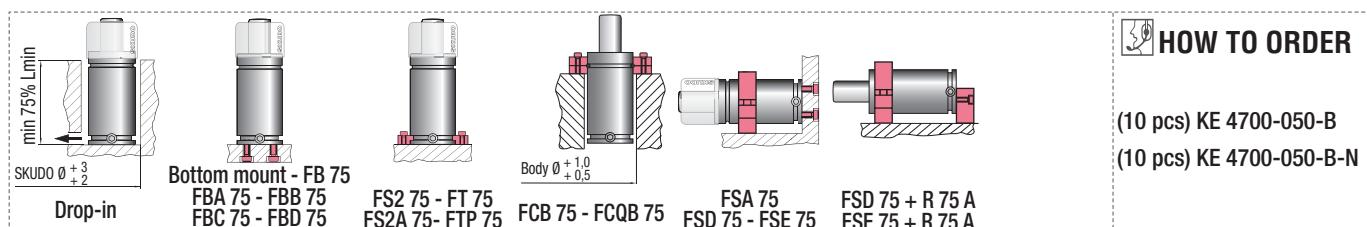
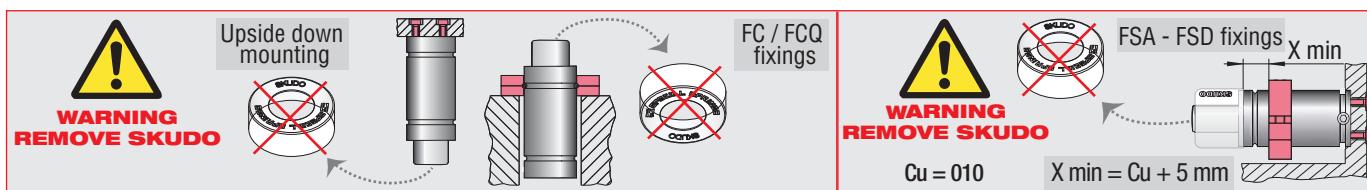
## Isothermal end force at 100% Cu

**\*\* F1n =**

Polytrophic  
end force  
at 100% Cu



N <sub>2</sub>	°F 32 - 176	°C 0 - 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 31,17 cm <sup>2</sup> 4.831 in <sup>2</sup>	SPM ~ 80 - 100 (at 20°C)	Max Speed 0,8 m/s	Maintenance kit 39BMKE04700B
CODE PHASING OUT from 08/2012	NEW	Cu	L	L min	Fo	F1 <sub>i</sub> Initial force daN / lb	F1 <sub>p</sub> End force daN / lb	V0	PED 2014/68/EU
		mm   inch	mm   inch	mm   inch		daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb
KE 4700 - 010 - A	KE 4700 - 010 - B	10   0.39	80   3.15	70   2.76	4675   10510 ± 5%	8017   18023	10013   22510	86,0   5.25	1,62   3.57
KE 4700 - 016 - A	KE 4700 - 016 - B	16   0.63	106   4.17	90   3.54		7467   16788	9112   20485	153,0   9.33	1,85   4.08
KE 4700 - 025 - A	KE 4700 - 025 - B	25   0.98	135   5.31	110   4.33		7780   17491	9622   21631	224,0   13.66	2,10   4.63
KE 4700 - 032 - A	KE 4700 - 032 - B	32   1.26	167   6.57	135   5.31	150 bar 2175psi	7447   16742	9079   20410	308,0   18.79	2,39   5.27
KE 4700 - 040 - A	KE 4700 - 040 - B	40   1.57	200   7.87	160   6.30		7360   16547	8939   20096	393,0   23.97	2,68   5.91
KE 4700 - 050 - A	KE 4700 - 050 - B	50   1.97	240   9.45	190   7.48	+ 20 °C +68 °F	7326   16469	8883   19970	496,0   30.26	3,03   6.68
-	KE 4700 - 65 - B	65   2.56	273   10.75	208   8.19		7926   17818	9862   22171	565,0   34.47	3,30   7.28



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OSAS



55



SKIUDO



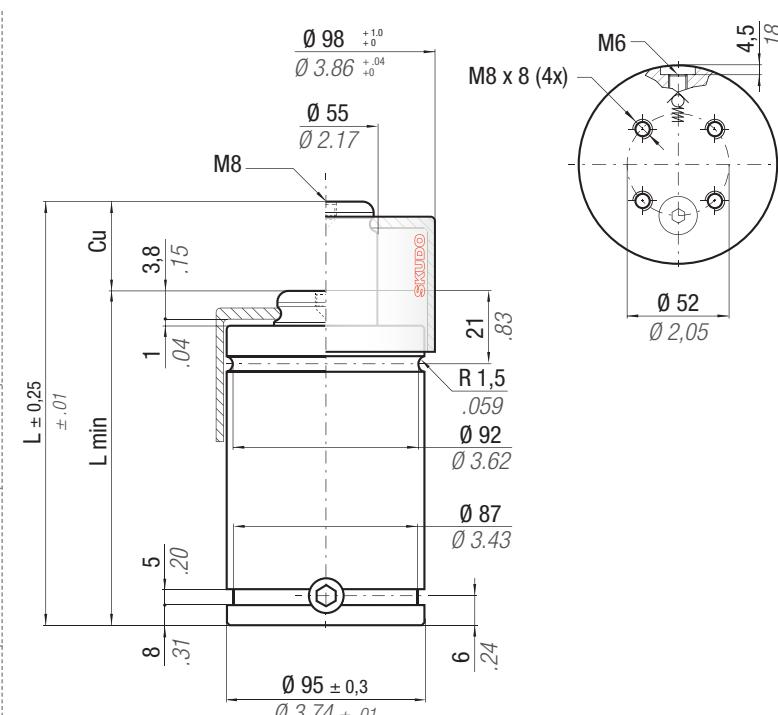
 p. 211

\* F1; =

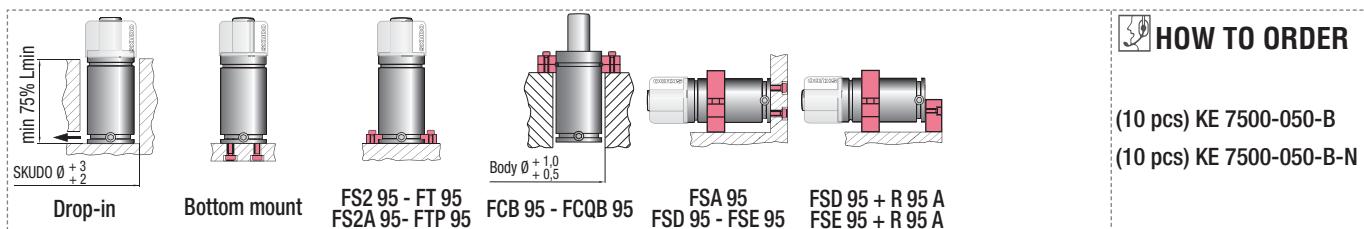
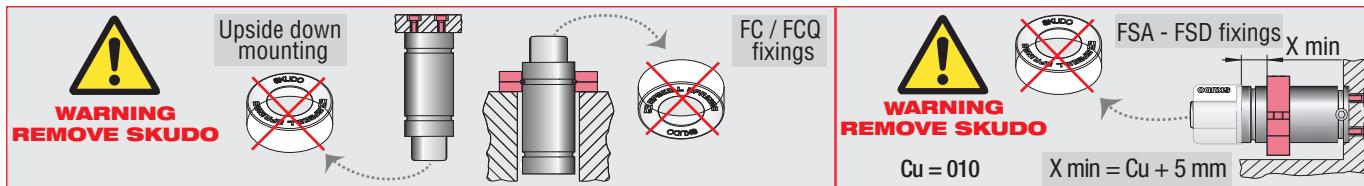
Isotherm

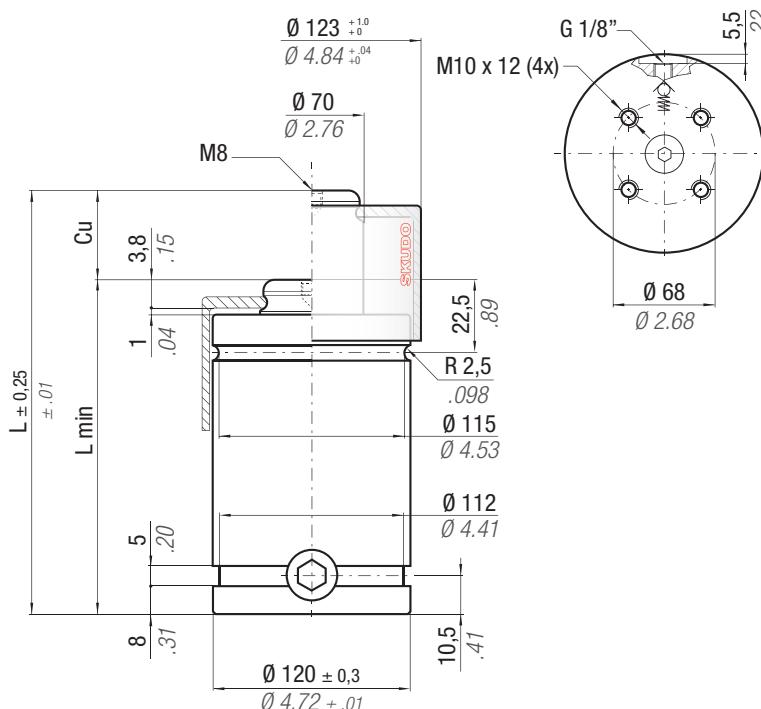
\*\* F<sub>1,n</sub> =

Polytrophic  
end force  
at 100% Cu



 <b>N<sub>2</sub></b>	°F 32 176	°C 0 -80	<b>ΔP</b> $\pm 0,33 \text { %}/\text{°C}$	<b>P max</b> 150 bar 2175 psi	<b>P min</b> 20 bar 290 psi	<b>S</b> 50,27 cm <sup>2</sup> 7.791 in <sup>2</sup>	<b>SPM</b> ~ 80 - 100 (at 20°C)	<b>Max Speed</b> 0,8 m/s	<b>Maintenance kit</b> 39BMKE07500B
<b>CODE</b> PHASING OUT from 08/2012	 <b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> * End force	<b>F<sub>1p</sub></b> ** End force	<b>V<sub>0</sub></b>	
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb
KE 7500 - 010 - A	KE 7500 - 010 - B	10   0.39	90   3.54	80   3.15	7540   16950 ± 5%	11910   26775	14481   32555	158,0   9.64	2,89   6.37
KE 7500 - 016 - A	KE 7500 - 016 - B	16   0.63	116   4.57	100   3.94		11563   25995	13924   31302	266,0   16.23	3,26   7.19
KE 7500 - 025 - A	KE 7500 - 025 - B	25   0.98	145   5.71	120   4.72		12169   27357	14901   33499	379,0   23.12	3,64   8.02
KE 7500 - 032 - A	KE 7500 - 032 - B	32   1.26	182   7.17	150   5.91	150 bar	11486   25821	13800   31024	540,0   32.94	4,18   9.22
KE 7500 - 040 - A	KE 7500 - 040 - B	40   1.57	210   8.27	170   6.69	2175psi	11697   26297	14138   31783	652,0   39.77	4,56   10.05
KE 7500 - 050 - A	KE 7500 - 050 - B	50   1.97	255   10.04	205   8.07	+ 20 °C +68 °F	11502   25857	13825   31080	841,0   51.30	5,19   11.44
-	KE 7500 - 065 - B	65   2.56	279   10.98	214   8.43		12826   28834	15978   35920	907,0   55.33	5,46   12.40





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## ACTIVE SAFETY



OSAS



115



OPAS



SKUDI

 p. 211

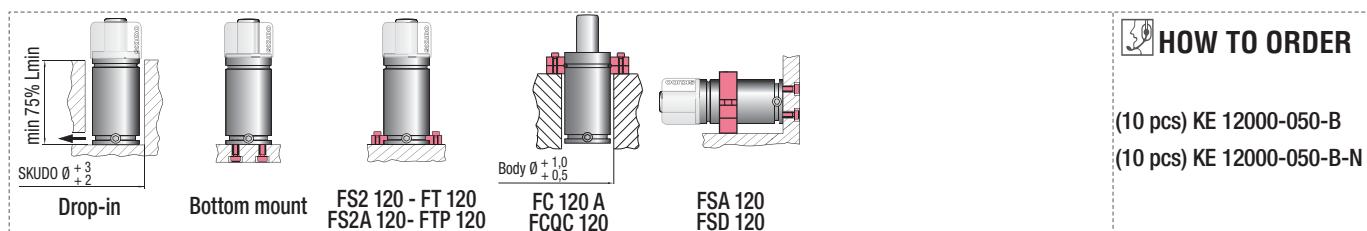
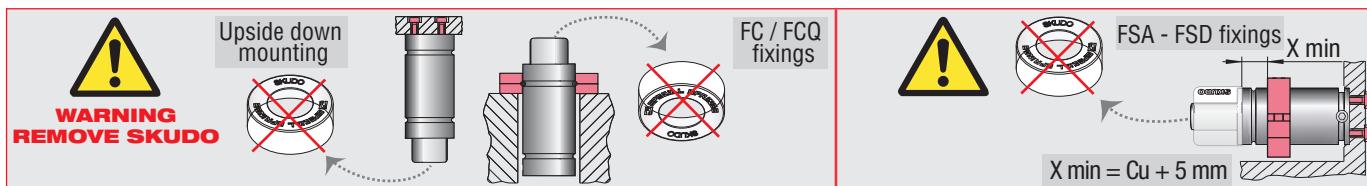
\* F1i =

Isothermal  
end force (N)  
at 100% Cu

\*\* F<sub>1,n</sub> =

## Polytrophic end force at 100% Cu

 <b>N<sub>2</sub></b>	°F 32 - 176	°C 0 - 80	<b>ΔP</b> $\pm 0,33\text{ %}/^{\circ}\text{C}$	<b>P max</b> 150 bar 2175 psi	<b>P min</b> 20 bar 290 psi	<b>S</b> 78,54 cm <sup>2</sup> 12.174 in <sup>2</sup>	<b>SPM</b> ~ 50 - 100 (at 20°C)	<b>Max Speed</b> 0,8 m/s	<b>Maintenance kit</b> 39BMKE12000B		
<b>CODE</b> PHASING OUT from 08/2012	 <b>NEW</b>		<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> * End force	<b>F<sub>1p</sub></b> ** End force	<b>V<sub>0</sub></b>		<b>PED</b> 2014/68/EU
			mm    inch	mm    inch	mm    inch	daN    lb	daN    lb	daN    lb	cm <sup>3</sup> in <sup>3</sup>	~Kg    ~lb	
KE 12000 - 010 - A	KE 12000 - 010 - B	10	0.39	100	3.94	90	3,54	11780	26482	17843 40113   21398 48105   267,0 16,29   5,49 12,10   ✓	
KE 12000 - 016 - A	KE 12000 - 016 - B	16	0.63	126	4.96	110	4,33		± 5%	17646 39670   21084 47399   436,5 26,63   6,11 13,47   ✓	
KE 12000 - 025 - A	KE 12000 - 025 - B	25	0.98	155	6.10	130	5,12	18657	41943	18166 40838   21913 49262   824,0 50,26   7,54 16,62   ✓	
KE 12000 - 032 - A	KE 12000 - 032 - B	32	1.26	187	7.36	155	6,10	150 bar	2175psi	18098 40687   21805 49020   1037,0 63,26   8,31 18,32   ✓	
KE 12000 - 040 - A	KE 12000 - 040 - B	40	1.57	220	8.66	180	7,09			18116 40727   21834 49085   1294,0 78,93   9,25 20,9   ✓	
KE 12000 - 050 - A	KE 12000 - 050 - B	50	1.97	260	10.24	210	8,27	+ 20 °C	+ 68 °F	18133 40765   21860 49143   1679,0 102,42   10,66 23,50   ✓	
-	KE 12000 - 065 - B	65	2.56	320	12.60	255	10,04				



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OSAS



USAS



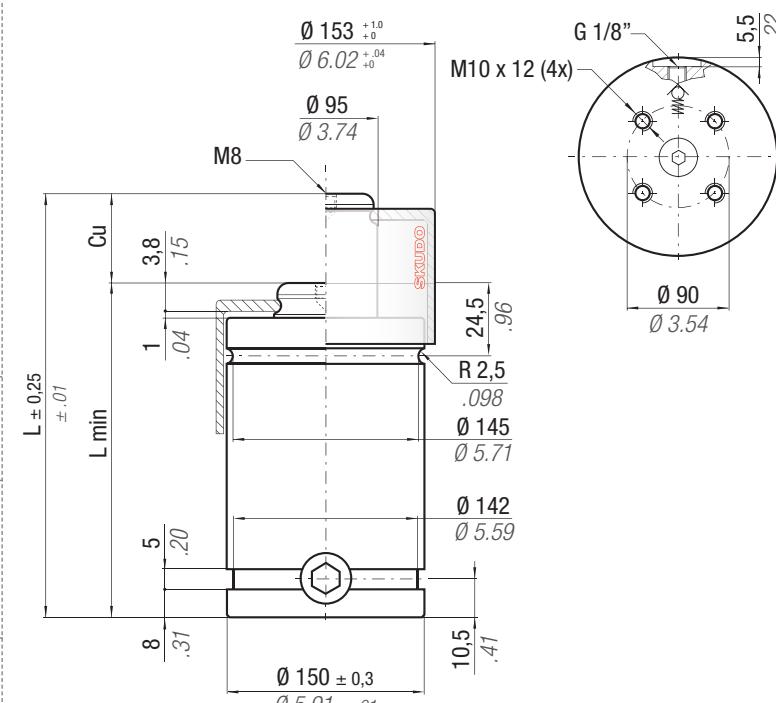
OPAS



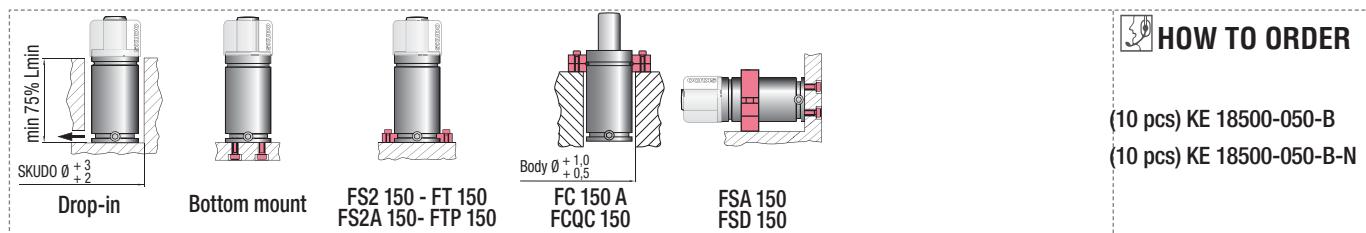
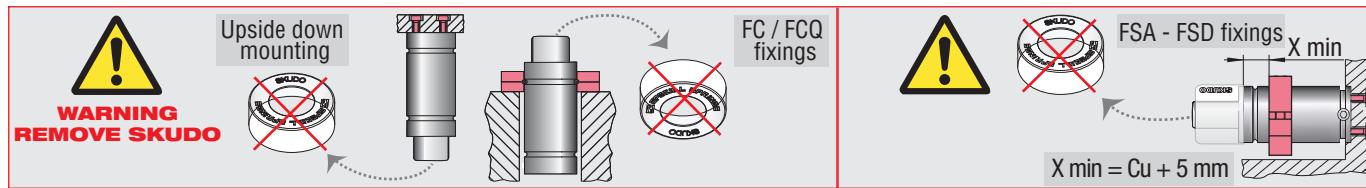
SKUDO

**easy**  
MANIFOLD

p. 211

**\* F<sub>1i</sub>** =Isothermal end force  p. 16 **\*\* F<sub>1p</sub>** =Polytrophic end force at 100% Cu  p. 16 

N <sub>2</sub>	°F 32 176	°C 0 80	ΔP ± 0,33 %/°C	P max 150 bar 2175 psi	P min 20 bar 290 psi	S 122,72 cm <sup>2</sup> 19.022 in <sup>2</sup>	SPM ~ 50 - 100 (at 20°C)	Max Speed 0,8 m/s	Maintenance kit 39BMKE18500B	PED 2014/68/EU
<b>CODE</b> PHASING OUT from 08/2012	<b>NEW</b>	<b>Cu</b>	<b>L</b>	<b>L min</b>	<b>F<sub>0</sub></b> Initial force	<b>F<sub>1i</sub></b> * End force	<b>F<sub>1p</sub></b> ** End force	<b>V<sub>0</sub></b>		
		mm   inch	mm   inch	mm   inch	daN   lb	daN   lb	daN   lb	cm <sup>3</sup>   in <sup>3</sup>	~Kg   ~lb	
KE 18500 - 010 - A	KE 18500 - 010 - B	10   0.39	110   4.33	100   3.94	18410   41386	25880   58181	30288   68090	493,0   30,07	9,31   20,53	✓
KE 18500 - 016 - A	KE 18500 - 016 - B	16   0.63	136   5.35	120   4.72	± 5%	26201   58903	30788   69214	765,0   46,67	10,28   22,66	✓
KE 18500 - 025 - A	KE 18500 - 025 - B	25   0.98	165   6.50	140   5.51		27771   62431	33260   74771	1050,0   64,05	11,30   24,91	✓
KE 18500 - 032 - A	KE 18500 - 032 - B	32   1.26	197   7.76	165   6.50	150 bar 2175psi	27347   61479	32588   73261	1388,0   84,67	12,51   27,58	✓
KE 18500 - 040 - A	KE 18500 - 040 - B	40   1.57	235   9.25	195   7.68		26947   60580	31957   71842	1791,0   109,25	13,93   30,71	✓
KE 18500 - 050 - A	KE 18500 - 050 - B	50   1.97	270   10.63	220   8.66	+ 20 °C +68 °F	27505   61833	32838   73823	2142,0   130,66	15,19   33,49	✓
-	KE 18500 - 065 - B	65   2.56	323   12.72	258   10.16		28055   63070	33713   75790	2674,0   163,11	17,10   37,70	✓





**IT** La seguente tabella indica i riferimenti Special Springs per ogni standards. Vedi esempio sotto riportato.

**EN** The following table shows the references for each Special Springs standards. See example below.

**DE** Die folgende Tabelle zeigt die Verweise für jede Special Springs Standards. Siehe Beispiel unten.

**FR** Le tableau suivant indique les références pour chacune des normes spéciales Springs. Voir l'exemple ci-dessous.

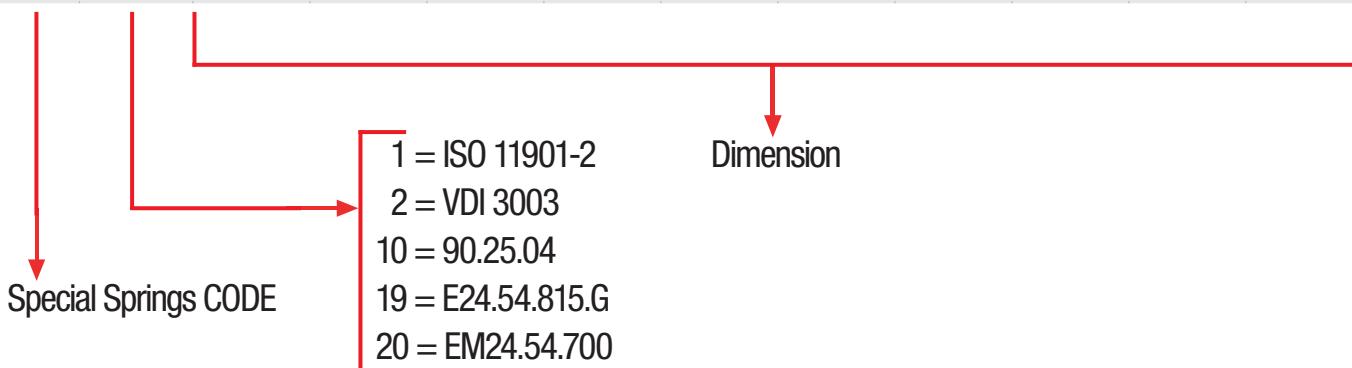
**ES** La siguiente tabla muestra las referencias de las normas especiales para cada Springs. Consulte el siguiente ejemplo.

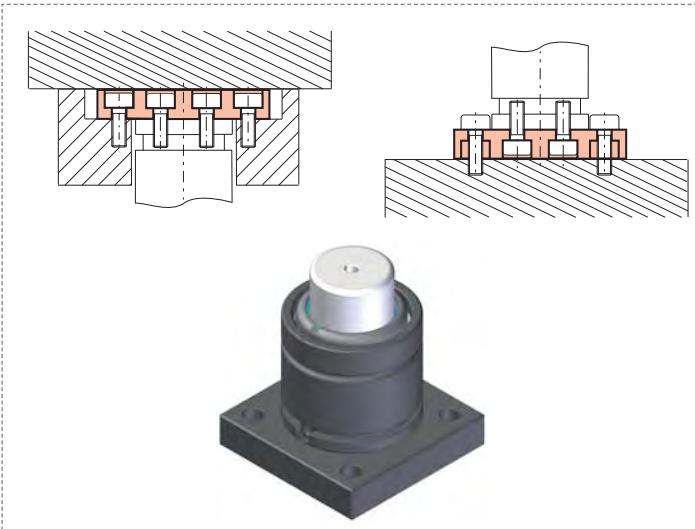
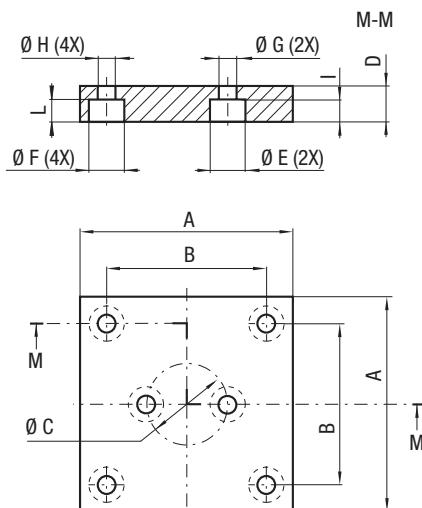
**PT** A tabela a seguir mostra as referências para cada normas especiais molas. Veja o exemplo abaixo.

Reference to standards	Standards		Reference to standards	Standards	
0	//	Special Springs	15	B8 0138 100 000 001	Mercedes Benz
1	ISO 11901-2		16	B8 0134 300 000 001	Mercedes Benz
2	VDI 3003		17	B8 0134 400 008 801	Mercedes Benz
3	B2 4009	BMW	18	B8 .....	Mercedes Benz
4	W-DX35-62M	Ford	19	E24.54.815.G	Peugeot - Citroën
5	W-DX35-80M	Ford	20	EM24.54.700	Renault
6	W-DX40-80M	Ford	21	39D 848	Volkswagen
7	90.25.01	General Motors	22	075.90.70	FCA
8	90.25.02	General Motors	23	075.90.75	FCA
9	90.25.03	General Motors	24	075.90.80	FCA
10	90.25.04	General Motors	25	075.90.85	FCA
11	90.25.06	General Motors	26	075.90.90	FCA
12	90.25.07	General Motors	27	075.90.95	FCA
13	90.25.455	General Motors	28	075.90.40	FCA
14	B8 0132 110 008 801	Mercedes Benz			

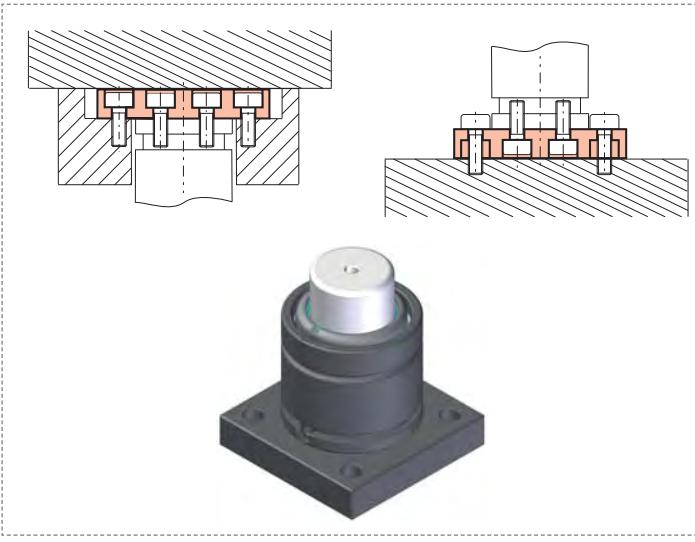
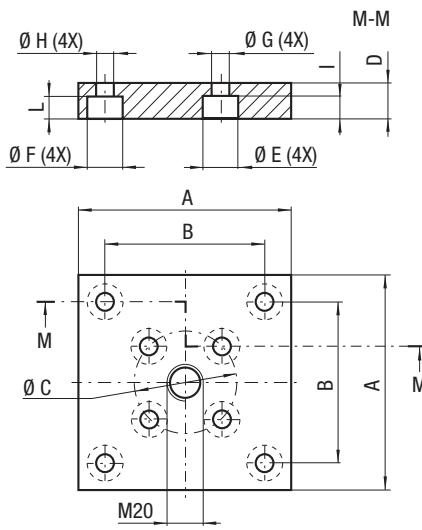
## How to read the table

CODE	Reference to standards	A	B	Ø C	D	Ø E	Ø F	Ø G	Ø H	I	L
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FB45	1-2-10-19-20	70	2.76	50	1.97	20	0.79	20	0.79	15	0.59

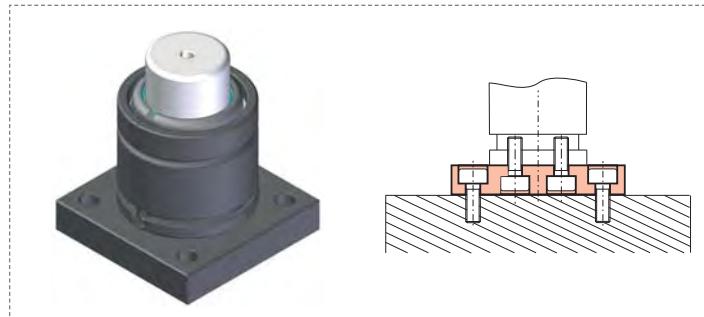
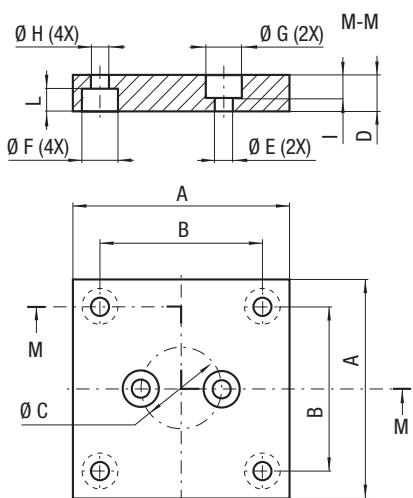




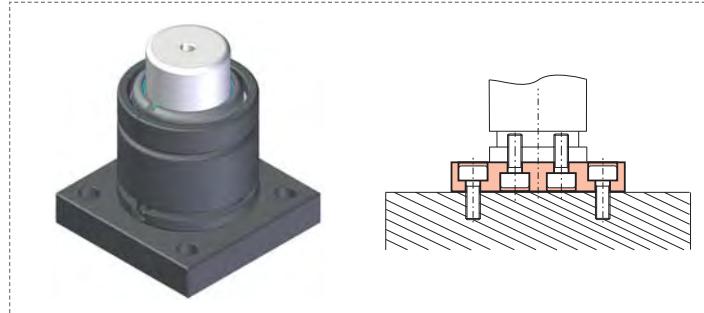
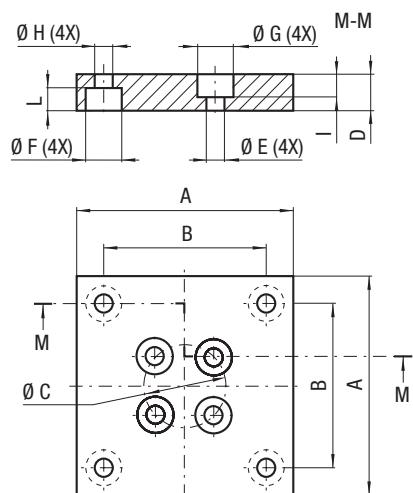
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		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FB 45	1-2-10-19-20	70	2.76	50	1.97	20	0.79	20	0.79	15	0.59	9	0.35
FB 50	1-2-10-19-20	75	2.95	56,5	2.22	20	0.79	20	0.79	15	0.59	9	0.35
<b>FB 63</b>	0	100	3.94	73,5	2.89	20	0.79	20	0.79	15	0.59	11	0.43
								18	0.71	9	0.35	12	0.47



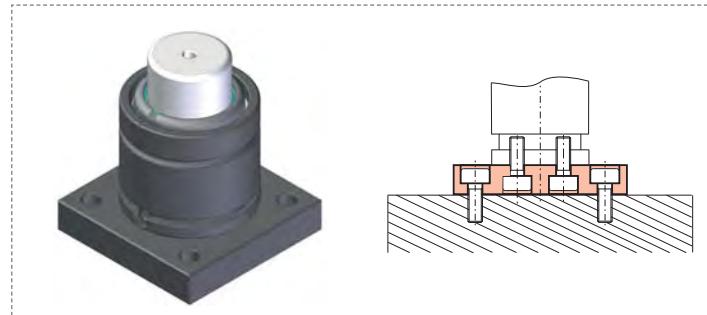
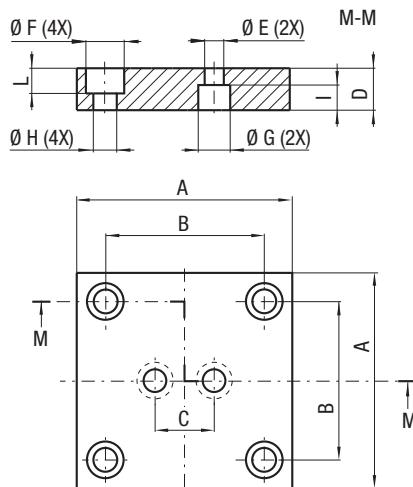
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		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FB 75	1-2-10-19-20	100	3.94	73,5	2.89	40	1.57	20	0.79	15	0.59	11	0.43
FB 95	1-2-10-19-20	120	4.72	92	3.62	60	2.36	20	0.79	15	0.59	20	0.79
FB 120	1-2-10-19-20	140	5.51	109,5	4.31	80	3.15	20	0.79	18	0.71	20	0.79
FB 150	1-2-10-20	190	7.48	138	5.43	100	3.94	25	0.98	18	0.71	26	1.02
FB 195	1-2-10-20	210	8.27	170	6.69	120	4.72	25	0.98	20	0.79	26	1.02
								11	0.43	17,5	0.69	15	0.59
								13,5	0.53	17,5	0.69	13	0.51
								17,5	0.67	17	0.67		



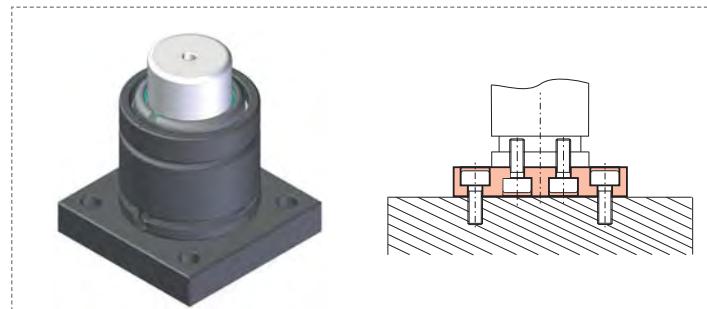
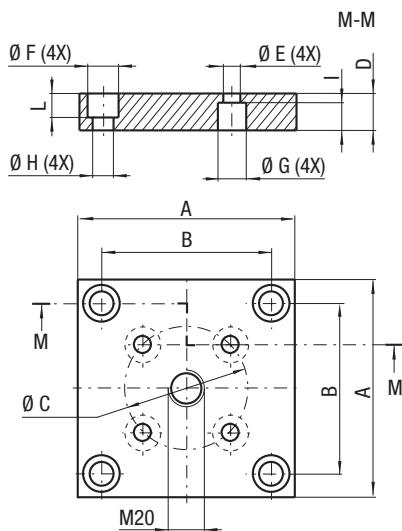
CODE	Reference to standards	A	B	Ø C	D	Ø E	Ø F	Ø G	Ø H	I	L
FBA45	20	70	2.76	50	1.97	20	0.79	20	0.79	18	0.71
FBA50	20	75	2.95	56,5	2.22	20	0.79	20	0.79	15	0.59



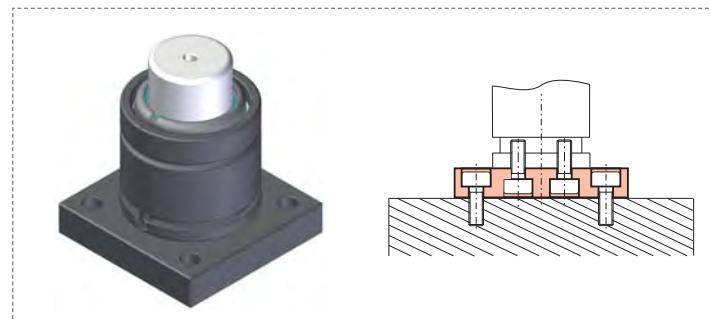
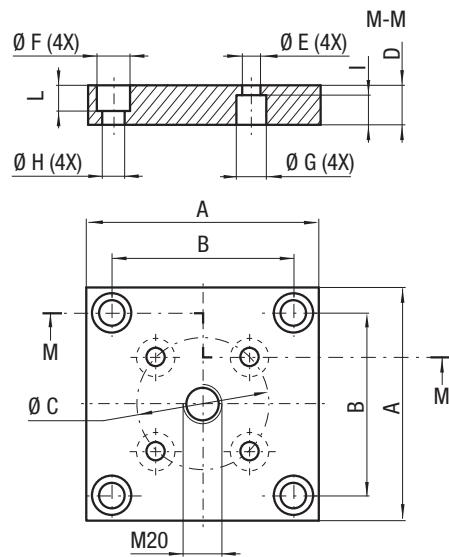
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FBA75	20	100	3.94	73,5	2.89	40	1.57	20	0.79	9	0.35
FBA95	20	120	4.72	92	3.62	60	1.57	20	0.79	9	0.35
FBA120	20	140	5.51	109,5	4.31	80	3.15	20	0.79	11	0.43
FBA150	20	190	7.48	138	5.43	100	3.94	25	0.98	11	0.43
FBA195	20	210	8.27	170	6.69	120	4.72	25	0.98	13,5	0.53



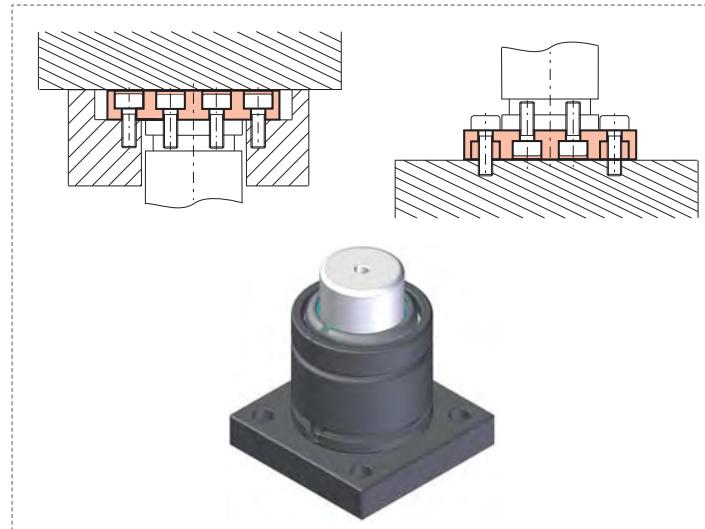
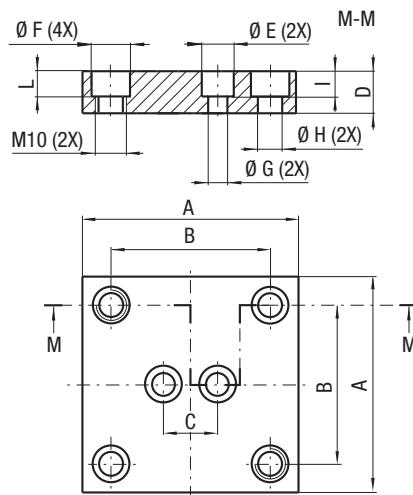
CODE	Reference to standards	A	B	C	D	ØE	ØF	ØG	ØH	I	L
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FBB 45	3-14	70	2.76	50	1.97	20	0.79	20	0.79	9	0.35
FBB 50	3-14	75	2.95	56,5	2.22	20	0.79	20	0.79	9	0.35
FBB 63	3-14	100	3.94	73,5	2.89	20	0.79	20	0.79	9	0.35



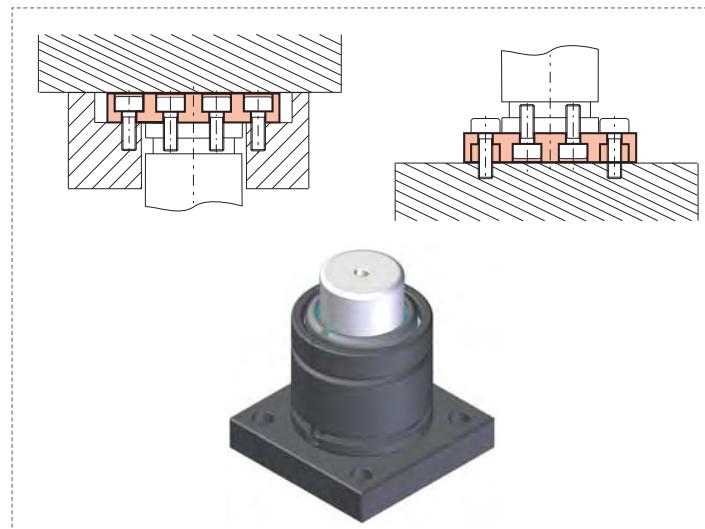
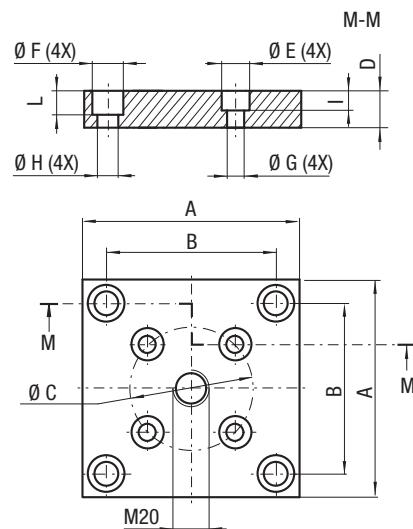
CODE	Reference to standards	A	B	ØC	D	ØE	ØF	ØG	ØH	I	L
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FBB 75	3-14	100	3.94	73,5	2.89	40	1.57	20	0.79	9	0.35
FBB 95	3-14	120	4.72	92	3.62	60	2.36	20	0.79	9	0.35
FBB 120	3-14	140	5.51	109,5	4.31	80	3.15	20	0.79	11	0.43
FBB 150A	3-14	190	7.48	138	5.43	100	3.94	20	0.79	11	0.43
FBB 195	14	210	8.27	170	6.69	120	4.72	25	0.98	13,5	0.53



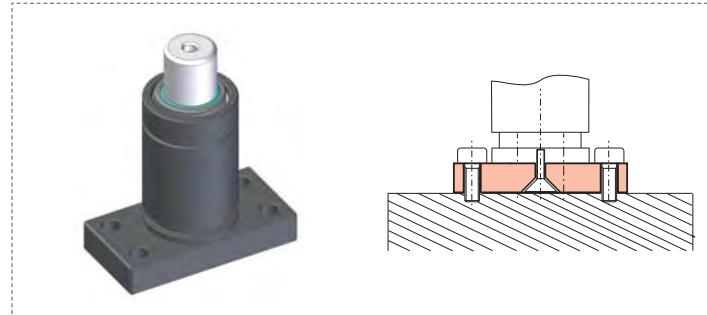
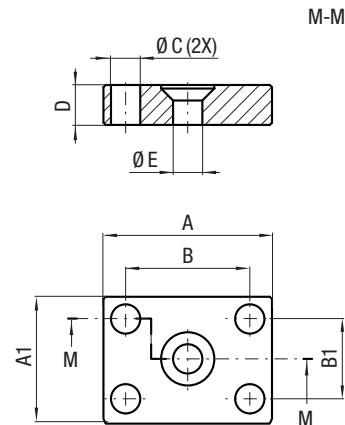
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FBC75	0	100	3.94	73,5	2.89	40	1.57	20	0.79	9	0.35	18	0.71	15	0.59	11	0.43	12	0.47	15	0.55



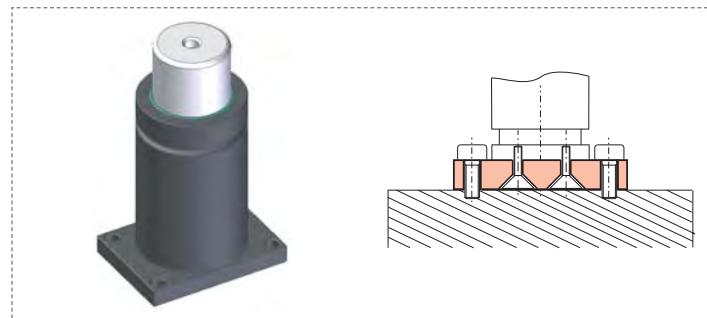
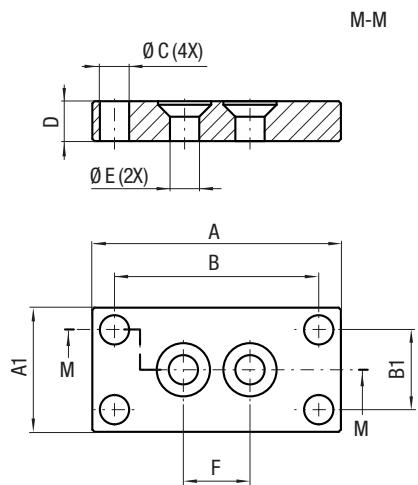
CODE	Reference to standards	A	B	C	D	Ø E	Ø F	Ø G	Ø H	I	L
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FBD 45	3	70	2.76	50	1.97	20	0.79	20	0.79	9	0.35
FBD 50	3	75	2.95	56,5	2.22	20	0.79	20	0.79	9	0.35



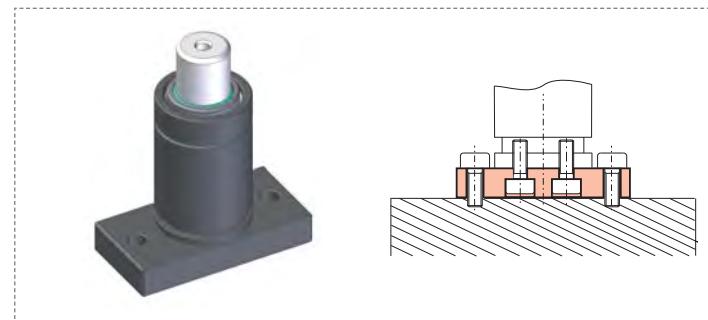
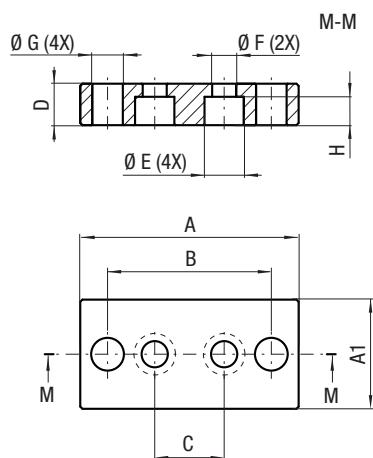
CODE	Reference to standards	A	B	Ø C	D	Ø E	Ø F	Ø G	Ø H	I	L
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FBD 75	3	100	3.94	73,5	2.89	40	1.57	20	0.79	15	0.59
FBD 150	3-8	190	7.48	138	5.43	100	3.94	20	0.79	18	0.71



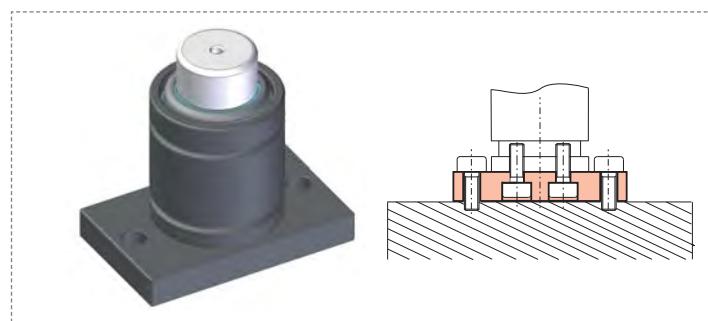
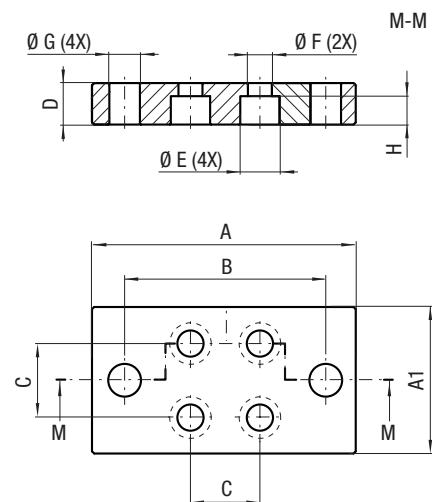
CODE	Reference to standards	A	A1	B	B1	Ø C	D	Ø E	
		mm	inch	mm	inch	mm	inch	mm	inch
FBE19	0	38	1.50	28	1.10	28	1.10	6,6	0.26
FBE25	0	44	1.73	28	1.10	34	1.34	6,6	0.26
		9	0.35	9	0.35	6,6	0.26	9	0.35



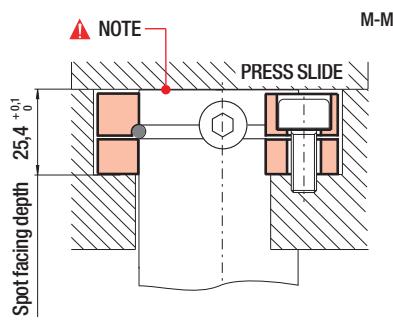
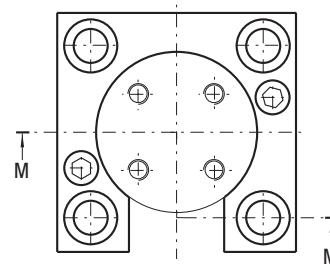
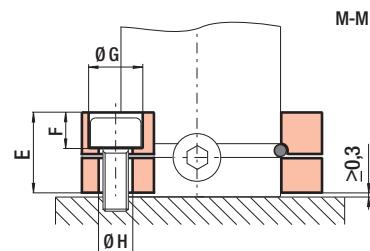
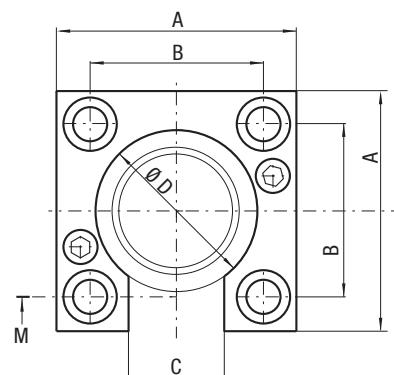
CODE	Reference to standards	A	A1	B	B1	Ø C	D	Ø E	F
		mm	inch	mm	inch	mm	inch	mm	inch
FBE32	0	51	2.01	32	1.26	41	1.61	22	0.87
FBE38	0	57	2.24	38	1.50	47	1.85	28	1.10
FBE50	0	69	2.72	50	1.97	59	2.32	40	1.57
FBE63	0	84	3.31	65	2.56	70	2.76	50	1.97
		9	0.35	9	0.35	6,6	0.26	9	0.35
		15	0.59	20	0.79	9	0.35	20	0.79



CODE	Reference to standards	A	A1	B	C	D	E	F	G	H
		mm   inch	mm   inch	mm   inch	mm   inch	mm   inch	mm   inch	mm   inch	mm   inch	mm   inch
FBF 45	0	90   3.54	45   1.77	70   2.76	20   0.79	16   0.63	14   0.55	9   0.35	10   0.39	
FBF 50	0	100   3.94	50   1.97	75   2.95	31,8   1.25	19   0.75	18   0.71	11   0.43	14   0.55	13   0.51



CODE	Reference to standards	A	A1	B	C	D	E	F	G	H
		mm   inch	mm   inch	mm   inch	mm   inch	mm   inch	mm   inch	mm   inch	mm   inch	mm   inch
FBF 75	0	130   5.12	80   3.15	105   4.13	38,1   1.50	19   0.75	20   0.79	14   0.55	14   0.55	13   0.51



CODE	Reference to standards	A	B	C	Ø D	E	F	Ø G	Ø H				
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FS1 50	0	75	2.95	53,9	2.12	30	1.18	50,5	1.99	25	0.98	11	0.43
FS1 63	0	100	3.94	73,5	2.89	30	1.18	63,5	2.50	25	0.98	11	0.43
FS1 75	0	100	3.94	76,2	3.00	30	1.18	75,5	2.97	25	0.98	13	0.51
FS1 95	0	125	4.92	98,3	3.87	30	1.18	95,5	3.76	25	0.98	13	0.51
FS1 120	0	140	5.51	114,3	4.50	30	1.18	120,5	4.74	25	0.98	13	0.51
FS1 150	0	175	6.89	139,7	5.50	30	1.18	150,5	5.93	25	0.98	17	0.67
												25	0.98
												17	0.67

## ⚠ NOTE

**IT** Garantire sempre il contatto tra la press slide e il fondo del cilindro. Massimo gap permesso è 0.1 mm

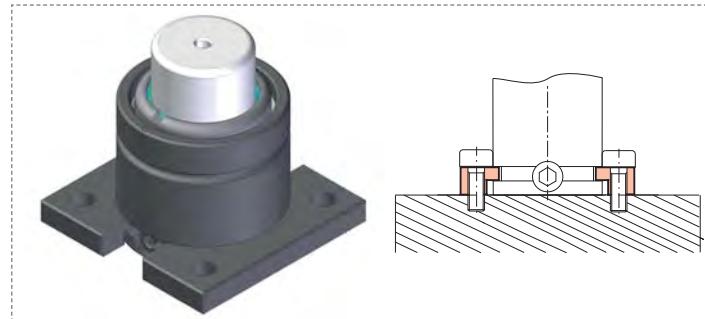
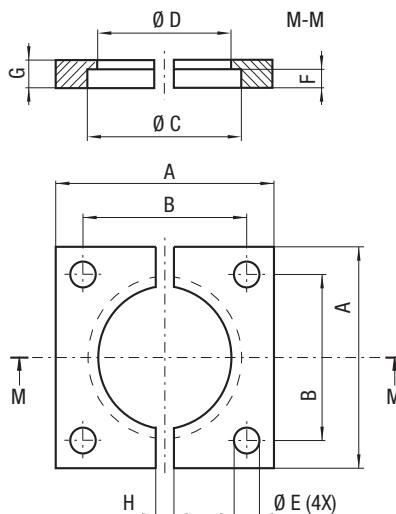
**EN** Make sure there is always a contact between the bottom cylinder surface and the press slide. Max gap allowed is 0.1mm

**DE** Es muss immer ein Kontakt zwischen der Arbeitsfläche der Presse und dem Boden der Gasdruckfeder gewährleistet sein. Es ist ein maximale Lücke von 0.1mm erlaubt

**FR** Toujours consentir un contact entre la surface du fond du cylindre et la presse. Gap maximum permis est 0.1mm

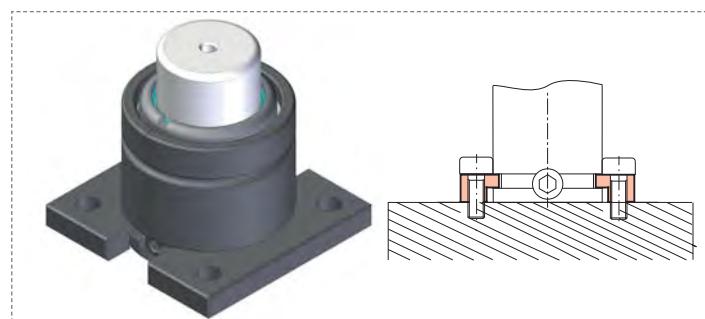
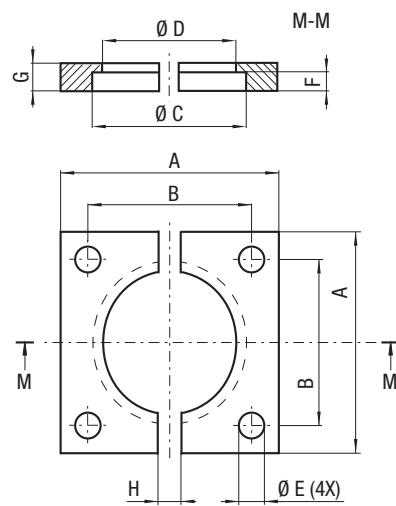
**ES** Garantizar siempre un contacto entre la base del cilindro y la corredera del troquel. Espacio máximo permitido es de 0.1mm

**PT** Garantir sempre o contacto entre o fundo do cilindro e o dispositivo de pressão. Tolerância máxima permitida de 0,1mm

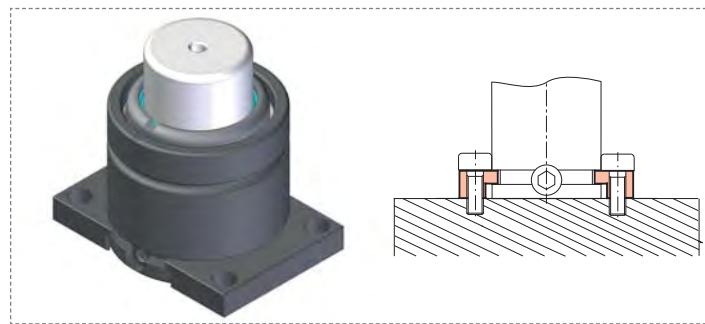
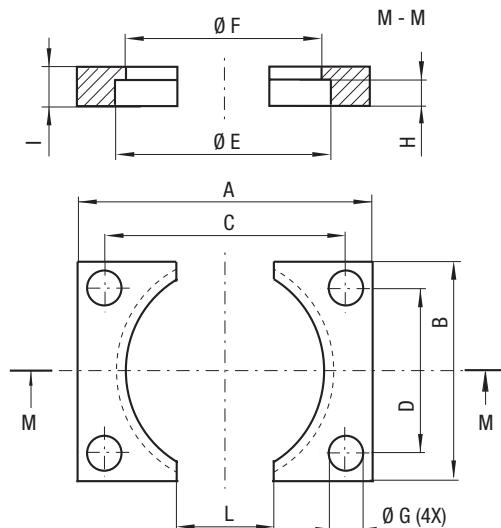


CODE	Reference to standards	A	B	Ø C	Ø D	Ø E	F	G	H		
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FS2 32	1-3-4-7-15	50	1.97	35	1.38	32,5	1.28	28,5	1.12	6,6	0.26
FS2 38	1-3-4-7-15	55	2.17	40	1.57	38,5	1.52	34,5	1.36	7	0.28
FS2 45	1-2-3-4-7-15-21-26	70	2.76	50	1.97	45,5	1.79	41,5	1.63	9	0.35
FS2 50	1-2-3-4-7-15-21-26	75	2.95	56,5	2.22	50,5	1.99	44,5	1.75	9	0.35
FS2 63	0	85	3.35	63,5	2.50	63,5	2.50	57,5	2.26	11	0.43
FS2 75	1-2-3-4-7-15-21-26	100	3.94	73,5	2.89	75,5	2.97	68,5	2.70	11	0.43
FS2 95	1-2-3-4-7-15-21-26	120	4.72	92	3.62	95,5	3.76	88,5	3.48	13,5	0.53
FS2 120	1-2-3-4-7-15-21-26	140	5.51	109,5	4.31	120,5	4.74	113,5	4.47	13,5	0.53
FS2 150	1-2-3-4-7-15-21-26	190	7.48	138	5.43	150,5	5.93	143,5	5.65	17,5	0.69
FS2 195	1-2-4-7-15-21-26	210	8.27	170	6.69	195,5	7.70	188	7.40	17,5	0.69
										8	0.31
										13	0.51
										24	0.95

VDI	BMW	Ford	Mercedes Benz
Volkswagen			

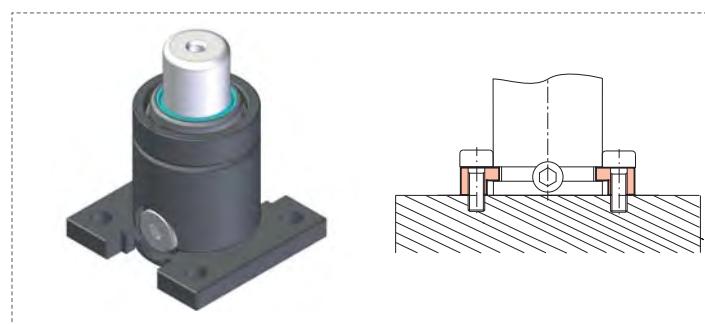
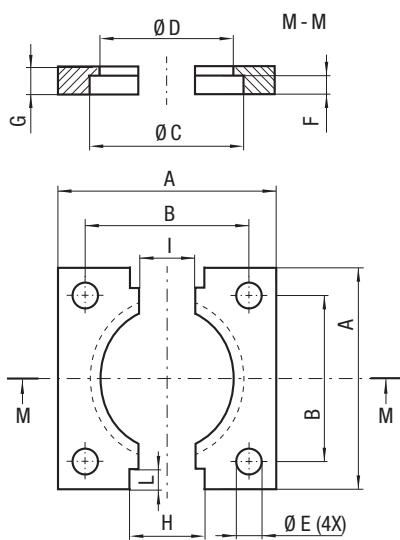


CODE	Reference to standards	A	B	Ø C	Ø D	Ø E	F	G	H		
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FS2B 32	2-21-26	50	1.97	35	1.38	32,5	1.28	28,5	1.12	6,6	0.26
FS2B 38	2-21-26	55	2.17	40	1.57	38,5	1.52	34,5	1.36	6,6	0.26
FS2B 63	2-3-4-15-21	100	3.94	73,5	2.89	64	2.52	57,5	2.60	11	0.43
										8	0.32
										12	0.47
										24	0.95

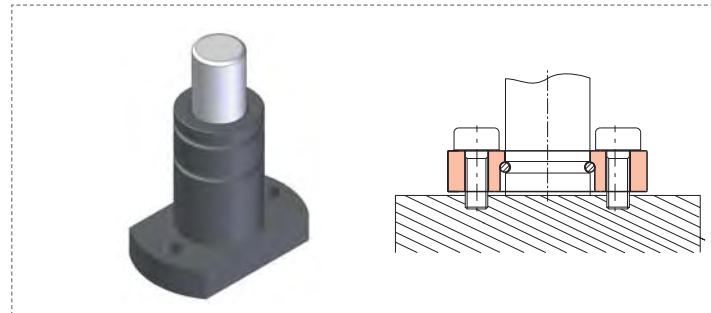
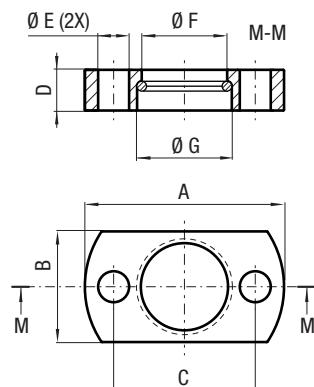


CODE	Reference to standards	A	B	C	D	Ø E	Ø F	Ø G	H	I	L
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FS2A32	0	50	1.97	27	1.06	40	1.57	18	0.71	32,5	1.28
FS2A38	0	55	2.17	33	1.30	44	1.73	20	0.79	38,5	1.52
FS2A45	0	70	2.76	40	1.57	57	2.24	27	1.06	45,5	1.79
FS2A50	0	75	2.95	45	1.77	62	2.44	32	1.26	50,5	1.99
FS2A63	0	85	3.35	58	2.28	69	2.72	42	1.65	63,5	2.5
FS2A75	0	100	3.94	70	2.76	84	3.31	54	2.13	75,5	2.97
FS2A95	0	120	4.72	90	3.54	100	3.94	70	2.76	95,5	3.76
FS2A120	0	140	5.51	115	4.53	120	4.72	95	3.74	120,5	4.74
FS2A150	0	190	7.48	145	5.71	165	6.5	120	4.72	150,5	5.93
FS2A195	0	210	8.27	190	7.48	185	7.28	165	6.50	195,5	7.70

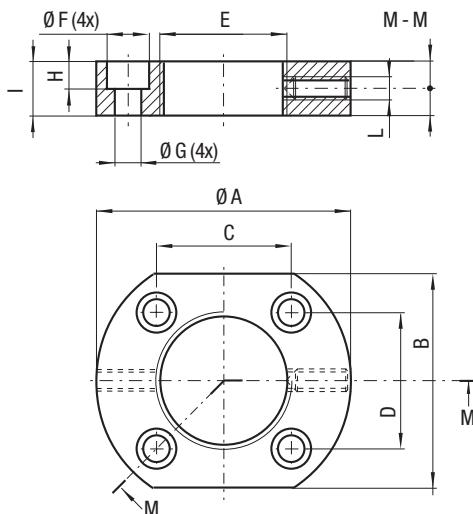
## FS2C



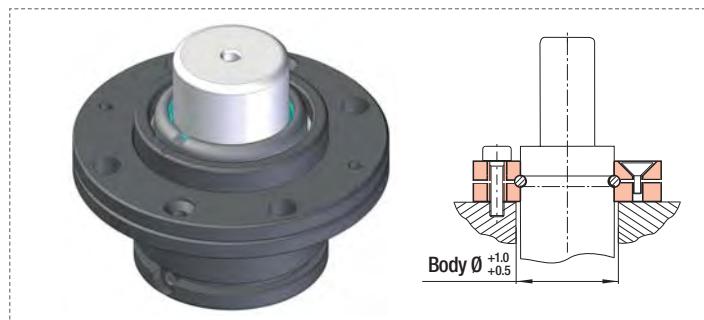
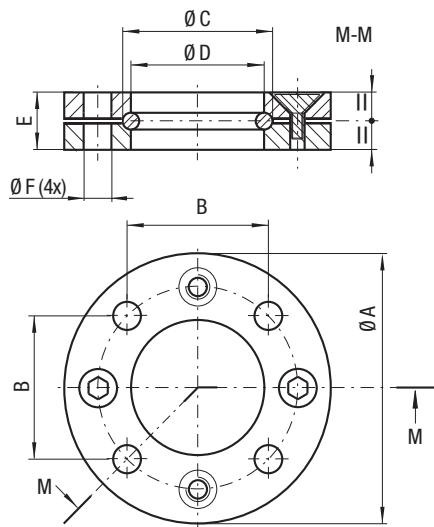
CODE	Reference to standards	A	B	C	D	Ø E	F	G	H	I	L
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FS2C32	0	50	1.97	35	1.38	32,5	1.28	28,5	1.12	6,6	0.26
FS2C38	0	55	2.17	40	1.57	38,5	1.52	34,5	1.36	6,6	0.26



CODE	Reference to standards	A		B		C		D		$\varnothing E$		$\varnothing F$		$\varnothing G$	
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FS319	0	45	1.77	25	0.98	32	1.26	9,2	0.36	7	0.28	19,3	0.76	21,4	0.84
FS325	0	50	1.97	30	1.18	38	1.50	9,2	0.36	7	0.28	25,3	1.00	27,4	1.08

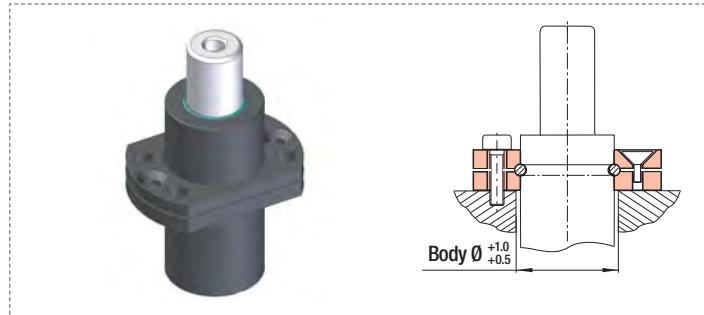
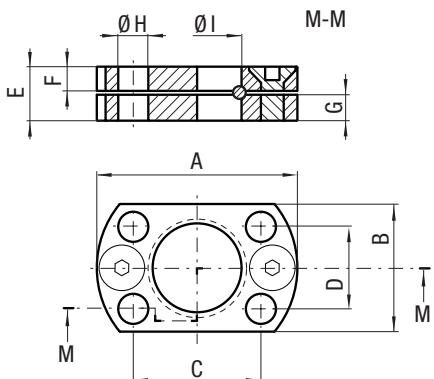


CODE	Reference to standards	$\varnothing A$		B		C		D		E		$\varnothing F$		$\varnothing G$		H		I		L	
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FCA38	0	75	2.95	50	1.97	50,3	1.98	29	1.14	M 38 x 1,5	14	0.55	9	0.35	8	0.31	12	0.47	M6		
FCA45	0	90	3.54	60	2.36	60	2.36	34	1.34	M 45 x 1,5	14	0.55	9	0.35	8	0.31	16	0.63	M6		
FCA50	0-22	100	3.94	66	2.60	66	2.60	38	1.50	M 50 x 1,5	14	0.55	9	0.35	8	0.31	16	0.63	M6		

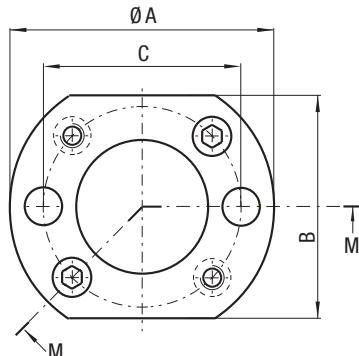
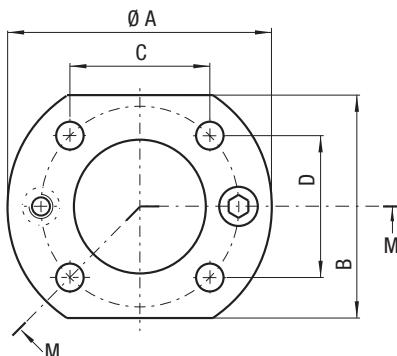
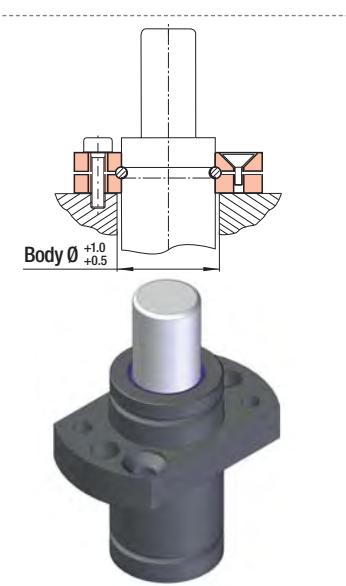
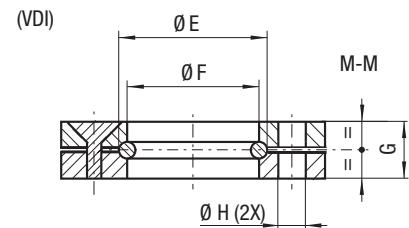
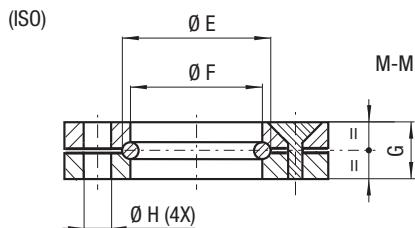


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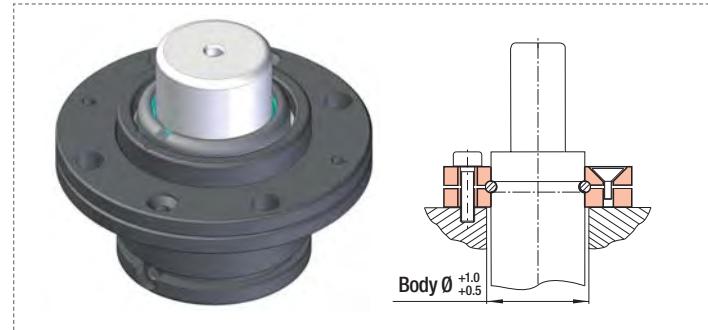
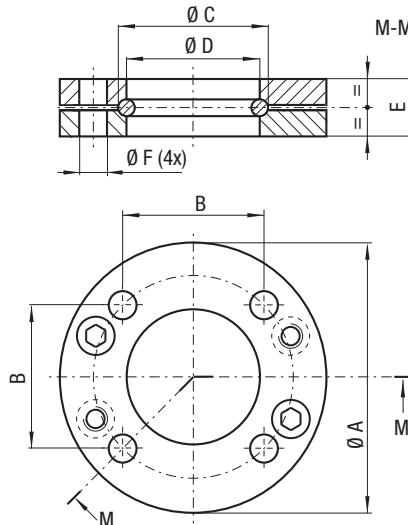
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		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FCB 50	0	95	3.74	56,5	2.22	52	2.05	50,5	1.99	13	0.51	9	0.35
FCB 63	0	122	4.80	73,5	2.89	66	2.60	63,5	2.50	16	0.63	11	0.43
FCB 75	0	122	4.80	73,5	2.89	78	3.07	75,5	2.97	16	0.63	11	0.43
FCB 95	0	150	5.91	92	3.62	98	3.86	95,5	3.76	18	0.71	13,5	0.53



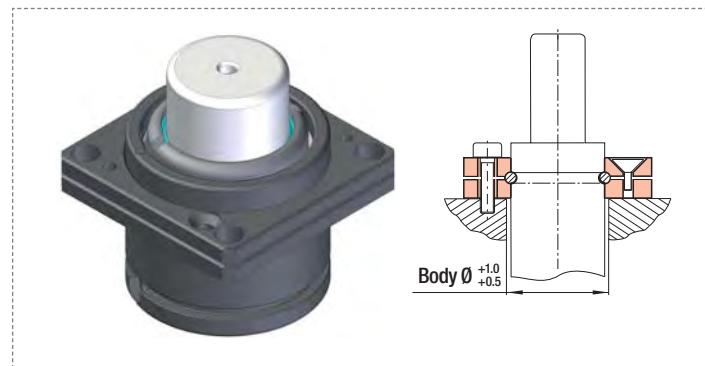
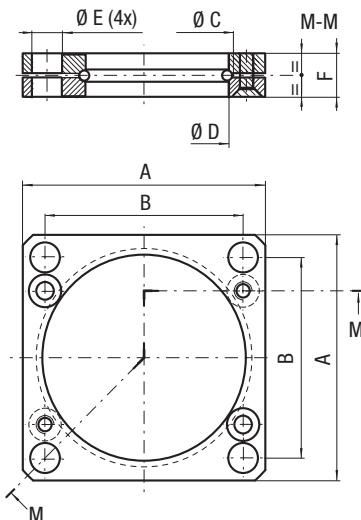
CODE	Reference to standards	$A$	$B$	$C$	$D$	$E$	$F$	$G$	$\varnothing H$	$\varnothing I$			
		mm	inch	mm	inch	mm	inch	mm	mm	inch	mm	mm	inch
FCD 19	0	44	1.73	28	1.10	28	1.10	18	0.71	11	0.43	5,2	0.20
FCD 25	0	50	1.97	30	1.18	34	1.34	18	0.71	11	0.43	5,2	0.20
FCD 32	0	57	2.24	39	1.54	40	1.57	22	0.87	11	0.43	5,2	0.20
FCD 38	0	63	2.48	46	1.81	45	1.77	26	1.02	11	0.43	5,2	0.20
FCD 50	0	75	2.95	58	2.28	54	2.13	34	1.34	11	0.43	6,2	0.24
FCD 63	0	98	3.86	76	2.99	74	2.91	40	1.57	13	0.51	8,9	0.35



CODE	Reference to standards	Ø A		B		C		D		Ø E		Ø F		G		Ø H	
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FC 12 A	VDI 0	34	1.34	21	0.83	24	0.94	-	-	13,7	0.54	12,5	0.49	9	0.35	6,6	0.26
FC 15 A	VDI 0	37	1.36	24	0.94	27	1.06	-	-	16,7	0.66	15,5	0.61	9	0.35	6,6	0.26
FC 19 B	ISO 1-5-19	44	1.73	25	0.98	30	1.18	12	0.47	21,9	0.86	19,5	0.77	9	0.35	6,6	0.26
FC 25 B	ISO 1-5-19	50	1.97	30	1.18	34	1.34	18	0.71	27,9	1.10	25,5	1.00	9	0.35	6,6	0.26
FCC 19 A	VDI 2-3-17-21-23	44	1.73	25	0.98	32	1.26	-	-	21	0.83	19,5	0.77	9	0.35	6,6	0.26
FCC 25 A	VDI 2-3-17-19-21-23	50	1.97	30	1.18	38	1.50	-	-	27	1.06	25,5	1.00	9	0.35	6,6	0.26



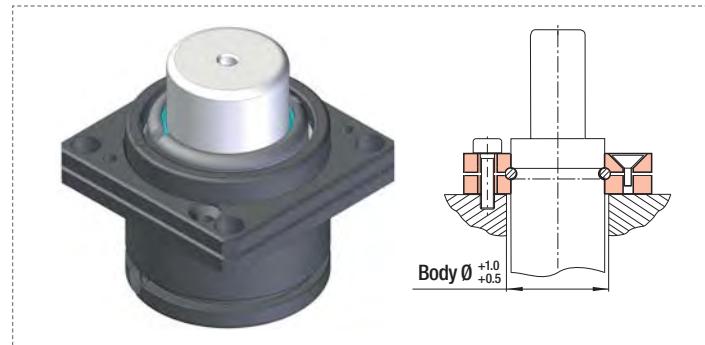
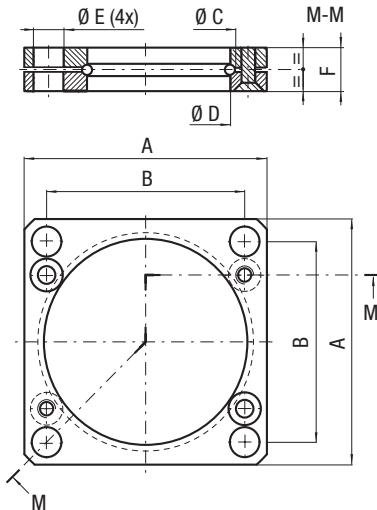
CODE	Reference to standards	Ø A		B		Ø C		Ø D		E		Ø F	
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FC32A	1-2-3-9-16-24	60	2.36	35	1.38	34	1.34	32,5	1.28	9	0.35	7	0.28
FC38A	1-2-3-9-16-24	68	2.68	40	1.57	40	1.57	38,5	1.52	9	0.35	7	0.28
FC45A	1-2-3-9-16-24	86	3.39	50	1.97	47	1.85	45,5	1.79	13	0.51	9	0.35
FC50A	1-2-3-9-16-24	95	3.74	56,5	2.22	54	2.13	50,5	1.99	13	0.51	9	0.35
FC63A	0	122	4.80	73,5	2.89	67	2.64	63,5	2.50	16	0.63	11	0.43
FC75A	1-2-3-9-16-24	122	4.80	73,5	2.89	80	3.15	75,5	2.97	16	0.63	11	0.43
FC95A	1-2-3-9-16-24	150	5.91	92	3.62	100	3.94	95,5	3.76	18	0.71	13,5	0.53
FC120A	1-2-3-9-16-24	175	6.89	109,5	4.31	125	4.92	120,5	4.74	21	0.83	13,5	0.53
FC150A	1-2-3-9-16-24	220	8.66	138	5.43	155	6.10	150,5	5.93	27	1.06	17,5	0.69
FC195A	1-2-9-16-24	290	11.42	170	6.69	200	7.87	195,5	7.70	27	1.06	17,5	0.69



CODE	Reference to standards	A	B	Ø C	Ø D	Ø E	F							
PHASING OUT	NEW	mm	inch	mm	inch	mm	inch	mm	inch					
FCQ 32 A	FCQC 32	2-4-8-25	45	1.77	35	1.38	34	1.34	32,5	1.28	7	0.28	9	0.26
FCQ 38 A	FCQC 38	1-2-3-4-8-25	52	2.05	40	1.57	40	1.57	38,5	1.52	7	0.28	9	0.35
FCQ 45 A	FCQC 45	1-2-3-4-8-25	64	2.52	50	1.97	47	1.85	45,5	1.79	9	0.35	13	0.51
FCQ 50 A	FCQC 50	1-2-3-4-8-25	70	2.76	56,5	2.22	54	2.13	50,5	1.99	9	0.35	13	0.51
FCQ 63 A	FCQC 63 A	2-3-25	90	3.54	73,5	2.89	67	2.64	63,45	2.50	11	0.43	16	0.63
FCQC 63	FCQC 63	2-4-21	80	3.15	64	2.52	67	2.64	63,45	2.50	11	0.43	16	0.63
FCQ 75 A	FCQC 75	1-2-3-4-8-25	90	3.54	73,5	2.89	80	3.15	75,5	2.97	11	0.43	16	0.63
FCQ 95 A	FCQC 95	1-2-3-4-8-25	110	4.33	92	3.62	100	3.94	95,5	3.76	13,5	0.53	18	0.71
FCQ 120 A	FCQC 120	1-2-3-4-8-25	130	5.12	109,5	4.31	125	4.92	120,5	4.74	13,5	0.53	21	0.83
FCQ 150 A	FCQC 150	1-2-3-4-8-25	162	6.38	138	5.43	155	6.10	150,5	5.93	17,5	0.69	27	1.06
FCQ 195 A	FCQC 195	1-2-4-8-25	210	8.27	170	6.69	200	7.87	195,5	7.70	17,5	0.69	27	1.06

## FCQB - FCQD

For KE series only



CODE	Reference to standards	A	B	Ø C	Ø D	Ø E	F						
		mm	inch	mm	inch	mm	inch	mm	inch				
FCQB 50	0	70	2.76	56,5	2.22	52	2.05	50,5	1.99	9	0.35	13	0.51
FCQB 63	0	90	3.54	73,5	2.89	66	2.60	63,5	2.50	11	0.43	16	0.63
FCQD 63	0	80	3.15	64	2.52	66	2.60	63,5	2.50	11	0.43	16	0.63
FCQB 75	0	90	3.54	73,5	2.89	78	3.07	75,5	2.97	11	0.43	16	0.63
FCQB 95	0	110	4.33	92	3.62	98	3.86	95,5	3.76	13,5	0.53	18	0.71

Fig. 1

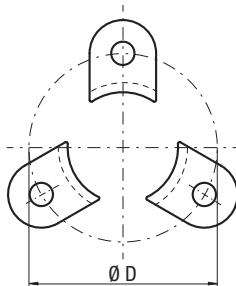
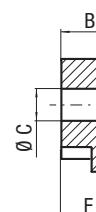
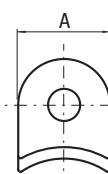
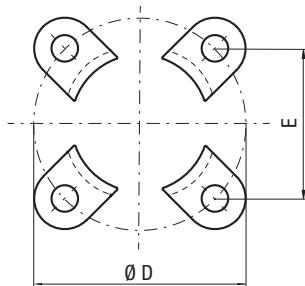
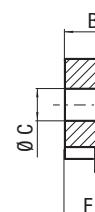


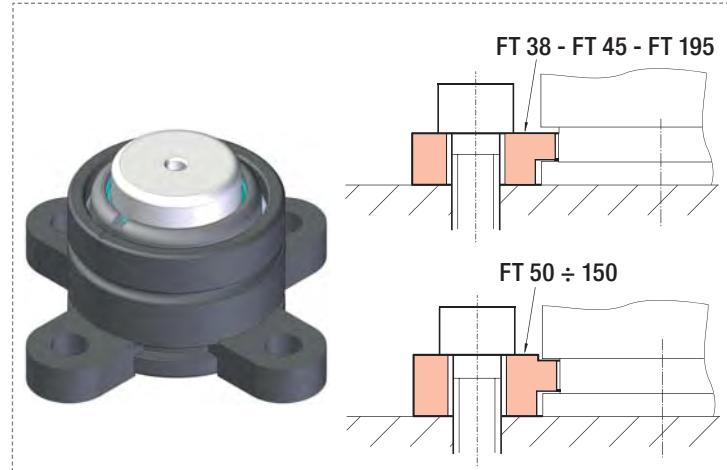
Fig. 2



FT 38 - FT 45 - FT 195



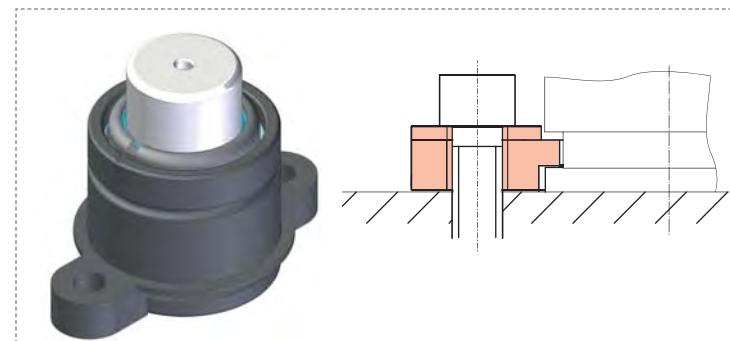
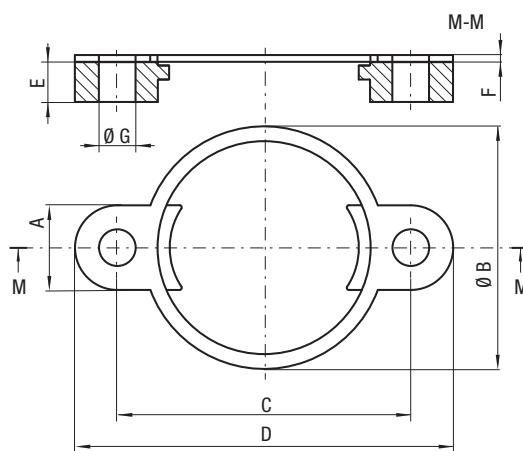
FT 50 ÷ 150



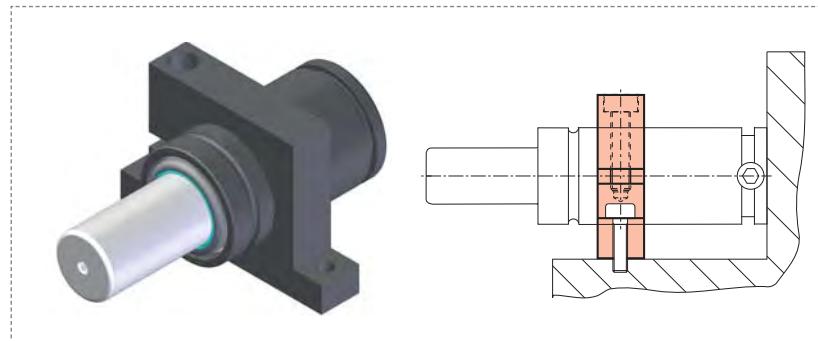
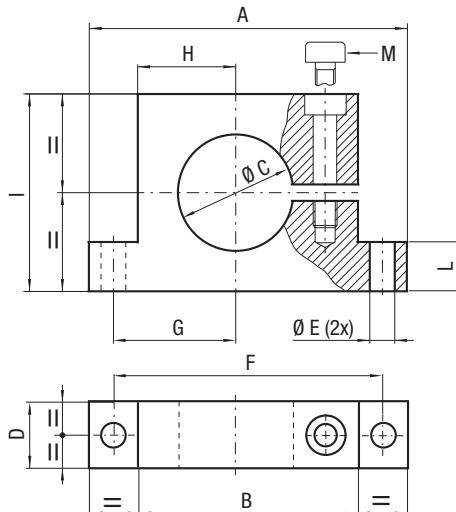
Std. box 1 pz =

Order ex. FT 38 - 3pz =

CODE	Reference to standards	A		B		C		Ø D		E		F		Rif. Fig
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
FT 38	0	20	0.79	7	0.28	7	0.28	56,6	2.23	-	-	7	0.28	Fig. 1
FT 45	0	25	0.98	7	0.28	9	0.35	70,7	2.78	-	-	7	0.28	
FT 50	0	30	1.18	14,2	0.56	13	0.51	80	3.15	-	-	13	0.51	
FT 63	0	30	1.18	14,2	0.56	13	0.51	92	3.62	65	2.56	13	0.51	
FT 75	0	30	1.18	14,2	0.56	13	0.51	104	4.09	73,5	2.89	13	0.51	
FT 95	0	40	1.57	14,2	0.56	17	0.67	130	5.12	92	3.62	13	0.51	
FT 120	0	50	1.97	14,2	0.56	17	0.67	155	6.1	109,5	4.31	13	0.51	
FT 150	0	50	1.97	14,2	0.56	21	0.83	195	7.68	138	5.43	13	0.51	
FT 195	0	58	2.28	16	0.63	21	0.83	240	9.45	169	6.65	16	0.63	

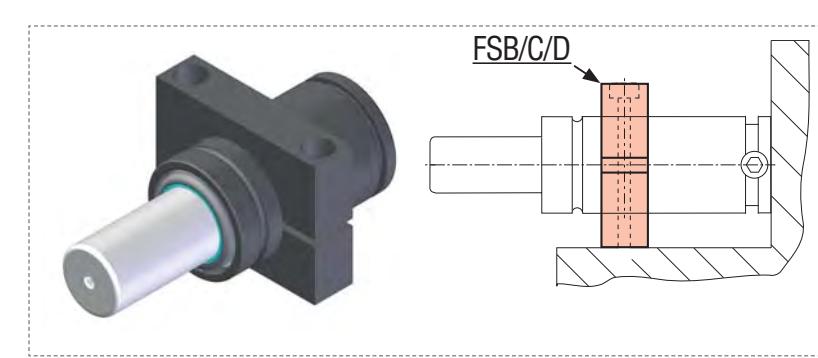
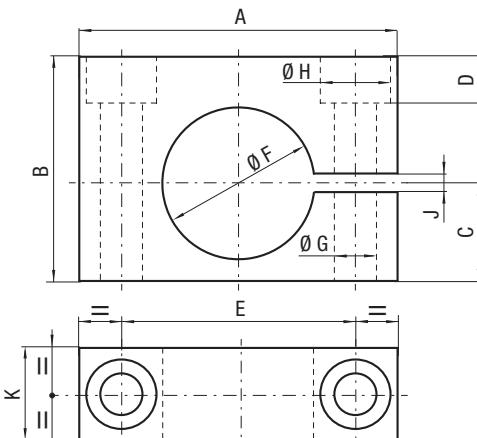


CODE	Reference to standards	A		Ø B		C		D		E		F		Ø G	
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FTP 38	0	20	0.79	48	1.89	56,6	2.23	76,6	3.02	7	0.28	2,5	0.10	7	0.28
FTP 45	0	25	0.98	56	2.20	70,7	2.78	95,7	3.77	7	0.28	2,5	0.10	9	0.35
FTP 50	0	30	1.18	61	2.40	80	3.15	110	4.33	14,2	0.56	2,5	0.10	13	0.51
FTP 63	0	30	1.18	73	2.87	92	3.62	122	4.80	14,2	0.56	2,5	0.10	13	0.51
FTP 75	0	30	1.18	86	3.39	104	4.09	134	5.28	14,2	0.56	2,5	0.10	13	0.51
FTP 95	0	40	1.57	106	4.17	130	5.12	170	6.69	14,2	0.56	2,5	0.10	17	0.67
FTP 120	0	50	1.97	131	5.16	155	6.10	205	8.07	14,2	0.56	2,5	0.10	17	0.67
FTP 150	0	50	1.97	170	6.69	195	7.68	245	9.65	14,2	0.56	2,5	0.10	21	0.83

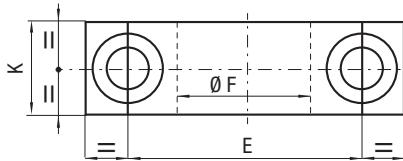
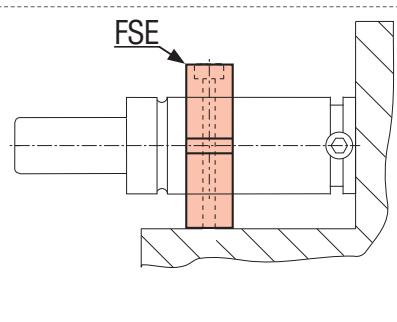
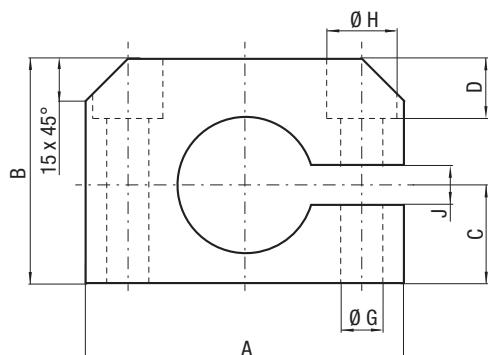


CODE	Reference to standards	A	B	Ø C	D	Ø E	F	G	H	I	L	M										
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch											
FSA32	1-2-3-13-19	90	3.54	54	2.13	32	1.26	20	0.79	9	0.35	72	2.83	31	1.22	22	0.87	45	1.77	15	0.59	M8
FSA38	1-2-3-13-19	95	3.74	59	2.32	38	1.50	20	0.79	9	0.35	77	3.03	34	1.34	25	0.98	55	2.17	15	0.59	M8
FSA45	1-2-3-13-19	100	3.94	64	2.52	45	1.77	20	0.79	9	0.35	82	3.23	37	1.46	28	1.10	60	2.36	15	0.59	M8
FSA50	1-2-3-13-19	130	5.12	90	3.54	50	1.97	30	1.18	9	0.35	110	4.33	50	1.97	40	1.57	80	3.15	20	0.79	M8
FSA75	1-2-3-13-19	160	6.30	115	4.53	75	2.95	30	1.18	11	0.43	137	5.39	63,5	2.50	52,5	2.07	105	4.13	20	0.79	M10
FSA95	1-2-3-13-19	195	7.68	145	5.71	95	3.74	30	1.18	13,5	0.53	170	6.69	80	3.15	67,5	2.66	125	4.92	20	0.79	M12
FSA120	1-2-3-13-19	220	8.66	165	6.50	120	4.72	30	1.18	13,5	0.53	195	7.68	92,5	3.64	77,5	3.05	148	5.83	20	0.79	M12
FSA150	1-2-3-13-19	260	10.24	200	7.87	150	5.91	30	1.18	13,5	0.53	230	9.06	110	4.33	95	3.74	200	7.87	20	0.79	M12

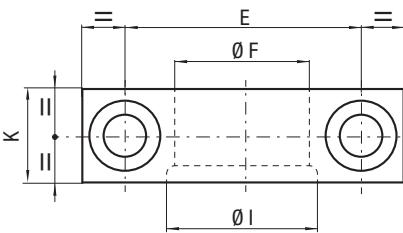
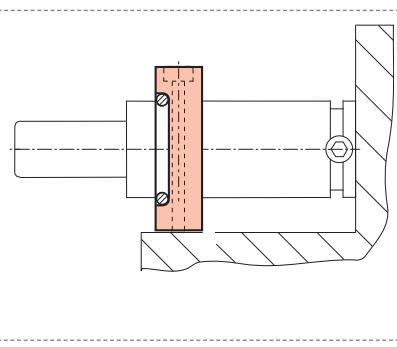
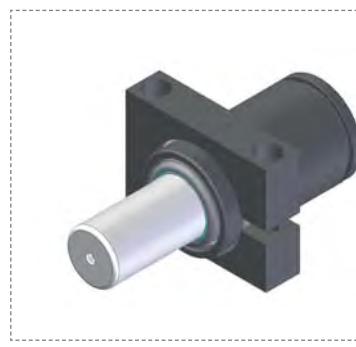
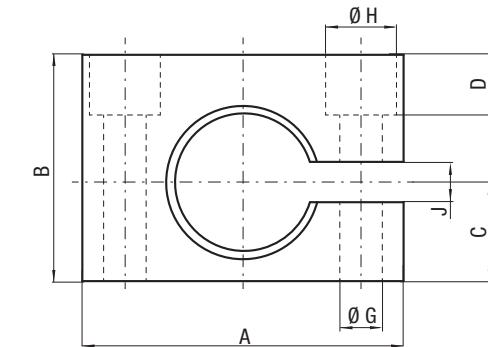
## FSB - FSC - FSD



CODE	Reference to standards	A	B	C	D	E	Ø F	Ø G	Ø H	J	K										
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch								
FSB 32	6	80	3.15	63	2.48	38,5	1.52	18	0.71	56	2.20	32	1.26	10,5	0.41	17	0.67	6	0.24	25	0.98
FSD 32	2-3-12-18-21-27	68	2.68	48	1.89	20,9	0.82	10	0.39	50	1.97	32,5	1.28	9	0.35	15	0.59	4	0.16	20	0.79
FSD 38	2-3-12-18-21-27	74	2.91	54	2.13	23,9	0.94	16	0.63	54	2.13	38,5	1.52	9	0.35	15	0.59	4	0.16	20	0.79
FSD 45	2-3-12-18-21-27	80	3.15	60	2.36	27,5	1.08	22	0.87	60	2.36	45,5	1.79	9	0.35	15	0.59	4	0.16	20	0.79
FSD 50	2-3-4-12-18-21-27	90	3.54	70	2.76	30	1.18	25	0.98	68	2.68	50,5	1.99	11	0.43	18	0.71	5	0.20	30	1.18
FSC 63	0	105	4.13	80	3.15	40	1.57	11	0.43	80	3.15	63	2.48	10,5	0.41	17	0.67	10	0.39	30	1.18
FSD 63	2-18-21-27	108	4.25	82	3.23	36,5	1.44	27	1.06	84	3.31	63,5	2.50	11	0.43	18	0.71	5	0.20	30	1.18
FSD 75	2-3-4-12-18-21-27	125	4.92	94	3.70	42	1.65	32	1.26	100	3.94	75,5	2.97	13,5	0.53	20	0.79	5	0.20	30	1.18
FSD 95	2-3-4-12-18-21-27	140	5.51	115	4.53	52,5	2.07	33	1.30	115	4.53	95,5	3.76	13,5	0.53	20	0.79	5	0.20	30	1.18
FSD 120	2-3-12-18-21-27	170	6.69	140	5.51	65	2.56	58	2.28	145	5.71	120,5	4.74	13,5	0.53	20	0.79	7	0.28	30	1.18
FSD 150	2-3-12-18-21-27	200	7.87	170	6.69	80	3.15	68	2.68	175	6.89	150,5	5.93	13,5	0.53	20	0.79	7	0.28	30	1.18



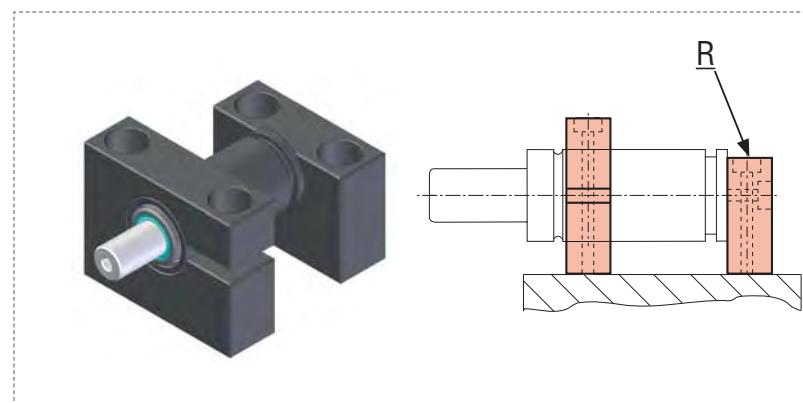
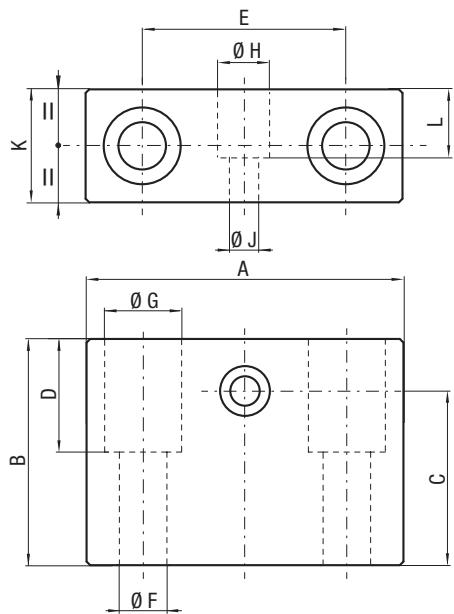
CODE	Reference to standards	A	B	C	D	E	ØF	ØG	ØH	J	K		
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FSE45	0	100	3.94	60	2.36	30	1.18	20	0.79	70	2.76	45,3	1.78
												11	0.43
												18	0.71
												10	0.39
												25	0.98



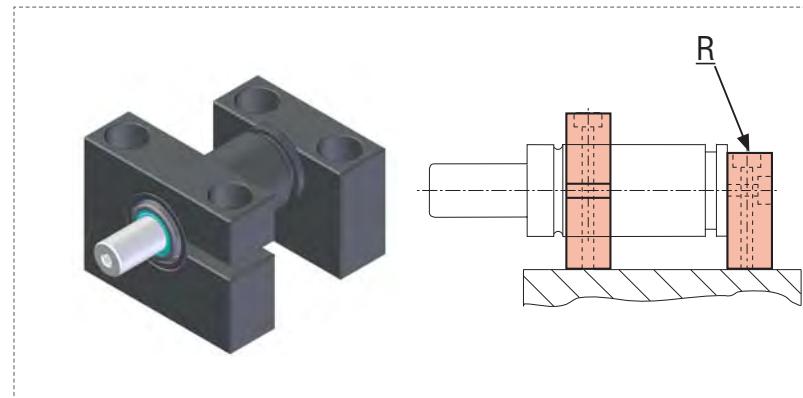
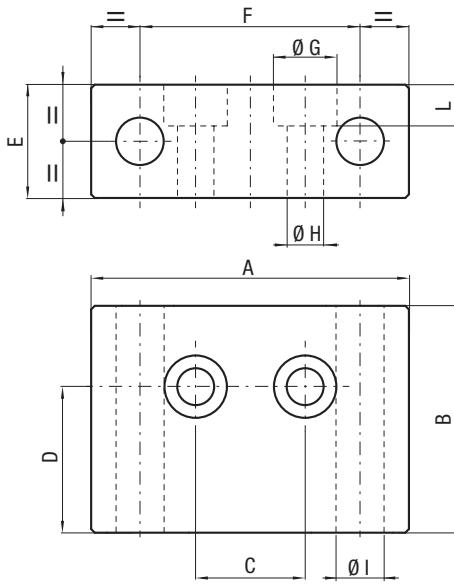
CODE	Reference to standards	A	B	C	D	E	ØF	ØG	ØH	ØI	J	K	
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
FSE50	11	90	3.54	70	2.76	30	1.18	25	0.98	68	2.68	50,3	1.98
FSE75	11	125	4.92	94	3.70	42	1.65	19	0.75	100	3.94	75,3	2.96
FSE95	11	140	5.51	115	4.53	52,5	2.07	40	1.57	115	4.53	95,3	3.75
												13	0.51
												20	0.79
												100,1	3.94
												10	0.39
												30	1.18

R

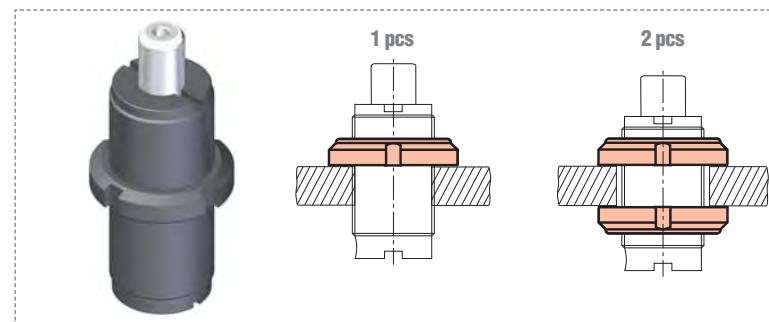
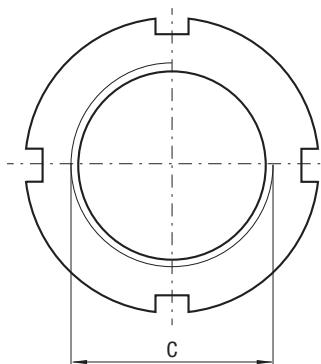
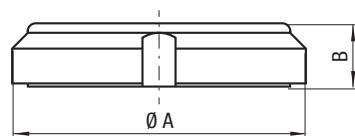
Ford



CODE	Reference to standards	A	B	C	D	E	$\varnothing$ F	$\varnothing$ G	$\varnothing$ H	$\varnothing$ J	L	K											
		mm	inch	mm	inch	mm	mm	mm	mm	mm	mm	mm											
R32A	5	70	2,76	50	1,97	38,5	1,52	25	0,98	45	1,77	10,5	0,41	17	0,67	11	0,43	6,5	0,26	15	0,59	25	0,98

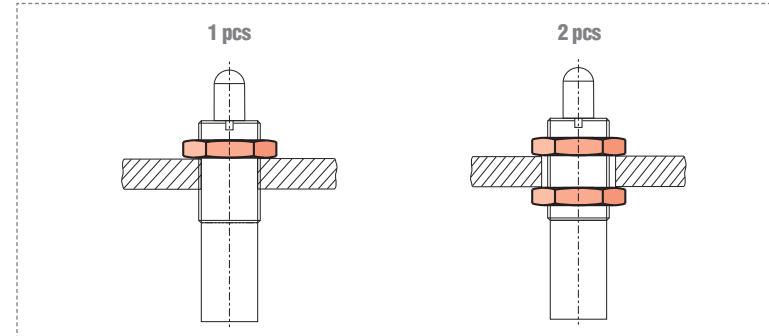
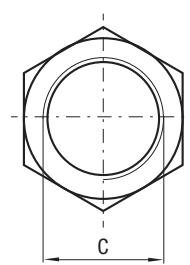
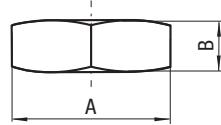


CODE	Reference to standards	A	B	C	D	E	F	$\varnothing$ G	$\varnothing$ H	L	$\varnothing$ I										
		mm	inch	mm	inch	mm	mm	mm	mm	mm	mm										
R50A	11	65	2,56	45	1,77	20	0,79	30	1,18	28	1,10	44	1,73	14	0,55	9	0,35	10	0,39	11	0,43
R75A	11	80	3,15	45	1,77	28,3	1,11	27,8	1,09	28	1,10	57	2,24	14	0,55	9	0,35	10	0,39	14	0,55
R95A	11	95	3,74	45	1,77	42,4	1,67	31,2	1,23	28	1,10	70	2,76	14	0,55	9	0,35	10	0,39	14	0,55



CODE (1 pcs)	Reference to standards	<b>Ø A</b>		<b>B</b>		<b>C</b>
		mm	inch	mm	inch	
GM 38	0	53	2.09	12	0.47	M 38 X 1,5
GM 45	0	62	2.44	12,3	0.48	M 45 X 1,5
GM 50	0	68	2.68	12,9	0.51	M 50 X 1,5

## DM - DI



CODE (1 pcs)	Reference to standards	<b>A</b>		<b>B</b>		<b>C</b>
		mm	inch	mm	inch	
DM 16	0-28	S24	8	0,31	0,31	M 16 x 1,5
39DM16X2A	0	S24	8	0,31	0,31	M 16 x 2
DM 24	0-28	S36	10	0,39	0,39	M 24 x 1,5
DI 1" - 8	0	S38	14	0,55	1" - 8	

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# easy

MANIFOLD

since 1997 ■

the easy way  
to link nitrogen cylinders through plate



**OSAS**  
Over Stroke  
Active Safety



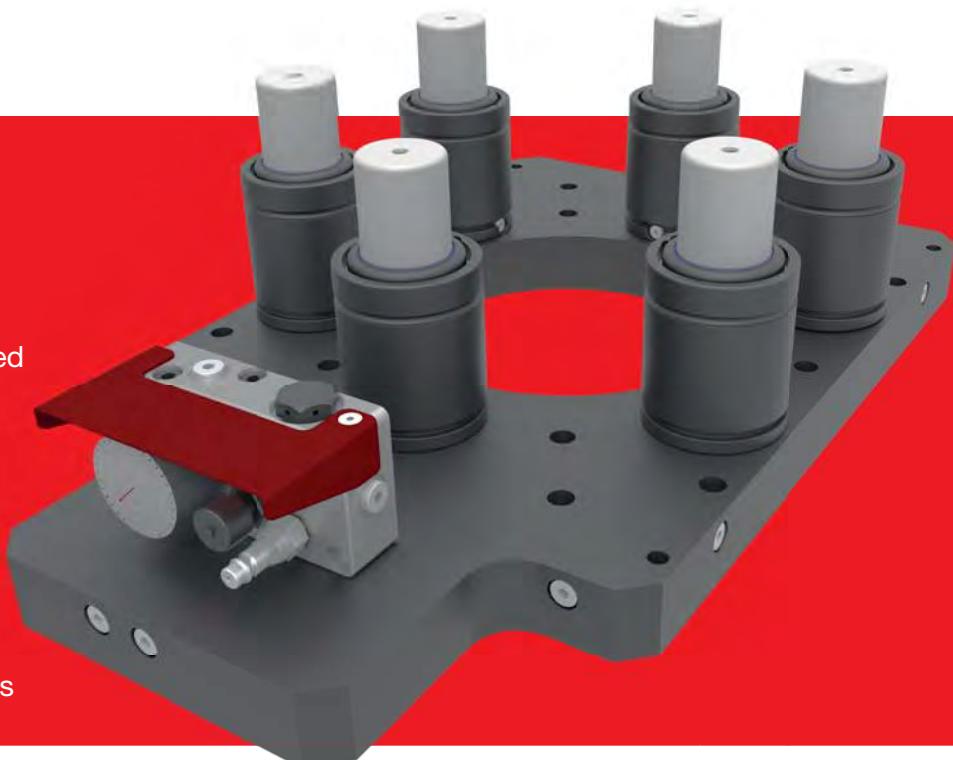
**USAS**  
Uncontrolled Speed  
Active Safety



**OPAS**  
Over Pressure  
Active Safety

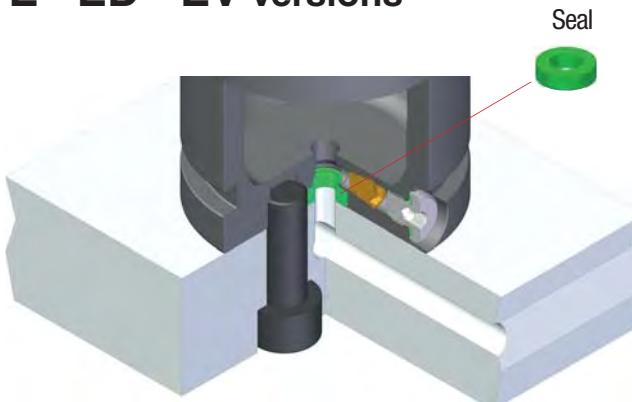


**SKUDO**  
Active Protection  
from Contaminants

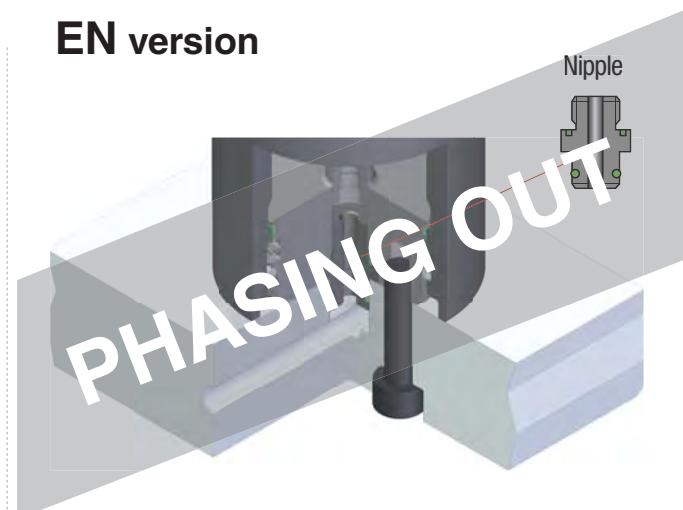


easy  
MANI  
FOLD

## E - ED - EV versions



## EN version



### IT CARATTERISTICHE

- Vantaggiosa alternativa ai tradizionali e costosi cilindri Manifold.
- Grande varietà di combinazioni con l'uso di cilindri standard.
- Totale eliminazione di tubi e raccordi.
- Pressione uniforme nel sistema.
- Facile manutenzione, uguale ai cilindri standard.
- Piastra di collegamento realizzabili direttamente dagli utilizzatori.
- Massima flessibilità di realizzazione degli impianti.
- Nessuna richiesta di utensili speciali per l'installazione.
- **Special Springs è in grado di fornire le piastre/cuscino su specifiche del cliente, collaudate e pronte per l'installazione.**

### EN CHARACTERISTICS:

- An advantageous alternative to conventional and expensive Manifold cylinders.
- Large variety of combinations with the use of standard cylinders.
- Total elimination of hoses and connections.
- Balanced pressure in the system
- Easy maintenance, the same as standard cylinders.
- Connection plates can be made directly by users.
- Maximum flexibility in creation of systems.
- No special tools required for installation.
- **Special Springs can supply the plates/cushion to customer specifications, tested and ready for installation.**

### FR CARACTÉRISTIQUES:

- Une alternative avantageuse aux traditionnels et coûteux cylindres Manifold.
- Une grande variété de combinaisons avec l'emploi de cylindres standard.
- L'élimination totale de tuyaux et raccords.
- Pression uniforme dans le système
- Entretien facile, comme celui des cylindres standard.
- Plaques de liaison réalisables directement par les utilisateurs.
- Très grande souplesse de réalisation des installations.
- Aucun besoin d'outils spéciaux pour l'installation.
- **Special Springs est en mesure de fournir les plaques/coussin sur spécifications du client, testées et prêtes à être installées.**

### ES CARACTERÍSTICAS:

- Ventajosa alternativa a los tradicionales y costosos cilindros Manifold.
- Gran variedad de combinaciones con el uso de cilindros (autónomos) estándar.
- Total eliminación de tubos y racores.
- Presión uniforme en el sistema
- Fácil manutención, igual a la de los cilindros (autónomos) estándar.
- Placas de conexión realizables directamente por los usuarios.
- Máxima flexibilidad de realización de los equipos.
- No se requiere ninguna herramienta especial para la instalación.
- **Special Springs es en grado de proporcionar las placas/cojín sobre especificaciones del cliente, Comprobadas y listas para la instalación.**

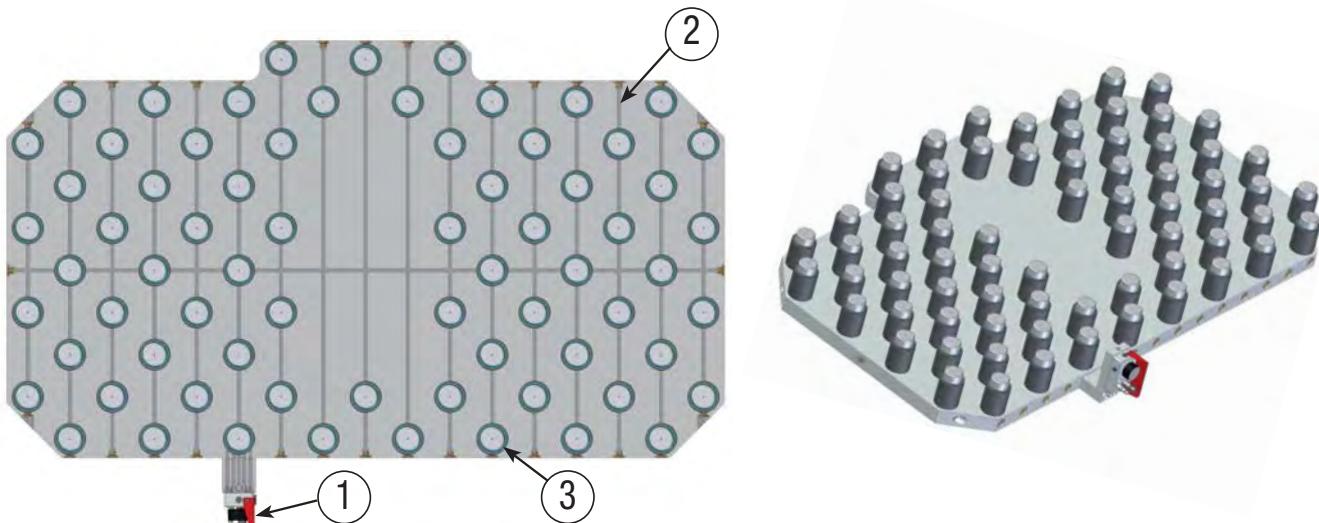
### DE EIGENSCHAFTEN

- Preisgünstige Alternative zu herkömmlichen Tankplattensystemen.
- Große Auswahl an Einsatzkombinationen durch Verwendung von Standardzylindern.
- Keine Verwendung von Schläuchen und Anschläßen.
- Gleichmäßiger Druck im System.
- Wartungsfreundlich.
- Verbundplatten können vom Kunden selbst gefertigt werden.
- Hohe Flexibilität bei den Anwendungen.
- Montage ohne Sonderwerkzeuge.
- **Platten können von Special Springs gefertigt, getestet und vormontiert geliefert werden.**

### PT CARACTERÍSTICAS:

- Vantajosa alternativa aos tradicionais e caros cilindros Manifold.
- Grande variedade de combinações com uso de cilindros standard.
- Total eliminação de tubos e junções.
- Pressão uniforme en o sistema.
- Fácil manutenção, igual a dos cilindros standard.
- Chapas de conexão que podem ser realizadas diretamente pelos usuários.
- Máxima flexibilidade de realização das instalações.
- Não é necessário utilizar nenhum tipo de utensílio especial para a instalação.
- **Special Springs pode fornecer chapas/coxim conforme exigência do cliente, testadas e verificadas prontas para a instalação.**

## Design recommendations



**IT** Per una facile progettazione e per ridurre i costi di produzione seguire le linee guida di cui sotto

- ① • Per collegare il pannello usare, se possibile, i canali del gas esistenti.
- In alternativa collegare il pannello con tubi e raccordi.
- ② • Realizzare canali passanti e pulire adeguatamente.
- Evitare canali ciechi.
- ③ • Evitare interferenza tra i fori di fissaggio dei cilindri e i canali del gas
- Selezionare cilindri con corse maggiori per aumentare il volume del sistema

**FR** Pour une conception plus facile et de l'épargne des coûts de fabrications suivez les instructions ci-dessous

- ① • Pour relier le panneau utiliser, si possible, les canaux du gaz existents
- Alternativement, joindre le panneau en utilisant des tubes et des raccords
- ② • Réaliser des trous débouchants et nettoyez correctement
- Eviter les trous sans issue
- Eviter l'interférence entre les trous de fixation des ressorts et les canaux du gaz
- ③ • Sélectionner des ressorts avec des courses majeures pour augmenter le volume du système

**DE** Für eine bessere Empfehlung und produktionskosten zu speichern, folgen Sie die unteren Richtlinien

- ① • Die Kontrollarmatur, wenn möglich, an den vorhandenen Tieflochbohrungen anbringen
- Alternativ kann die Druckkontrollarmatur mit Schlauchkomponenten angeschlossen werden
- ② • Die Durchgangsbohrungen und Anschlüsse sauber fertigen
- Die Durchgangsbohrungen nicht blind fertigen
- Abweichungen zwischen der Lage der Befestigungsgewinde und den Verbindungsbohrungen sind zu vermeiden
- ③ • Um das Volumen des Systems zu vergrößern, wählen Sie
- Gasdruckfedern mit dem nächst größeren Hub

**EN** For easier design and manufacturing cost-saving follow the guide lines below

- ① • When possible, use the existing gas ports to link the panel.
- Alternatively, link the panel by using hoses and connections.
- ② • Machine thru-holes and adequately clear the ports.
- Avoid blind channels.
- ③ • Avoid interference between the cylinder's fixing holes and the gas ports
- Select cylinders with higher stroke to increase the volume of the system

**ES** Para facilitar el diseño y para ahorrar costes de producción siguen los lineamientos mencionados a continuación

- ① • Para conectar el panel utilizar, si posible, los canales del gas existentes
- En alternativa, conectar el panel con tuberías y conexiones
- ② • Realizar orificios pasantes por toda la placa y bien limpiar
- Evitar orificios sin salida
- Evitar la interferencia entre los orificios de fijacion de los cilindros y los canales de gas
- ③ • Seleccionar los cilindros con carreras mas grande para aumentar el volumen del sistema

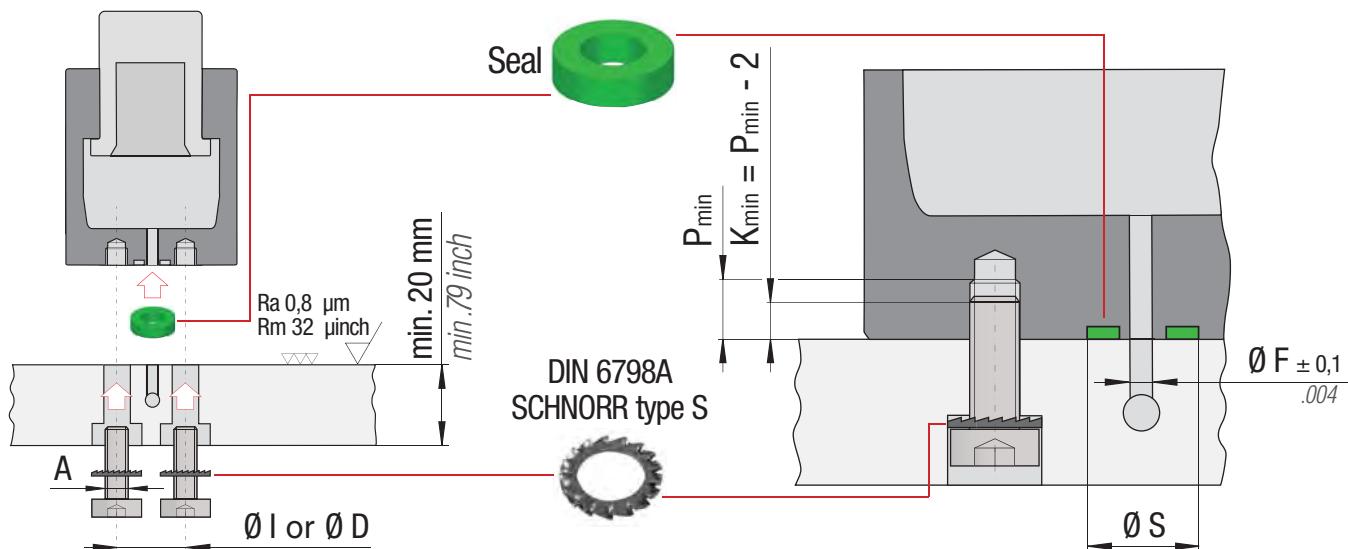
**PT** Para facilitar o desenho e economizar custos de produção seguir as orientações abaixo mencionados

- ① • Para ligar o painel, se possível, usar os canais de gás existentes
- Em alternativa conecte o painel com tubos e acessórios
- ② • Realizar orifícios de passagem par toda a placa e bem limpar
- Evitar orifícios sem saída
- Evitar a interferência entre os orifícios de fixação dos cilindros e os canais de gás
- ③ • Escolher os cilindros com curso mais grande para aumentar o volume do sistema

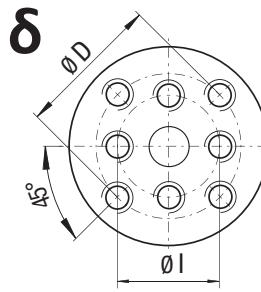
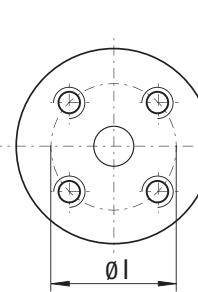
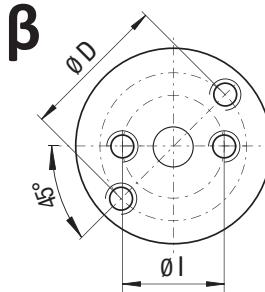
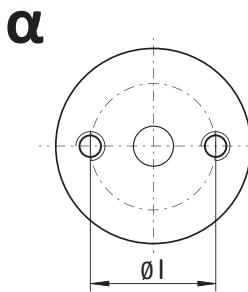
Series	Model	Revision code	Version	Fixing pattern	Thread size A x Pmin	Ø I mm	Ø I inch	Ø D mm	Ø D inch	Ø F mm	Ø F inch	Ø S mm	Ø S inch	Seal code	Note	Cover code	
RV	350		E		M6 x 6	20	0.79	-	-	5	0.20	11	0.43	50GE02A	2	39TE010A	
	500				β	25	1.00	39TE001A									
	750					26	1.02	39TE002A									
	1000					34	1.34	39TE003A									
	1200					40	1.57	39TE009A									
	1500				M8 x 6	60	2.36	-	-	8	0.31	15	0.59	50GE01A	-	39TE004A	
	2400				M8 x 12	80	3.15									39TE005A	
	4200				M10 x 12	100	3.94									39TE006A	
	6600				M10 x 13	120	4.72									39TE007A	
	9500				M12 x 16	20	0.79									39TE008A	
	12000				M8 x 6	25	1.00									39TE011A	
	20000				β	5	0.20	11	0.43	50GE02A						39TE010A	
	750					26	1.02	39TE001A									
	1000					34	1.34	39TE002A									
	1200					40	1.57	39TE003A									
	1500			A	M8 x 6	60	2.36	-	-	8	0.31	15	0.59	50GE01A	2	39TE009A	
	2400				M10 x 12	80	3.15									39TE004A	
	4200				M10 x 13	100	3.94									39TE005A	
	6600				M12 x 16	120	4.72									39TE006A	
	9500				M8 x 13	40	1.57									39TE007A	
	RF				M8 x 13	40	1.57									39TE004A	
	2400				M8 x 16	60	2.36									39TE005A	
	4200				M10 x 16	80	3.15									39TE006A	
	6600				M12 x 16	53,9	2,12									39TE004A	
	9500				M12 x 16	76,2	3,00									39TE005A	
	RT			E	M12 x 16	80,8	3,18									39TE006A	
	2400				M12 x 16	100	3,94									39TE007A	
	4200				M8 x 13	40	1.57									39TE004A	
	6600				M8 x 13	60	2,36									39TE005A	
	1500				α	M6 x 8	18	0.71	25	1.00	5	0.20	11	0.43	50GE02A	2	39TE012A
	3000				β	20	0.79	39TE011A									
	1500			D	α	M8 x 13	40	1.57								39TE004A	
	3000				γ	60	2,36	39TE005A									
	5000				M10 x 16	80	3,15	39TE006A									
	7500				M10 x 16	100	3,94	39TE007A									
	10000				M12 x 16	120	4,72	39TE008A									
	300			C	α	M6 x 8	18	0.71	25	1.00	5	0.20	11	0.43	50GE02A	2	39TE012A
	500				β	20	0.79	39TE011A									
	700				α	M8 x 13	40	1.57								39TE004A	
	1000				γ	60	2,36	39TE005A									
	1500				M10 x 16	80	3,15	39TE006A									
	2400				M10 x 16	100	3,94	39TE007A									
	4200				M12 x 16	120	4,72	39TE008A									
	6600				M8 x 13	24	0,94	39TE010A									
	9500				M8 x 13	20	0,79	26	1,02	5	0,20	11	0,43	50GE02A	2	39TE011A	
	18500				M8 x 13	26	1,02									39TE004A	
	30000			B	α	34	1,34	M8 x 8	40	1,57	8	0,31	22	0,87	50GKS-00208	1+2	39TE009A
	47000				β	52	2,05									39TE004A	
	75000				M10 x 12	68	2,68									39TE005A	
	120000				M10 x 12	90	3,54									39TE006A	
	180000				M6 x 8	26	1,02	M8 x 8	40	1,57	8*	0,31	14,5	0,57	50GE03A	-	39TE007A
	300000				M6 x 8	34	1,34									39TE008A	
	470000				M8 x 8	52	2,05									39TE009A	
	750000				M10 x 8	68	2,68									39TE004A	
	1200000				M10 x 8	90	3,54									39TE005A	
	1800000				M10 x 8	120	4,72									39TE006A	

\* : dimensione preferita - preferred size - bevorzugte Größe - dimension préférée - tamaño preferido - tamaño preferido

## E - ED - EV versions



### FIXING PATTERN



### LEGENDA

$\emptyset l$ or $\emptyset D$	A	Pmin	Kmin	$\emptyset F$	$\emptyset S$
Interasse fissaggio	Dimensione viti	Min. profondità filetti	Min. impegno viti	$\emptyset$ Foro piastra - cilindro	$\emptyset$ Guarnizione piastra - cilindro
Fixing c.t.c. distance	Screw dimension	Min. thread depth	Min. Thread engagement	$\emptyset$ Plate - Cylinder hole	$\emptyset$ Plate - Cylinder seal
Mittenabstand	Schraubengröße	Min. Gewindetiefe	Min. Einschrautiefe	$\emptyset$ Platten - Zylinder Loch	$\emptyset$ Platten - Zylinder Dichtung
Entraxe	Dimension vis	Min Profondeur filet	Min recouvrement filetage	$\emptyset$ Trou plaque - cylindre	$\emptyset$ Joint plaque - cylindre
Distancia centros	Tamaño tornillos	Min. profundidad rosca	Mín. recubrimiento rosca	$\emptyset$ Agujero Placa - Cilindro	$\emptyset$ Junta Placa - Cilindro
Distância eixos	Dimensão parafusos	Min. profundidade rosca	Mín. comprimento rosca	$\emptyset$ Furo Placa - Cilindro	$\emptyset$ Junta Placa - Cilindro

### NOTE > see page 214

Modello con corpo senza foro di caricamento laterale

Model with body without side charging port

Model mit Körper ohne Nebenladeloch

Modèle avec corps sans trou de charge latéral

Modelo con cuerpo sin hueco de carga

Modelo com corpo sem orifício de carregamen

Modello con corpo liscio senza cave di fissaggio

Model with straight body without fixing grooves

Model mit flachem Körper ohne Befestigungsnuten

Modèle avec corps lisse sans encoches de fixation

Modelo con cuerpo parejo sin ranuras de fijación

Modelo com corpo liso sem ranhuras de fixação



**IT** Corse e ingombri uguali al cilindro autonomo

**EN** Strokes and sizes same to selfcontained cylinder

**DE** Hüben und Abmessungen gleiche zu den Autonomen Gdf

**FR** Courses et ecombremet égaux à ceux du Cylindre autonome

**ES** Carreras y dimensiones iguales a las del cilindro autónomo

**PT** Cursos e dimensões iguais às do cilindro autónomo

# HOW TO ORDER



## IT Stato di fornitura

Tutti i cilindri Easy manifold e le coperture per i fori, sono forniti con guarnizione o nipplo e foglio di installazione

## EN Supply status

All the Easy manifold Cylinders and the hole covers, are supplied with square seal or nipple and installation guideline.

## DE Lieferumfang

Alle Gasdruckfedern und Verschlussplatten für das Verbundplattensystem werden mit den nötigen Dichtungen / Verbindungsstücken und den Installationsrichtlinien ausgeliefert.

## FR Etat de fourniture

Tous les vérins Easy Manifold et les couvertures pour les trous, sont fournis avec joint ou coupleur et feuille d'installation.

## ES Estado de abastecimiento

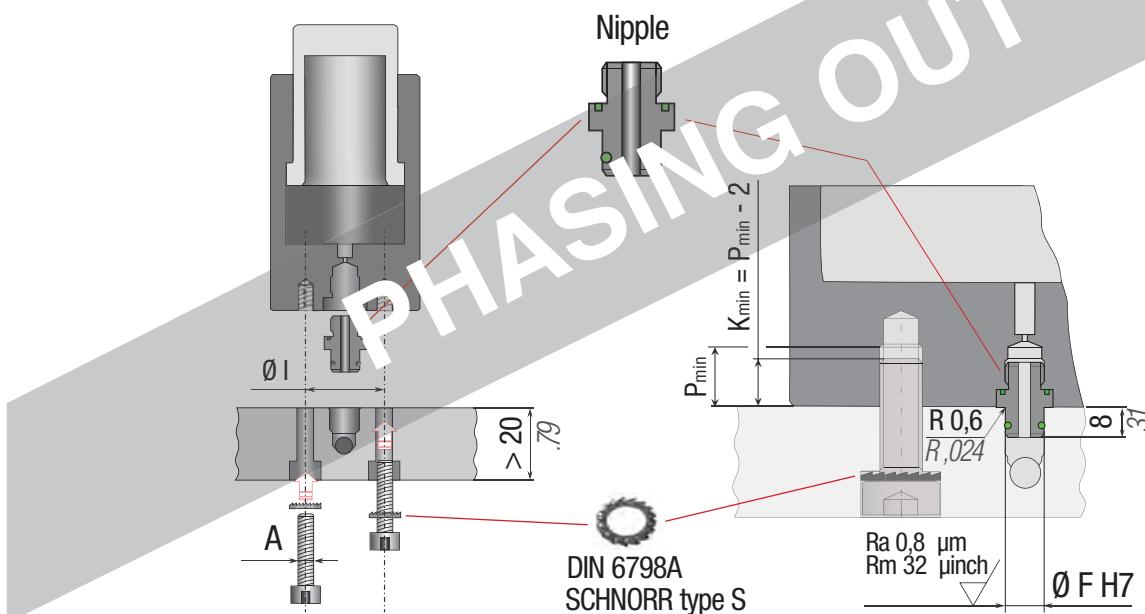
Todos los cilindros Easy Manifold y coberturas para los agujeros, se abastecerán con junta o el Tétón y la hoja de instalación.

## PT Estado de abastecimento

Todos os cilindros Easy Manifold e as capas para os buracos, são fornecidos com junta ou conector e folha de instalação.

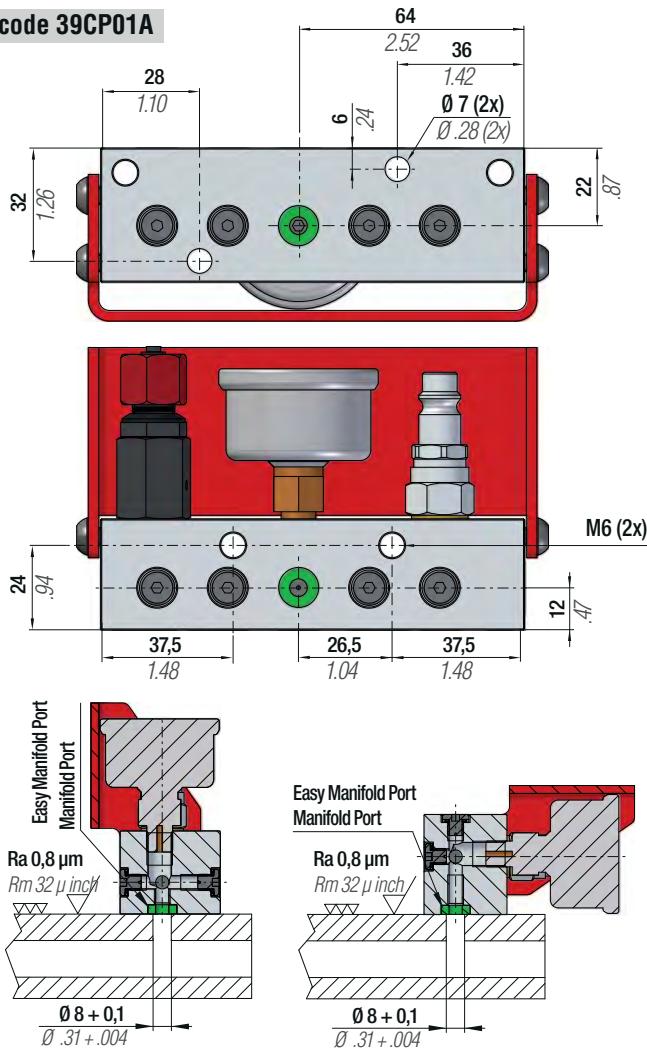
## EN easy manifold system

Series	Model	Revision code	Version	Fixing pattern	Thread size A x Pmin	Ø I mm inch	Ø D mm inch	Ø F mm inch	Ø S mm inch	Seal code	Note	Cover code
ML	1800	C	EN	γ	M6 x 8	26	1.02					> see pag 218 39TE003A 39TE009A 39TE004A 39TE005A 39TE006A
	3000				M8 x 8	34	1.34					
	4700				M8 x 8	40	1.57	-	-	8	0.31	
	7500				M10 x 8	52	2.05					
	12000				M10 x 8	68	2.68					

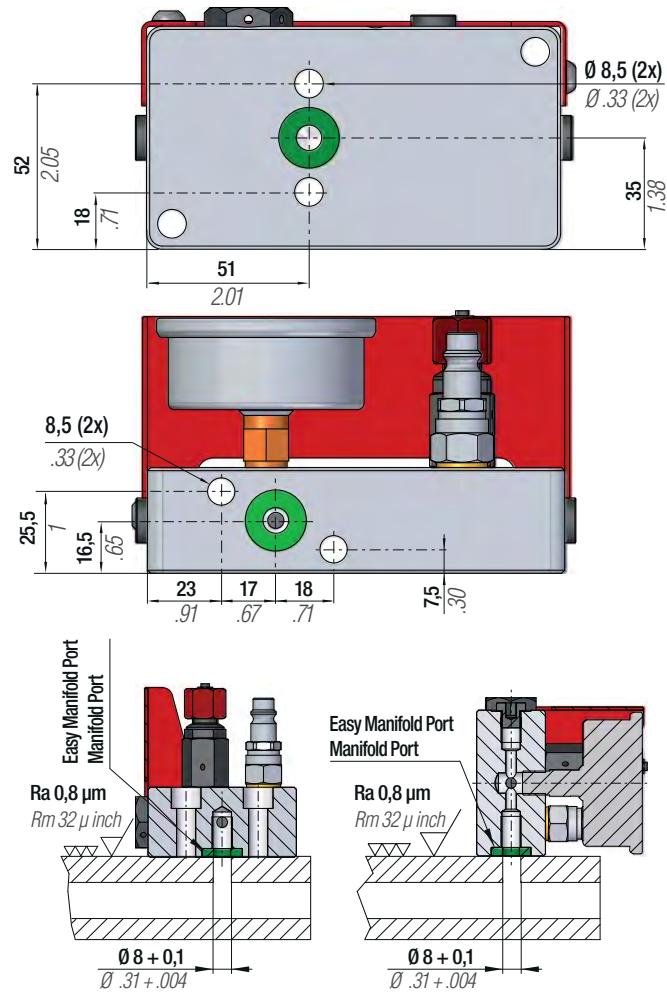


## Easy manifold control panel

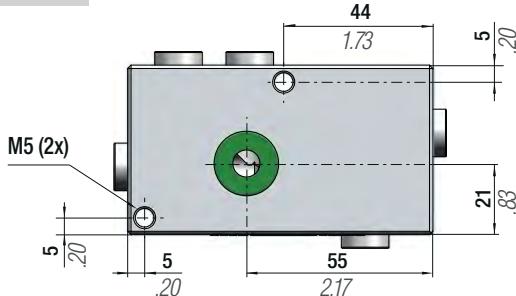
code 39CP01A



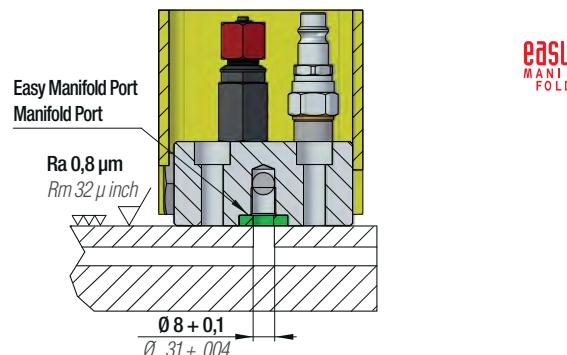
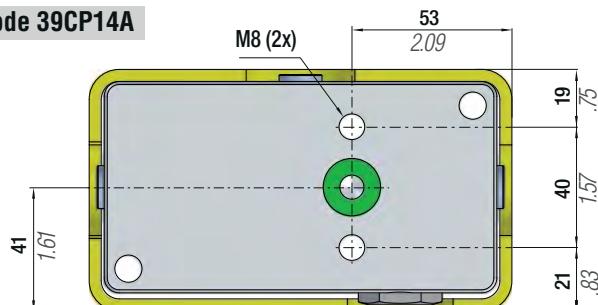
code 39CPVC



code 39MCPC



code 39CP14A



## How to plug holes

**IT** Quando è richiesta una riduzione della forza del sistema, o del numero di cilindri, è possibile tappare i fori non utilizzati con una copertura dotata di guarnizione, che utilizza gli stessi fissaggi dei cilindri.

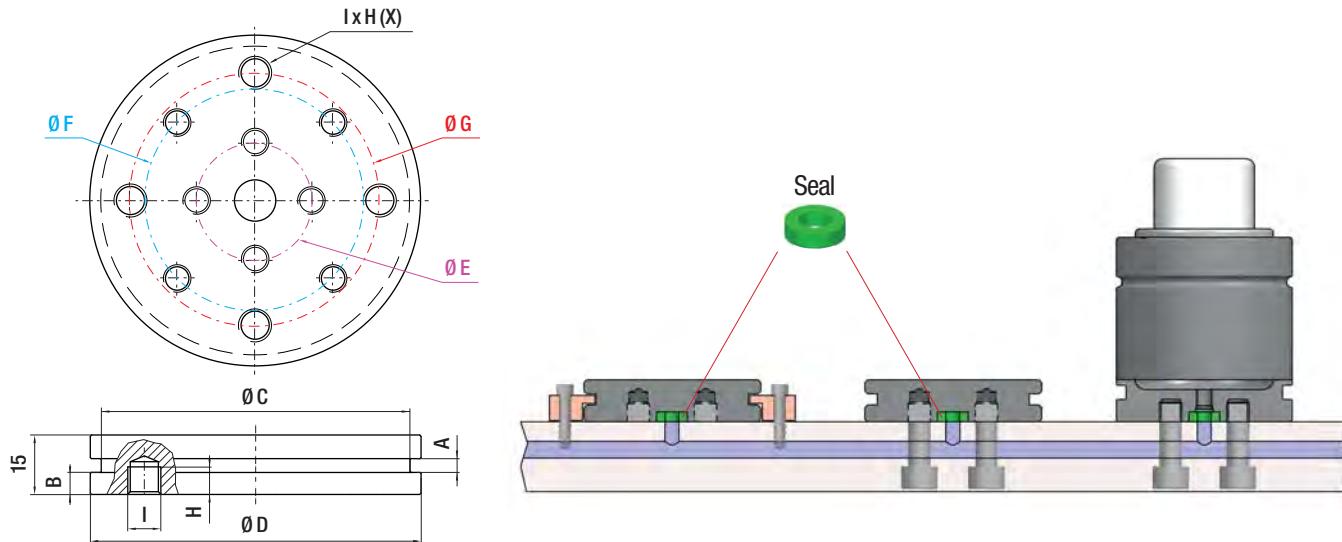
**EN** When a reduction either of the system's force, or of the number of cylinders, is required, it is possible to plug the holes which are not used, with a cover provided with a square seal, through the same fixing hoses of the cylinders.

**DE** Mit den Verschlussplatten werden nicht benötigte Bohrungen verschlossen und abgedichtet. Dadurch können einzelne Gasdruckfedern aus einem System entfernt und Kräfte in einem bestimmten Bereich reduziert werden.

**FR** Quand une réduction de la force du système ou du nombre des vérins est requise, on peut boucher les trous qui ne sont pas utilisés, avec un couverture équipée avec un joint, qui utilise les mêmes trous de fixations des vérins.

**ES** Cuando se necesita de una reducción de la fuerza del sistema, o del número de cilindros, puede tapar los agujeros no utilizados con una cubierta equipada de junta, que utiliza los mismos agujeros de los cilindros.

**PT** Quando você solicita uma redução na força do sistema, ou o número de cilindros, pode tapar os buracos não utilizados com uma tampa com vedação, que usa o mesmo buracos dos cilindros.

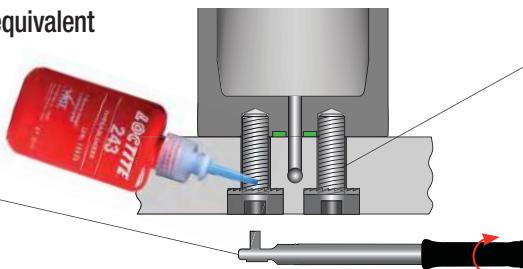


Code	A mm inch	B mm inch	Ø C mm inch	Ø D mm inch	Ø E mm inch	Ø F mm inch	Ø G mm inch	I (x)	H mm	Seal Code	Fixing
39TE012A				27 1.06	32 1.26	18 0.71	-	-			FS2.. 32
39TE010A				20 0.79	24 0.94	-	-	M6 (2x)			
39TE001A	3,5	0.14	4	0.16	33 1.3	38 1.50	-	-	M6 (4x)		
39TE011A				20 0.79	-	-	-	M8 (2x)			
39TE002A				40 1.06	45 1.77	26 1.02	-	-	M8 (4x)		FS2.. 45
39TE003A				40 1.57	-	26 1.02	-	-	M6 (4x)		
39TE009A				43 1.69	50 1.97	-	34 1.34	-			FS2.. 50
39TE004A				56 2.2	63 2.48	34 1.34	-	-	M8 (4x)		FS2.. 63
39TE005A	5	0.20	8	67 2.64	75 2.95	40 1.57	-	-	M12 (4x)	10 0.39	FS2.. 75
39TE006A				87 3.43	95 3.74	52 2.05	60 2.36	-	M8 (4x)		50GE01A FS2.. 95
39TE007A				112 4.41	120 4.72	-	76,2 3.00	M12 (4x)			
39TE008A	8	0.31		142 5.59	150 5.91	100 3.94	80,8 3.18	-	M10 (4x)		FS2.. 120
				187 7.36	195 7.68	120 4.72	-	90 3.54	M10 (4x)		FS2.. 150
						-	100 3.94	-	M12 (4x)		FS2.. 195

# Mounting recommendations

**⚠ It is always required Loctite 243 or equivalent**

Chiave dinamometrica  
Torque wrench  
Drehmomentschlüssel  
Clé dynamométrique  
Llave dinamométrica  
Chave dinamométrica



	Torque force
M6	class 8.8
M8	class 8.8
M10	class 8.8
M12	class 8.8
	max 10,4 Nm
	max 24,6 Nm
	max 52,4 Nm
	max 90 Nm

## IT Raccomandazioni

- L'uso di viti di classe superiore alla 8.8, come 9.8, 10.9 e 12.9, è sempre possibile.
- Si raccomanda di NON SUPERARE i valori della coppia di serraggio indicati per la classe 8.8 per qualsiasi classe di viti utilizzata.
- Impegnare sempre il filetto il più possibile, almeno il valore di Kmin.
- Utilizzare SEMPRE i fori di fissaggio previsti.
- Massima attenzione nel montaggio della guarnizione di collegamento tra cilindro e piastra

- Massima attenzione alla corretta coppia di serraggio da applicare alle viti
- Usare SEMPRE rondelle anti svitamento su cilindri e pannelli
- Usare SEMPRE frena filetti tipo Loctite 243 su cilindri e pannelli
- Non caricare il sistema Easy Manifold con pressione superiore alla massima consentita per specifico modello di cilindro

## EN Recommendations

- The use of screws of higher class than 8.8, such as 9.8, 10.9 and 12.9, is always allowed.
- DO NOT EXCEED the fixed values for torque force indicated for class 8.8, in any other class of screws used.
- ALWAYS engage thread as much as possible at least Kmin.
- ALWAYS use the fixing holes provided.
- Extreme caution when assembling the connecting seal between plate and cylinder

- Extreme caution to tightening torque to be applied to screws
- ALWAYS use lock washers on cylinders and panels.
- ALWAYS use thread lock LOCTITE 243 on cylinders and panels.
- Do not charge the easy manifold system over the maximum allowed pressure for each cylinder model

## DE Hinweise

- Schrauben mit einer Festigkeit von 8.8 verwenden. Höhere Festigkeitsklassen wie 9.8, 10.9 und 12.9 sind möglich.
- Das Drehmoment der Festigkeitsklasse 8.8 für andere Festigkeitsklassen nicht überschreiten
- Die komplette Gewindelänge ausnutzen, mind. Kmin
- Alle Befestigungsgewinde verwenden
- Vorsicht bei der Montage der Dichtungen zwischen den Gasdruckfedern und der Platte

- Äußerste Vorsicht bzgl. des korrekten Drehmoments beim Einschrauben
- IMMER Sicherungsscheiben auf die Zylindern und Kontrollarmaturen, verwenden
- IMMER eine Schraubensicherung wie z.B. Loctite 243 auf die Zylindern und Kontrollarmaturen, verwenden
- Das Easy Manifold System nicht mit einem höheren Druck laden als dem, der speziell für das Modell der Gasdruckfeder empfohlen wird

## FR Recommandations

- L'usage de vis de classe supérieure au 8.8, tout comme 9.8, 10.9 et 12.9, est toujours possible.
- N'EXCEDEZ PAS la valeur de la couple de serrage indiqués pour la classe 8.8 pour n'importe quelle autre classe de vis utilisée.
- Engager toujours le filetages plus que possible, et au moins Kmin.
- Utiliser TOUJOURS les trous de fixation prévus.
- Une extrême vigilance est recommandée pour l'assemblage du joint entre la plaque et le vérin

- Bien veiller à appliquer le couple de serrage correct aux vis
- TOUJOURS utiliser les rondelles de verrouillage avec les cylindres et les panneaux
- TOUJOURS utiliser la colle frein filet LOCTITE 243 avec les cylindres et les panneaux
- Ne pas charger le système manifold au delà de la pression autorisée pour chaque modèle de vérin.

## ES Recomendaciones

- La utilización de los tornillos superiores a 8.8, como 9.8, 10.9 y 12.9, siempre es posible.
- Le recomendamos que NO HAY QUE SUPERAR los valores de las especificaciones de torsión para tornillos de clase 8.8 utilizados para cualquier clase.
- Siempre enganchar la rosca tanto como sea posible, al menos para Kmin.
- SIEMPRE use los agujeros de fijación previstos
- Máxima atención en el montaje de la junta de conexión entre placa y cilindro.

- Máxima atención al correcto par de torsión que se aplica a los tornillos.
- Utilizar SIEMPRE arandelas autoblocantes por los cilindros y paneles.
- Utilizar SIEMPRE fijador de rosca tipo Loctite 243 por los cilindros y paneles.
- No cargar el sistema Easy Manifold con presión superior a la máxima permitida para cada tipo de cilindro.

## PT Recomendações

- O uso de limitadores superiores a 8.8, tal como 9.8, 10.9 e 12.9, é sempre possível.
- Recomendamos que você NÃO ULTRAPASSE os valores das especificações de torque para a classe 8.8 por os limitadores utilizados para qualquer classe.
- Sempre envolver a rosca, tanto quanto possível, pelo menos para Kmin.
- Use SEMPRE os furos de fixação fornecidos.
- Máxima atenção quando fixar os vedantes conectores entre a placa e cilindro

- Máxima atenção no torque de aperto aplicado nos parafusos
- Utilizar SEMPRE as anilhas de travamento nos cilindros e painéis.
- Utilizar SEMPRE o fixador de rosca LOCTITE 243 nos cilindros e painéis.
- Não carregar o sistema EASY MANIFOLD acima da pressão máxima recomendada para cada modelo de cilindro

# MANIFOLD SYSTEM



**Standard  
series**

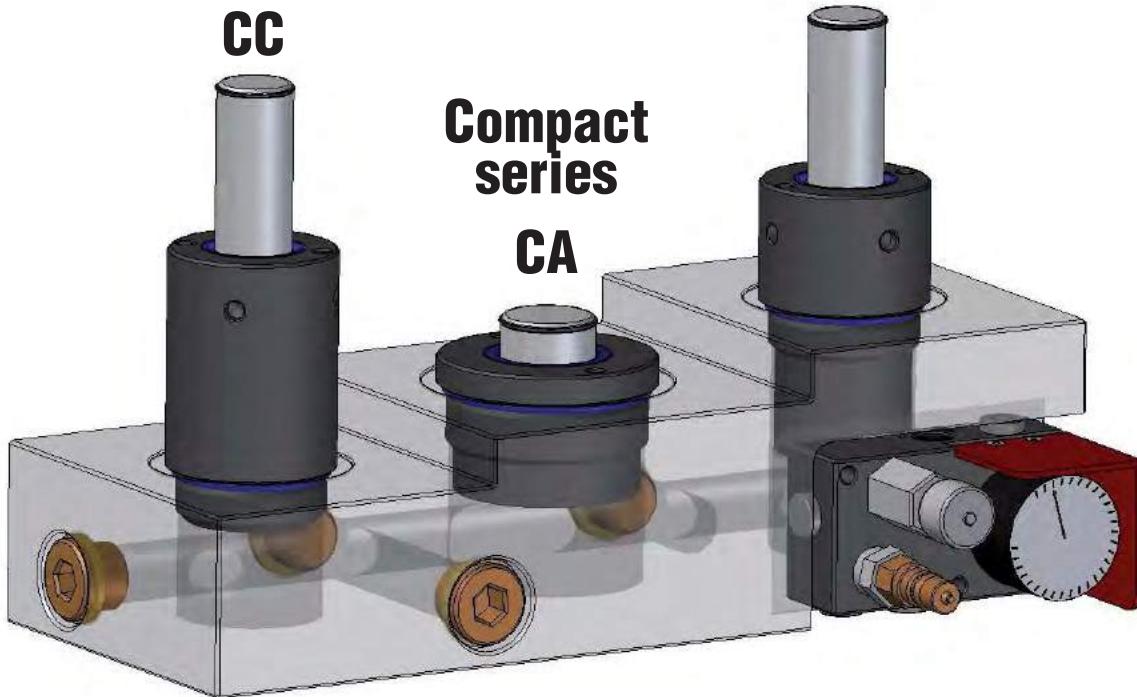
**CC**

**Low profile  
series**

**CB**

**Compact  
series**

**CA**



## IT SISTEMA MANIFOLD

- Alternativa ai cilindri autonomi collegati
- Minimo incremento di pressione e forza
- Minimo ingombro
- Assenza di tubi e raccordi
- Grandi forze concentrate
- Monitoraggio e modifica della pressione facilitati attraverso il pannello di controllo
- Facilità di montaggio
- Facilità di manutenzione
- Lunga durata

## CARATTERISTICHE TECNICHE

- Cilindri con tenuta pistone
- Raschiatore di protezione da contaminanti
- Doppia guida autolubrificata
- Corpo cilindro nitruato con durezza ~ Hv 700
- Corpo cilindro lappato con rugosità ~ Ra ≤ 0,05 μ
- Stelo pistone nitruato con durezza ~ Hv 700
- Stelo pistone lappato con rugosità ~ Ra ≤ 0,05 μ
- Pressione massima di caricamento 110 bar a 20°C
- Pressione minima di caricamento 30 bar a 20°C
- Velocità massima 0,6 m/sec
- Progettati in conformità alla Direttiva PED 2014/68/EU e EN 13445:2015

## DE TANKPLATTENSYSTEM

- Alternativ zu Gasdruckfedern in Verbundanordnung
- Sehr geringer Druck- bzw. Kraftanstieg
- Kleine Einbauabmessungen
- Keine Schlauchverbindungen nötig
- Hohe Kräfte auf engstem Raum
- Einfache Überwachung und Druckänderung über Kontrollarmatur
- Leichte Montage
- Einfache Wartung
- Lange Lebensdauer

## TECHNISCHE DATEN

- Gasdruckfedern mit Kolbendichtung
- Schmutzabstreifer
- Doppelte selbstschmierende Führung
- Nitrierter Zylinderkörper, Härte ~ Hv 700
- Geläpppter Zylinderkörper, Rauigkeit ~ Ra ≤ 0,05 μ
- Kolbenstange nitriert, Härte ~ Hv 700
- Geläpppte Kolbenstange, Rauigkeit ~ Ra ≤ 0,05 μ
- Max. Fülldruck 110 bar bei 20 °C
- Min. Fülldruck 30 bar bei 20 °C
- Max. Kolbengeschwindigkeit 0,6 m/s
- Konstruktion nach Druckgeräterichtlinie PED 2014/68/EU und EN 13445:2015

## ES SISTEMA MANIFOLD

- Alternativa a los cilindros autónomos conectados
- Incremento mínimo de presión y fuerza
- Dimensiones mínimas
- Ausencia de tubos y conectores
- Concentración de grandes fuerzas
- Monitorización y modificación de la presión asignada a través del panel de control
- Facilidad de montaje
- Facilidad de mantenimiento
- Larga vida útil

## CARACTERÍSTICAS TÉCNICAS

- Cilindros con guarnición en el pistón
- Escudo protector de agentes externos contaminantes
- Doble guía autolubrificada
- Cuerpo del cilindro nitruado con dureza ~ Hv 700
- Cuerpo del cilindro lapeado con rugosidad ~ Ra ≤ 0,05μ
- Vástago nitruado con dureza ~ Hv 700
- Vástago lapeado con rugosidad ~ Ra ≤ 0,05μ
- Presión máxima de carga 110 bar a 20°C
- Presión mínima de carga 30 bar a 20°C
- Velocidad máxima 0,6m/s
- Diseñados de acuerdo a la Directiva PED 2014/68/EU y EN 13445:2015

## EN MANIFOLD SYSTEM

- Alternative choice to hose system
- Low increase of force and pressure
- Minimal heights
- No hoses and/or fittings
- Highest force in the minimum space
- Easy check and charge of pressure through the panel
- Easy mounting
- Easy maintenance
- Long lasting

## TECHNICAL FEATURES

- Piston sealed cylinders
- Rod wiper against contaminants
- Double self lubricating guiding elements
- Nitred body with hardness of ~ Hv 700
- Lapped body with roughness of ~ Ra ≤ 0,05 μ
- Nitred piston rod with hardness of ~ Hv 700
- Lapped piston rod with roughness of ~ Ra ≤ 0,05 μ
- Maximum charging pressure 110 bar a 20°C
- Minimum charging pressure 30 bar a 20°C
- Maximum speed 0,6 m/sec
- In compliance with PED 2014/68EU and EN 13445:2015 Directive

## FR SYSTÈME MULTIPLE

- Solution alternative au système interconnecté par tuyaux
- Faible augmentation de la force et de la pression
- Hauteurs minimales
- Utilisation d'aucun tuyau ni adaptateur
- Force maximale pour un encombrement minimum
- Vérification aisée de la pression et rechargeement facilité grâce au dispositif de gonflage
- Montage facile
- Maintenance facilitée
- Longévité optimale

## CARACTÉRISTIQUES TECHNIQUES

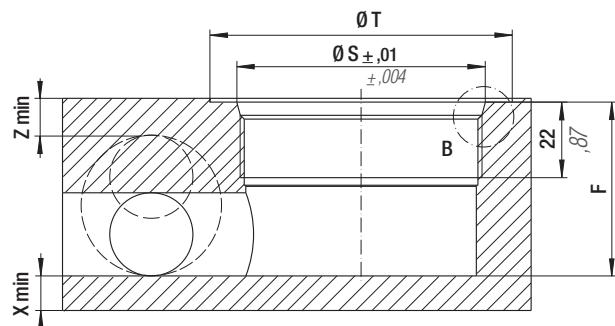
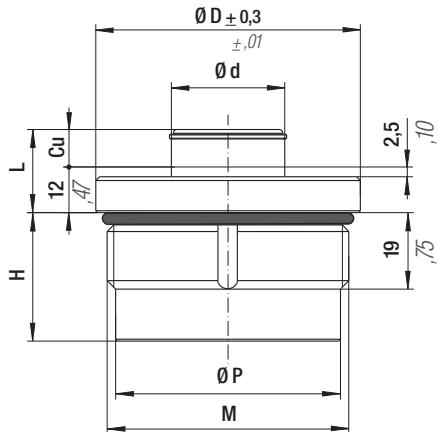
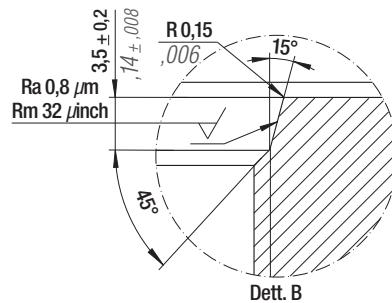
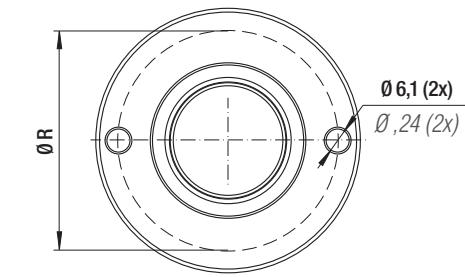
- Vérins avec joint de piston
- Dévétisseur protégeant de la poussière et de tous contaminants
- Doubles éléments de guidage auto-lubrifiants
- Corps trempé à ~Hv 700
- Corps rodé avec rugosité de ~Ra <=0,05μ
- Piston nitrué, dureté de ~Hv 700
- Piston rodé avec rugosité de ~Ra <=0,05μ
- Pression de charge maximale 110 bar à 20°C
- Pression de charge minimale 30 bar à 20°C
- Vitesse maximale 0,6 m/sec
- Conformément à la directive PED2014/68/EU er EN 13445:2015

## PT SISTEMA MANIFOLD

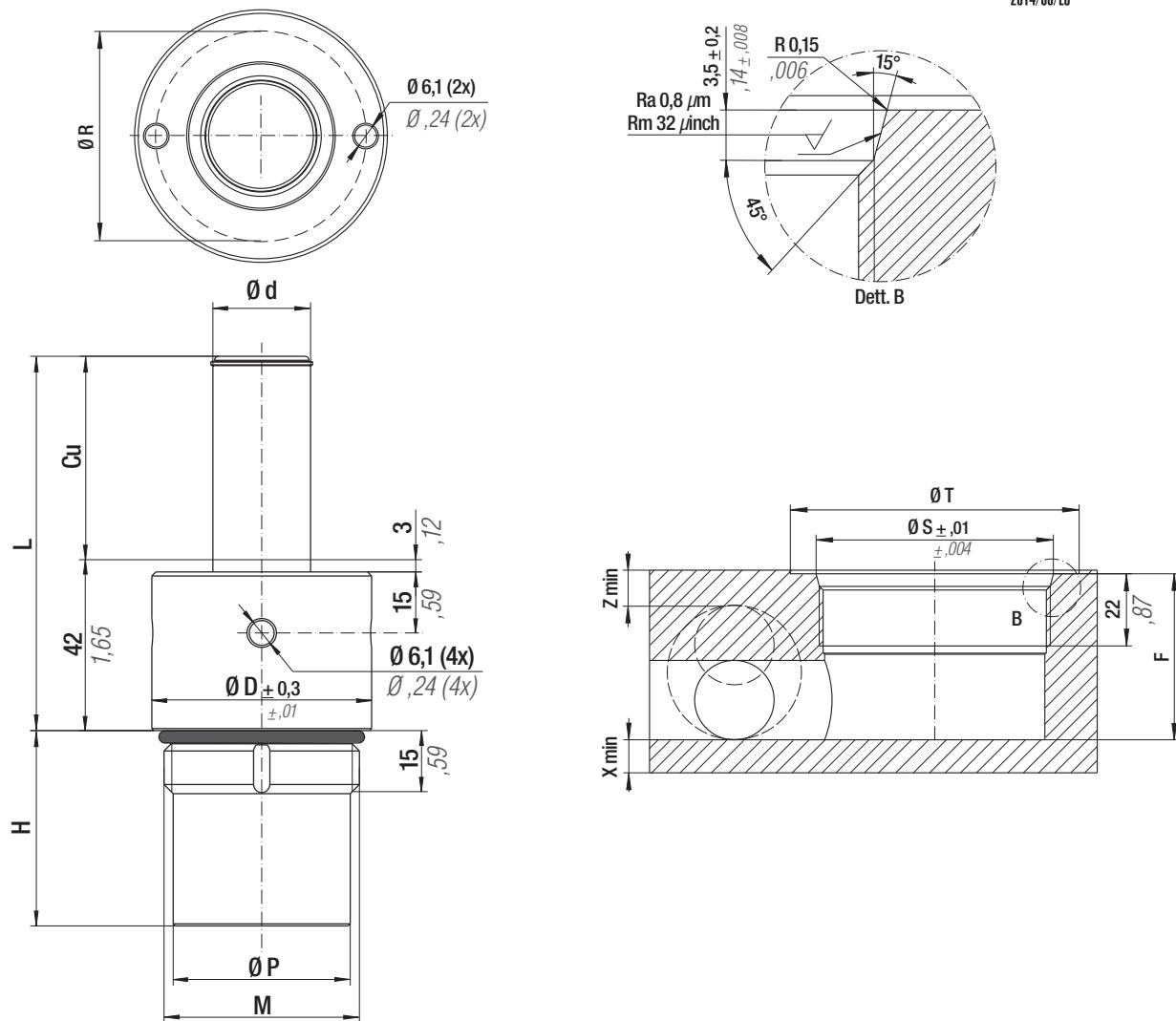
- Alternativa aos cilindros autónomos interligados
- Incremento mínimo de pressão e força
- Mínimo espaço
- Ausência de tubos e "raccords"
- Grande força concentrada
- Monitorização e modificação da pressão facilitada através do painel de controlo
- De fácil montagem
- De fácil manutenção
- Longa duração

## CARACTERÍSTICAS TÉCNICAS

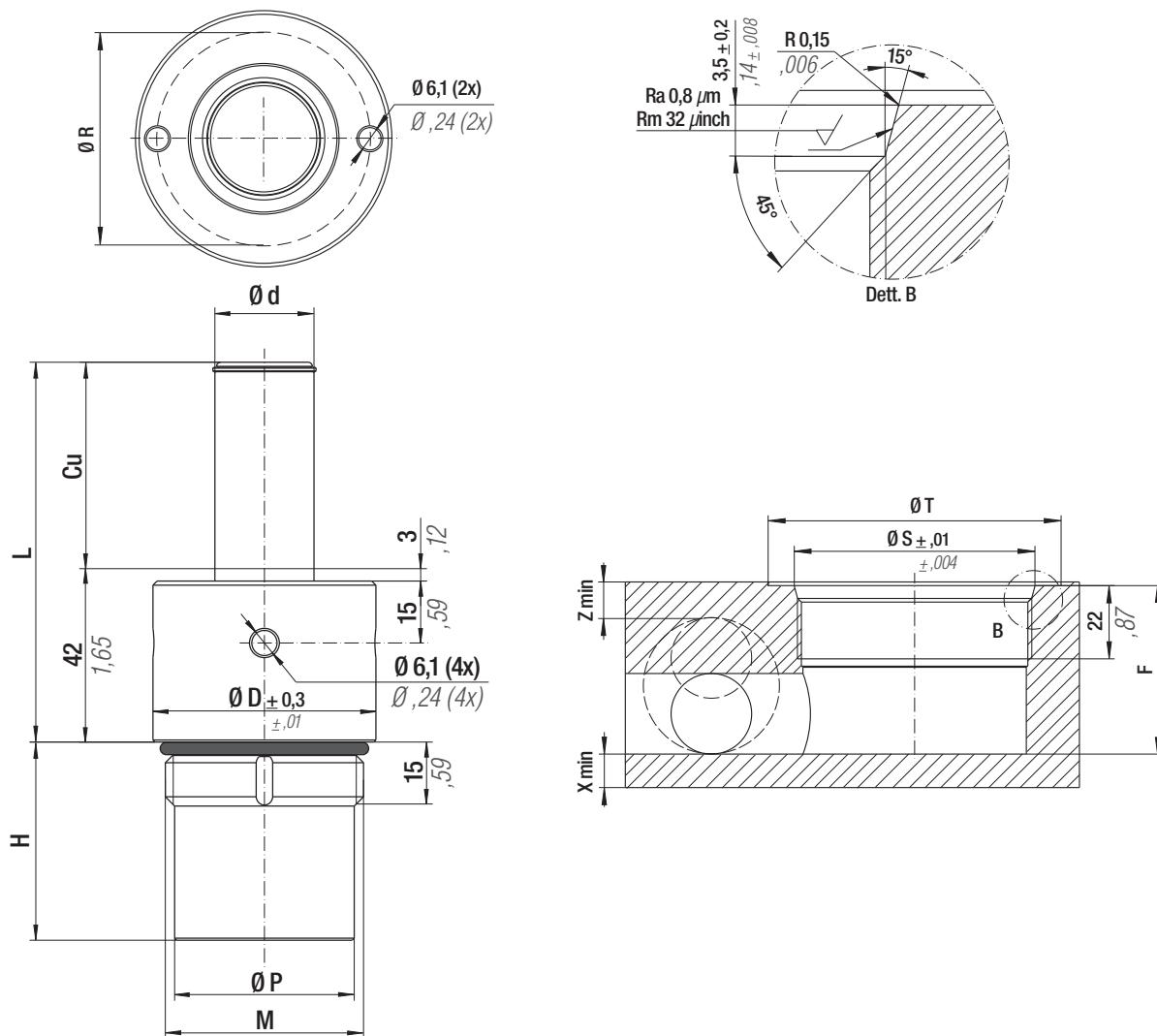
- Cilindros com estanquidade do êmbolo
- Raspador para protecção contra contaminantes
- Duplo guiamento autolubrificado
- Corpo do cilindro nitruado com dureza - Hv 700
- Corpo do cilindro polido com rugosidade ~Ra ≤ 0,05 μ
- Êmbolo nitruado com dureza - Hv 700
- Êmbolo polido com rugosidade ~Ra ≤ 0,05 μ
- Pressão máxima de carregamento 110 bar a 20°C
- Pressão mínima de carregamento 30 bar a 20°C
- Velocidade máxima 0,6 m/s
- Projectados em conformidade com a Directiva PED 201/68/EU e EN 13445:2015



Max Speed 0,8 m/s			P max 110 bar 1595 psi	P min 20 bar 290 psi	S 22,9 cm <sup>2</sup> 3,55 in <sup>2</sup>		Maintenance kit 39BMCA02500A							
MODEL	Fo	M	Cu	L	H	Ø D	Ø d	Ø P	Ø R	Ø T	Ø S	F	Xmin	Zmin
CA 2500-006-A	2520	5665	M64X2	6	0.24	18	0.71	30	1.18	70	2.76	30	1.18	59,5 2,34
CA 2500-010-A	2520	5665	M64X2	10	0.39	22	0.87	34	1.34	70	2.76	30	1.18	59,5 2,34
CA 2500-015-A	2520	5665	M64X2	15	0.59	27	1.06	39	1.54	70	2.76	30	1.18	59,5 2,34
CA 2500-020-A	2520	5665	M64X2	20	0.79	32	1.26	44	1.73	70	2.76	30	1.18	59,5 2,34

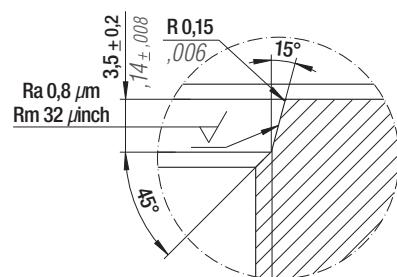
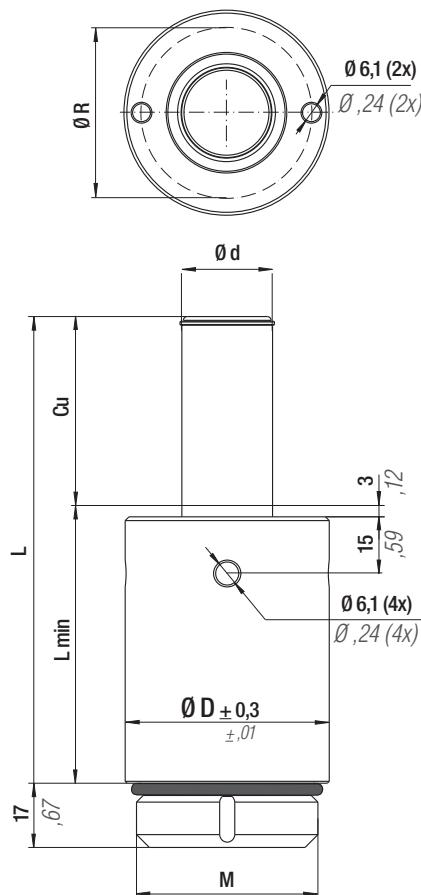


Max Speed 0,8 m/s			P max 110 bar 1595 psi	P min 20 bar 290 psi	S 9,62 cm <sup>2</sup> 1,49 in <sup>2</sup>		Maintenance kit 39BMCC01000A							
MODEL	Fo daN	M lb	Cu mm	L inch	H mm	Ø D mm	Ø d mm	Ø P mm	Ø R mm	Ø T mm	Ø S mm	F mm	Xmin mm	Zmin inch
	daN	lb	mm	inch	mm	mm	mm	mm	mm	mm	mm	mm	mm	inch
CB 1000 - 025 - A	1060	2383	M 48X2	25	0.98	67	2.64	23	0.91	54	2.13	24	0.95	43,5 1,71
CB 1000 - 038 - A	1060	2383	M 48X2	38	1.50	80	3.15	36	1.42	54	2.13	24	0.95	43,5 1,71
CB 1000 - 050 - A	1060	2383	M 48X2	50	1.97	92	3.62	48	1.89	54	2.13	24	0.95	43,5 1,71
CB 1000 - 075 - A	1060	2383	M 48X2	75	2.98	117	4.61	73	2.87	54	2.13	24	0.95	43,5 1,71
CB 1000 - 100 - A	1060	2383	M 48X2	100	3.94	142	5.59	98	3.86	54	2.13	24	0.95	43,5 1,71
CB 1000 - 150 - A	1060	2383	M 48X2z	150	5.91	192	7.56	148	5.83	54	2.13	24	0.95	43,5 1,71

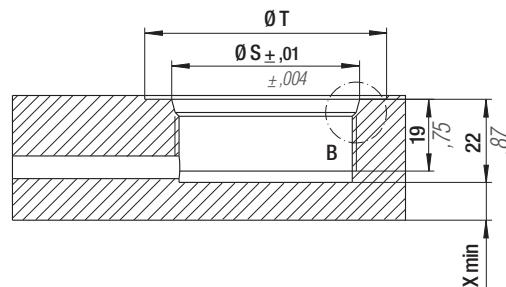


Max Speed	°F 32 176	°C 0 80	N <sub>2</sub>	P max 110 bar 1595 psi	P min 20 bar 290 psi	S 22,9 cm <sup>2</sup> 3,55 in <sup>2</sup>	C <sub>dyn</sub>	Maintenance kit
0,8 m/s								39BMCB02500A

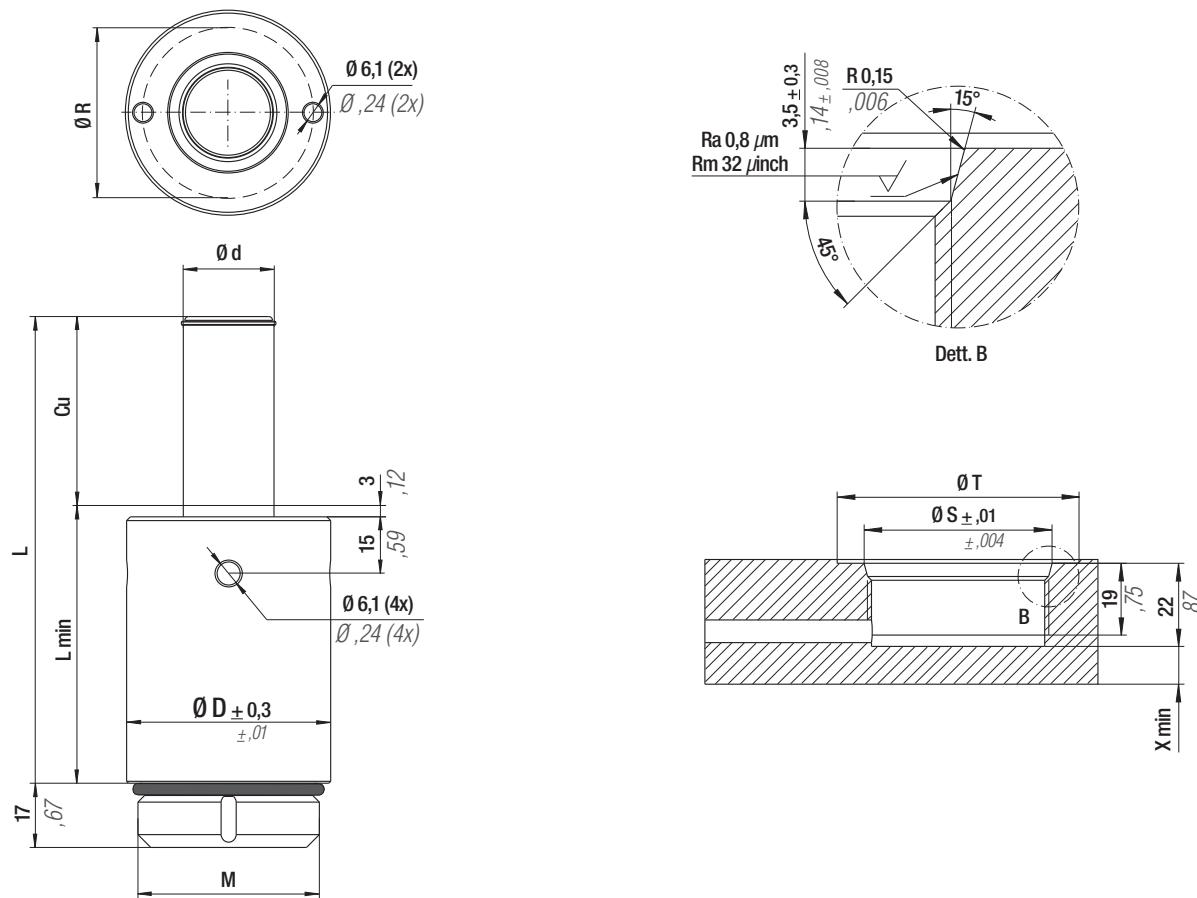
MODEL	Fo	M	Cu	L	H	Ø D	Ø d	Ø P	Ø R	Ø T	Ø S	F	Xmin	Zmin
	daN lb		mm inch											
CB 2500 - 025 - A	2520	5665	M64X2	25 0.98	67 2.64	23 0.91	70 2.76	30 1.18	59,5 2,34	58 2,28	80 3,15	65,9 2,59	26,0 1,02	10 0,39
CB 2500 - 038 - A	2520	5665	M64X2	38 1,5	80 3,15	36 1,42	70 2,76	30 1.18	59,5 2,34	58 2,28	80 3,15	65,9 2,59	39,0 1,54	10 0,39
CB 2500 - 050 - A	2520	5665	M64X2	50 1,97	92 3,62	48 1,89	70 2,76	30 1.18	59,5 2,34	58 2,28	80 3,15	65,9 2,59	51,0 2,01	10 0,39
CB 2500 - 075 - A	2520	5665	M64X2	75 2,95	117 4,61	73 2,87	70 2,76	30 1.18	59,5 2,34	58 2,28	80 3,15	65,9 2,59	76,0 2,99	10 0,39
CB 2500 - 100 - A	2520	5665	M64X2	100 3,94	142 5,59	98 3,86	70 2,76	30 1.18	59,5 2,34	58 2,28	80 3,15	65,9 2,59	101,0 3,98	10 0,39
CB 2500 - 150 - A	2520	5665	M64X2	150 5,91	192 7,56	148 5,83	70 2,76	30 1.18	59,5 2,34	58 2,28	80 3,15	65,9 2,59	151,0 5,94	10 0,39



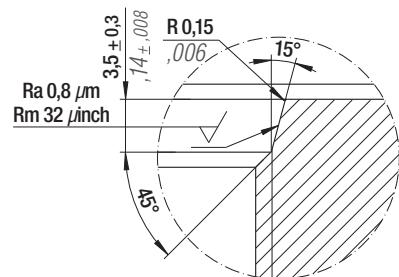
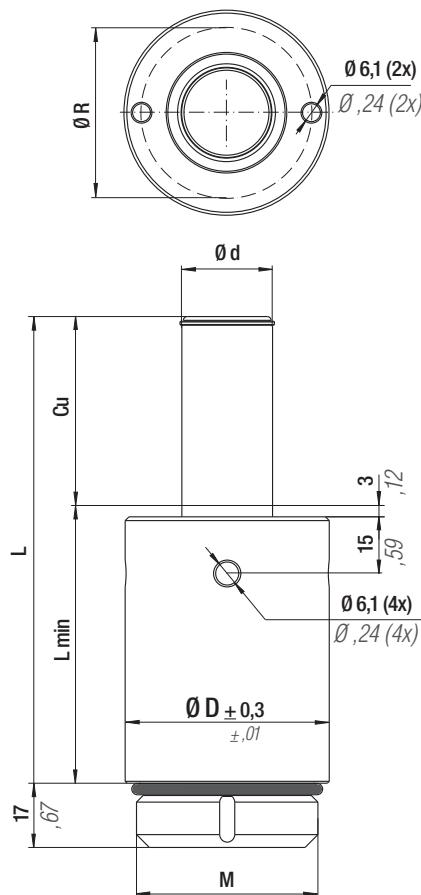
Dett. B



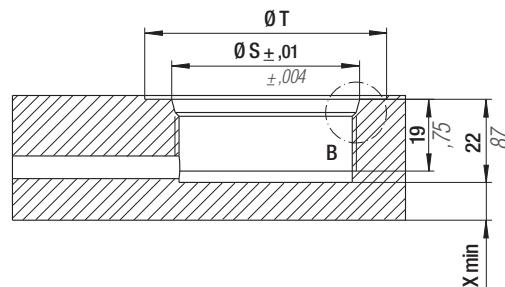
Max Speed 0,8 m/s	°F 32 176	°C 0 80	N <sub>2</sub>	P max 110 bar 1595 psi	P min 20 bar 290 psi	S 4,90 cm <sup>2</sup> 0,76 in <sup>2</sup>	Maintenance kit 39BMCC00500A				
MODEL	F <sub>0</sub>	M	Cu	L	L min	Ø D	Ø d	Ø R	Ø T	Ø S	Xmin
	daN lb		mm inch	mm inch	mm inch	mm inch	mm inch	mm inch	mm inch	mm inch	mm inch
CC 0500 - 012 - A	540	1214	M 36 X 2	12,5 0.49	45,5 1.79	33,0 1.30	42 1.65	12 0.47	32 1.26	52 2.05	37,9 1.49
CC 0500 - 025 - A	540	1214	M 36 X 2	25 0.98	70,5 2.78	45,5 1.79	42 1.65	12 0.47	32 1.26	52 2.05	37,9 1.49
CC 0500 - 038 - A	540	1214	M 36 X 2	38 1.50	96,5 3.80	58,5 2.30	42 1.65	12 0.47	32 1.26	52 2.05	37,9 1.49
CC 0500 - 050 - A	540	1214	M 36 X 2	50 1.97	120,5 4.74	70,5 2.78	42 1.65	12 0.47	32 1.26	52 2.05	37,9 1.49
CC 0500 - 075 - A	540	1214	M 36 X 2	75 2.95	170,5 6.71	95,5 3.76	42 1.65	12 0.47	32 1.26	52 2.05	37,9 1.49
CC 0500 - 100 - A	540	1214	M 36 X 2	100 3.94	220,5 8.68	120,5 4.74	42 1.65	12 0.47	32 1.26	52 2.05	37,9 1.49



Max Speed 0,8 m/s	°F 32 176	°C 0 80	N <sub>2</sub>	P max 110 bar 1595 psi	P min 20 bar 290 psi	S 9,62 cm <sup>2</sup> 1,491 in <sup>2</sup>	CAD	Maintenance kit 39BMCC01000A													
MODEL	Fo daN	M lb	Cu mm	L mm	L min mm	Ø D mm	Ø d mm	Ø R mm	Ø T mm	Ø S mm	Xmin mm										
CC 1000 - 025 - A	1060	2383	M 48X2	25	0.98	73,5	2.89	48,5	1.91	54	213	24	0.95	44	1.73	64	2.52	49,9	1.97	10	0.39
CC 1000 - 038 - A	1060	2383	M 48X2	38	1.50	99,5	3.92	61,5	2.42	54	213	24	0.95	44	1.73	64	2.52	49,9	1.97	10	0.39
CC 1000 - 050 - A	1060	2383	M 48X2	50	1.97	123,5	4.86	73,5	2.89	54	213	24	0.95	44	1.73	64	2.52	49,9	1.97	10	0.39
CC 1000 - 075 - A	1060	2383	M 48X2	75	2.95	173,5	6.83	98,5	3.88	54	213	24	0.95	44	1.73	64	2.52	49,9	1.97	10	0.39
CC 1000 - 100 - A	1060	2383	M 48X2	100	3.94	223,5	8.80	123,5	4.86	54	213	24	0.95	44	1.73	64	2.52	49,9	1.97	10	0.39
CC 1000 - 150 - A	1060	2383	M 48X2	150	5.91	323,5	12.74	173,5	6.83	54	213	24	0.95	44	1.73	64	2.52	49,9	1.97	10	0.39

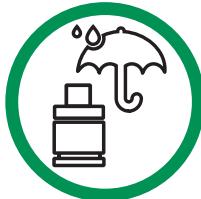


Dett. B



<b>Max Speed</b>	°F 32 - 176	°C 0 - 80	 N <sub>2</sub>	P max 110 bar 1595 psi	P min 20 bar 290 psi	S 22,9 cm <sup>2</sup> 3,55 in <sup>2</sup>		<b>Maintenance kit</b>													
0,8 m/s								39BMCB02500A													
MODEL	Fo	M	Cu	L	L min	Ø D	Ø d	Ø R	Ø T	Ø S	Xmin										
	daN	lb		mm	inch	mm	inch	mm	inch	mm	inch										
CC 2500 - 025 - A	2520	5665	M64X2	25	0.98	73,5	2.89	48,5	1.91	70	2.76	30	1.18	58	2.28	80	3.15	65,9	2,59	10	0,39
CC 2500 - 038 - A	2520	5665	M64X2	38	1,50	99,5	3,92	61,5	2,42	70	2.76	30	1.18	58	2.28	80	3.15	65,9	2,59	10	0,39
CC 2500 - 050 - A	2520	5665	M64X2	50	1,97	123,5	4,86	73,5	2,89	70	2.76	30	1.18	58	2.28	80	3.15	65,9	2,59	10	0,39
CC 2500 - 075 - A	2520	5665	M64X2	75	2,95	173,5	6,83	98,5	3,88	70	2.76	30	1.18	58	2.28	80	3.15	65,9	2,59	10	0,39
CC 2500 - 100 - A	2520	5665	M64X2	100	3,94	223,5	8,80	123,5	4,86	70	2.76	30	1.18	58	2.28	80	3.15	65,9	2,59	10	0,39
CC 2500 - 150 - A	2520	5665	M64X2	150	5,91	323,5	12,74	173,5	6,83	70	2.76	30	1.18	58	2.28	80	3.15	65,9	2,59	10	0,39

MANI  
FOLD



**IT** Oltre alla protezione SKUDO installata come standard sulle serie KE, RS ed MS, Special Springs offre una completa gamma di raschiatori secondari per migliorare le prestazioni dei cilindri a gas utilizzati in ambienti molto contaminati. I nuovi raschiatori secondari in poliuretano sono progettati per un perfetto fitting con i vari modelli di cilindri. Vedi le tabelle per i dati tecnici. I raschiatori secondari sono ordinabili separatamente dal cilindro e installabili dall'utilizzatore o, se richiesti al momento dell'ordine, installati direttamente in fabbrica da Special Springs.

**EN** In addition to the SKUDO protection, which is standard on series KE, RS and MS, Special Springs offers a complete range of secondary wipers to improve performances of nitrogen cylinders used in heavy contaminated environments. The new secondary wipers, made in polyurethane, are designed for a perfect fitting with many series of nitrogen cylinders. See the charts for technical data. The secondary wipers can be ordered separately from the cylinders. They can be assembled by user or, if requested with the order, by Special Springs.

**DE** Neben dem SKUDO-Schutz, der standardmäßig auf der Produktreihe KE, RS und MS installiert ist, bietet Special Springs ein komplettes Sortiment an Sekundärabstreifer zur Verbesserung der Leistungen von Gasdruckfedern, die in stark kontaminierten Umgebungen eingesetzt werden. Die neuen Sekundärabstreifer, hergestellt aus Polyurethan, sind für eine perfekte Montage mit vielen Serien von Gasdruckfedern ausgelegt. Siehe die Tabelle für technische Daten. Die Sekundärabstreifer können separat von den Gasdruckfedern bestellt und vom Anwender montiert werden oder, falls in der Bestellung gewünscht, werkseitig vormontiert von Special Springs.

**FR** En plus de la protection SKUDO installée en standard sur les séries KE, RS et MS, Special Springs offre une gamme complète de joints racleurs secondaires pour améliorer les performances des ressorts à gaz utilisés dans les environnements fortement contaminés. Les nouveaux joints racleurs secondaires, fabriqués en polyuréthane, sont conçus pour une parfaite fixation avec de nombreuses séries de ressorts à gaz. Voir les tableaux pour les données techniques. Les joints racleurs secondaires peuvent être commandés séparément des cylindres et assemblés par l'utilisateur ou, si demandé dans la commande, seront assemblés en usine par Special Springs.

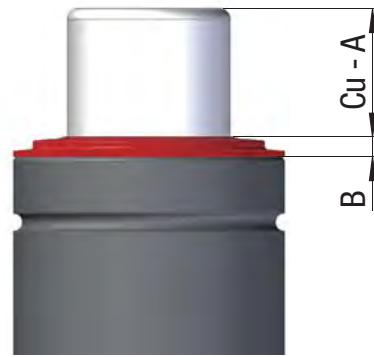
**ES** Además de la protección SKUDO instalada como estándar en las series KE, RS y MS, Special Springs ofrece una gama completa de rascadores secundarios para mejorar las prestaciones de los cilindros de nitrógeno utilizados en entornos muy contaminados. Los nuevos rascadores secundarios de poliuretano están diseñados para un ajuste perfecto con muchas series de cilindros de nitrógeno. Consulte las tablas para obtener información técnica. Los rascadores secundarios se pueden pedir por separado de los cilindros y ser montados por el usuario o, si se solicita en el pedido, se montarán en la fábrica por Special Springs.

**PT** Além da protecção SKUDO instalada como padrão na série KE, RS e MS, Special Springs oferece uma gama completa de raspadores secundários para melhorar os desempenhos dos cilindros de nitrogênio utilizados em ambientes muito contaminados. Os novos raspadores secundários, feitos de poliuretano, são projetados para um perfeito montagem com muitas séries de cilindros de nitrogênio. Veja a guia abaixo para obter dados técnicos. Os raspadores secundários podem ser encomendados separadamente dos cilindros e montados pelo usuário ou, se solicitado com a ordem, serão montados na fábrica por Special Springs.



# SECONDARY WIPER - SW

Cylinder Code	A mm	B mm	Secondary Wiper Code
M 300	2	4	59SW001
RV / RT 350	2	4	59SW002
RV / RT 500	2	4	59SW003
RV / RG / RT 750	2	4	59SW004
RV / RG / RT 1000	2	5	59SW005
RV / RT 1200	2	5	59SW005
RV / RG / RT 1500	2,5	5,5	59SW006
RV / RG / RT 2400	2,5	5,5	59SW007
RV / RG / RT 4200	2,5	5,5	59SW008
RV / RG / RT 6600	2,5	5,5	59SW009
RV / RT 9500	3	6	59SW010
RV 12000	3	6	59SW011
RV 20000	3	6	59SW012
H 300	2	4	59SW002
H 500	2	4	59SW003
H 700	2	4	59SW004
H 1000	2	5	59SW005
H 2400	2,5	5,5	59SW007
H 4200	2,5	5,5	59SW008
H 6600	2,5	5,5	59SW009
H 9500	3	6	59SW010
H 18500	3	6	59SW013



A = Nominal stroke reduction

Cu = Nominal Stroke

Cylinder Code	A mm	B mm	Secondary Wiper Code
SC 150	2	4	59SW014
SC/SCF 250	2	4	59SW015
SC 500	2	4	59SW016
S/SC 750	2,5	5,5	59SW017
SC 1500	2,5	5,5	59SW018
SC 3000	2,5	5,5	59SW019
SC 5000	3	6	59SW020
SC 7500	3	6	59SW021
SC 10000	3	6	59SW022



The installation of the secondary wiper will require the removal of the active safety marker OSM where mounted.

Cylinder Code	A mm	B mm	$\varnothing D$ mm	Secondary Wiper Code
M 50	2,5	9,5	15	59SW023
M 70	2,5	9,5	18	59SW024
M 90	2,5	10,5	22	59SW025
M 200	2,5	10,5	28	59SW026
RV 170	2,5	9,5	22	59SW027
RV 320	2,5	9,5	28	59SW028



A = Nominal stroke reduction

Cu = Nominal Stroke



## HOW TO ORDER



= RV 350 - ... + 59SW002

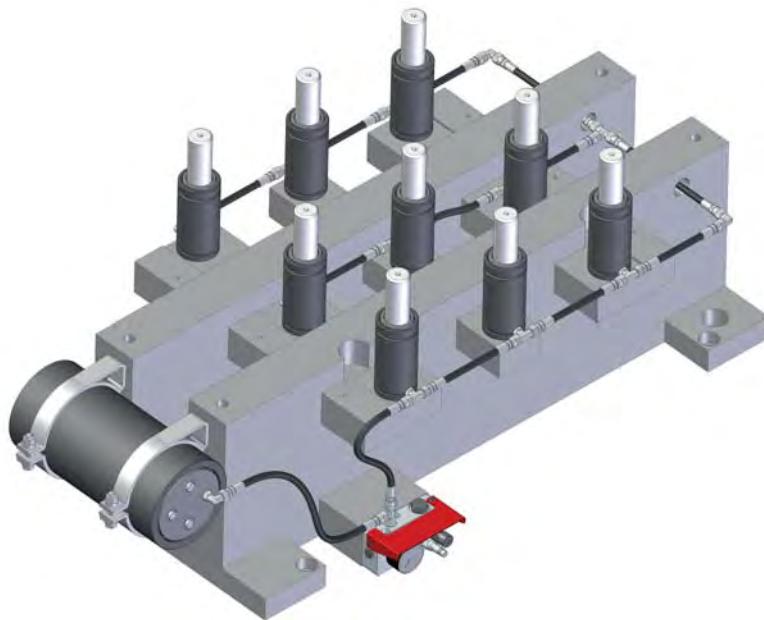
Ordering example for RV350 - ... + secondary wiper



= 59SW002

SW

Ordering example ONLY for secondary wiper



## IT VANTAGGI

- Pressione uguale in tutti i cilindri
- Controllo della pressione = controllo della forza
- Aumento/riduzione della pressione = aumento/riduzione della forza attraverso il pannello di controllo anche durante lo stampaggio senza intervento diretto sui cilindri
- Utilizzo di polmoni di compensazione per un ridotto incremento della pressione a fine compressione



I cilindri collegabili a sistema (codice modello + N/NA) sono forniti privi di valvola unidirezionale e con corpo/fondello speciale dove previsto. Per le serie S/SC/H/KE/RV/RS/RF/RG/RT/LS è possibile trasformare i cilindri autonomi in cilindri collegabili a sistema semplicemente rimuovendo i dispositivi di tenuta dal foro di caricamento. Scaricare completamente la pressione prima di questa operazione. Qualora si rendesse necessario rimuovere uno qualsiasi dei componenti installati, scaricare completamente la pressione attraverso il pannello.

## EN BENEFITS

- Same pressure in all cylinders
- Pressure control = force control
- Increase/decrease of pressure = increase/decrease of force by control panel even during stamping operation without direct acting to the cylinders
- Lower pressure increase by using compensation tank
- Possibility to manage different systems and forces in the same tool by using the

multipanel MCPC+AUMCP

- Safe stop function through pressure switch
- Use of the safety plug with rupture disc CE
- Flexible linking by using hose and connection EO - 24°, JIC 37°, Minimess, Micro 32°, ORFS and couplings and many useful accessories

The hosed system cylinders (model code + N/NA) are supplied without charging valve and with special body/end plate when specified. However S/SC/H/KE/RV/RS/RF/RG/RT/LS series can be converted from self-contained to hosed system by simply removing the charging valve. Be sure that all pressure is exhausted before starting this operation. In case it's necessary to remove any of the installed components, pressure must be fully exhausted through the control panel.

## DE VORTEILE

- Identischer Druck in allen Zylindern
- Druckkontrolle = Kraftkontrolle
- Steigerung/Minderung des Drucks = Erhöhung/Verringerung der Kraft über die Steuerung, auch während der Formung ohne direkten Eingriff an den Zylindern
- Einsatz von Ausgleichbehältern zur Reduzierung von Druckerhöhungen
- Verwaltung verschiedenartiger Anlagen und Leistungen in demselben Werkzeug über

die Multisteuerung MCPC+AUMCP

- Sicherheitsstopp per Druckwächter
- Verwendung eines Sicherheitsverschlusses mit Berstscheibe (CE-Kennzeichnung)
- Flexibilität bei der Verbindung mit Rohren und Anschlüssen EO - 24°, JIC 37°, Minimess, Micro 32°, ORFS

Zylinder im verbund (Modellcode + N/NA) werden ohne Einwegventile und, sofern vorgesehen, mit speziellem Gehäuse/Boden geliefert. Für die Serien S/SC/H/KE/RV/RS/RF/RG/RT/LS können die autonomen arbeitenden Zylinder in Zylinder im verbund abgeändert werden, indem die Dichtungsvorrichtungen an der Luftzufuhröffnung entfernt werden. Lassen Sie die Druckluft vor diesem Arbeitsschritt komplett ab. Falls es sich als notwendig erweisen sollte, einen der installierten Komponenten zu entfernen, muss vorher die Druckluft mittels der Steuerung vollständig abgelassen werden.



# LINKED SYSTEM

## FR AVANTAGES

- La même pression dans tous les ressorts
- Contrôle de la pression = contrôle de la force
- Augmentation/réduction de la pression = augmentation/réduction de la force par l'intermédiaire du panneau de contrôle, même durant le moulage, sans aucune intervention directe sur les ressorts
- Utilisation de réservoirs de compensation produisant une petite augmentation de la pression à la fin de la compression



Les ressorts pouvant être reliés à un système (référence modèle + N/NA) sont livrés sans la vanne unidirectionnelle et avec corps/fond spécial si prévu. Pour les séries S/SC/H/KE/RV/RS/RF/RG/RT/LS, il est possible de transformer les ressorts autonomes en cylindres pouvant être reliés à un système en ôtant simplement les dispositifs d'étanchéité du trou de chargement. Décharger complètement la pression avant d'effectuer cette opération. S'il est nécessaire de démonter un des composants installés, décharger complètement la pression par l'intermédiaire du panneau de contrôle.

## ES VENTAJAS

- La misma presión en todos los cilindros
- Control de la presión = control de la fuerza
- Aumento/reducción de la presión=aumento/reducción de la fuerza mediante el panel de control incluso en operaciones de estampación sin actuación directa sobre los cilindros
- Pueden emplearse pulmones de compensación para reducir el aumento de la presión al final de la compresión



Los cilindros para su conexión en sistema (código modelo + N/NA) se sirven sin válvula unidireccional y con cuerpo/base especiales en los casos en que se requieran. En las series S/SC/H/KE/RV/RS/RF/RG/RT/LS, los cilindros autónomos pueden transformarse en cilindros para su conexión en sistema simplemente quitando los dispositivos de estanqueidad del orificio de carga. Antes de realizar esta operación, vaciar completamente la presión. Si fuera necesario quitar alguno de los componentes instalados, vaciar completamente la presión mediante el panel de control.

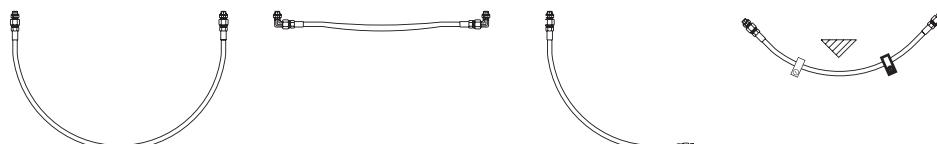
## PT VANTAGENS

- Pressão igual em todos os cilindros
- Controlo da pressão = controlo da força
- Aumento/redução da pressão=aumento/redução da força através do painel de controlo também durante a estampagem sem intervenção directa sobre os cilindros
- Utilização dos tanques de compensação para redução do aumento da pressão no final da compressão



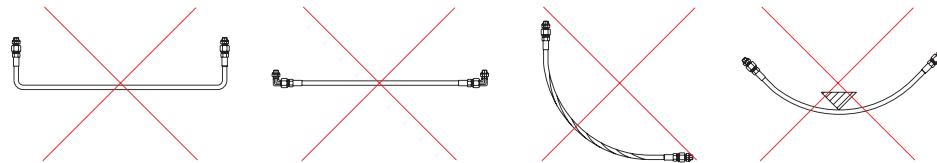
Os cilindros ligáveis em sistema (código do modelo + N/NA) são fornecidos sem válvula unidireccional e com corpo/extremidade especial. Para a série S/SC/H/KE/RV/RS/RF/RG/RT/LS, é possível transformar os cilindros autónomos em cilindros ligáveis em sistema, bastando remover os dispositivos de retenção do orifício de carga. Descarregar completamente a pressão antes desta operação. No caso de ser necessário remover um dos componentes instalados, descarregar completamente a pressão através do painel de controlo.

## RIGHT

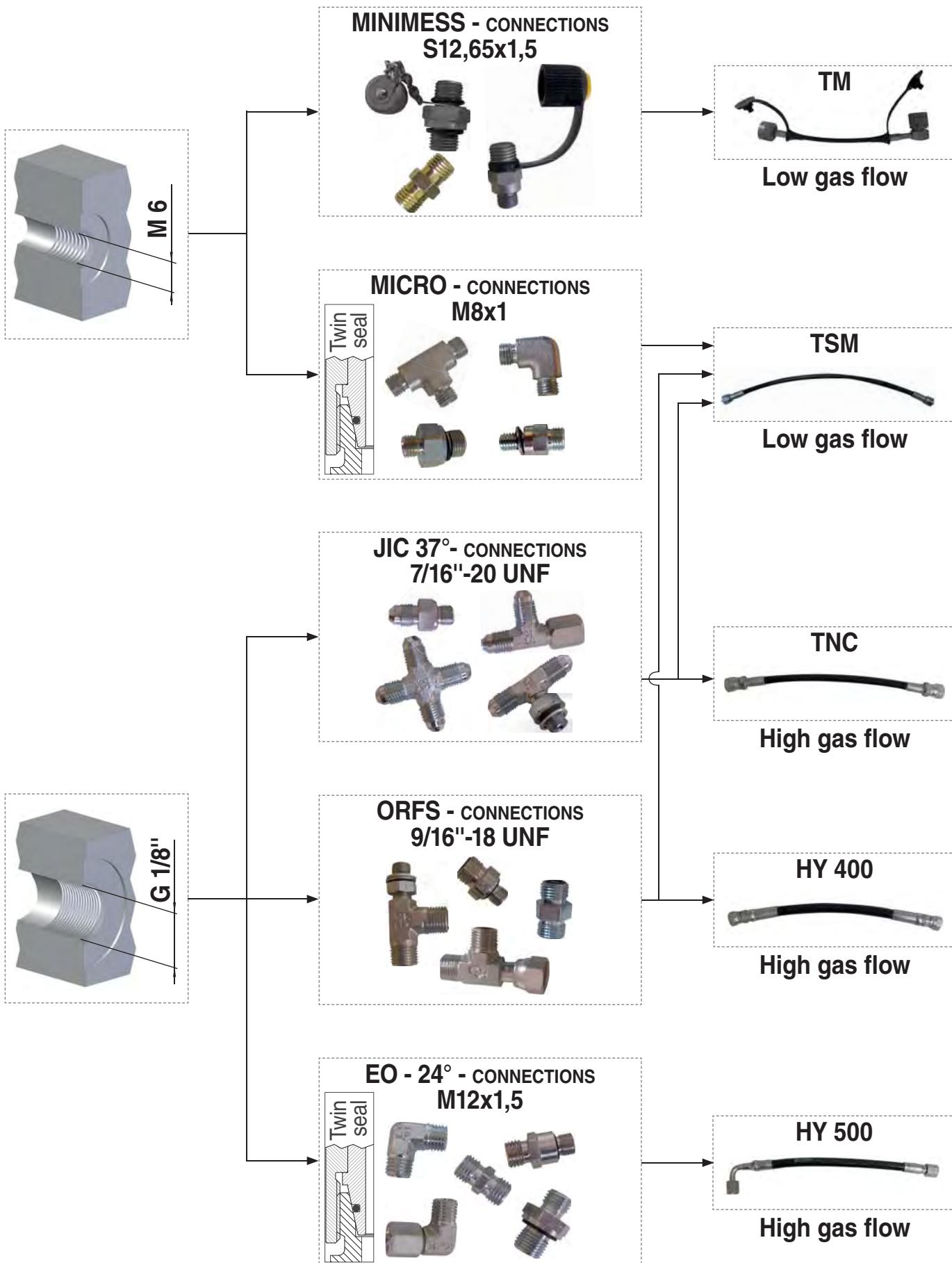


- Gestão de instalações e de várias forças na mesma Ferramenta (uso do multi-painel MCPC+AUMCP)
- Stop de segurança com utilização do pressostato
- Utilização de Bujão de segurança com disco de rotura CE
- Flexibilidade de ligação com tubos e ligações EO - 24°, JIC 37°, Minimess, Micro 32°, ORFS

## WRONG



# LINKED SYSTEM SELECTION



**IT**

- Pressa trasportabile con pompa pneumatico-idraulica
- Idonea per raccordi dritti, 45° e 90°

**EN**

- Transportable press with hydraulic manual pump
- Suitable for straight, 45° and 90° fittings

**DE**

- Transportable Presse mit manueller Hydraulikpumpe
- Geeignet für gerade, 45° und 90° Anschlüsse

**FR**

- Presse transportable avec pompe oléodynamique manuelle
- Utilisable avec raccords droits, 45° et 90°

**ES**

- Prensa transportable con bomba oleodinámica manual
- Puede ser utilizada con tuberías derechas, 45° y 90°

**PT**

- Prensa transportável com bomba hidráulica manual
- Pode ser usado com tubos retos, 45° e 90°

**code 39PR06A**

**code 58UT022A (included)**


- IT** Utensile rimuovi morsetti con calamita  
**EN** Magnet tool to remove pressing jaws  
**DE** Magnetwerkzeug für die Entfernung von Pressbacken  
**FR** Outil magnétique pour enlever les mâchoires de pressage  
**ES** Herramienta magnética para la remoción de las mordazas de prensado  
**PT** Ferramenta magnética para remover os mordentes de prensar

**code 58UT001A (optional)**


- IT** Forbice taglia tubo  
**EN** Scissor for hose  
**DE** Schlauchschneideschere  
**FR** Ciseaux coupe-tube  
**ES** Tijeras cortatubos  
**PT** Tesouras corta tubos

**code 58UT023A (optional)**


- IT** Lampada led con magnete  
**EN** LED Light with magnet  
**DE** LED-Lampe mit Magnet  
**FR** Lampe à LED magnétique  
**ES** Lámpara LED con imán  
**PT** Lâmpada LED com íman

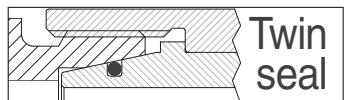
<b>AIR</b> 7 bar 110 psi	100 TON 110 US TON	380 x 430 x 400 mm 15 x 17 x 16 inch	38 kg 84 lb	-5 °F - 40 °C 23 °F - 104 °C

CONNECTIONS	ORFS "TSM" HOSE Ø 5,5 p. 248	Micro 32° - JIC 37° "TSM" HOSE Ø 5,5 p. 238 - 242	Minimess "TM" HOSE Ø 5,1 p. 240	JIC 37° "TNC" HOSE Ø 8,1 p. 238	E0 24° "HY 500" HOSE Ø 11 p. 234	ORFS "HY 400" HOSE Ø 12,7 p. 246

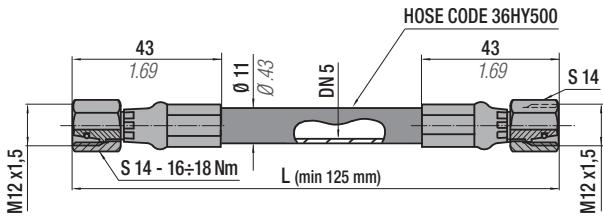
PRESSING JAWS	code 39MTR10 (optional)	code 39MTR11 (optional)	code 39MTR12 (optional)	code 39MTR13 (optional)

Ordering example: **39PR06A + 39MTR11** | — Pressing jaws for Jic 37° "TNC" HOSE Ø 8,1

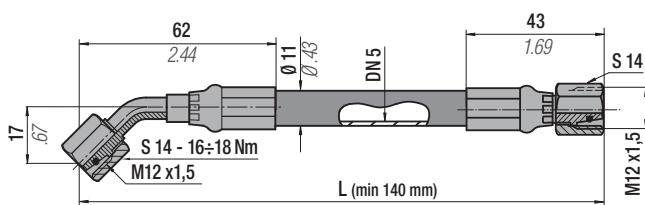
# HY 500 EO - 24° Hose Ø 11 mm



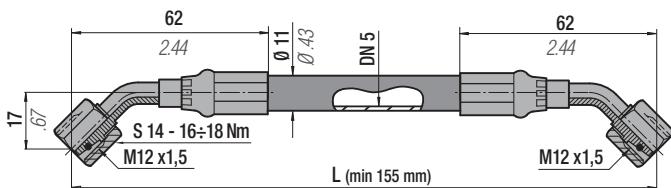
code 36HY50001...



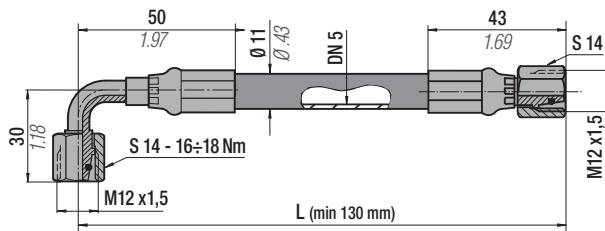
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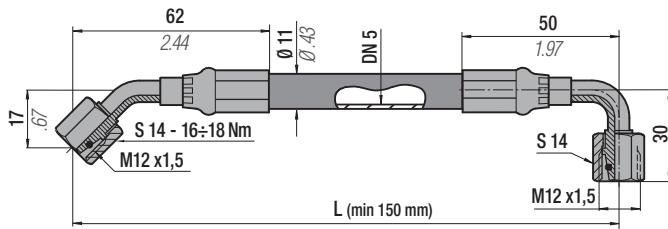
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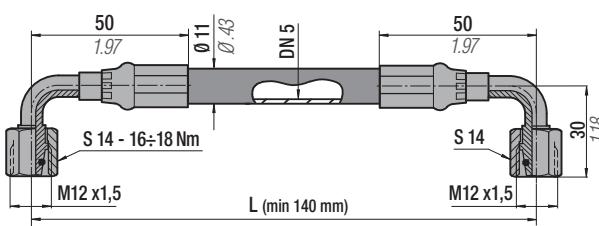
code 36HY50004...



code 36HY50005...



code 36HY50006...



## Technical data

"L" min	See above	-	Volume	18 ml/metre
Operation pressure	345 bar	5003 psi	Dimension	3/16" (external ø 11 mm)
Burst Pressure	1380 bar at 20°C	20010 psi at 68°F	Material	Thermoplastic
R (bending radius)	40 mm	1.57 in	Standard	SAE 100R8
Operation temperature	-40+100°C	-38+212°F	Outer casing	Perforated

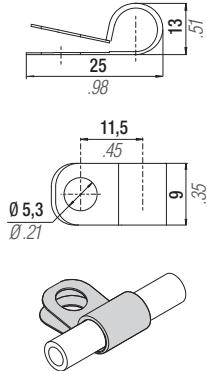


Lunghezza richiesta comprensiva di raccordi terminali  
Length upon request including end hose fittings  
Länge Anfrage einschließlich Ende Schlaucharmaturen

Longueur requise, y compris des raccords d'extrémité  
Longitud requerida, incluyendo accesorios de los extremos  
Comprimento necessário incluindo todos os acessórios

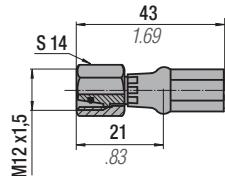
standard L = 120 mm min. - 5 mm upward increase - Example (36HY50001 0300; 36HY50001 0305; ...)

code: 36FF11A

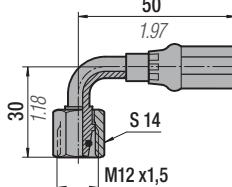


## HOSE FITTINGS

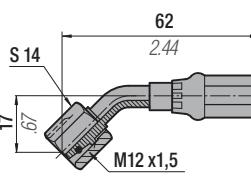
code 36P2401

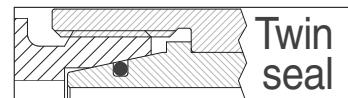


code 36P2402



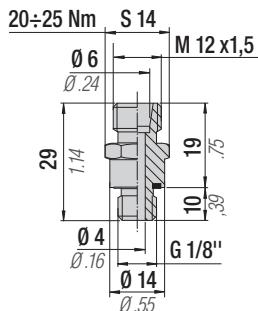
code 36P2403



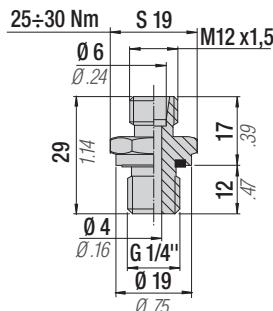


Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Conexiones sistema de cilindros/panel - Racord tubo-cilindro/painel

**code 36R2401**

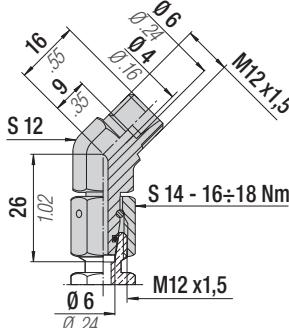


**code 36R2402**

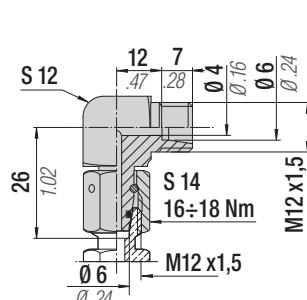


Raccordi di derivazione - Offtake connections - Anschlüsse zwischen Stutzen - Raccords de dérivation - Racores - Racord de derivação

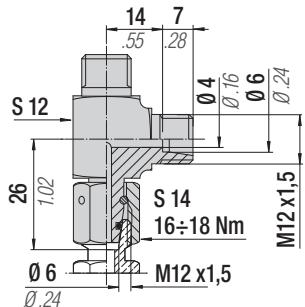
**code 36R2403**



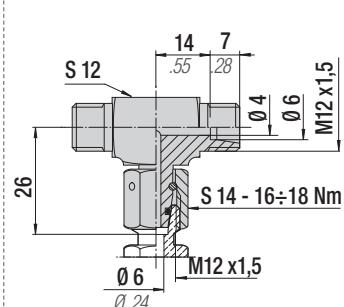
**code 36R2404**



**code 36R2405**

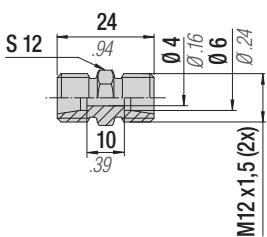


**code 36R2406**

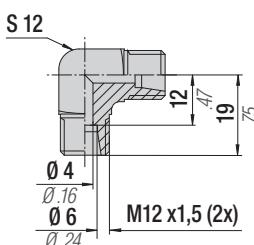


Raccordi tubo-tubo - Hose-hose connections - Anschlüsse zwischen Schlauch und Schlauch - Raccords tuyau-tuyau - Conexiones de tubo a tubo - Racord tubo-tubo

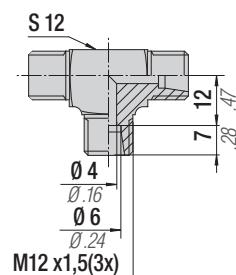
**code 36R2407**



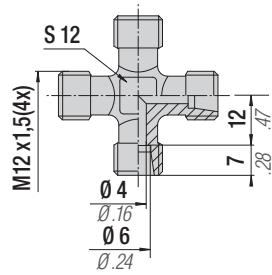
**code 36R2408**

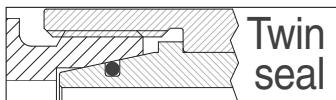


**code 36R2409**

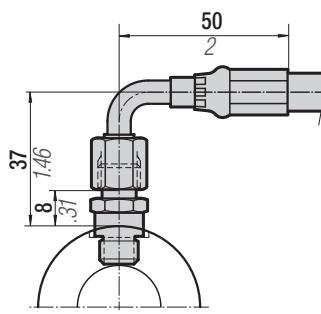
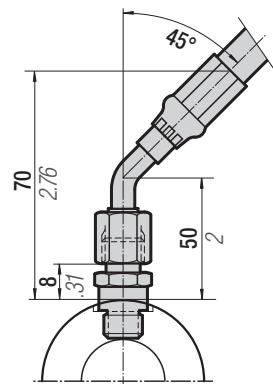
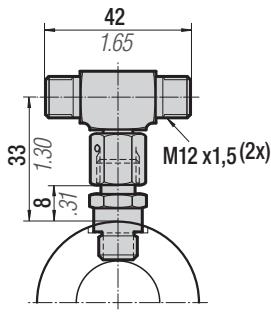
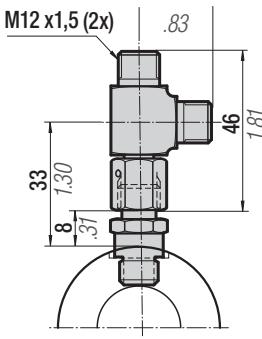
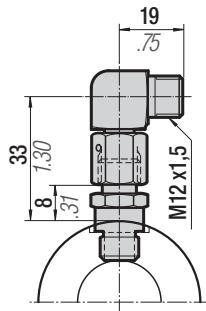
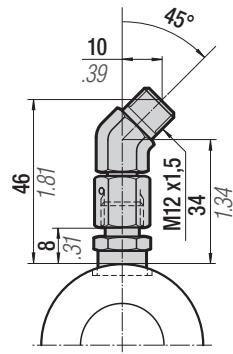
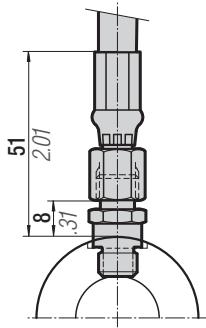


**code 36R2410**





Esempi di installazione - Installation examples - Einbaubeispiele - Exemples de montage - Ejemplos de instalación - Exemplos de instalação

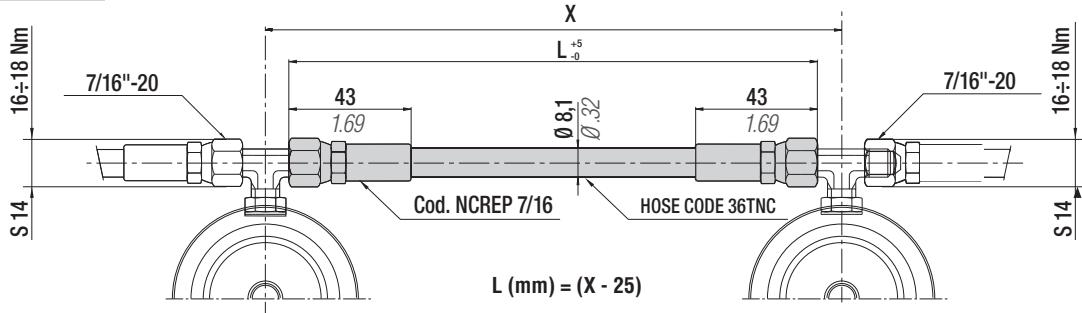




# TNC JIC 37° Hose Ø 8,1 mm



code TNC 7/16...



## Technical data

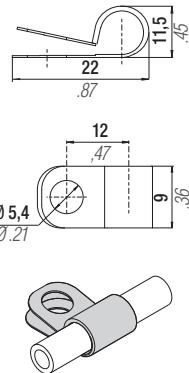
"L" min	140 mm	5.51 in	Volume	12,6 ml/metre
Operation pressure	420 bar	6090 psi	Dimension	1/8" (external ø 8,1 mm)
Burst Pressure	1680 bar at 20°C	24360 psi at 68°F	Material	Thermoplastic
R (bending radius)	25 mm	0.98 in	Standard	SAE 100R8
Operation temperature	-40+ 100°C	-38+212°F	Outer casing	Perforated



Lunghezze standard (mm) inclusive di n. 2 raccordi NCREP 7/16  
Standard lengths (mm) inclusive of no. 2 connections NCREP 7/16  
Standard-Länge (mm) einsch. 2 NCREP 7/16 -Anschlüsse

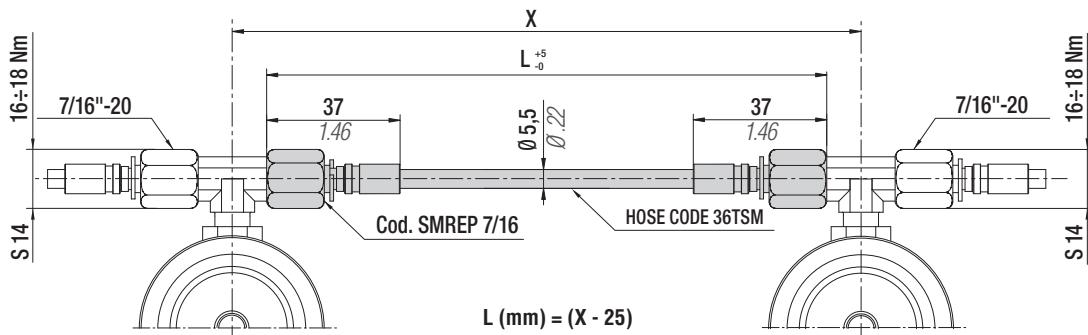
Longueur standard (mm) comprenant 2 raccords NCREP 7/16  
Longitud estándar (mm) con 2 racores incluidos NCREP 7/16  
Comprimento standard (mm) incluído nas 2 ligações NCREP 7/16

code: 36FF09A



# TSM JIC 37° Hose Ø 5,5 mm

code TSM7/16...



## Technical data

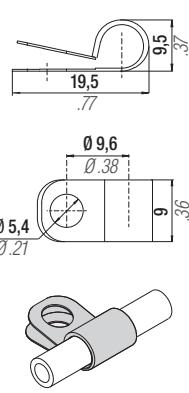
"L" min	90 mm	3.54 in	Volume	3 ml/metre
Operation pressure	630 bar	9135 psi	Dimension	5/64" (external ø 5,5 mm)
Burst Pressure	1890 bar at 20°C	27400 psi at 68°F	Material	Thermoplastic
R (bending radius)	20 mm	0.79 in	Standard	-
Operation temperature	-40+ 100°C	-38+212°F	Outer casing	Perforated



Lunghezze standard (mm) inclusive di n. 2 raccordi SMREP 7/16  
Standard lengths (mm) inclusive of no. 2 connections SMREP 7/16  
Standard-Länge (mm) einsch. 2 SMREP 7/16 -Anschlüsse

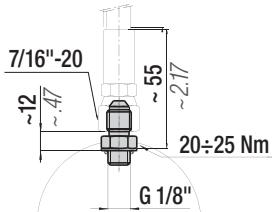
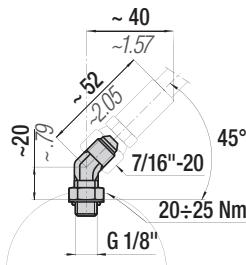
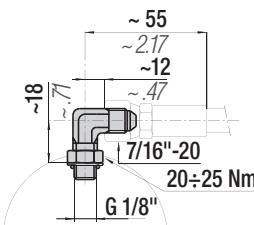
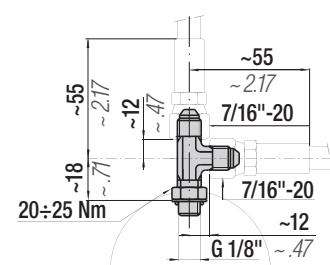
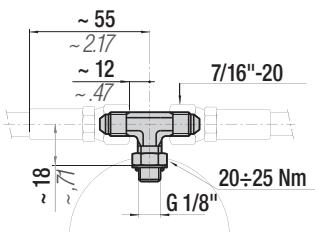
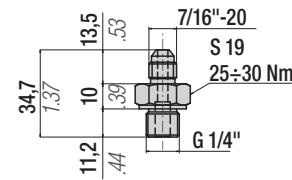
Longueur standard (mm) comprenant 2 raccords SMREP 7/16  
Longitud estándar (mm) con 2 racores incluidos SMREP 7/16  
Comprimento standard (mm) incluído nas 2 ligações SMREP 7/16

code: 36FF06A

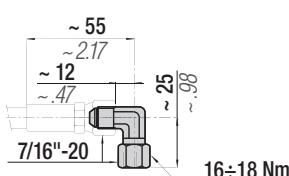
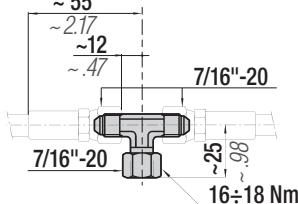
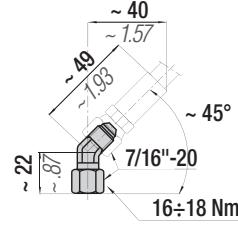
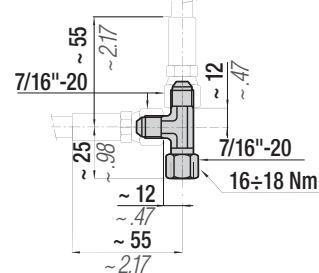


All dimensions in mm/inch

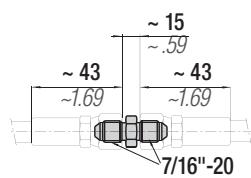
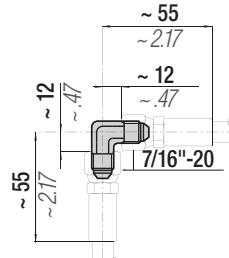
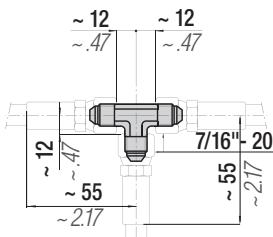
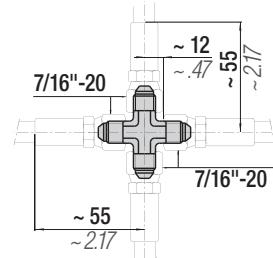
Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Conexiones sistema de cilindros/panel - Racord tubo-cilindro/painel

**code RTC-D**

**code RTC-M**

**code RTC-R**

**code RTC-L**

**code RTC-T**

**code 36J01A**


Raccordi di derivazione - Offtake connections - Anschlüsse zwischen Schläuchen - Raccords de dérivation - Racores - Racord de derivação

**code RDR**

**code RDT**

**code RDM**

**code RDL**


Raccordi tubo-tubo - Hose-hose connections - Anschlüsse zwischen Schläuchen - Raccords tuyau-tuyau - Conexiones de tubo a tubo - Racord tubo-tubo

**code RTT-D**

**code RTT-R**

**code RTT-T**

**code RTT-C**


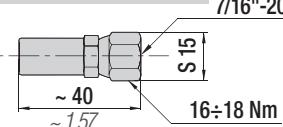
**⚠ Available ONLY for loose supply**

PARKER made

Hose

**code 36TNB**


Hose fittings

**code 36NBREP7/16**


**JIC 37°**

**Hose Ø 8 mm**

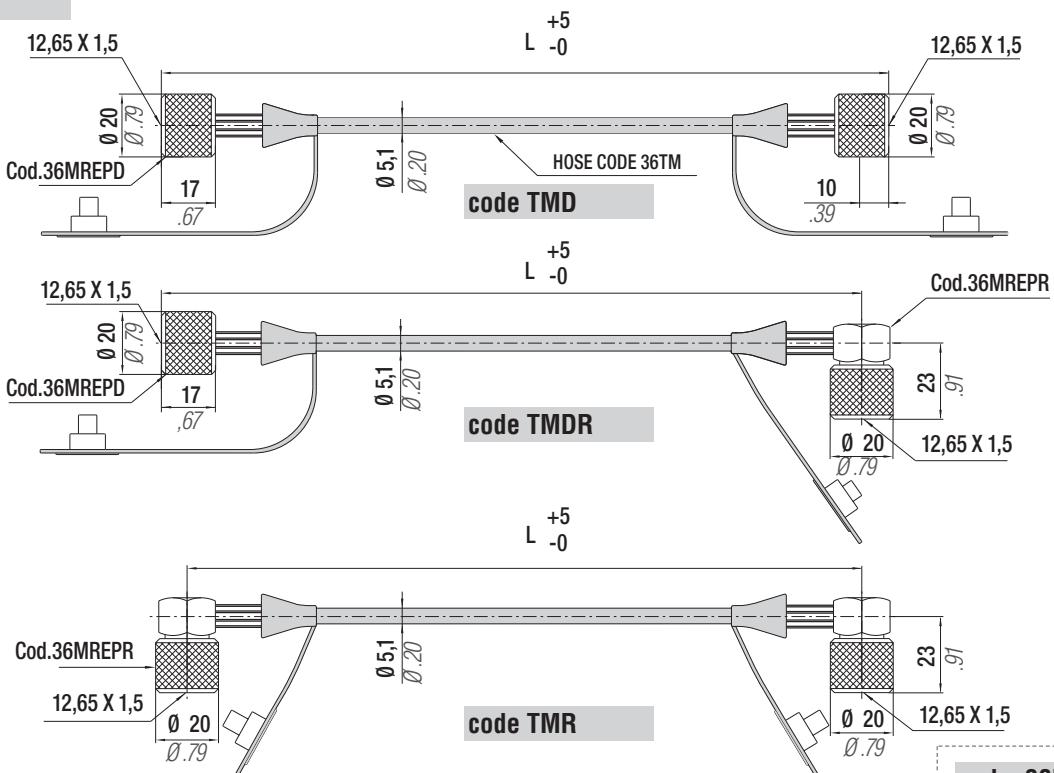
**TNB**

**Technical data**

"L" min	140 mm	5.51 in
Operation pressure	415 bar	6017 psi
Burst Pressure	1655 bar at 20°C	24000 psi at 68°F
R (bending radius)	13 mm	0.51 in
Operation temperature	-40+ 100°C	-38+212°F

All dimensions in mm/inch

code TM...



#### Technical data

"L" min (TMD)	90 mm	3.54 in	Operation temp.	-20 +100°C	-2 +212°F
"L" min (TMDR-TMR)	105 mm	4.13 in	Dimension	5/64" (external Ø 5,1 mm)	
Operation pressure	630 bar	9135 psi	Material	Polyamid	
Burst Pressure	1950 bar at 20°C	28275 psi at 68°F	Standard	-	
R (bending radius)	20 mm	0.79 in	Outer casing	Perforated	



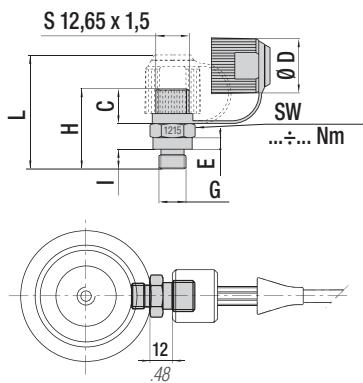
Lunghezze standard (mm) inclusive di n. 2 raccordi MREP D / R  
Standard lengths (mm) inclusive of no. 2 connections MREP D / R  
Standard-Länge (mm) einsch. 2 MREP D / R - Anschlüsse

Longueur standard (mm) comprenant 2 raccords MREP D / R  
Longitud estándar (mm) con 2 raciones incluidos MREP D / R  
Comprimento standard (mm) incluído nas 2 ligações MREP D / R

standard L = 90 mm min. - 10 mm upward increase - Example (TM... 90 mm; TM... 100 mm ...)

## CONNECTIONS MINIMESS

code RM...



All dimensions in **mm/inch**

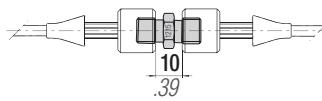
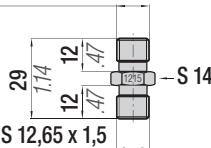
Technical data								
code RM...	G	I	H	L	SW	C	Ø D	E
RMTC <sup>1)</sup>	G 1/8"	8	30	41	20÷25 Nm	12	19,5	4
		0.31	1.18	1.61		0.47	0.77	0.16
RMTC01 <sup>1)</sup>	G 1/4"	10	31	39	25÷30 Nm	12	17	3
		0.39	1.22	1.54		0.47	0.67	0.12
RMTC02 <sup>2)</sup>	G 1/8"	8	30	-	20÷25 Nm	12	-	4
		0.31	1.18	-		0.47	-	0.16
RMTC03 <sup>2)</sup>	G 1/4"	10	31	-	25÷30 Nm	12	-	3
		0.39	1.22	-		0.47	-	0.12
RMPT <sup>1)</sup>	7/16-20	9	30	43	20÷25 Nm	12	19,5	3
		0.35	1.18	1.69		0.47	0.77	0.12



- 1) Con valvola unidirezionale - With one way valve - Mit Rückschlagventil  
Avec valve unidirectionnelle - Con válvula unidireccional - Com válvula unidireccional
- 2) Senza valvola unidirezionale - Without one way valve - Ohne Rückschlagventil  
Sans valve unidirectionnelle - Sin válvula unidireccional - Sem válvula unidireccional

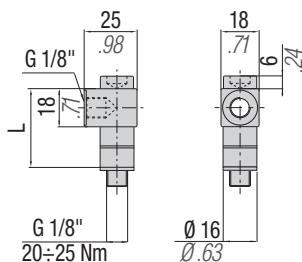
**code RMTT**

S 12,65 x 1,5

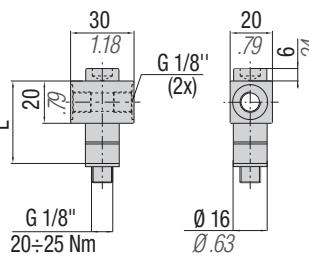


Blocchetto di distribuzione - Distribution block - Gasverteilstück - Plot de distribution - Bloque de distribución - Bloco de distribuição

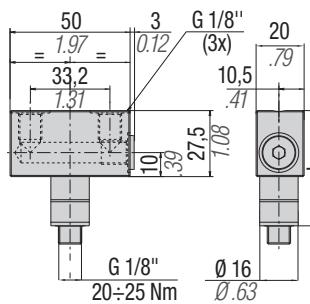
**BDM01..**



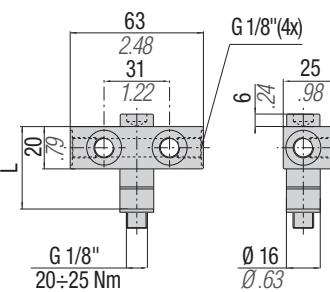
**BDM02..**



**BDM03..**



**BDM04..**



**CODE**

**L**

mm inch

39BDM0102	24	0.94
39BDM01	38,5	1.52
39BDM0103	48	1.89

**CODE**

**L**

mm inch

39BDM0202	26	1.02
39BDM02	40,5	1.59
39BDM0203	50	1.97

**CODE**

**L**

mm inch

39BDM0302	33,5	1.32
39BDM0301	48	1.89
39BDM0303	57,5	2.26

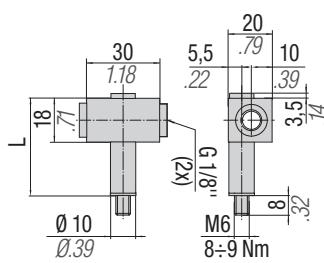
**CODE**

**L**

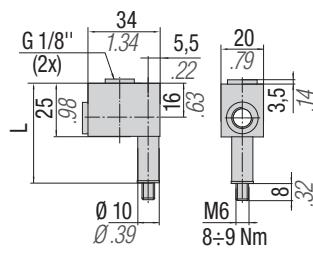
mm inch

39BDM0402	26	1.02
39BDM04	40,5	1.59
39BDM0403	50	1.97

**BDM...**



**BDM...**



**CODE**

**L**

mm inch

39BDM05	26	1.020
39BDM06	42	1.65

**CODE**

**L**

mm inch

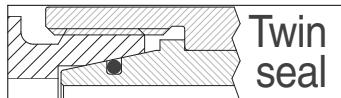
39BDM07	33	1.30
39BDM08	49	1.93

All dimensions in mm/inch

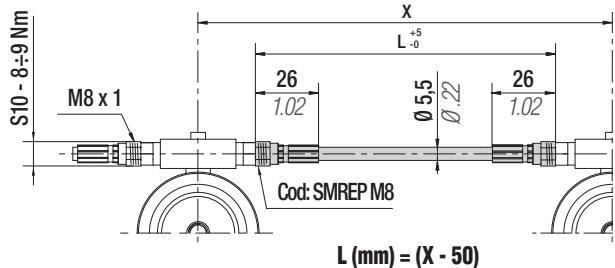


**TSM**

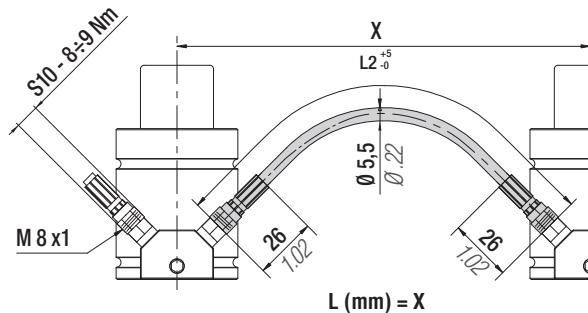
# MICRO 32° Hose Ø 5,5 mm



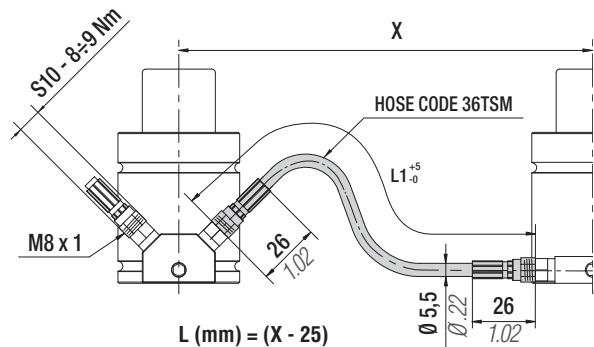
code TSMM8...



standard **L** = 90 mm min. - 10 mm upward increase  
Example (TSMM8 090 mm; TSMM8 100 mm ...)

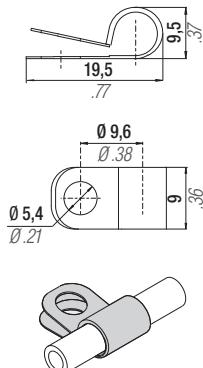


standard **L** = 190 mm min. - 10 mm upward increase  
Example (TSMM8 190 mm; TSMM8 200 mm ...)



standard **L** = 170 mm min. - 10 mm upward increase  
Example (TSMM8 170 mm; TSMM8 180 mm ...)

code: 36FF06A



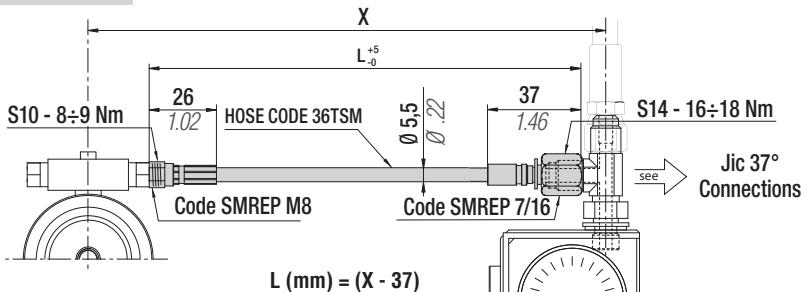
Lunghezze standard (mm) inclusivo di n.2 raccordi SMREP M8  
Standard lengths (mm) inclusive of no. 2 connections SMREP M8  
Standard-Länge (mm) einsch. 2 SMREP-Anschlüsse M8

Longueur standard (mm) comprenant 2 raccords SMREP M8  
Longitud estándar (mm) con 2 racores incluidos SMREP M8  
Comprimento standard (mm) incluido nas 2 ligações SMREP M8

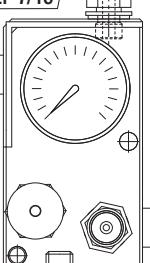
**TSM**

# MICRO 32° and JIC 37° Hose Ø 5,5 mm

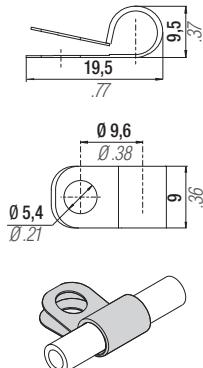
code TSM01A...



standard **L** = min. 90 mm upward increase of 10 mm  
Example (TSM01A 090 mm; TSM01A 100 mm; ...)



code: 36FF06A

All dimensions in **mm/inch**

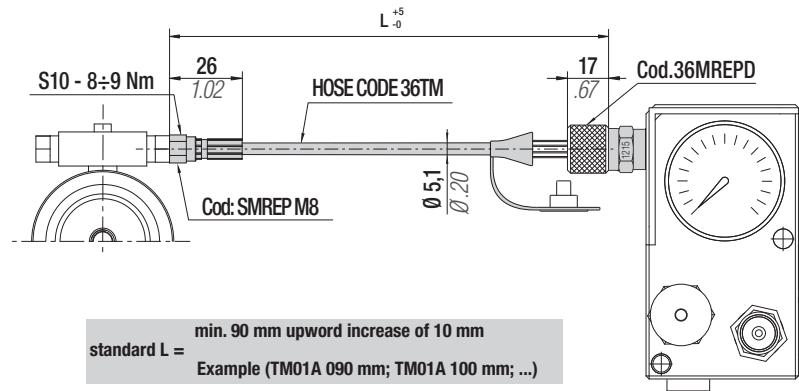
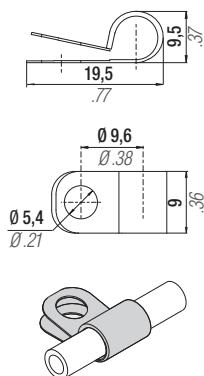


# MICRO 32° and MINIMESS Hose Ø 5,1 mm

TM

code 36TM01A...

code: 36FF06A

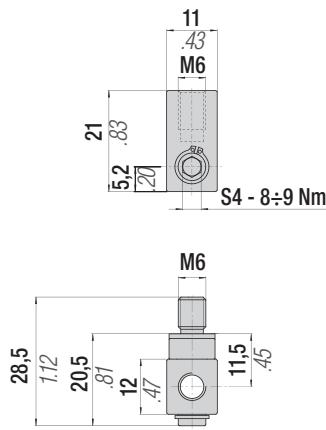


Twin seal

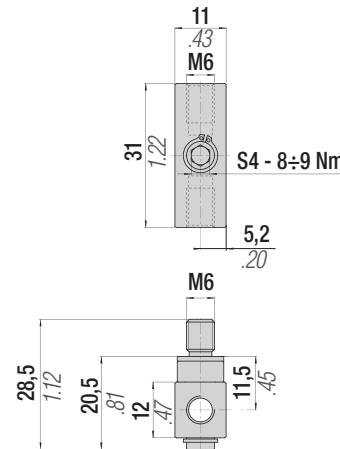
## MICRO 32° CONNECTIONS

Blocchetto tubo-cilindro - Hose-cylinder block - Block, bestehend aus Schlauch-Zylinder - Bloc tube- cylindre - Bloc tubo-cilindro - Bloqueio do tubo-cilindro

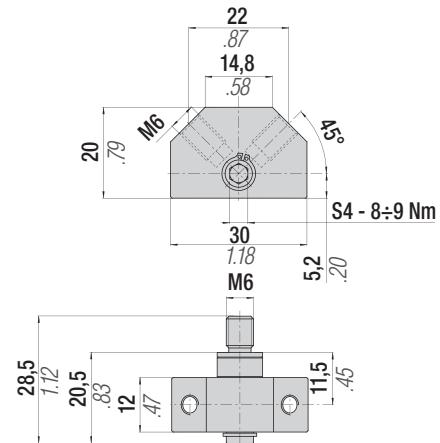
code BDSM01

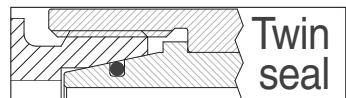


code BDSM02



code BDSM02-45

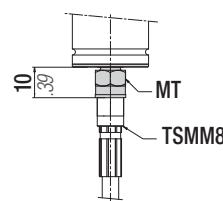
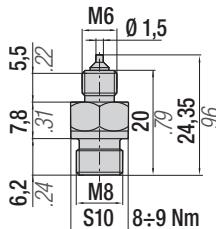




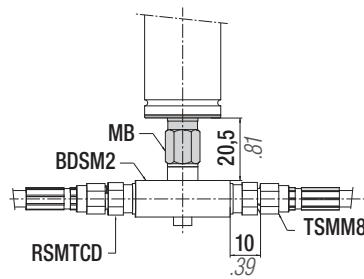
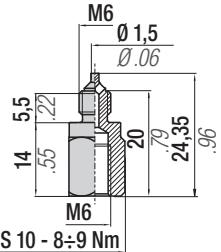
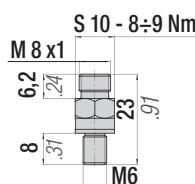
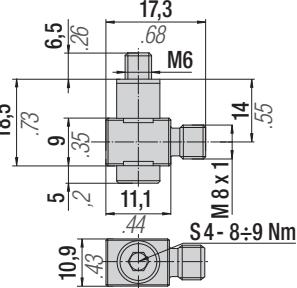
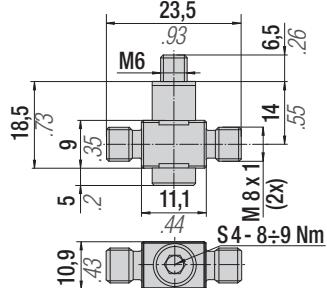
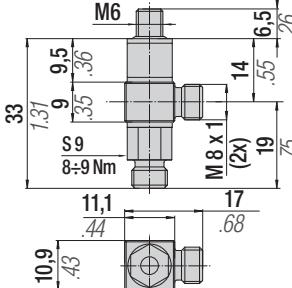
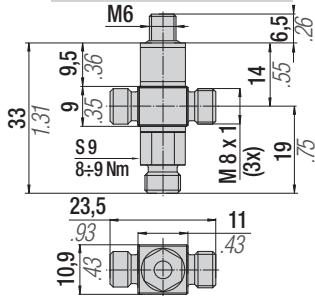
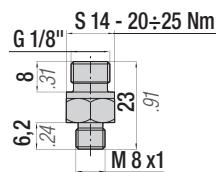
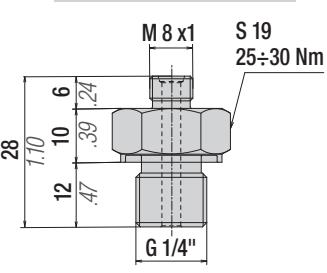
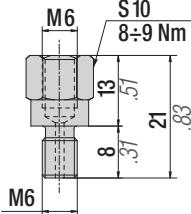
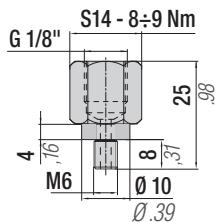
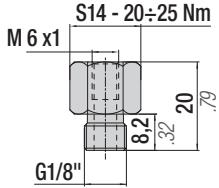
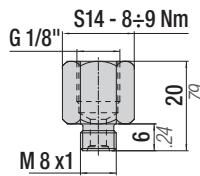
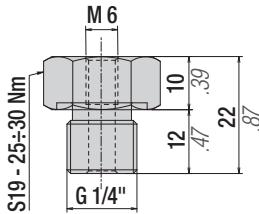
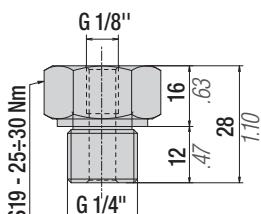
Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Conexiones sistema de cilindros/panel - Racord tubo-cilindro/painel

**code MT**

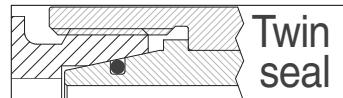
(only M 50, M70, M90, M90 TBM, M90 TEM, M90 TBI, M200 RV 170 - 320 rev.B)

**code MB**

(only M 50, M70, M90, M90 TBM, M90 TEM, M90 TBI, M200 RV 170 - 320 rev.B)

**code RSMTCD****code 36M08A****code 36M09A****code 36M10B****code 36M11B****code RSMPTD****code 36M03A****code 36M02A****code 36M04A****code 36MTC****code 36MTR****code 36M01A****code 36M12A**

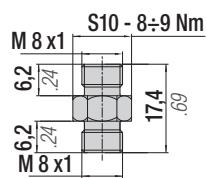
All dimensions in mm/inch



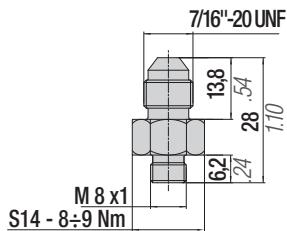
**MICRO 32° CONNECTIONS**

Raccordi tubo-tubo - Hose-hose connections - Anschlüsse zwischen Schlauch und Schlauch - Raccords tuyau-tuyau - Conexiones de tubo a tubo - Racord tubo-tubo

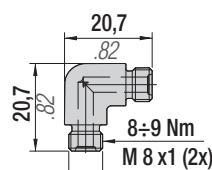
**code 36MTTD**



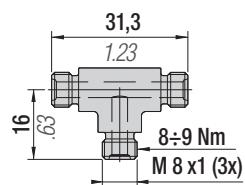
**code 36RTTJM**



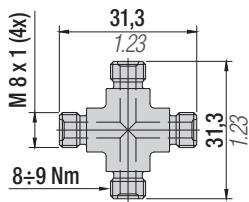
**code 36M05A**



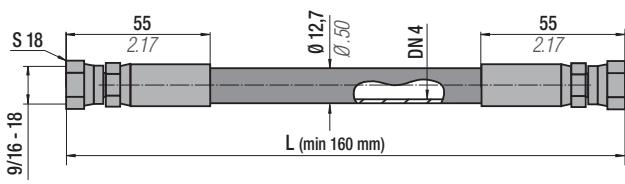
**code 36M06A**



**code 36M07A**

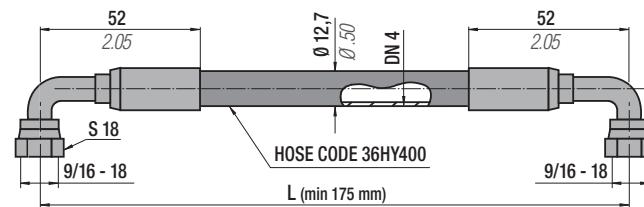


code 36HY40016...

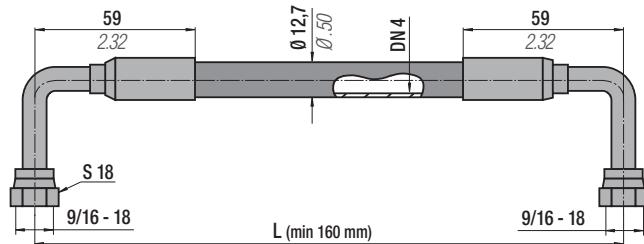


code 36HY40017...

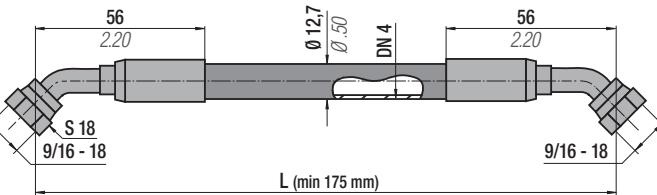
code 36HY40017...



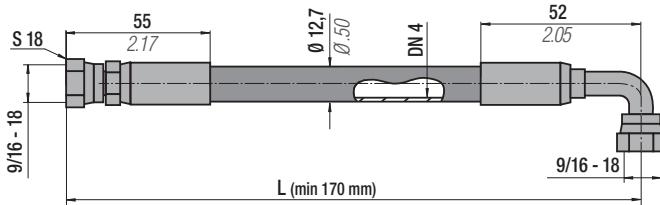
code 36HY40018...



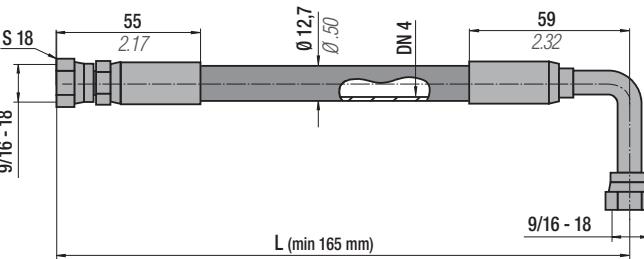
code 36HY40019...



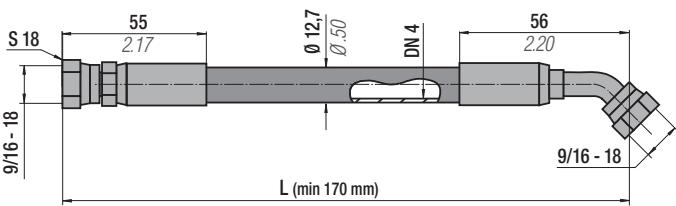
code 36HY40020...



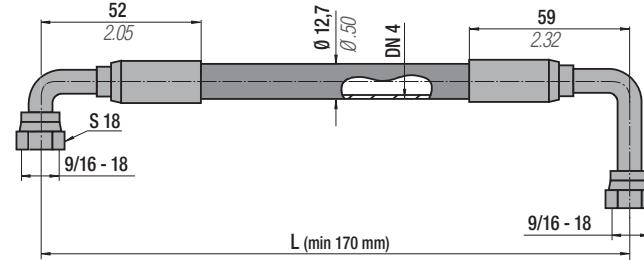
code 36HY40021...



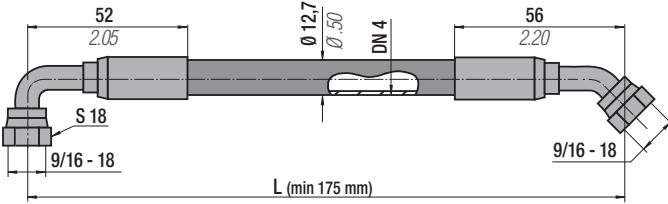
code 36HY40022...



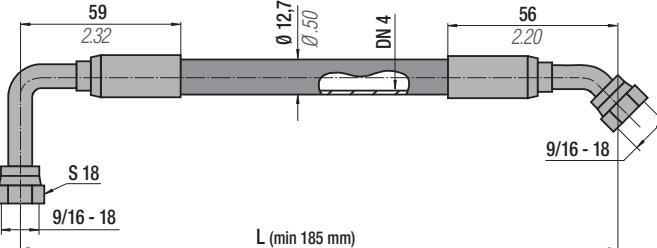
code 36HY40023...



code 36HY40024...



code 36HY40025...



All dimensions in mm/inch

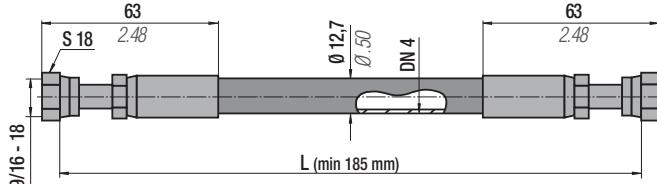


# ORFS - O-ring face seal

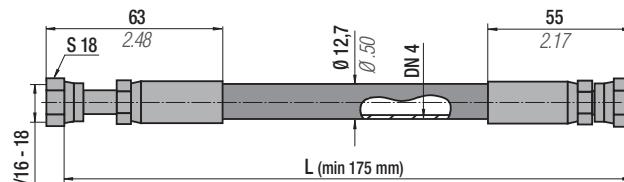
## HY 400

■ Hose ø 12,7 mm

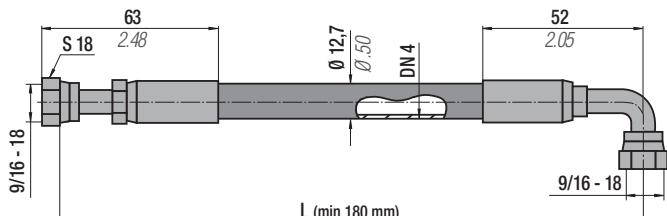
code 36HY40026...



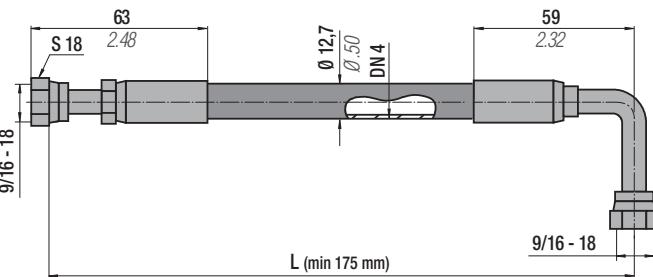
code 36HY40027...



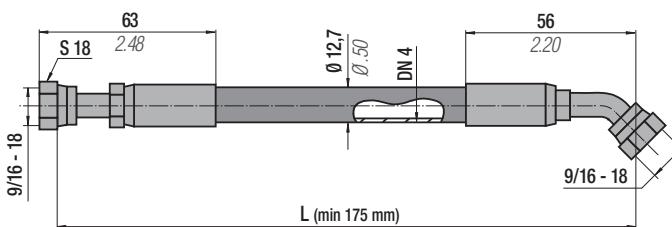
code 36HY40028...



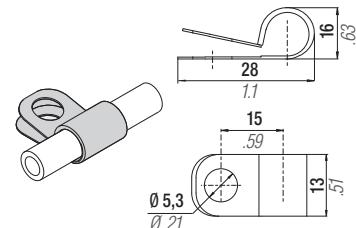
code 36HY40029...



code 36HY40030...



code: 36FF13A



### Technical data

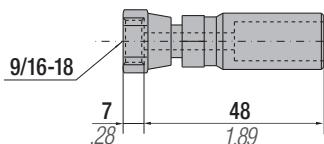
"L" min	See above	-	Volume	32 ml/metre
Operation pressure	345 bar	5003 psi	Dimension	1/4" (external ø 12,7 mm)
Burst Pressure	1380 bar at 20°C	20010 psi at 68°F	Material	Thermoplastic
R (bending radius)	51 mm	2.01 in	Standard	SAE 100R8
Operation temperature	-40+ 100°C	-38 +212°F	Outer casing	Perforated

**!**  
Lunghezza richiesta comprensiva di raccordi terminali  
Length upon request including end hose fittings  
Länge Anfrage einschließlich Ende Schlaucharmaturen  
Longueur requise, y compris des raccords d'extrémité  
Longitud requerida, incluyendo accesorios de los extremos  
Comprimento necessário incluindo todos os acessórios

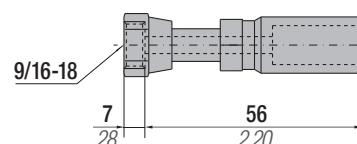
standard L = 255 mm min. - 5 mm upward increase - Example (36HY40016 0300; 36HY40016 0305; ...)

### HOSE FITTINGS

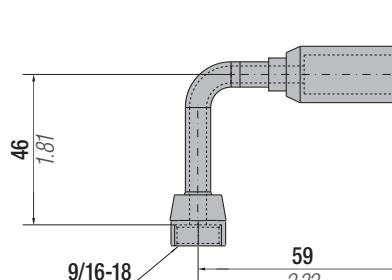
code 36P9/1604 ■ Straight Swivel



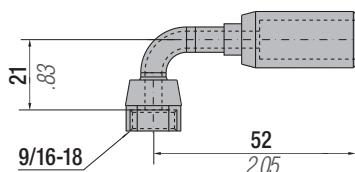
code 36P9/1605 ■ Straight Long Swivel



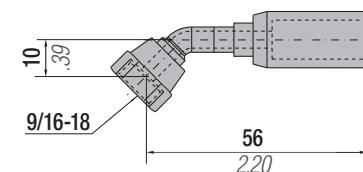
code 36P9/1606 ■ 90° Long Swivel



code 36P9/1607 ■ 90° Swivel

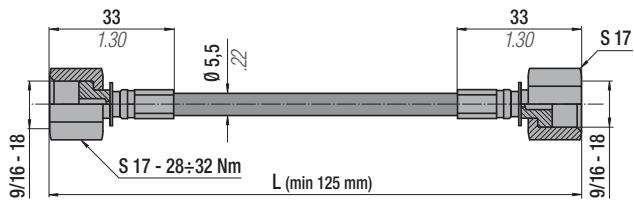


code 36P9/1608 ■ 45° Swivel

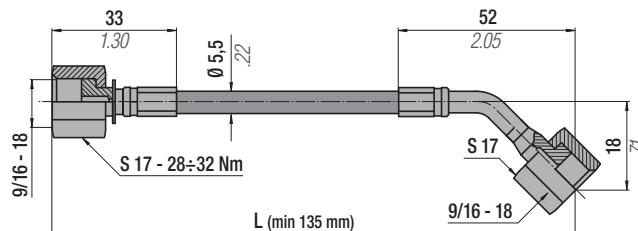


All dimensions in mm/inch

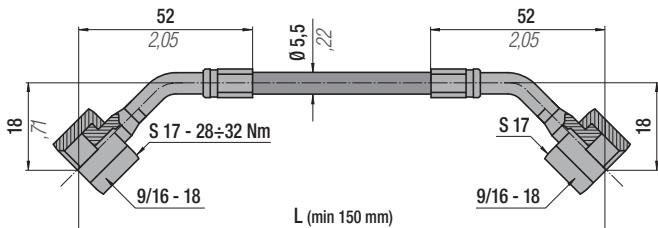
code 36TSM9/1601...



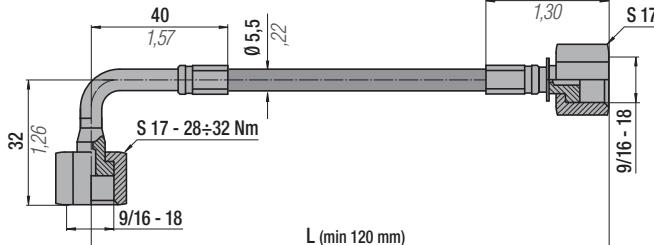
code 36TSM9/1602...



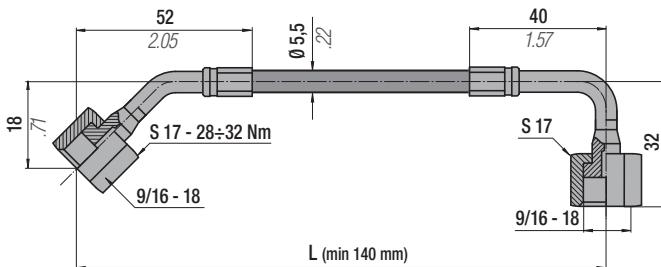
code 36TSM9/1603...



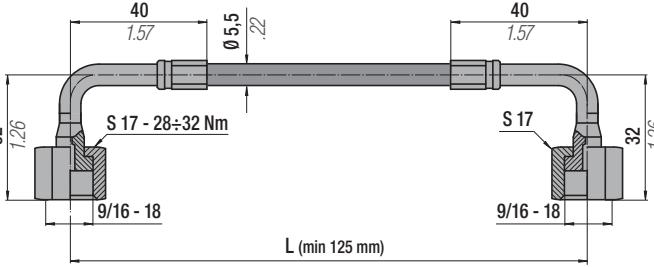
code 36TSM9/1604...



code 36TSM9/1605...



code 36TSM9/1606...

**Technical data**

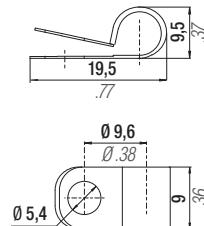
"L" min	See above	-	Volume	3 ml/metre
Operation pressure	630 bar	9135 psi	Dimension	5/64" (external ø 5,5 mm)
Burst Pressure	1890 bar at 20°C	27400 psi at 68°F	Material	Thermoplastic
R (bending radius)	20 mm	0.79 in	Standard	-
Operation temperature	-40+ 100°C	-38+212°F	Outer casing	Perforated



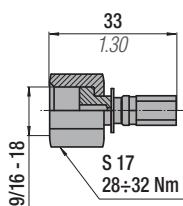
Lunghezza richiesta comprensiva di raccordi terminali  
Length upon request including end hose fittings  
Länge Anfrage einschließlich Ende Schlaucharmaturen

Longueur requise, y compris des raccords d'extrémité  
Longitud requerida, incluyendo accesorios de los extremos  
Comprimento necessário incluindo todos os acessórios

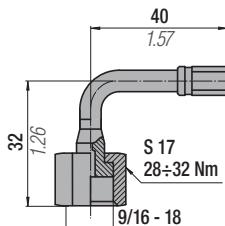
code: 36FF06A

**HOSE FITTINGS**

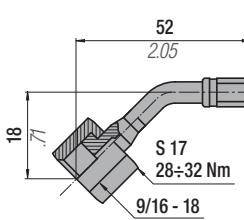
code 36P9/1601



code 36P9/1602

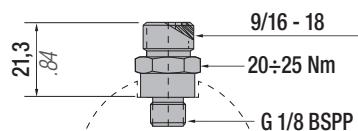


code 36P9/1603

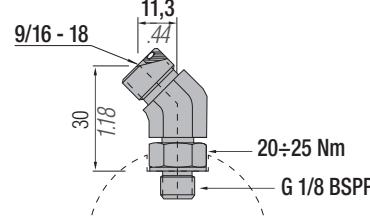
All dimensions in **mm/inch**

Raccordi tubo-cilindro/pannello - Hose-cylinder/panel connections - Anschlüsse zwischen schlauch und Zylinder/Kontrollarmatur - Raccords tuyau-cylindre/tableau - Conexiones sistema de cilindros/panel - Racord tubo-cilindro/painel

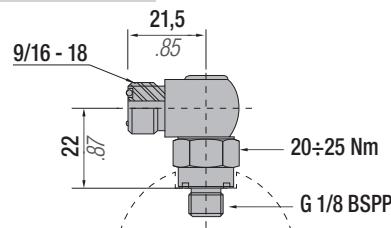
**code PA-S** Port Adapter - Straight



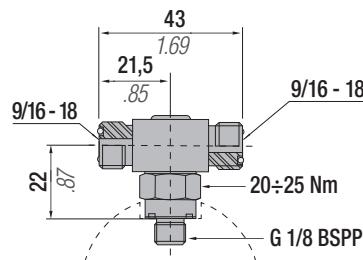
**code PA-AS** Port Adapter - Angle Swivel



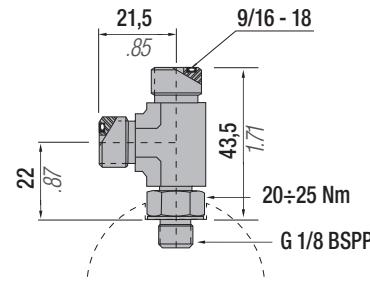
**code PA-E** Port Adapter - Elbow



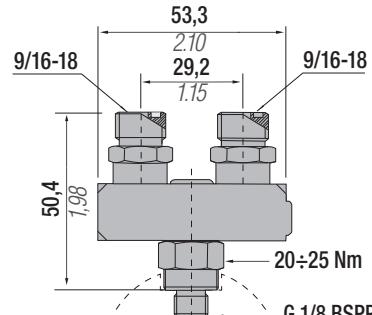
**code PA-BTS** Port Adapter - Brach Tee Swivel



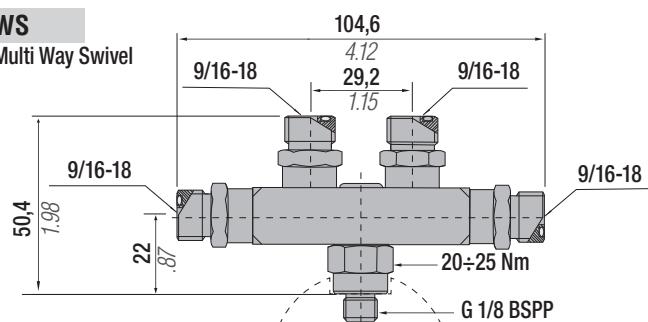
**code PA-RT** Port Adapter - Rum Tee



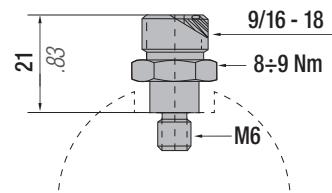
**code PA-TWS** Port Adapter - Two Way Swivel



**code PA-MWS**  
Port Adapter - Multi Way Swivel

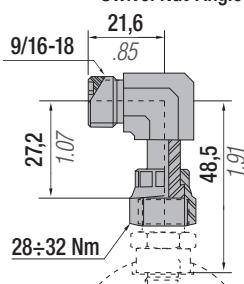


**code PA-M6**

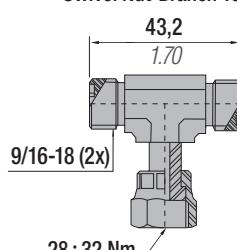


Raccordi di derivazione - Offtake connections - Anschlüsse zwischen Schlauch und Schlauch - Raccords de dérivation - Racores - Racord de derivação

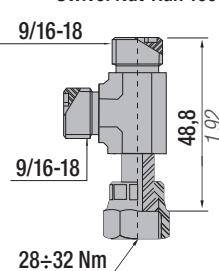
**code SN-A**  
Swivel Nut-Angle



**code SN-BT**  
Swivel Nut-Branch Tee

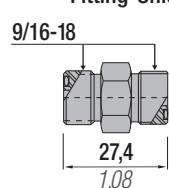


**code SN-RT**  
Swivel Nut-Run Tee

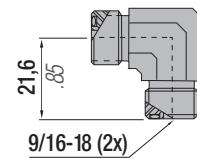


Raccordi tubo-tubo - Hose-hose connections - Anschlüsse zwischen Schlauch und Schlauch - Raccords tuyau-tuyau - Conexiones de tubo a tubo - Racord tubo-tubo

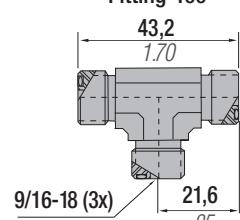
**code F-U**  
Fitting-Union



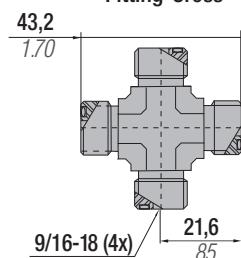
**code F-E**  
Fitting-Elbow



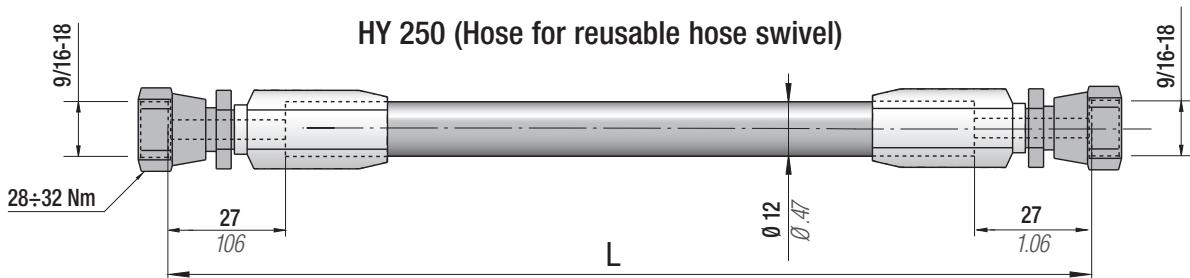
**code F-T**  
Fitting-Tee



**code F-C**  
Fitting-Cross



All dimensions in mm/inch



#### Technical data

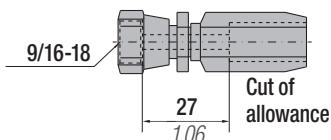
"L" min	254 mm	10,0 in	Volume	31 ml/metre
Operation pressure	190 bar	2750 psi	Dimension	1/4" (external Ø 12 mm)
Burst Pressure	758 bar at 20°C	11000 psi at 68°F	Material	Thermoplastic
R (bending radius)	38 mm	1,5 in	Standard	SAE 100R7
Operation temperature	-40+ 100°C	-38+212°F	Outer casing	Perforated

standard L = 254 mm min. - Example(3) (36HY40005 12"(305); Length upon request including end hose fittings

#### REUSABLE HOSE SWIVELS

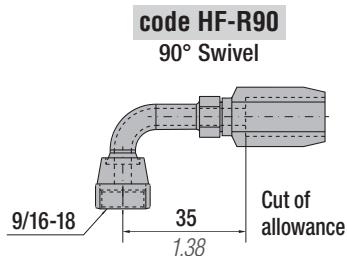
**code SHF-R**

Straight Swivel



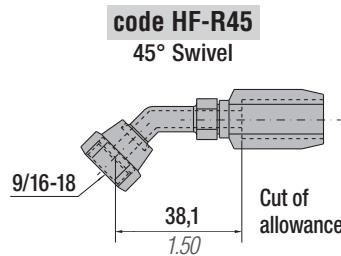
**code HF-R90**

90° Swivel



**code HF-R45**

45° Swivel



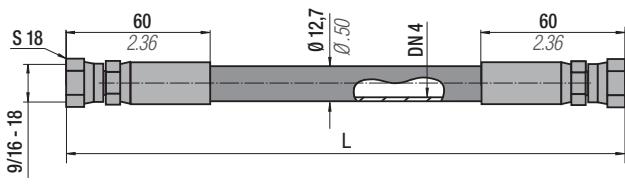
All dimensions in **mm/inch**



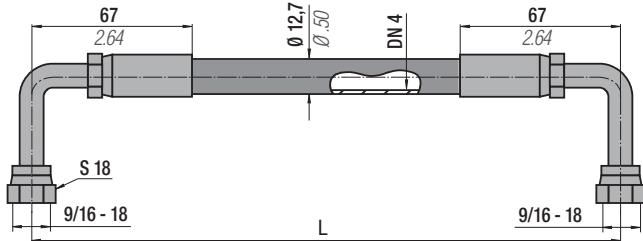
**HY 400** ORFS - O-ring face seal  
Hose Ø 12,7 mm



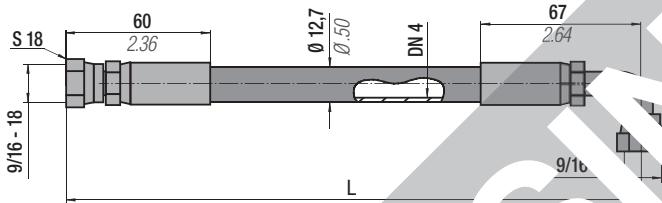
code 36HY40001...



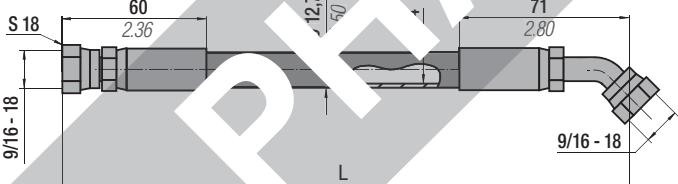
code 36HY40003...



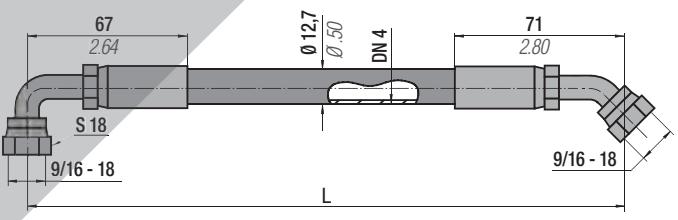
code 36HY40005...



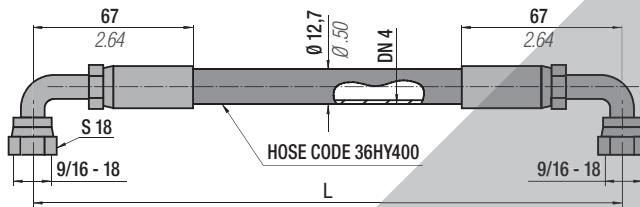
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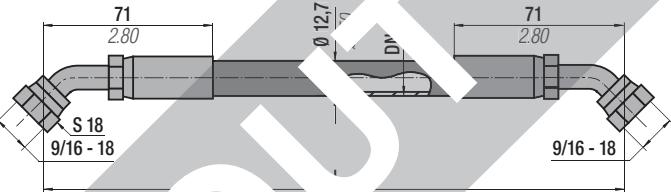
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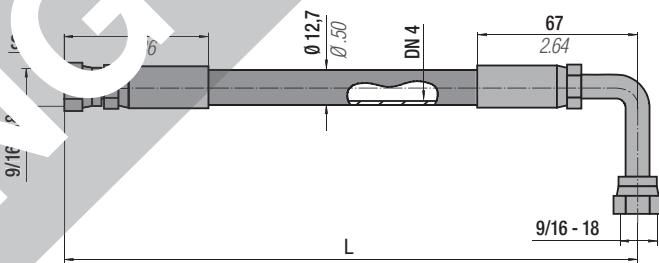
code 36HY40002...



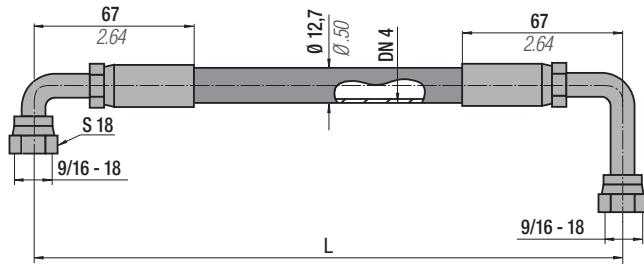
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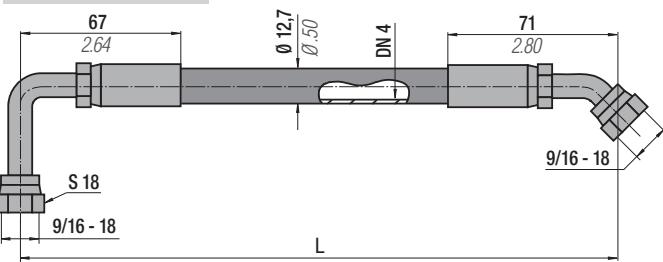
code 36HY40006...



code 36HY40008...



code 36HY40010...



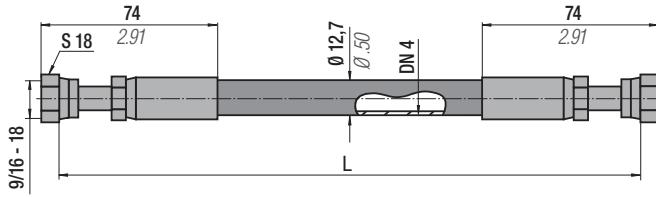
All dimensions in **mm/inch**



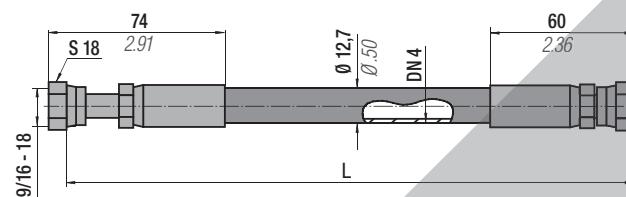
# ORFS - O-ring face seal

## Hose Ø 12,7 mm HY 400

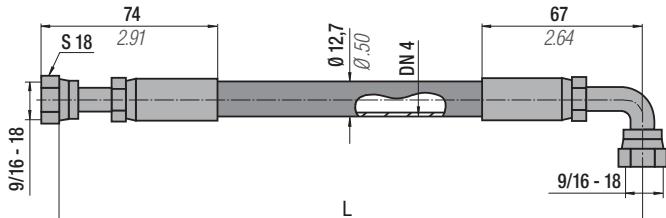
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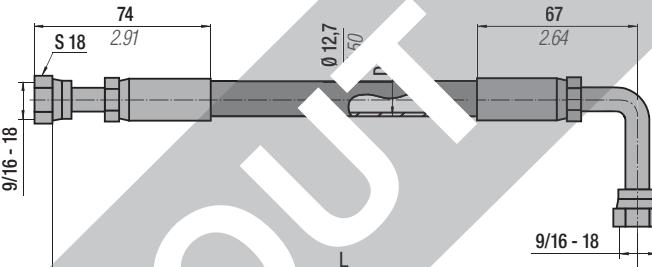
code 36HY40012...



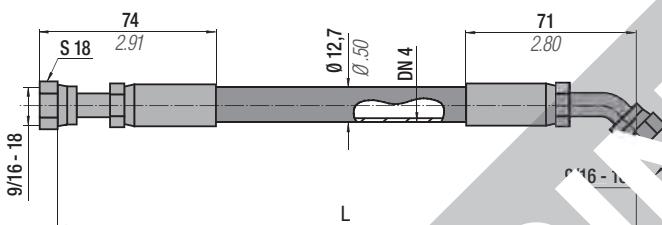
code 36HY40013...



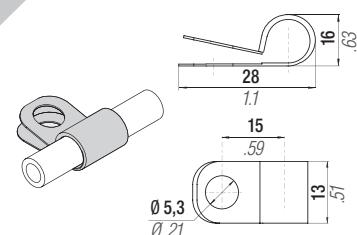
code 36HY40014...



code 36HY40015...



code: 36FF13A



Technical Data			
"L" min	255 mm	in	Volume
Operation pressure	345 bar	psi	32 ml/metre
Burst Pressure	1380 bar at 20°C	20016 psi at 77°F	Dimension
R (bending radius)	51 mm	2.00 in	Material
Operation temperature	-40 + 100°C	-40 + 212°F	Standard
			Outer casing

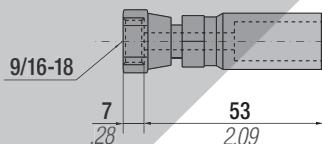
**!**  
Lunghezza richiesta comprensiva di raccordi terminali  
Length upon request including end hose fittings  
Länge Anfrage einschließlich Ende Schlaucharmaturen  
Longueur requise, y compris des raccords d'extrémité  
Longitud requerida, incluyendo accesorios de los extremos  
Comprimento necessário incluindo todos os acessórios

standard L = 255 mm - 5 m. Add word increase - Example (36HY40016 0300; 36HY40016 0305; ...)

## HOSE FITTINGS

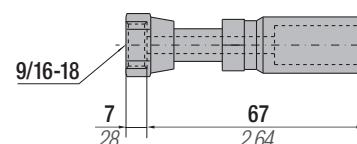
code S-F

Straight Swivel



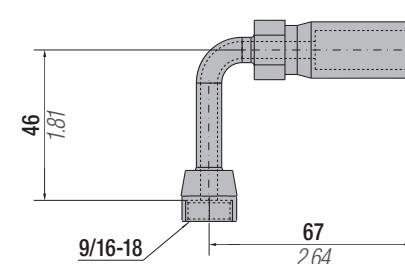
code S-FL

Straight Long Swivel



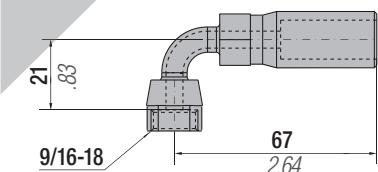
code H-F90L

90° Long Swivel



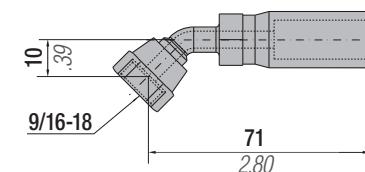
code H-F

90° Swivel



code H-F45

45° Swivel



All dimensions in mm/inch

# CONTROL PANEL CP01A

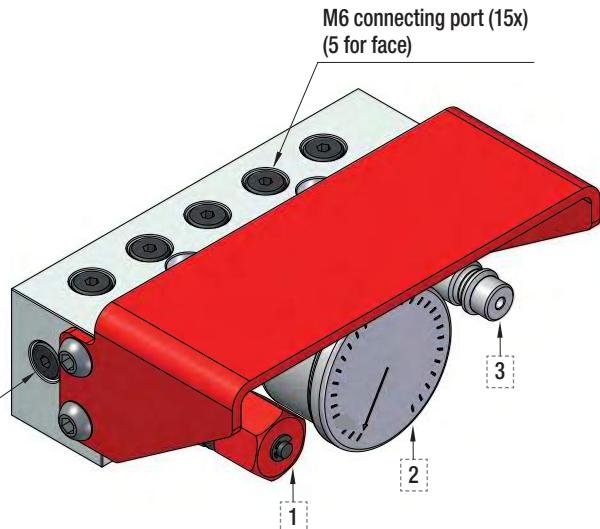
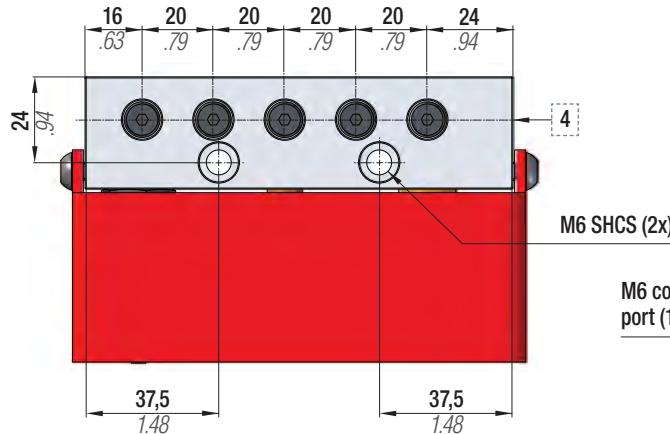
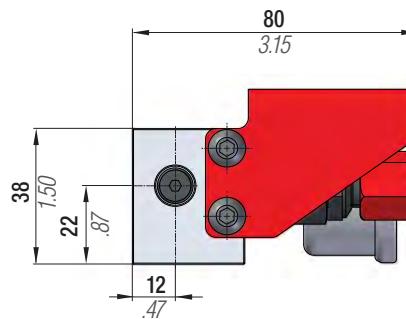
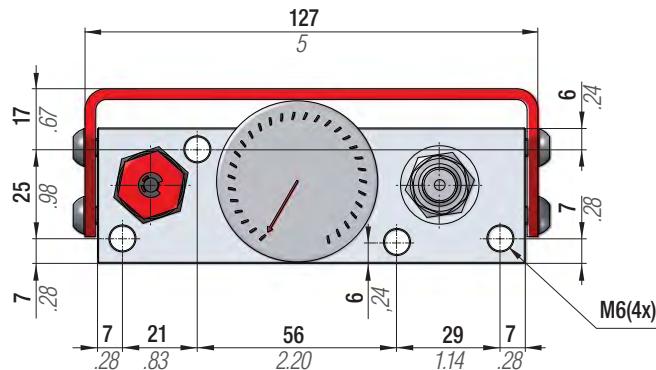


IT	EN	DE	FR	ES	PT
<p>Micro pannello di controllo composto da base in alluminio, manometro, valvola per caricamento e scaricamento, tappo di rottura sovrappressione e protezione in acciaio. Idoneo per le gestione di impianti collegati realizzati con micro hose e micro connections. 16 uscite M6.</p>	<p>Micro control panel with aluminium base, gauge, charging and discharging valve, overpressure rupture plug and steel protection. Suitable for hose systems equipped with micro hose and micro connections. 16 M6 ports.</p>	<p>Micro-Kontrollar-matur mit Aluminiumsockel, Manometer, Auffüll- und Ablassventil, Überdruck Bruch Stecker und Stahlabdeckung. Geeignet für Verbundsysteme mit Micro-Kupplung und -Schläuchen. 16 M6 Anschlüsse.</p>	<p>Mini panneau de contrôle avec base en aluminium, manomètre, válvula de carga y descarga, enchufe de la ruptura de sobrepresión y protección en acero. Idóneo para la gestión de instalaciones de cilindros conectados entre sí con micro mangueras y micro conexiones. 16 Portes M6.</p>	<p>Micropanel de control con base en aluminio, manómetro, válvula de carga y descarga, enchufe de la ruptura de sobrepresión y protección en acero. Idóneo para la gestión de instalaciones de cilindros conectados entre sí con micro mangueras y micro conexões. 16 saídas M6.</p>	<p>Micro Painel de Controlo com base em alumínio, manómetro, manómetro, válvula de carga e descarga, plugue ruptura sobrepressão e protecção em aço. Adequado para sistemas de mangueiras, equipado com micro mangueiras e micro conexões. 16 saídas M6.</p>

code	Pressure Gauge	Rupture Plug
39CP01A	bar/psi	✓

**easy**  
MANIFOLD

p. 211



1 Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de desahogo Válvula de descarga	2 Manometro 0÷ 620 bar Pressure gauge 0÷ 620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manómetro 0÷ 620 bar	3 Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	4 Tappo di rottura sovrappressione Over pressure rupture plug Überdruck Bruch Stecker Bouchon de rupture de surpression Enchufe de la ruptura de sobrepresión Plugue ruptura sobrepressão
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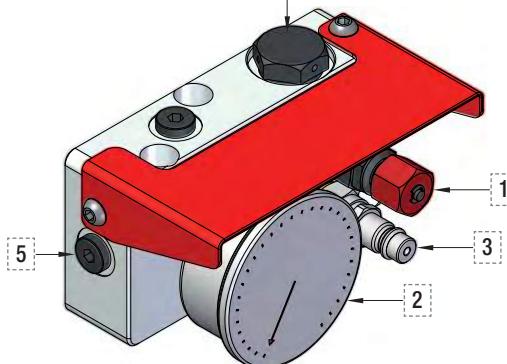
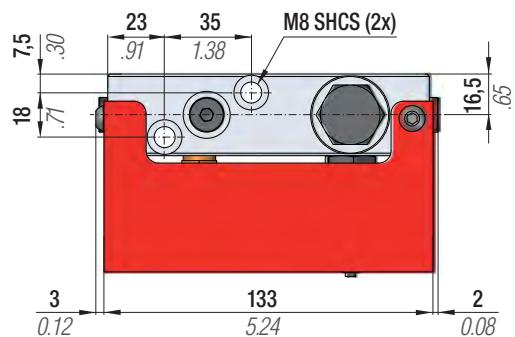
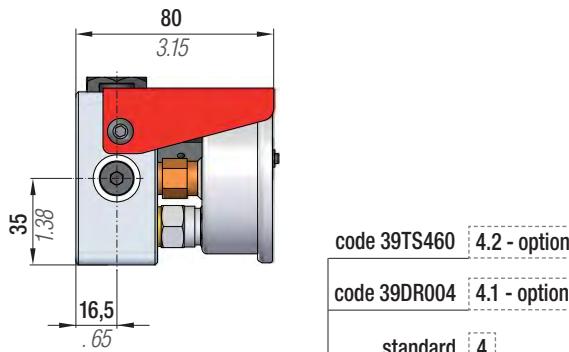
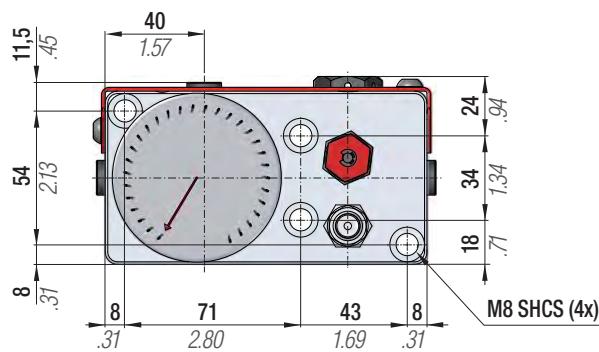


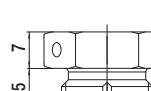
# **CONTROL PANEL CPVC**

IT	EN	DE	FR	ES	PT
Pannello standard per caricamento, regolazione, scaricamento e controllo della pressione nel sistema collegato. Consiste in una base provvista di manometro, valvola di caricamento e scaricamento, 3 uscite, protezione in acciaio. Può essere equipaggiato con disco di rotura (opzionale).	Standard control panel to charge, adjust and check the pressure in the connected system. It consists of a plate with pressure gauge, charging and discharging valve, 3 outlets, steel case and can be equipped with a rupture disc (optional).	Standard-Schalttafel zur Ladung, Regulierung, Entladung und Kontrolle des Drucks im angeschlossenen System. Besteht aus einer Basis mit Manometer, Lade- und Entladeventil, 3 Ausgängen sowie Schutz aus Stahl. Kann mit einer Berstscheibe ergänzt werden (Zubehör).	Panneau standard pour le chargement, le réglage, le déchargement et le contrôle de la pression dans le système relié. Il est formé par une embase équipée de manomètre, vanne de chargement et déchargement, 3 sorties, protection en acier. Il peut être équipé d'un disque de rupture (option).	Panel standard para la carga, regulación, descarga y control de la presión en sistemas de cilindros conectados. Consiste en una base con un manómetro Válvula de carga y descarga, 3 salidas, protección en acero. Puede equiparse con disco de ruptura (opcional).	Painel standard para carga, regulação, de-scarga e controlo da pressão no sistema ligado. É composto por uma base com manômetro. Válvula de carga e de de-scarga, 3 saídas, protecção em aço. Pode ser equipado com disco de rotura (opcional).

code	Pressure Gauge	Rupture Plug
<b>39CPVC</b>	bar/psi	
<b>39CPVC + 39DR004</b>	bar/psi	
<b>39CPVC + 39TS460</b>	bar/psi	

**easy**  
MANIFOLD  
 p. 211



1	Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de desahogo Válvula de descarga	2	Manometro 0÷ 620 bar Pressure gauge 0÷620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manómetro 0÷ 620 bar	3	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	4	Tappo di chiusura M20 Closing plug M20 Verschlussstopfen M20 Bouchon de fermeture M20 Tapon de cierre M20 Plugue de fechamento M20
4.1	Tappo di rottura sovrappressione Over pressure rupture plug Überdruck Bruch Stecker Bouchon de rupture de surpression Enchufe de ruptura de sobrepresión Plugue ruptura sobrepressão	4.2	Tappo di sicurezza sovrappressione CE Overpressure safety plug CE Überdruck Sicherheitsstecker CE Bouchon de sécurité surpression CE Enchufe de seguridad sobrepresión CE Bujão de segurança sobrepressão CE	5	Fori di collegamento 1/8"G (4x) 1/8"G connecting ports (4x) Anschlussöffnung 1/8"G (4x) Trous de raccordement 1/8"G (4x) Agujeros de conexión 1/8"G (4x) Furo de conexão 1/8"G (4x)		
				7			



**IT**

Il mini pannello di controllo Special Springs, grazie a un design miniaturizzato e unico, offre una grande flessibilità d'uso che aumenta con le unità addizionali AUMCP. Consiste in un blocchetto di alluminio provvisto di manometro, valvola di caricamento e scaricamento, 4 uscite, valvola d'intercettazione e tappo di rottura sovrappressione.

**EN**

The Special Springs mini control panel, thanks to its unique miniaturized design, offers wide flexibility of use, increased when combined with additional AUMCP units. It consists of a aluminium block with pressure gauge, charging and discharging valve, 4 outlets, on-off valve and overpressure rupture plug.

**DE**

Die Mini-Steuerung Special Springs bietet dank ihres miniaturisierten und einzigartigen Designs größte Benutzungsflexibilität, die mit den zusätzlichen AUMCP-Einheiten noch erhöht wird. Bestehend aus einem aluminium-block mit Manometer, Lade- und Entladeventil, 4 Ausgängen, Sperrventil und Überdruck Bruch Stecker.

**FR**

Grâce à une conception miniaturisée et unique, le mini-panneau de contrôle Special Springs offre une grande souplesse d'utilisation qui augmente avec les unités supplémentaires AUMCP. Il est formé par une plaque en aluminium équipée de manomètre, vanne de chargement et décharge, 4 sorties, vanne d'arrêt et Bouchon de rupture surpression.

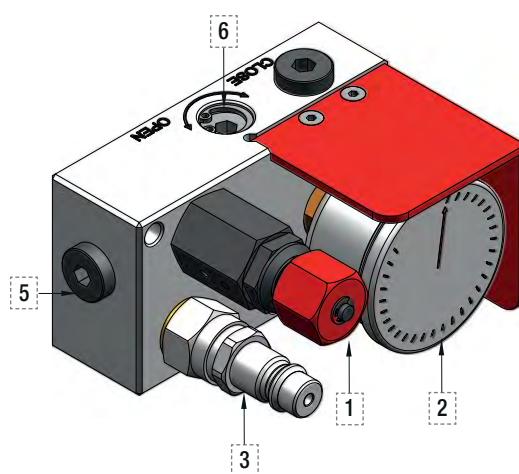
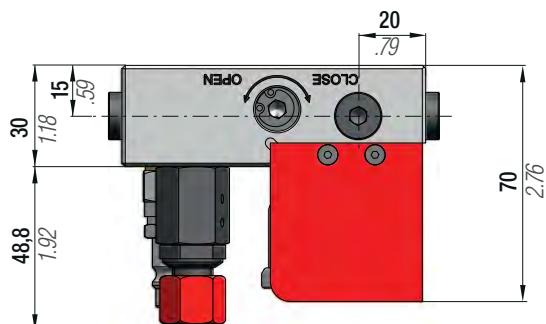
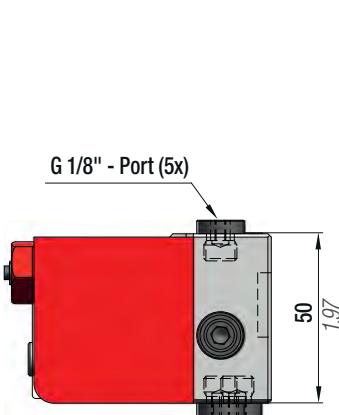
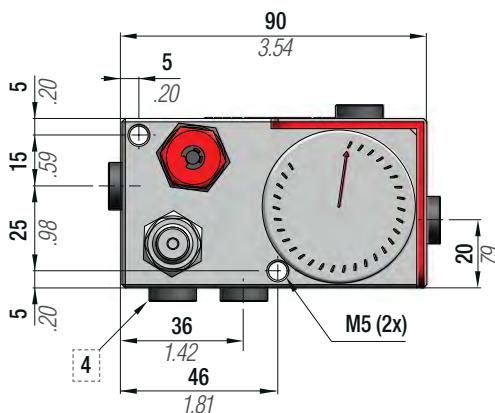
**ES**

El mini-panel de control Special Springs, gracias a su exclusivo diseño miniaturizado, ofrece una gran flexibilidad, que aumenta con las unidades adicionales AUMCP. Consiste en una placa de aluminio con manómetro, válvula de carga y descarga, 4 salidas, válvula de interrupción y tappo di rottura sovrappressione.

**PT**

O mini-painel de controlo Special Springs, graças a um design miniaturizado e exclusivo, oferece uma grande flexibilidade de utilização que aumenta com as unidades adicionais AUMCP. É composto por um bloco em alumínio com manômetro, válvula de carga e de descarga, 4 saídas, válvula de interceptação e plugue ruptura sobrepressão.

code	Pressure Gauge	Rupture Plug
39MCPC	bar/psi	✓



1  
Valvola di scarico  
Discharging valve  
Auslaßventil  
Valve de déchargement  
Válvula de desahogo  
Válvula de descarga

2  
Manometro 0÷ 620 bar  
Pressure gauge 0÷620 bar  
Manometer 0÷ 620 bar  
Manomètre 0÷ 620 bar  
Manómetro 0÷ 620 bar  
Manómetro 0÷ 620 bar

3  
Innesto rapido di caricamento Cejn  
Quick coupling for charging Cejn  
Steckkegel Cejn  
Accouplement rapide mâle Cejn  
Acoplamiento rápido para carga Cejn  
União rápida para carregamento Cejn

4  
Tappo di rottura sovrappressione  
Over pressure rupture plug  
Überdruck Bruch Stecker  
Bouchon de rupture de surpression  
Enchufe de la ruptura de sobrepresión  
Plugue ruptura sobrepressão

5  
Fori di collegamento 1/8"G (5x)  
1/8"G connecting ports (5x)  
Anschlussöffnungen 1/8"G (5x)  
Trous de raccordement 1/8"G (5x)  
Agujeros de conexión 1/8"G (5x)  
Furo de conexão 1/8G (5x)

6  
Valvola di intercettazione  
Shut off valve  
Sperrventil  
Valve d'arrêt  
Válvula de interrupción  
Válvula de fecho

**easu**  
MANIFOLD

p. 211

**IT**

Unità addizionali per minipannello MCPC. Ideali per gestire impianti o cilindri singoli con pressioni diverse nello stesso stampo. Ogni unità include un manometro, una valvola di intercettazione e 1 uscita. Combinazione massima prevista 1 MCPC + 4 AUMCP.

**EN**

Additional units for the mini control panel MCPC. Ideal for operating hoses or single cylinders with different pressures in the same mould. Each unit includes pressure gauge, on-off valve and 1 outlet. Designed for a maximum combination of 1 MCPC + 4 AUMCP.

**DE**

Zusätzliche Einheiten für die Ministeuerung MCPC. Ideal zur Verwaltung von Anlagen oder einzelnen Zylindern, die beim selben Formprozess verschiedene Druckwerte aufweisen. Jede Einheit ist mit einem Manometer, einem Sperrventil und einem Ausgang ausgestattet. Maximal mögliche Kombination: 1 MCPC + 4 AUMCP.

**FR**

Unités supplémentaires pour le mini-panneau MCPC. L'idéal pour gérer des installations ou des cylindres seuls sous des pressions différentes dans le même moule. Chaque unité inclut un manomètre, une vanne d'arrêt et 1 sortie. Combinaison maximum prévue: 1 MCPC + 4 AUMCP.

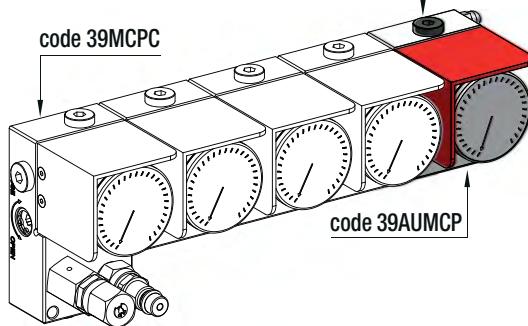
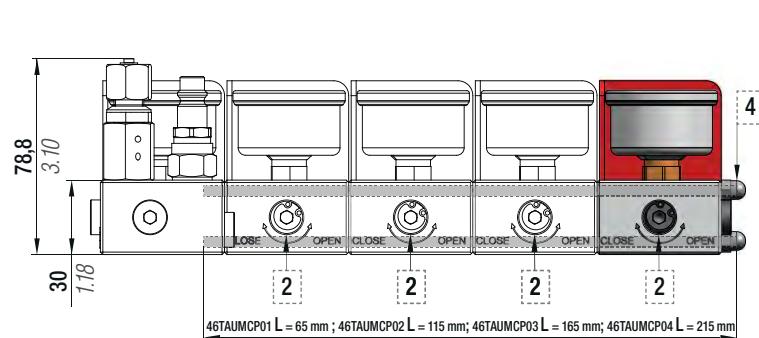
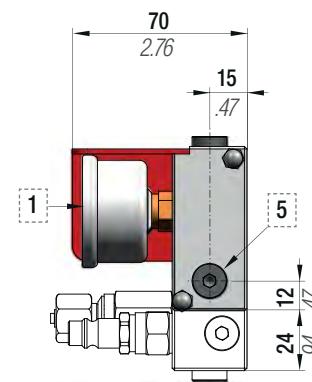
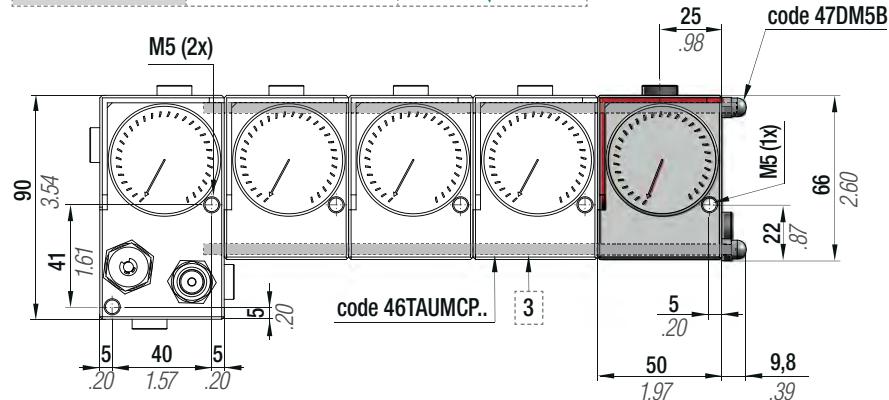
**ES**

Unidades adicionales para mini-panel MCPB. Ideales para la gestión de sistemas o de cilindros aislados con presiones distintas en un mismo molde. Cada unidad incluye un manómetro, una válvula de interceptación y 1 salida. Combinación máxima prevista 1 MCPC + 4 AUMCP.

**PT**

Unidade adicional para mini-painel MCPC. Ideais para gerir instalações ou cilindros individuais com pressões diferentes na mesma ferramenta. Cada unidade inclui um manómetro, uma válvula de interceptação e 1 saída. Combinação máxima prevista 1 MCPC + 4 AUMCP.

code	Pressure Gauge	Rupture Plug
<b>39AUMCP</b>	bar/psi	✓



1	Manometro 0÷ 620 bar Pressure gauge 0÷620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manómetro 0÷ 620 bar	2	Valvola di intercettazione Shut off valve Sperrventil Valve d'arrêt Válvula de interceptación Válvula de fecho	3	Tirante (2x) Tie rod (2x) Zugstange (2x) Tirant (2x) Tirante (2x) Barra de ligação(2x)	4	Dado cieco (2x) Cap nut (2x) Hutmutter (2x) Écrou borgne (2x) Tuerca de sombrerete (2x) Porca cega (2x)	5	Fori di collegamento 1/8"G (2x) 1/8"G connecting ports (2x) Anschlussöffnung 1/8"G (2x) Trous de raccordement 1/8"G (2x) Agujeros de conexión 1/8"G (2x) Furo de conexão 1/8G (2x)
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Ordering example: **(1) 39MCPC + (4) 39AUMCP + 46TAUMCP04**

Micro control panel

Additional units

Tie rod

**Ordering options code**

- (1) 39MCPC + (1) 39AUMCP + 46TAUMCP01
- (1) 39MCPC + (2) 39AUMCP + 46TAUMCP02
- (1) 39MCPC + (3) 39AUMCP + 46TAUMCP03
- (1) 39MCPC + (4) 39AUMCP + 46TAUMCP04

# CONTROL PANEL CP02A / CP08A / CP11A ■ (FORD and GM North America die Standard)


**IT**

Pannello di controllo secondo standard Ford e GM Nord America. Base in alluminio provvista di manometro, valvola di caricamento e scaricamento, adattatore 9/16-18 UNF ORFS, tappo di rottura sovrapressione e protezione in acciaio. 3 uscite G1/8" per gestione sistemi collegati.

**EN**

Control panel according to Ford and GM North America standards. Made up of aluminium base. Gauge, charging and discharging valve, 9/16-18 UNF ORFS adapter, over pressure rupture plug and steel protection. 3 ports G1/8".

**DE**

Kontrollarmatur gem. Ford und GM North America Normen. Aufgebaut auf Aluminiumsockel. Manometer, Auffüll- und Ablassventil, 9/16-18 UNF ORFS Adapter, Überdruck Bruch Stecker und Stahlabdeckung. 3 G1/8" Anschlüsse.

**FR**

Panneau de contrôle selon les standards Ford et GM, Amérique du Nord, base en aluminium. Manomètre, valve de chargement et déchargement, adaptateur 9/16-18 UNF ORFS, Bouchon de rupture de surpression et protection acier, 3 sorties G1/8" pour systèmes de cylindres connectés.

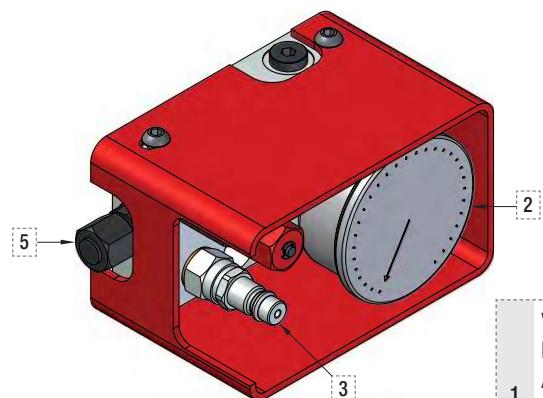
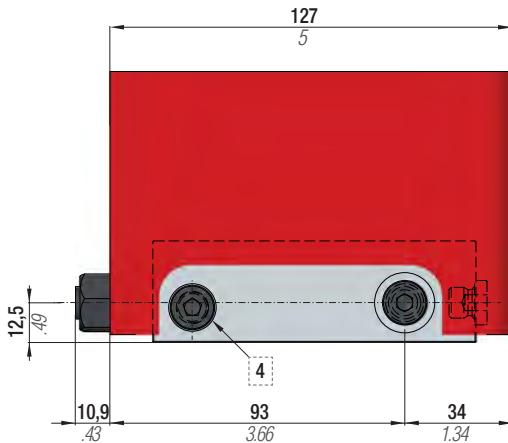
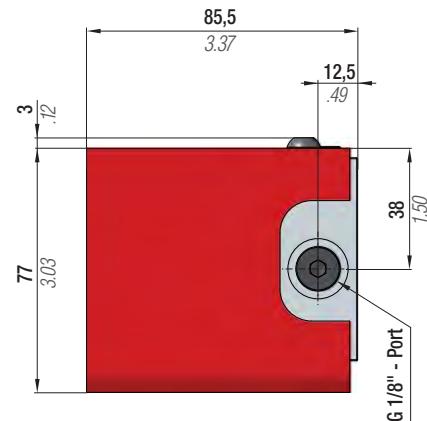
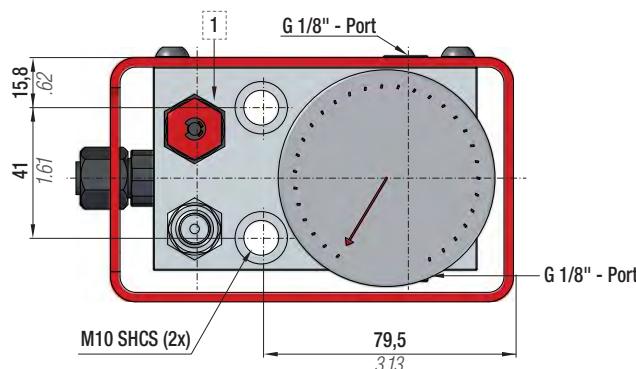
**ES**

Panel de control según standard Ford y GM Norte America. Base de aluminio con manómetro, válvula de carga y descarga, adaptador 9/16-18 UNF ORFS, Enchufe de ruptura de sobre presión y protección en acero. 3 salidas G1/8" para sistemas de cilindros conectados.

**PT**

Painel de controlo de acordo com os Standards Ford e GM América do Norte. Fabricado a partir de uma base de alumínio, manómetro, válvula de carga e descarga,adaptador ORFS 9/16-18 UNF, Plugue ruptura sobre pressão e protecção em aço. 3 saídas G1/8" para sistemas de gestão relacionados.

code	Pressure Gauge	Rupture Plug
<b>39CP02A</b>	bar/psi	✓
<b>39CP08A</b>	bar/MPa	✓
<b>39CP11A</b>	bar/psi	X



1 Valvola di scarico  
Discharging valve  
Auslaßventil  
Valve de décharge  
Válvula de desahogo  
Válvula de descarga

Manometro 0÷ 620 bar  
Pressure gauge 0÷ 620 bar  
Manometer 0÷ 620 bar  
Manomètre 0÷ 620 bar  
Manómetro 0÷ 620 bar  
Manómetro 0÷ 620 bar

Innesto rapido di caricamento Cejn  
Quick coupling for charging Cejn  
Steckkegel Cejn  
Accouplement rapide mâle Cejn  
Acoplamiento rápido para carga Cejn  
União rápida para carregamento Cejn

Tappo di rottura sovrapressione  
Over pressure rupture plug  
Überdruck Bruch Stecker  
Bouchon de rupture de surpression  
Enchufe de la ruptura de sobrepresión  
Plugue ruptura sobrepressão

Adattatore tenuta frontale 9/16-18 UNF  
O-Ring Face Seal Adapter 9/16-18 UNF  
O-ring-Dichtung Adapter 9/16-18 UNF  
Joint torique adaptateur 9/16-18 UNF  
O-ring face seal adapter 9/16-18 UNF  
Adaptador de vedação frontal 9/16-18 UNF

**IT**

Pannello di controllo con base in alluminio ,provvi manometro con valvola di intercettazione, valvola di caricamento e scaricamento, tappo di rottura sovrappressione, protezione in acciaio, 9 uscite da G1/4" per gestione sistemi collegati. La valvola di intercettazione protegge il manometro dalla pressione pulsante durante il funzionamento. Per controllare e regolare la pressione dell'impianto bisogna aprire la valvola di intercettazione del manometro.

**EN**

Control panel with aluminium base, gauge with shut-off valve, charging and discharging valve, over pressure rupture plug, steel protection. 9 G1/4" ports for hose systems managing. With shut-off valve closed the gauge is protected from pulsating pressure during operation. For checking and adjusting the pressure the interception valve on the gauge must be opened.

**DE**

Kontrollarmatur mit Aluminiumsockel, Manometer mit Sperrventil, Auffüll- und Ablassventil, Überdruck Bruch Stecker und Stahlabdeckung. 9 G1/4" Anschlüsse zur Steuerung der Verbundsysteme. Das Schließen des Manometers mit dem Sperrventil schützt vor Druckschwankungen während des Arbeitsgangs. Zum Prüfen und Einstellen des Drucks muss das Sperrventil am Manometer geöffnet sein.

**FR**

Panneau de contrôle avec embase aluminiun, manomètre avec valve d'arrêt, valve de chargement et décharge, bouchon de rupture de surpression et protection acier. Ports 9 G1/4 pour gestion de la connectique. Lorsque la valve d'arrêt est fermée, le manomètre est protégé des vibrations dues à la pression durant les opérations. Pour contrôler et ajuster la pression, il convient d'ouvrir la valve d'interception au niveau du manomètre.

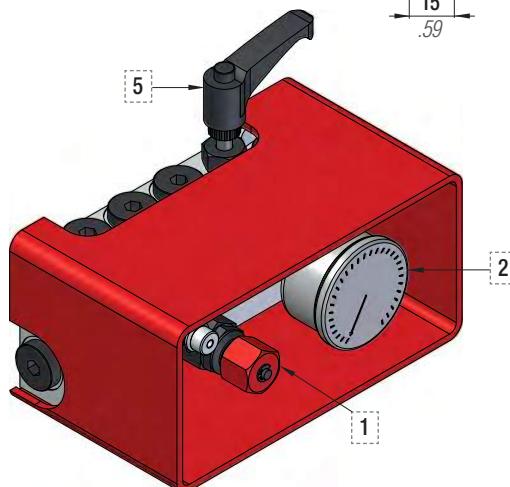
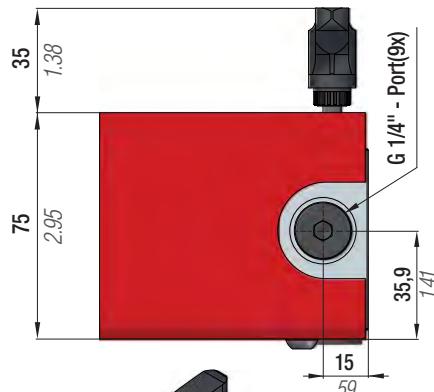
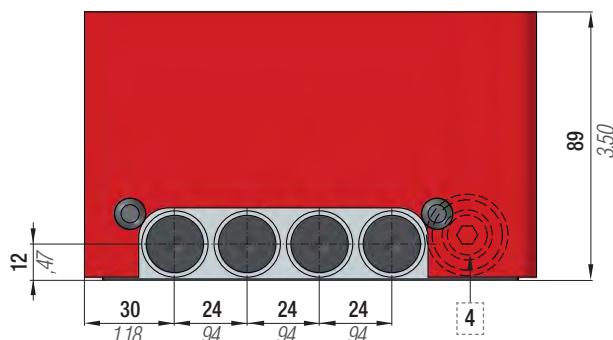
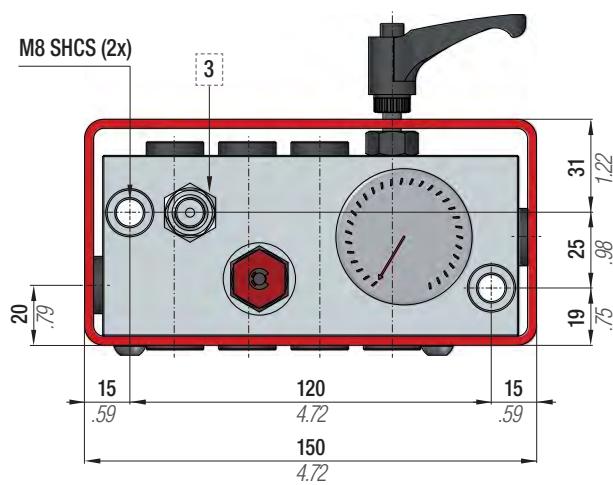
**ES**

Panel de control con base de aluminio, manómetro con válvula de interrupción (shut-off valve), válvula de carga y descarga, enchufe de ruptura de sobrepresión protección en acero. 9 salidas G1/4" para uso de sistemas de mangueras. Com a válvula de interrupción cerrada el manómetro está protegido desde el pico de presión durante un funcionamiento normal. Para controlar y regular la presión abrir la válvula de interrupción del manómetro.

**PT**

Panel de Control com base em alumínio, manómetro com válvula de obturação, plugue ruptura sobrepressão e protecção em aço. 9 furos\* G1/4" para uso de sistemas de mangueiras. Com a válvula de interrupção fechada fica protegido das pressões existentes durante a operação. Para verificar e ajustar a pressão, a válvula de intercepção no manómetro tem que estar aberta.

code	Pressure Gauge	Rupture Plug
39CP03A	bar/psi	✓



1 Valvola di scarico  
Discharging valve  
Auslaßventil  
Valve de déchargement  
Válvula de desahogo  
Válvula de descarga

2 Manometro 0÷ 620 bar  
Pressure gauge 0÷ 620 bar  
Manometer 0÷ 620 bar  
Manomètre 0÷ 620 bar  
Manómetro 0÷ 620 bar  
Manômetro 0÷ 620 bar

3 Innesto rapido di caricamento Cejn  
Quick coupling for charging Cejn  
Steckkegel Cejn  
Accouplement rapide mâle Cejn  
Acoplamiento rápido para carga Cejn  
União rápida para carregamento Cejn

4 Tappo di rottura sovrappressione  
Over pressure rupture plug  
Überdruck Bruch Stecker  
Bouchon de rupture de surpression  
Enchufe de la ruptura de sobrepresión  
Plugue ruptura sobrepressão

5 Valvola di intercettazione  
Shut off valve  
Sperrventil  
Valve d'arrêt  
Válvula de interrupción  
Válvula de fecho



# CONTROL PANEL CP06A / CP09A ■



IT

Pannello di controllo con base in alluminio provvisto di sensore di pressione con display digitale, valvola di caricamento e scaricamento, tappo di rotura sovrappressione, protezione in acciaio, 2 uscite da 1/8" gas per gestione sistemi collegati. Collegando direttamente il sensore di pressione al controllo pressa è possibile impostare un range di lavoro desiderato al di fuori del quale il dispositivo invierà un segnale di allarme.

EN

Control panel with aluminium base, equipped with pressure sensor with digital display, charging and discharging valve, over pressure rupture plug, steel protection and two 1/8"gas outlets for hose system managing. By connecting directly the pressure sensor with the Press control unit, it is possible to set a desired working range, outside this value, the controll unit will send an alarm signal.

DE

Kontrollarmatur mit Aluminiumsockel, ausgestattet mit Drucksensor aus digitaler Display, auffüll- und Ablassventil, Überdruck Bruch Stecker, Stahlabdeckung und zwei 1/8" Anschlüsse zur Steuerung der Verbundsysteme. Bei der direkten Verbindung des Drucksensors mit Pressesteuerung es ist möglich eine erwünschte Arbeitsreichweite anzulegen, außerhalb dieser Wert wird der Steuerung ein Alarm Signal zu senden.

FR

Panneau de contrôle avec embase en aluminium, équipé de senseur de pression à écran numérique, chargement et déchargement valves. Bouchon de rupture de surpression, protection en acier et deux sorties 1/8 gaz pour la gestion des systèmes connectés. En reliant directement le senseur de pression au système de gestion de la presse on peut établir un événement désiré des valeurs de travail, au dehors de ces valeurs, le dispositif émettra un signal d'alarme.

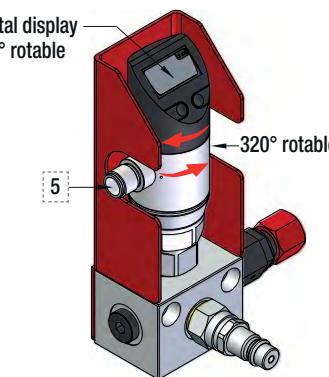
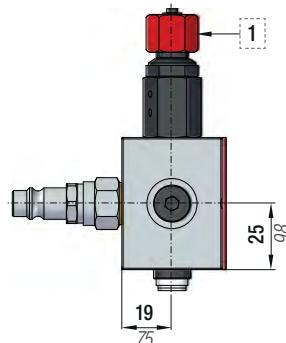
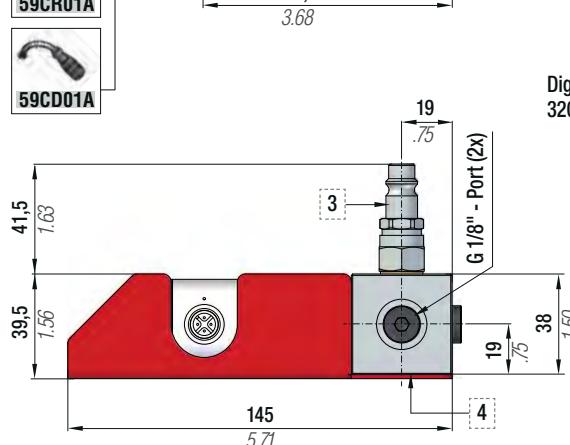
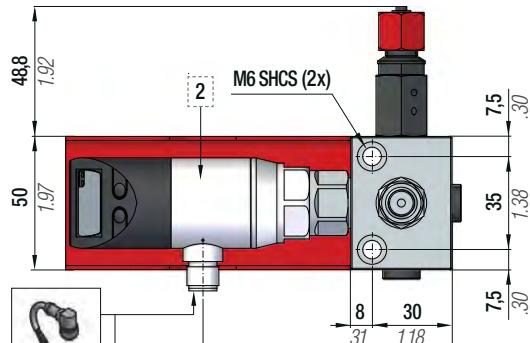
ES

Panel de control con base de aluminio, provisto de sensor de presión con display digital, válvula de carga y descarga, Enchufe de ruptura de sobre-presión, protección en acero, 2 salidas de 1/8" gas para gestión de sistemas conectados. Conectando directamente el sensor de presión al control de la prensa es posible determinar unos rangos de trabajo, fuera de los cuales el dispositivo envía una señal de alarma.

PT

Painel de controlo com base de alumínio, equipado com sensor de pressão digital, válvula de carga e descarga, Plugue ruptura sobrepressão, sistema de protecção de aço e duas tomadas de 1/8"gas para ligação a mangueiras. ao ligar directamente o sensor de pressão com a unidade de controlo, é possível definir o funcionamento desejado, fora destes valores, a unidade de controlo envia um sinal de alarme.

code	Pressure Gauge	Rupture Plug
39CP06A with 59CD01A	bar/psi	✓
39CP09A with 59CR01A	bar/psi	✓

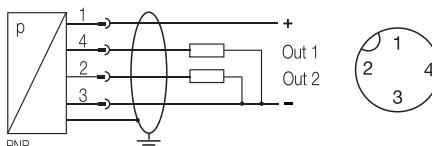


Technical data	
Electrical connector type	M12x1 (4-pin)
Pressure connection	G 1/4" DIN 3852
Nominal pressure	0 - 600 bar
Burst pressure	800 bar
Operating voltage Uo	18...36 V DC
Output current max.	500 mA
No-load supply current I0 max	≤ 50 mA
Switching frequency f	200 Hz
Temperature range	-25°C ... +85°C
Degree of protection as per IEC 60529	IP67 when connected
Output: digital data (switching points only) 2 x PNP, NO/NC selection	

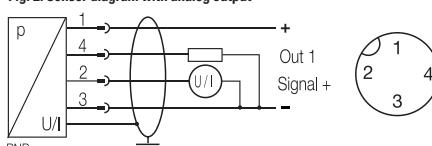
**⚠ Always depressurize and disconnect pressure sensors from the power supply before establishing an electrical connection.**

Electrical connections	Sensors with switching output	Sensors with analog output	Wire connections color
Supply +	1	1	Brown
Supply -	3	3	Blue
Signal +	-	2	White
Switching output 1	4	4	Black
Switching output 2	2	-	-
Shield	Connector housing	Connector housing	-

**Fig. 1: Sensor diagram with 2 switching outputs**



**Fig. 2:** Sensor diagram with analog output



1	Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de desahogo Válvula de descarga	2	Manometro 0÷ 600 bar Pressure gauge 0÷ 600 bar Manometer 0÷ 600 bar Manomètre 0÷ 600 bar Manómetro 0÷ 600 bar Manómetro 0÷ 600 bar	3	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mäle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	4	Tappo di rottura sovrappressione Over pressure rupture plug Überdruck Bruch Stecker Bouchon de rupture de surpression Enchufe de la ruptura de sobrepresión Plugue ruptura sobrepressão	5	Connettore elettrico Electrical connector Elektrische Connecteur électrique Eléctrica Conector Conector elétrico
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# ■ CONTROL PANEL CP07A / CP10A / CP12A

## IT

Pannello di controllo con base in alluminio provvisto di manometro, valvola di caricamento e scaricamento, tappo di rottura sovrappressione, protezione in acciaio, 3 uscite da 1/4" gas e un uscita da 1/8" gas per gestione sistemi collegati.

## EN

Control panel with aluminium base, equipped with gauge, charging and discharging valve, over pressure rupture plug, steel protection and three 1/4" and one 1/8" gas outlets for hose system managing.

## DE

Kontrollarmatur mit Aluminiumsockel, Manometer, auffüll- und Ablassventil, Überdruck Bruch Stecker, Stahlabdeckung, drei 1/4" und eine 1/8" Gas Anschlüsse zur Steuerung der Verbundsysteme.

## FR

Panneau de contrôle avec base en aluminium pourvu de manomètre, valve de chargement-décharge, bouchon de rupture de surpression, protection en acier et trois sorties 1/4 gaz et une sortie 1/8 gaz pour la gestion des systèmes connectés.

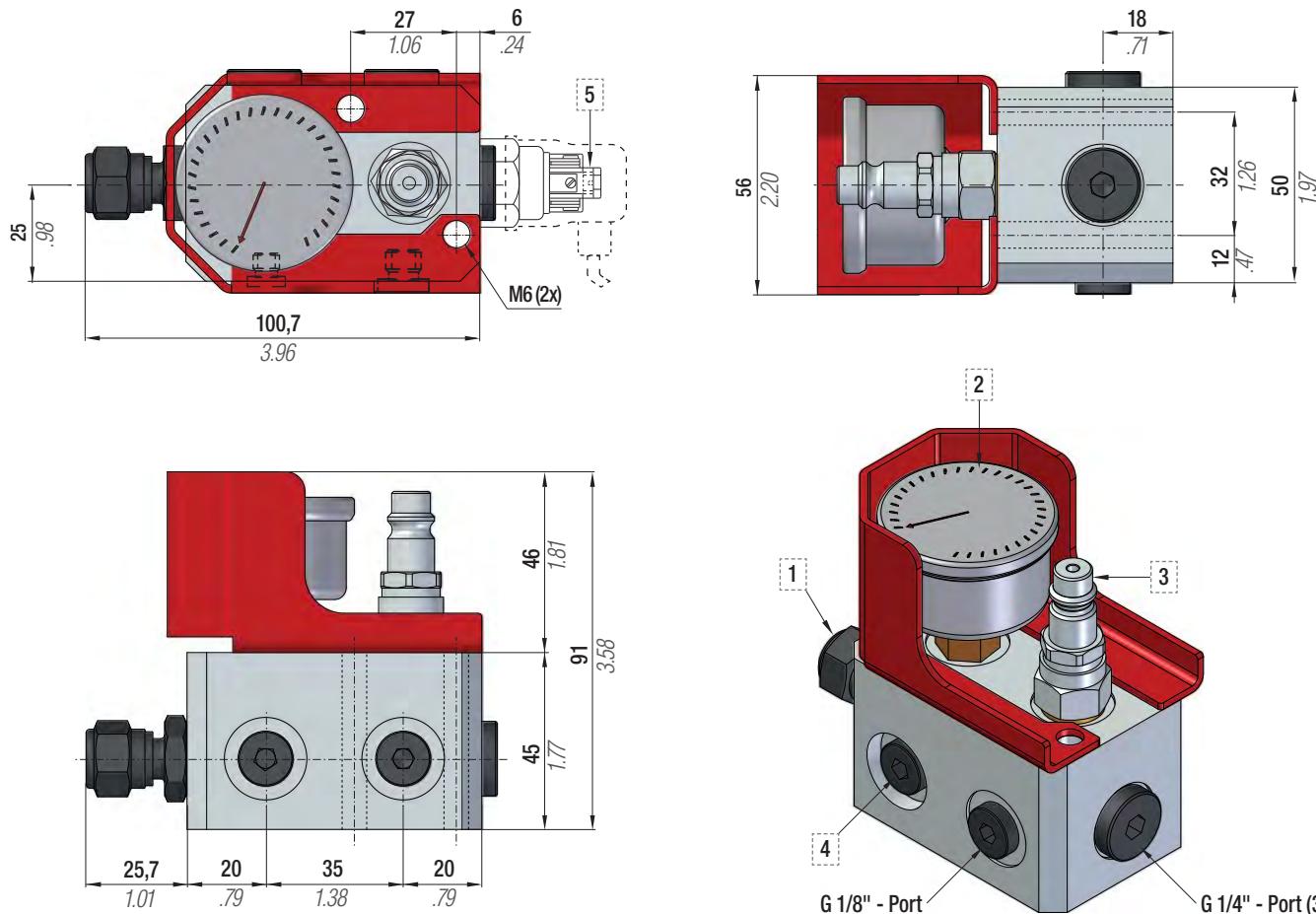
## ES

Panel de control con base de aluminio provisto de manómetro, válvula de carga y descarga, enchufe de la ruptura de sobrepresión, protección en acero y tres salidas de 1/4 " gas y una salida de 1/8" gas para gestión de sistemas conectados.

## PT

Painel de controlo com base de alumínio, equipado com manômetro, válvula de carga e descarga, plugue ruptura sobrepressão, sistema de protecção em aço, três tomadas de 1/4" e uma 1/8"gas para ligação a mangueiras.

code	Pressure Gauge	Pressure Switch	Rupture Plug
39CP07A	bar/psi	X	✓
39CP10A	bar/psi	✓	✓
39CP12A	bar/psi	X	X



1	Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de desahogo Válvula de descarga	2	Manometro 0÷ 600 bar Pressure gauge 0÷ 600 bar Manometer 0÷ 600 bar Manomètre 0÷ 600 bar Manómetro 0÷ 600 bar Manômetro 0÷ 600 bar	3	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	4	Tappo di rottura sovrappressione Over pressure rupture plug Überdruck Bruch Stecker Bouchon de rupture de surpression Enchufe de la ruptura de sobrepresión Plugue ruptura sobrepressão	5	Pressostato 50÷300 bar Pressure switch 50÷300 bar Druckwächter 50÷300 bar Pressostat 50÷300 bar Presostato 50÷300 bar Pressostato 50÷300 bar
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# CONTROL PANEL CP14A

(Daimler standard)



**IT**

Pannello di controllo a standard Daimler. Base in alluminio provvisto di manometro, valvola di caricamento e scaricamento, pressostato e protezione in acciaio. 3 uscite 7/16-20UNF per gestione sistemi collegati. Può essere equipaggiato con tappo di rottura sovrappressione.

**EN**

Control panel according to Daimler standard. Made of aluminium base. Equipped with pressure gauge, charging and discharging valve, pressure switch and steel protection. Three 7/16-20UNF gas outlets for managing hose system. It can be equipped with over pressure rupture plug.

**DE**

Kontrollarmatur nach Daimler-Norm. Aufgebaut auf Aluminiumsockel. Manometer, Auffüll- und Ablassventil, Druckwächter und Stahlabdeckung. Drei 7/16-20UNF Gas Anschlüsse zur Steuerung der Verbundsysteme. Es kann mit Überdruck Bruch Stecker ausgestattet werden.

**FR**

Panneau de contrôle selon le standard Daimler. Avec base en aluminium, manomètre, valve de chargement-décharge, pressostat et protection en acier. Trois sorties 7/16-20UNF gaz pour la gestion des systèmes connectés. Il peut être équipé avec bouchon de rupture de surpression.

**ES**

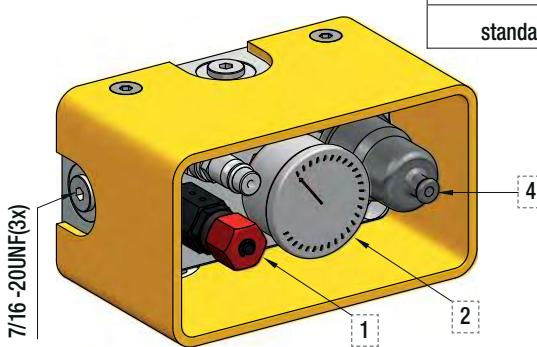
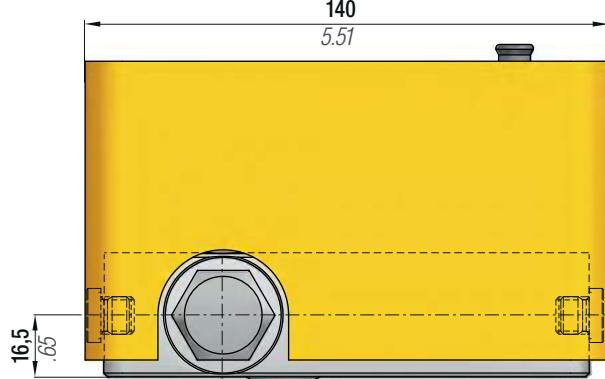
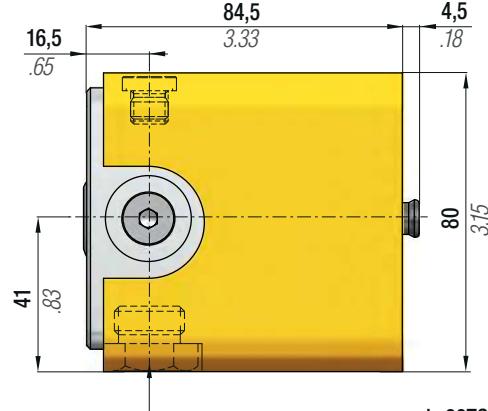
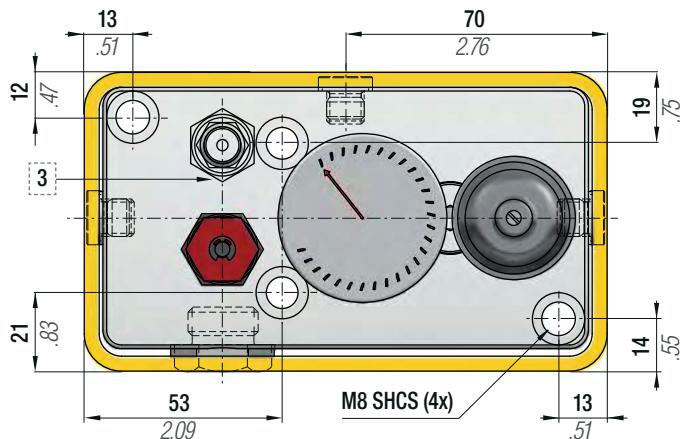
Panel de control según standard Daimler. Con base de aluminio, manómetro, válvula de carga y descarga, presostato y protección en acero. 3 salidas de 7/16-20UNF gas para gestión de sistemas conectados. Puede equiparse con enchufe de la ruptura de sobrepresión.

**PT**

Painel de controlo de acordo com o Standard Daimler. Fabricado a partir de uma base de alumínio. Equipado com manómetro, válvula de carga e descarga, pressostato e sistema de protecção de aço. Três saída de gás 7/16-20UNF para ligação a mangueiras. Pode ser equipado com plugue ruptura sobrepressão.

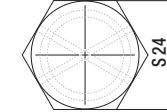
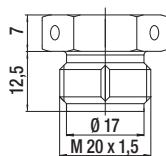
code	Pressure Gauge	Pressure Switch	Rupture Plug
39CP14A	bar/psi	✓	✗
39CP14A + 39DR004	bar/psi	✓	✓
39CP14A + 39TS460	bar/psi	✓	✓

**easu**  
MANIFOLD  
 p. 211



code 39TS460 5.2 - option  
code 39DR004 5.1 - option  
standard 5

1	Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de desahogo Válvula de descarga	2	Manometro 0÷ 620 bar Pressure gauge 0÷ 620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manômetro 0÷ 620 bar	3	Innesto rapido di caricamento Cejn Quick coupling for charging Cejn Steckkegel Cejn Accouplement rapide mâle Cejn Acoplamiento rápido para carga Cejn União rápida para carregamento Cejn	4	Pressostato 50÷300 bar Pressure switch 50÷300 bar Druckwächter 50÷300 bar Pressostat 50÷300 bar Presostato 50÷300 bar Pressostato 50÷300 bar
5	Tappo di chiusura M20 Closing plug M20 Verschlussstopfen M20 Bouchon de fermeture M20 Tapon de cierre M20 Plugue de fechamento M20	5.1	Tappo di rottura sovrappressione Over pressure rupture plug Überdruck Bruch Stecker Bouchon de rupture de surpression Enchufe de ruptura de sobrepresión Plugue ruptura sobrepressão	5.2	Tappo di sicurezza sovrappressione CE Overpressure safety plug CE Überdruck Sicherheitsstecker CE Bouchon de sécurité surpression CE Enchufe de seguridad sobrepresión CE Bujão de segurança sobrepressão CE		code: 39TS460

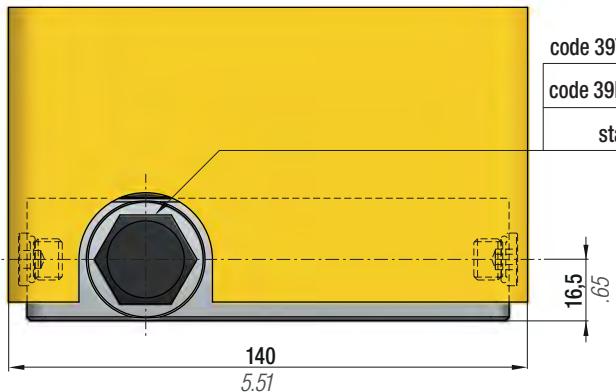
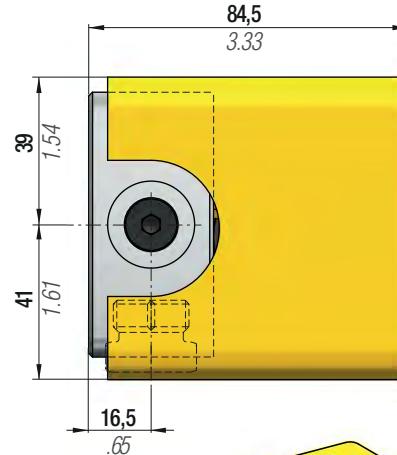
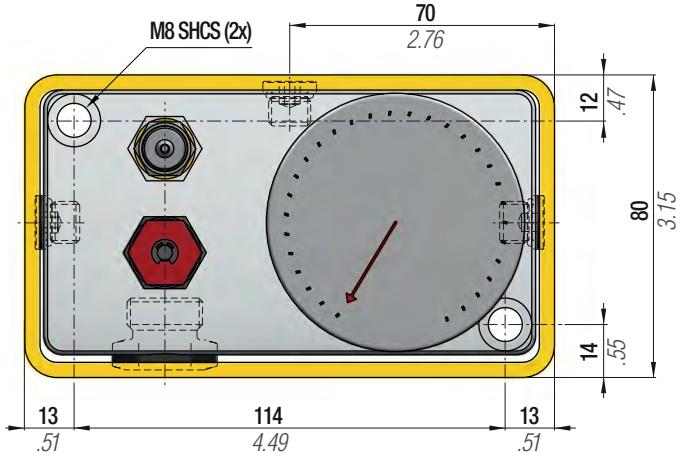




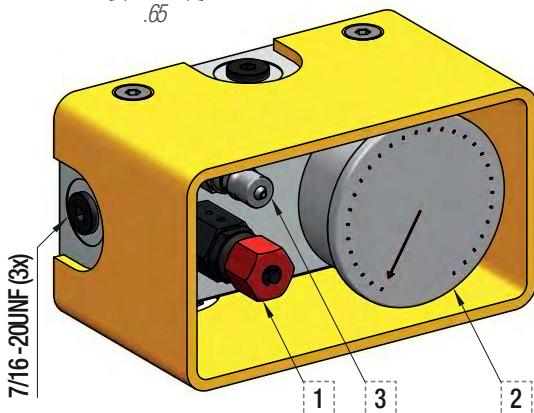
# CONTROL PANEL CPVD

(Fiat standard)

code	Pressure Gauge	Rupture Plug
39CPVD	bar/psi	X
39CPVD + 39DR004	bar/psi	✓
39CPVD + 39TS460	bar/psi	✓

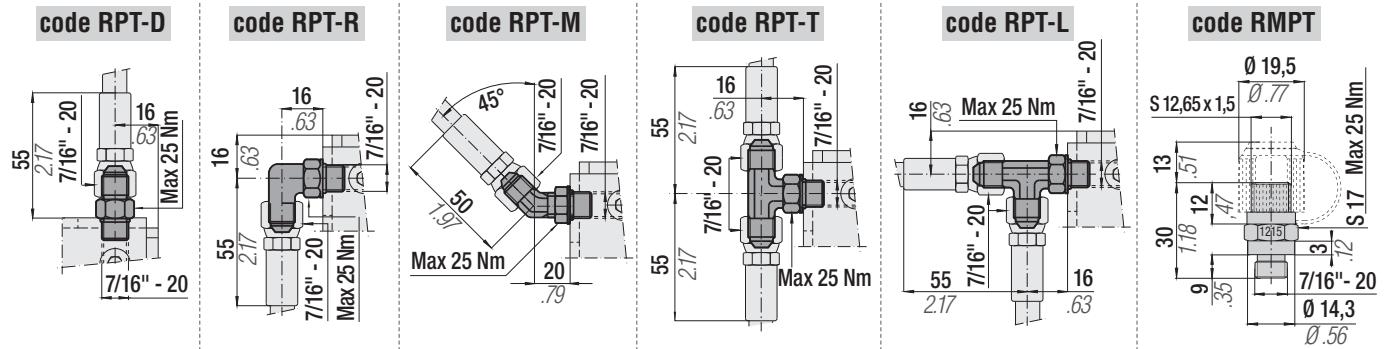


code 39TS460 4.2 - option  
code 39DR004 4.1 - option  
standard 4



1	Valvola di scarico Discharging valve Auslaßventil Valve de déchargement Válvula de desahogo Válvula de descarga	2	Manometro 0÷ 620 bar Pressure gauge 0÷ 620 bar Manometer 0÷ 620 bar Manomètre 0÷ 620 bar Manómetro 0÷ 620 bar Manômetro 0÷ 620 bar	3	Innesto rapido per caricamento ISO7241-1 Series B Quick coupling for charging ISO7241-1 Series B Steckkegel ISO7241-1 Series B Accouplement rapide mâle ISO7241-1 Series B Acoplamiento rápido para carga ISO7241-1 Series B União rápida para carregamento ISO7241-1 Series B	code: 39TS460
4	Tappo di chiusura M20 Closing plug M20 Verschlussstopfen M20 Bouchon de fermeture M20 Tapon de cierre M20 Plugue de fechamento M20	4.1	Tappo di rottura sovrappressione Over pressure rupture plug Überdruck Bruch Stecker Bouchon de rupture de surpression Enchufe de ruptura de sobrepresión Plugue ruptura sobrepressão	4.2	Tappo di sicurezza sovrappressione CE Overpressure safety plug CE Überdruck Sicherheitsstecker CE Bouchon de sécurité surpression CE Enchufe de seguridad sobrepresión CE Bujão de segurança sobrepressão CE	

## CONTROL PANEL CPVD (FIAT standard) - Hose connections

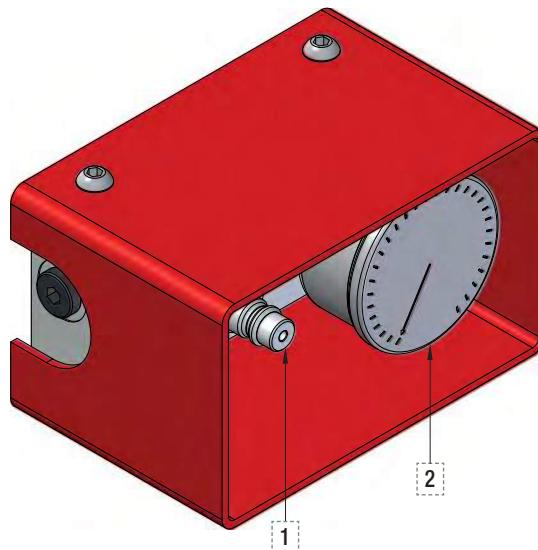
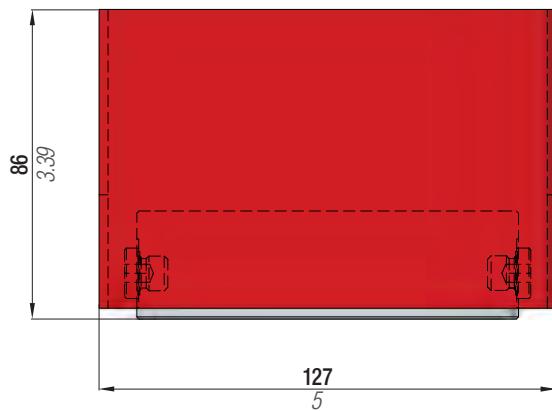
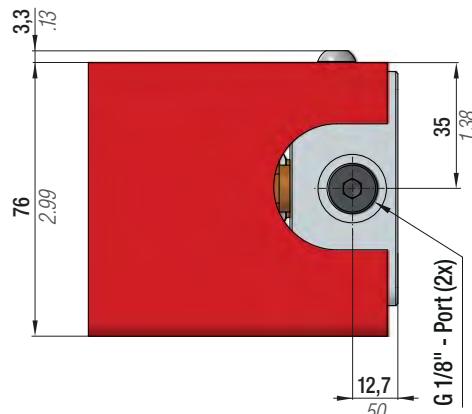
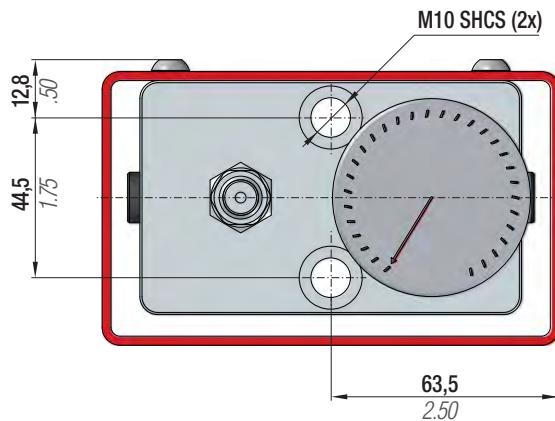


# CONTROL PANEL CP15A



IT	EN	DE	FR	ES	PT
Pannello di controllo con base in alluminio, provvisto di manometro, valvola di caricamento e protezione in acciaio. 2 uscite da 1/8" gas per gestione sistemi collegati.	Control panel with aluminum base. Equipped with pressure gauge, charging valve and steel protection. Two 1/8" gas outlets for managing hose system.	Kontrollarmatur mit Aluminiumsockel. Ausgestattet mit Manometer, Auffüllventil und Stahlabdeckung. Zwei 1/8" Gas Anschlüsse zur Steuerung der Verbundsysteme.	Panneau de contrôle avec base en aluminium. Equipé de manomètre, valve de chargement et protection en acier. Deux sorties 1/8" gaz pour la gestion des systèmes connectés.	Panel de control con base de aluminio. Equipado con manómetro, válvula de carga y protección en acero. 2 salidas de 1/8" gas para gestión de sistemas conectados.	Painel de controlo com base de alumínio. Equipado com manómetro, válvula de carga e sistema de protecção de aço. Duas saídas de gás 1/8" para ligação a mangueiras.

code	Pressure Gauge	Rupture Plug
39CP15A	bar/psi	X



1 Innesto rapido di caricamento Cejn  
Quick coupling for charging Cejn  
Steckkegel Cejn  
Accouplement rapide mâle Cejn  
Acoplamiento rápido para carga Cejn  
União rápida para carregamento Cejn

2 Manometro 0÷ 620 bar  
Pressure gauge 0÷ 620 bar  
Manometer 0÷ 620 bar  
Manomètre 0÷ 620 bar  
Manómetro 0÷ 620 bar  
Manômetro 0÷ 620 bar

code 39VS03A



⚠ Use only for 39CP15A

- |           |                             |
|-----------|-----------------------------|
| <b>IT</b> | Dispositivo di scaricamento |
| <b>EN</b> | Discharging device          |
| <b>DE</b> | Ablassvorrichtung           |
| <b>FR</b> | Dispositif de déchargement  |
| <b>ES</b> | Dispositivo de descarga     |
| <b>PT</b> | Dispositivo de descarga     |

**IT**

Pannello di controllo con base in alluminio, provvisto di manometro, valvola di caricamento e scaricamento, tappo di rotura sovrappressione, protezione in acciaio, 3 uscite da 1/8" gas per gestione sistemi collegati.

**EN**

Control panel with aluminum base. Equipped with pressure gauge, charging and discharging valve, over pressure rupture plug, steel protection, three 1/8" gas outlets for managing hose system.

**DE**

Kontrollarmatur mit Aluminiumsockel. Ausgestattet mit Manometer, Auffüll- und Ablassventil, Überdruck Bruch Stecker, Stahlabdeckung, drei 1/8" Gas Anschlüsse zur Steuerung der Verbundsysteme.

**FR**

Panneau de contrôle avec base en aluminium. Equipé de manomètre, valve de chargement-décharge, bouchon de rupture de surpression, protection en acier, trois sorties 1/8" gaz pour la gestion des systèmes connectés.

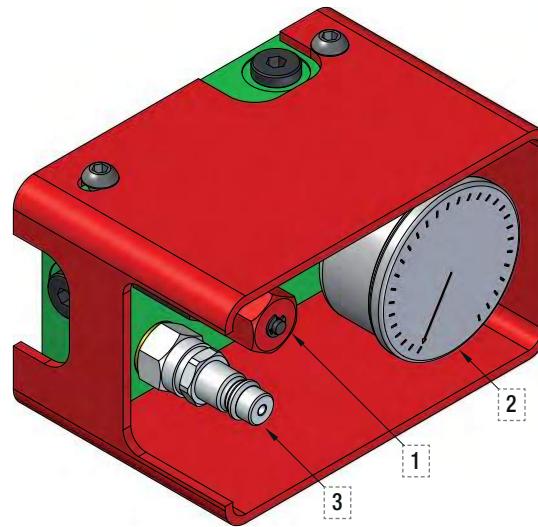
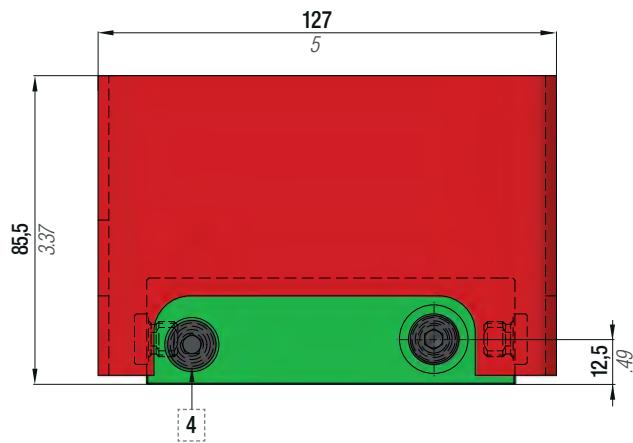
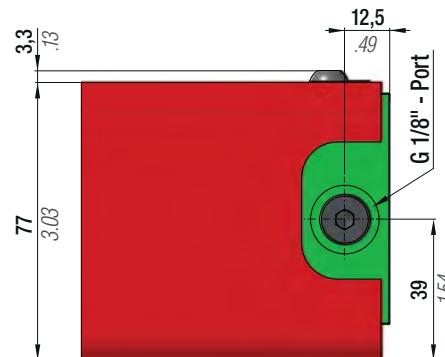
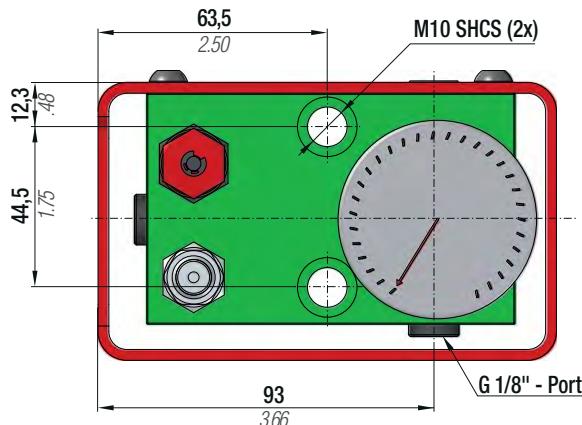
**ES**

Panel de control con base de aluminio. Equipado con manómetro, válvula de carga y descarga, enchufe de la ruptura de sobrepresión, protección en acero, 3 salidas de 1/8" gas para gestión de sistemas conectados.

**PT**

Painel de controlo com base de alumínio. Equipado com manómetro, válvula de carga e descarga, plugue ruptura sobrepressão, sistema de protecção de aço, três saídas de 1/8" para ligação a mangueiras.

code	Pressure Gauge	Rupture Plug
39CP16A	bar/psi	✓



1 Valvola di scarico  
Discharging valve  
Auslaßventil  
Valve de déchargement  
Válvula de desahogo  
Válvula de descarga

2 Manometro 0÷ 620 bar  
Pressure gauge 0÷620 bar  
Manometer 0÷ 620 bar  
Manomètre 0÷ 620 bar  
Manómetro 0÷ 620 bar  
Manómetro 0÷ 620 bar

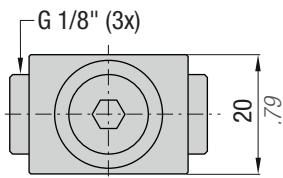
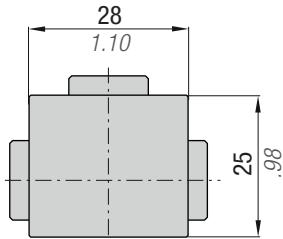
3 Innesto rapido di caricamento Cejn  
Quick coupling for charging Cejn  
Steckkegel Cejn  
Accouplement rapide mâle Cejn  
Acoplamiento rápido para carga Cejn  
União rápida para carregamento Cejn

4 Tappo di rottura sovrappressione  
Over pressure rupture plug  
Überdruck Bruch Stecker  
Bouchon de rupture de surpression  
Enchufe de la ruptura de sobrepresión  
Plugue ruptura sobrepressão

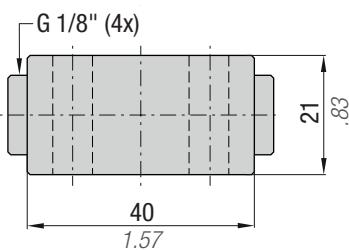
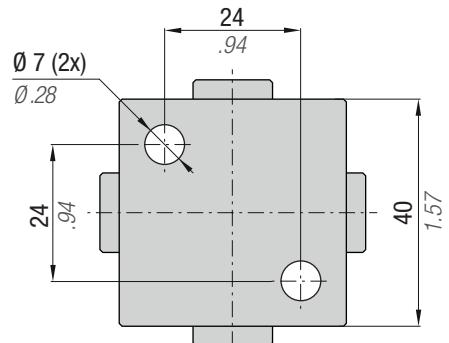
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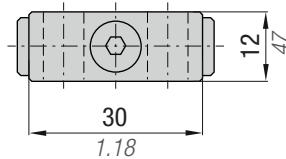
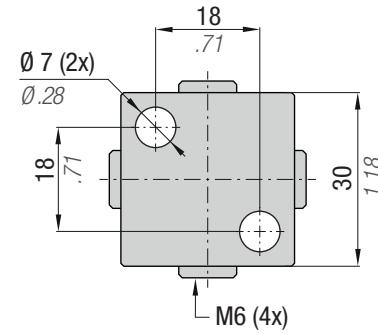
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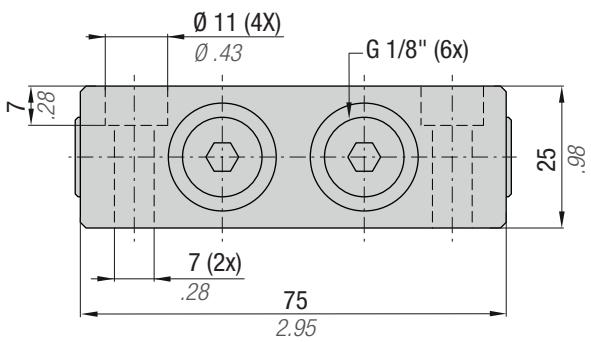
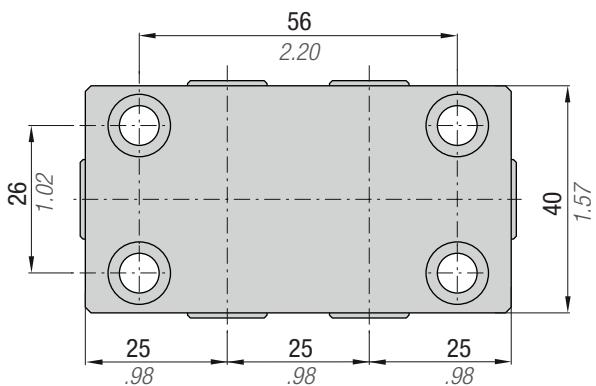
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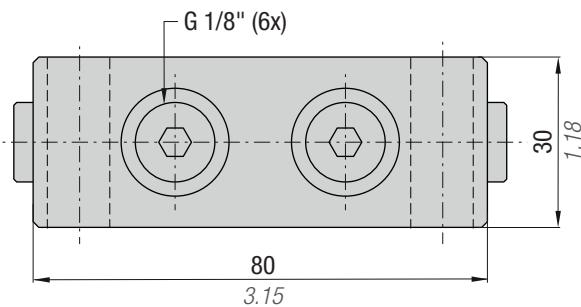
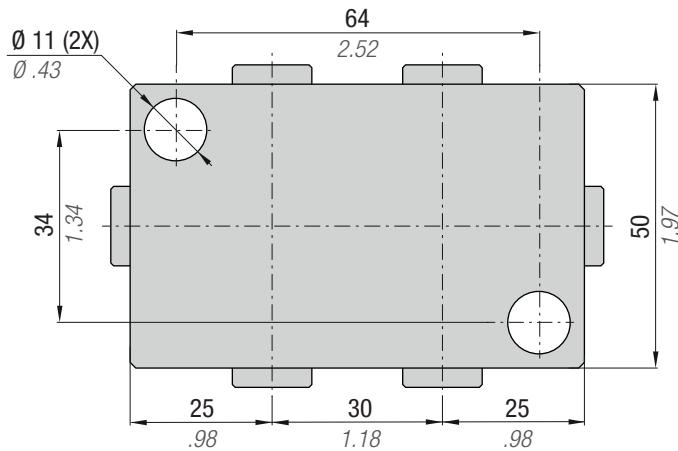
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code 39BD06A



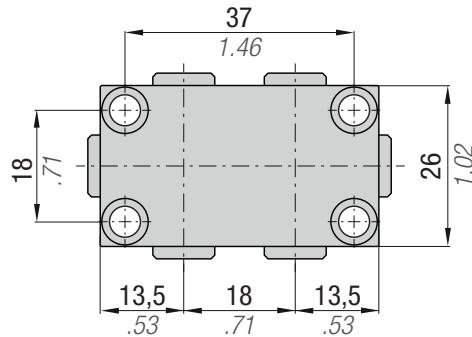
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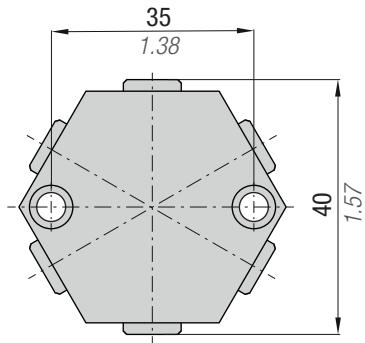


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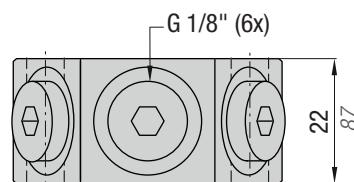
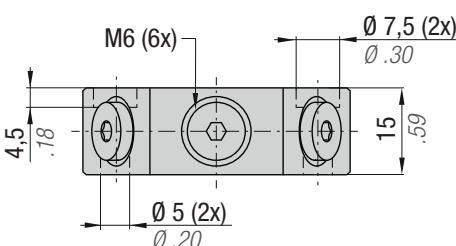
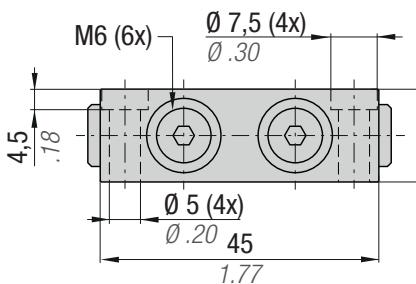
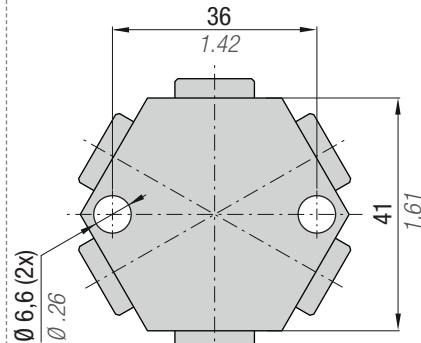
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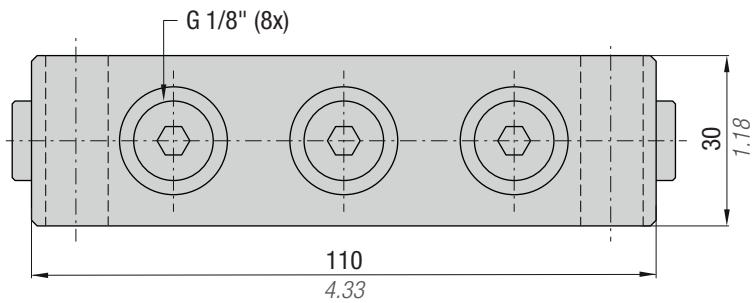
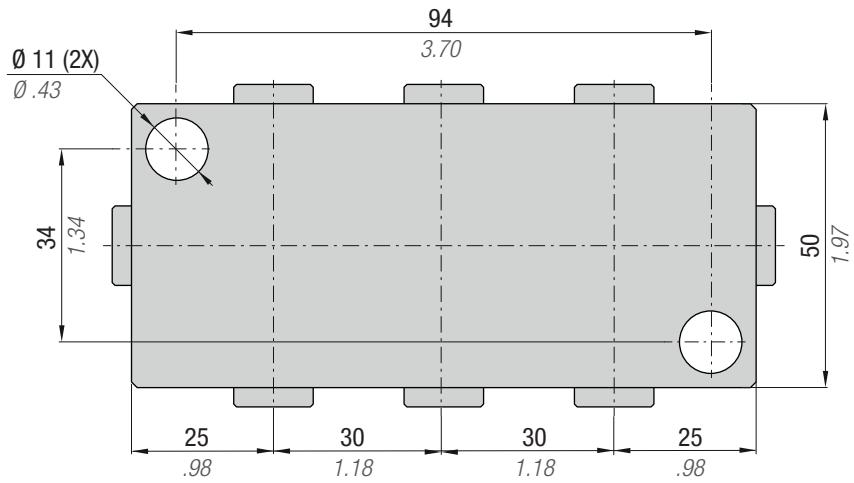
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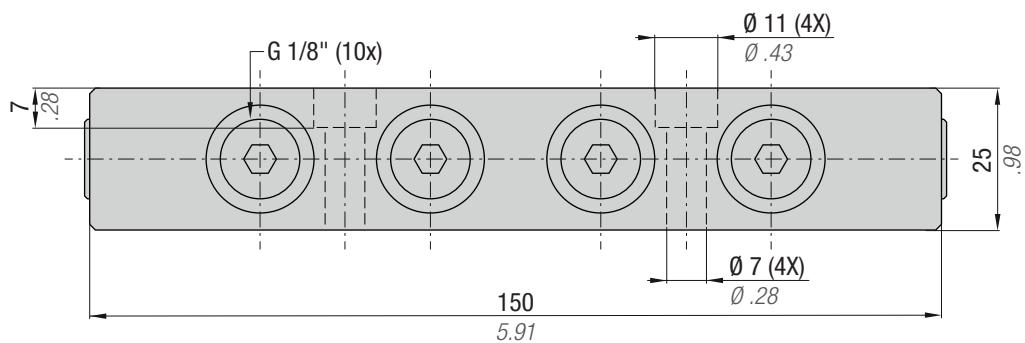
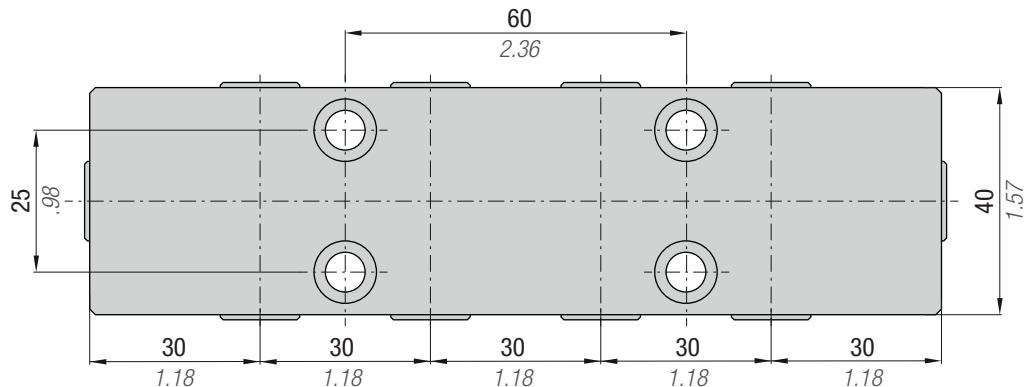


All dimensions in mm/inch

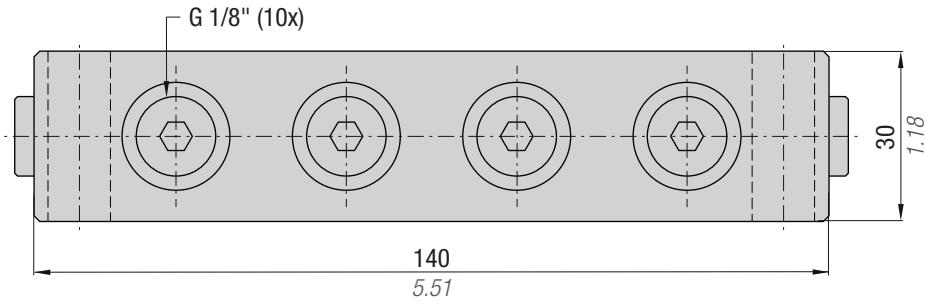
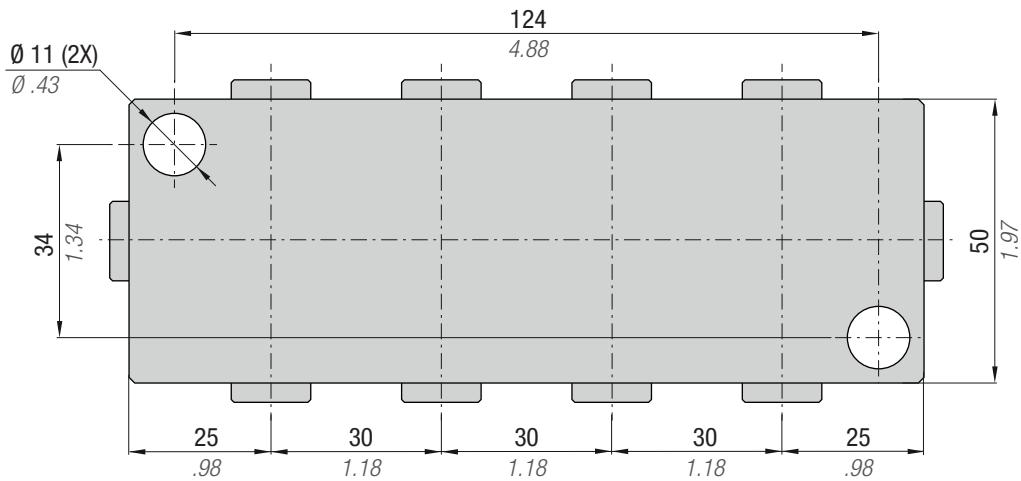
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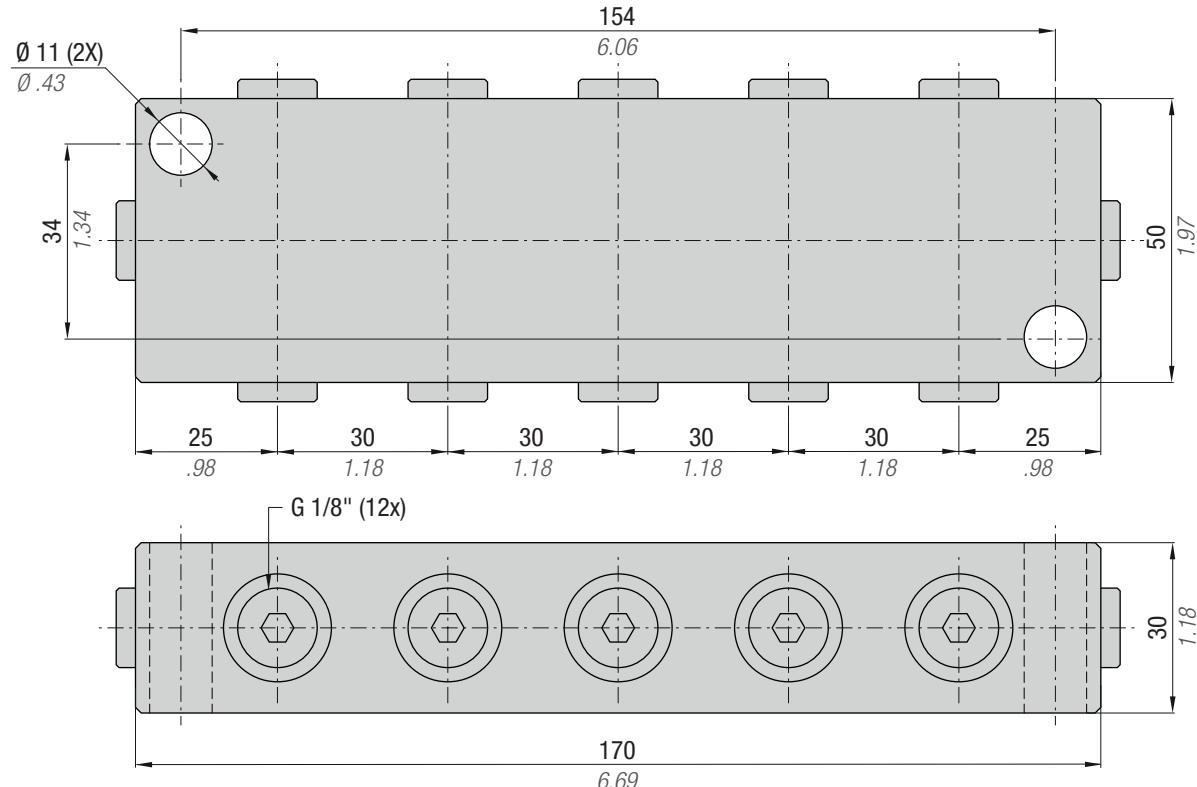
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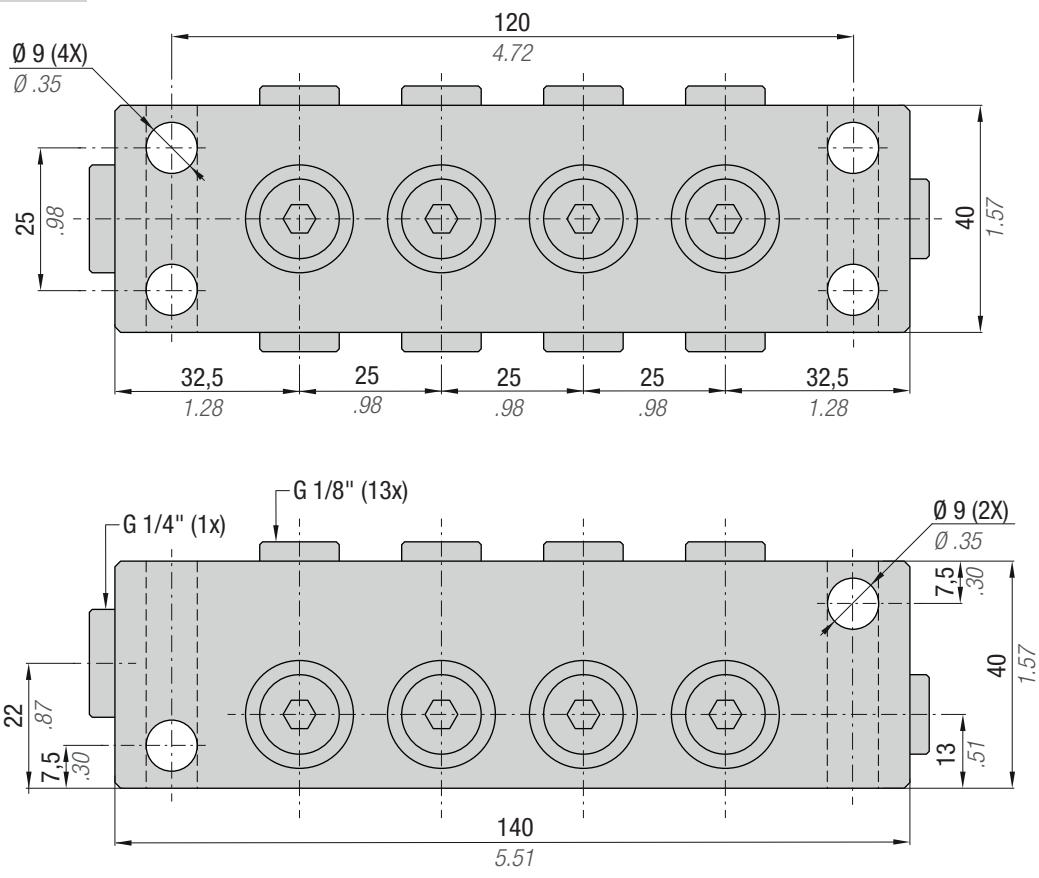


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code 39BD1401A



All dimensions in mm/inch

# COMPENSATION TANKS



**IT** Nel modo di funzionamento non autonomo i cilindri possono essere collegati ad un polmone di compensazione esterno. Lo scopo principale è contenere l'aumento di pressione nel sistema entro limiti prefissati e minori rispetto al normale incremento dato dalla compressione degli steli-piston. La determinazione del volume di compensazione richiesto è facilmente calcolabile applicando la seguente formula:

$$V_p = n \cdot \{[S \cdot x \cdot R / (R-1)] - V_0\}$$

$V_p$  = volume del polmone [cm<sup>3</sup>]

$n$  = numero di cilindri componenti il sistema

$S$  = sezione dello stelo (pistone per serie KE) di ogni singolo cilindro [cm<sup>2</sup>]

$x$  = corsa effettiva di lavoro [cm]

$R$  = rapporto tra pressione finale ed iniziale del sistema [max 1,4]

$V_0$  = volume iniziale di ogni singolo cilindro [cm<sup>3</sup>]

Esempio:

Forza richiesta ~6000 daN ed  $R=1,1$  (10%). Si scelgono  $n$ . 4 SC1500-50 (oppure n. 2 SC3000-50) Il volume richiesto è di circa 1300 cm<sup>3</sup> e quindi la scelta sara' per il polmone tipo PC-3. Un eventuale maggior volume del polmone non è un problema. Inoltre possono essere collegati tra loro piu' polmoni di compensazione per ottenere volumi piu' prossimi a quelli richiesti

**EN** Gas cylinders operating in non self-contained mode may be connected to a compensation tank. The principal aim is to limit the pressure within the system to a lower figure than would normally be obtained with standard compression rates. The compensation tank volume may be easily found using the following formula:

$$V_p = n \cdot \{[S \cdot x \cdot R / (R-1)] - V_0\}$$

$V_p$  = compensation volume [cm<sup>3</sup>]

$n$  = no. of gas cylinders required.

$S$  = Area of rod (piston for series KE) in [cm<sup>2</sup>]

$x$  = effective working stroke in [cm]

$R$  = Ratio between final required pressure and initial pressure of the system [max 1,4]

$V_0$  = Initial volume of each cylinder in [cm<sup>3</sup>]

Example:

Force required ~6000 daN and  $R = 1,1$  (10%). No. of cylinders = 4 Type SC1500-50 (or 2 Type SC3000-50). The compensation volume required is approximately 1300 cm<sup>3</sup>. Therefore, the compensation tank required will be type PC-3. Extra volume in the tank is generally not a problem, and to obtain more accurate volume, extra tanks may be connected in the system

**FR** Im gesteuerten Funktionsmodus können die Zylinder an einen Ausgleichspeicher angeschlossen werden. Hauptzweck ist es, den Druckaufbau im System innerhalb der vorgegebenen Grenzwerte und unter der zulässigen Zunahme durch den Druck der Kolbenstangen zu halten. Die Bestimmung des notwendigen Ausgleichvolumens kann mit folgender Formel leicht errechnet werden:

$$V_p = n \cdot \{[S \cdot x \cdot R / (R-1)] - V_0\}$$

$V_p$  = Speichervolumen [cm<sup>3</sup>]

$n$  = Anzahl der Zylinder im System

$S$  = Stangenquerschnitt (Kolben für Serie KE) jedes einzelnen Zylinders [cm<sup>2</sup>]

$x$  = tatsächlicher Arbeitshub [cm]

$R$  = Verhältnis zwischen Anfangs und Enddruck des Systems [max 1,4]

$V_0$  = Anfangsvolumen jedes einzelnen Zylinders [cm<sup>3</sup>]

Beispiel:

Benötigte Kraft ca. 6000 daN,  $R = 1,1$  (10%) Nr. 4 SC1500-50 (oder Nr. 2 SC3000-50) Das benötigte Volumen beträgt ca. 1300 cm<sup>3</sup>, die Wahl des Speichers fällt daher auf den Typ PC-3. Auch ein eventuelles höheres Speicher volumen stellt kein Problem dar. Außerdem können mehrere Ausgleichspeicher aneinander geschlossen werden, um die benötigten Volumina zu erhalten

**F** Dans le mode de fonctionnement non autonome, les vérins peuvent être reliés à un réservoir de compensation.

L'objectif principal est de contenir l'élévation de la pression, dans le système, dans les limites préétablies et inférieures par rapport à l'augmentation normale provoquée par la compression des tiges-pistons.

La détermination du volume de compensation requis se calcule facilement en utilisant la formule suivante:

$$V_p = n \cdot \{[S \cdot x \cdot R / (R-1)] - V_0\}$$

$V_p$  = volume du réservoir [cm<sup>3</sup>]

$n$  = nombre de vérins composant le système

$S$  = section de la tige (piston pour série KE) de chaque vérin [cm<sup>2</sup>]

$x$  = course réelle de travail [cm]

$R$  = rapport entre pression finale et initiale du système [max 1,4]

$V_0$  = volume initial de chaque vérin [cm<sup>3</sup>]

Exemple:

Force requise env. 6000 daN et  $R = 1,1$  (10%) 4 SC1500-50 (ou bien 2 SC3000-50) Le volume requis est d'environ 1300 cm<sup>3</sup> et le choix se portera donc sur le réservoir de type PC-3. A noter qu'un plus grand volume éventuel du réservoir ne représente pas un problème. De plus, les réservoirs peuvent être couplés pour obtenir les volumes voisinent ceux requis.

# COMPENSATION TANKS

**ES** Los cilindros de gas en funcionamiento no autónomo pueden conectarse a un pulmón de compensación. El objetivo principal es limitar la presión del sistema, reduciéndola a un valor menor que el que normalmente se obtendría con tasas de compresión standard. El volumen del pulmón de compensación puede calcularse fácilmente mediante la siguiente fórmula:

$$V_p = n \cdot \{ [S \cdot x \cdot R / (R-1)] - V_0 \}$$

V<sub>p</sub> = volumen de compensación [cm<sup>3</sup>]

n = nº de cilindros de gas necesarios.

S = Área del vástago (pistón en la serie KE) en [cm<sup>2</sup>]

x = carrera efectiva en [cm]

R = Cociente entre la presión final necesaria y la presión inicial del sistema max 1,4]

V<sub>0</sub> = Volumen inicial de cada cilindro en [cm<sup>3</sup>]

Ejemplo:

Fuerza necesaria ~6000 daN y R = 1,1 (10%).

Nº de cilindros = 4 Tipo SC1500-50 (ó 2 Tipo SC3000-50). El volumen de compensación necesario es de aproximadamente 1300 cm<sup>3</sup>. Por lo tanto, el pulmón de compensación será del tipo PC-3. Por lo general, un pulmón con volumen extra no constituye problema. Para obtener un volumen más exacto, puede ser necesario conectar más pulmones al sistema

**PT** Os cilindros de gás que operam em modo não autónomo podem ser ligados a um depósito de compensação. O principal objectivo é limitar o aumento de pressão dentro do sistema a um valor inferior ao que se obteria normalmente com taxas de compressão normalizadas. O volume do depósito de compensação pode ser facilmente determinado utilizando a fórmula seguinte:

$$V_p = n \cdot \{ [S \cdot x \cdot R / (R-1)] - V_0 \}_3$$

V<sub>p</sub> = volume de compensação [cm<sup>3</sup>]

n = nº de cilindros de gás necessários.

S = Área do embolo (pistão para a série KE) em [cm<sup>2</sup>]

x = curso de trabalho efectivo em [cm]

R = Relação entre a pressão final requerida e a pressão inicial do sistema [max 1,4]

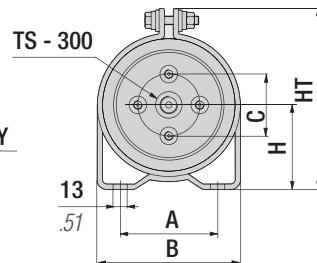
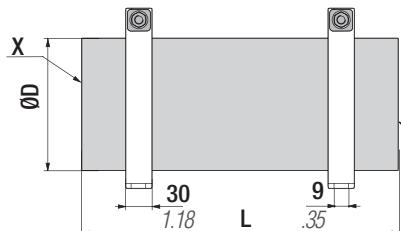
V<sub>0</sub> = Volume inicial de cada cilindro em [cm<sup>3</sup>]

Ejemplo:

Força requerida ~6000 daN e R = 1,1 (10%).

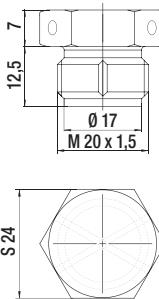
Nº de cilindros = 4 Tipo SC1500-50 (ou 2 Tipo SC3000-50). O volume de compensação requerido é de aproximadamente 1300 cm<sup>3</sup>. Logo, o depósito de compensação requerido é do tipo PC-3. O volume suplementar no depósito não é geralmente um problema e, para obter um volume mais preciso, podem ser ligados ao sistema depósitos suplementares

Codice Code Bestallnr. Code Codigo Código	Ø D	L	A	H	HT	B	Faccia X X Side Seite X Face X Cara X Face X	Faccia Y Y Side Seite Y Face Y Cara Y Face Y	C	Raccordi Fittings Anschlüsse Raccords Racores Ligações	Volume Volume Volumen Volume Volumen Volume cm <sup>3</sup>	PED 2014/68/EU								
39PC001A	100	3.94	290	11.42	90	3.54	58	2.28	140	5.51	125	4.20	G1/8" (3x)	G1/8" (4x)	40	1.57		1000	61.02	✓
39PC003A	150	5.91	310	12.20	136	5.35	83	3.27	190	7.48	172	6.77	G1/8" (4x)	G1/8" (4x)	70	2.76	RTC	3000	183.07	✓
39PC005A	150	5.91	475	18.70	136	5.35	83	3.27	190	7.48	172	6.77	G1/8" (4x)	G1/8" (4x)	70	2.76	RMTC	5000	305.12	✓
39PC008A	200	7.87	415	16.34	212	8.35	108	4.25	242	9.53	252	9.92	G1/8" (6x)	G1/8" (6x)	97	3.82	RSMPTD	8000	488.18	✓
39PC010A	200	7.87	505	19.88	212	8.35	108	4.25	242	9.53	252	9.92	G1/8" (6x)	G1/8" (6x)	97	3.82		9960	607.79	✓

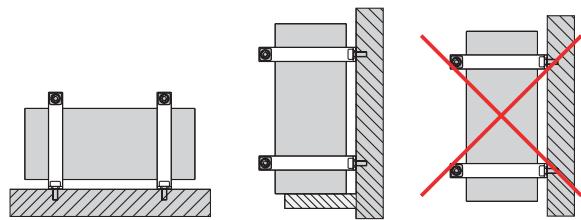


**code: TS - 300** (300 bar)

Tappo di sicurezza sovrapressione CE  
Overpressure safety plug CE  
Überdruck Sicherheitsstecker CE  
Bouchon de sécurité surpression CE  
Enchufe de seguridad sobrepresión CE  
Bujão de segurança sobrepressão CE



Esempio - Example - Beispiel - Exemple - Ejemplo - Exemplo:



**IT** Pressione massima di caricamento: P= 150 bar

**EN** Maximum charging pressure: P= 150 bar

**DE** Max. Fülldruck: P= 150 bar

**FR** Pression maximale: P= 150 bar

**ES** Presión máxima de carga P = 150 bar

**PT** Pressão máxima de carregamento: P= 150 bar



All dimensions in mm/inch



- IT** Le tabelle sotto riportate devono essere utilizzate, in fase di progettazione, per determinare il numero, il volume e le dimensioni dei serbatoi aria a bordo stampi. Tabella volumi (litri): volume d'aria necessario per cilindro pneumatico in relazione al diametro e alla corsa.
- EN** The tables below must be used, during design, to define the number, volume and sizes of the air tanks on the dies. Volume table (litres): volume of air needed for the pneumatic cylinder in relation to the diameter and stroke.
- DE** Die untenstehenden Tabellen werden in der Planungsphase für die Bestimmung der Anzahl, des Volumens und der Abmessung der Luftbehälteran Bord der Formen benutzt. Tabelle der Volumen (Liter): Das für Pneumatikzylinder in Bezug auf Durchmesser und Hub notwendige Luftvolumen
- FR** Les tableaux reportés ci-dessous doivent être utilisés, lors de la conception, pour déterminer le nombre, le volume et les dimensions des réservoirs d'air sur le bord des moules. Tableau des volumes (litres) : volume d'air nécessaire par cylindre pneumatique par rapport au diamètre et à la course.
- ES** Las tablas propuestas abajo deben ser utilizadas, en la fase de diseño, para determinar el número, el volumen y las dimensiones de los tanques de aire al borde de moldes. Tabla de volúmenes (litros): volumen de aire necesario para cilindro pneumático en relación al diámetro y a la carrera.
- PT** As tabelas abaixo devem ser usadas na fase de design de forma a determinar o número, o volume e o tamanho do reservatório de ar da ferramenta.

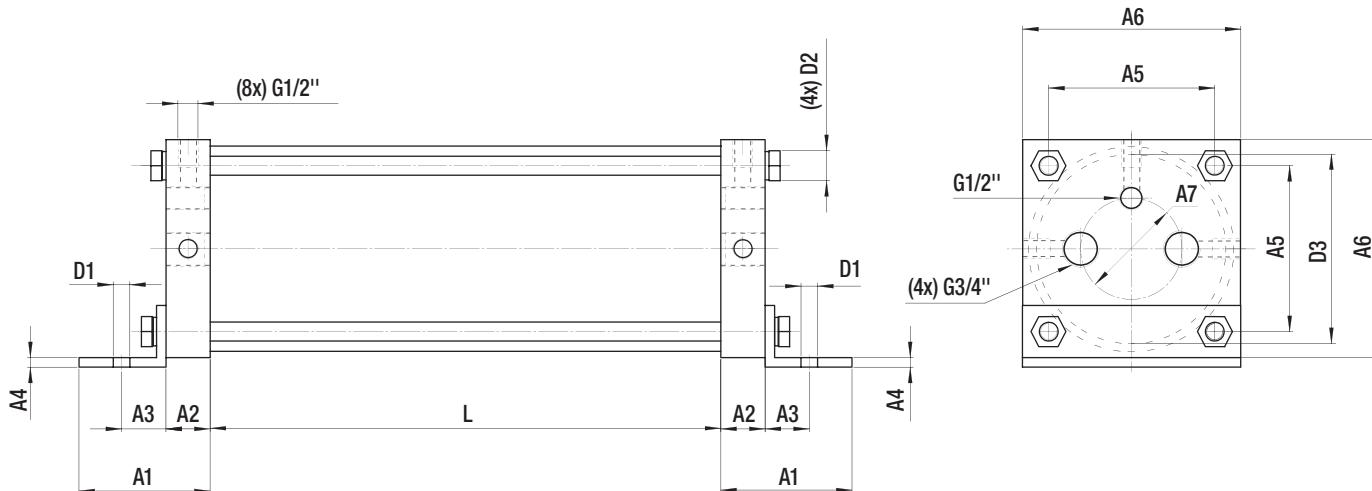
		Corse standard - Standard Strokes - Standardhübe - Course standard - Carreras estándar - Cursos standard																	
		mm   inch																	
		25	0.98	40	1.57	50	1.97	60	2.36	75	2.95	100	3.94	125	4.92	150	5.91	175	6.89
Volume - Volume - Volumens - Volume - Volumen - Volume																			
$\text{dm}^3$   $\text{in}^3$																			
Ø 32	Ø 1.26	0,020	1.220	0,032	1.953	0,040	2.441	0,048	2.929	0,060	3.661	0,080	4.882	0,100	6.102	0,120	7.323	0,140	8.543
Ø 40	Ø 1.57	0,031	1.892	0,050	3.051	0,063	3.844	0,075	4.577	0,094	5.736	0,126	7.689	0,157	9.581	0,189	11.533	0,221	13.486
Ø 50	Ø 1.97	0,049	2.990	0,078	4.760	0,098	5.980	0,118	7.201	0,147	8.970	0,196	11.961	0,245	14.951	0,294	17.941	0,343	20.931
Ø 63	Ø 2.48	0,078	4.760	0,125	7.628	0,158	9.642	0,187	11.411	0,234	14.280	0,312	19.039	0,390	23.799	0,488	29.780	0,546	33.319
Ø 80	Ø 3.15	0,126	7.689	0,201	12.266	0,251	15.317	0,302	18.429	0,377	23.006	0,503	30.700	0,528	32.221	0,754	46.012	0,880	53.701
Ø 100	Ø 3.94	0,196	11.961	0,314	19.161	0,393	23.982	0,471	28.742	0,589	35.943	0,785	47.904	0,982	59.925	1,177	71.825	1,374	83.847
Ø 125	Ø 4.92	0,308	18.795	0,491	29.963	0,614	37.469	0,738	45.036	0,920	56.142	1,227	74.876	1,534	93.610	1,841	112.34	2,147	131.02
Ø 160	Ø 6.30	0,502	30.634	0,804	49.063	1,005	61.329	1,208	73.717	1,508	92.024	2,010	122.66	2,513	153.35	3,016	184.05	3,519	214.74
Ø 200	Ø 7.87	0,785	47.904	1,257	76.707	1,571	95.868	1,885	115.03	2,356	143.77	3,142	191.74	3,928	239.70	4,712	287.54	5,498	335.51

- IT** Per cilindri pneumatici funzionanti a doppio effetto (d.e.) determinare il volume attraverso la tabella. Per cilindri pneumatici funzionanti a semplice effetto (s.e.) determinare sempre il volume tramite la tabella e moltiplicare il risultato ottenuto per 3. Sommare tutti i volumi dei vari cilindri pneumatici a bordo stampo per ricavare la capacità totale ( $\text{dm}^3$ ) del serbatoio. Scegliere il serbatoio in relazione alla capacità totale ricavata ( $\text{dm}^3$ ) ed allo spazio disponibile sullo stampo.
- EN** For double acting pneumatic cylinders (d.e.) use the table to define the volume. For single-acting pneumatic cylinders (s.e.) still use the table to define the volume and multiply the result obtained by 3. Add all the volumes of the various pneumatic cylinders on the die to obtain the total capacity ( $\text{dm}^3$ ) of the tank. Choose the tank in relation to the total capacity obtained ( $\text{dm}^3$ ) and to the space available on the die.
- DE** Für Pneumatikzylindern mit Doppelereffekt (d.e.) wird das Volumen auf Grund der Tabelle bestimmt. Für Pneumatik Zylindern mit Einzeleffekt (s.e.), immer das Volume aufgrund der Tabelle bestimmen, dann der Ergebnis bei 3 multiplizieren. Aller Volumen der verschiedenen Pneumatik Zylindern außer der Form summen, um das totale Fassungsvermögen des Tanks ( $\text{dm}^3$ ) zu ergeben. Der Tankbehälter in Verbindung mit der bestimmte Fassungsvermögen ( $\text{dm}^3$ ), und mit dem verfügbare Raum auf der Form, auszuwählen.
- FR** Pour les cylindres pneumatiques fonctionnant à double effet (d.e.), déterminer le volume au moyen du tableau. Pour les cylindres pneumatiques fonctionnant à effet simple (s.e.), déterminer toujours le volume au moyen du tableau et multiplier le résultat obtenu par 3. Sommer tous les volumes des différents cylindres pneumatiques sur le bord du moule pour obtenir la capacité totale ( $\text{dm}^3$ ) du réservoir. Choix du réservoir par rapport à la capacité totale obtenue ( $\text{dm}^3$ ) et à l'espace disponible sur le moule.
- ES** Para cilindros neumáticos funcionantes a doble efecto (d.e.) determinar el volumen por medio de la tabla. Para cilindros neumáticos funcionantes a simple efecto (s.e.) determinar siempre el volumen por medio de la tabla y multiplique el resultado obtenido por 3. Sumar todos los volúmenes de los varios cilindros neumáticos en el borde de la prensa para calcular la capacidad total ( $\text{dm}^3$ ) del depósito. Selección del tanque en relación a la capacidad total relevada ( $\text{dm}^3$ ) y a el espacio disponible en la prensa.
- PT** Para cilindros pneumáticos de duplo efeito (d.e), o volume deve ser determinado de acordo com a tabela. Para cilindros pneumáticos de efeito único, o volume deve ser determinado de acordo com a mesma tabela. o resultado deve ser multiplicado por 3. Para saber a capacidade total (litros) do reservatório, deve somar todos os volumes dos cilindros pneumáticos A escolha da capacidade do reservatório, está relacionada com o cálculo da capacidade total (litros) e o espaço disponível na ferramenta.

All dimensions in **mm/inch**



# AIR SYSTEMS TANKS



Codice Code Bestallnr. Code Codigo Código	Volume Volume Volumen Volume Volumen Volume	A1	A2	A3	A4	A5	A6	A7	D1	D2	D3	L	Peso Weight Gewicht Poids Peso Peso	PED 2014/68/EU
	dm³ in³	mm inch	mm inch	mm inch	~Kg ~lb									
39SRA1003A	3 0,12	83 3,27	28 1,10	34 1,34	6 ,24	105 4,13	138 5,43	65 2,56	10,5 ,41	M12 120 4,72	271 10,67	14 30,9		✓
39SRA1004A	4 0,16	83 3,27	28 1,10	34 1,34	6 ,24	105 4,13	138 5,43	65 2,56	10,5 ,41	M12 120 4,72	360 14,17	15,7 34,6		✓
39SRA1005A	5 0,20	83 3,27	28 1,10	34 1,34	6 ,24	105 4,13	138 5,43	65 2,56	10,5 ,41	M12 120 4,72	449 17,68	17,4 38,4		✓
39SRA1006A	6 0,24	83 3,27	28 1,10	34 1,34	6 ,24	105 4,13	138 5,43	65 2,56	10,5 ,41	M12 120 4,72	538 21,18	19,1 42,1		✓
39SRA1008A	8 0,31	83 3,27	28 1,10	34 1,34	6 ,24	105 4,13	138 5,43	65 2,56	10,5 ,41	M12 120 4,72	716 28,19	22,5 49,6		✓
39SRA2003A	3 0,12	83 3,27	28 1,10	34 1,34	6 ,24	127 5,00	168 6,61	80 3,15	12,5 ,49	M12 150 5,91	175 6,89	17,2 37,9		✓
39SRA2004A	4 0,16	83 3,27	28 1,10	34 1,34	6 ,24	127 5,00	168 6,61	80 3,15	12,5 ,49	M12 150 5,91	232 9,13	18,4 40,6		✓
39SRA2005A	5 0,20	83 3,27	28 1,10	34 1,34	6 ,24	127 5,00	168 6,61	80 3,15	12,5 ,49	M12 150 5,91	289 11,38	19,7 43,4		✓
39SRA2006A	6 0,24	83 3,27	28 1,10	34 1,34	6 ,24	127 5,00	168 6,61	80 3,15	12,5 ,49	M12 150 5,91	346 13,62	21,0 46,3		✓
39SRA2008A	8 0,31	83 3,27	28 1,10	34 1,34	6 ,24	127 5,00	168 6,61	80 3,15	12,5 ,49	M12 150 5,91	460 18,11	23,6 52,0		✓
39SRA2010A	10 0,39	83 3,27	28 1,10	34 1,34	6 ,24	127 5,00	168 6,61	80 3,15	12,5 ,49	M12 150 5,91	574 22,60	26,2 57,8		✓
39SRA2012A	12 0,47	83 3,27	28 1,10	34 1,34	6 ,24	127 5,00	168 6,61	80 3,15	12,5 ,49	M12 150 5,91	688 27,09	28,7 63,3		✓
39SRA3004A	4 0,16	83 3,27	28 1,10	34 1,34	6 ,24	163 6,42	218 8,58	120 4,72	12,5 ,49	M16 200 7,87	132 5,20	26,3 58,0		✓
39SRA3005A	5 0,20	83 3,27	28 1,10	34 1,34	6 ,24	163 6,42	218 8,58	120 4,72	12,5 ,49	M16 200 7,87	164 6,46	27,3 60,2		✓
39SRA3006A	6 0,24	83 3,27	28 1,10	34 1,34	6 ,24	163 6,42	218 8,58	120 4,72	12,5 ,49	M16 200 7,87	196 7,72	28,3 62,4		✓
39SRA3008A	8 0,31	83 3,27	28 1,10	34 1,34	6 ,24	163 6,42	218 8,58	120 4,72	12,5 ,49	M16 200 7,87	260 10,24	30,3 66,8		✓
39SRA3010A	10 0,39	83 3,27	28 1,10	34 1,34	6 ,24	163 6,42	218 8,58	120 4,72	12,5 ,49	M16 200 7,87	324 12,76	32,4 71,4		✓
39SRA3012A	12 0,47	83 3,27	28 1,10	34 1,34	6 ,24	163 6,42	218 8,58	120 4,72	12,5 ,49	M16 200 7,87	388 15,28	34,4 75,8		✓
39SRA3015A	15 0,59	83 3,27	28 1,10	34 1,34	6 ,24	163 6,42	218 8,58	120 4,72	12,5 ,49	M16 200 7,87	484 19,06	37,4 82,5		✓
39SRA3018A	18 0,71	83 3,27	28 1,10	34 1,34	6 ,24	163 6,42	218 8,58	120 4,72	12,5 ,49	M16 200 7,87	580 22,83	40,4 89,0		✓
39SRA3022A	22 0,87	83 3,27	28 1,10	34 1,34	6 ,24	163 6,42	218 8,58	120 4,72	12,5 ,49	M16 200 7,87	708 27,87	44,4 97,9		✓

50°C

122°F

Temperatura max esercizio - Max. operating temperature - max. Betriebstemperatur  
 Température maximum de fonctionnement - Temperatura máx. de ejercicio - Temepratura Max operacional.

15  
bar218  
psi

P. max esercizio - Maximum operating pressure - max: Betriebsdruck  
 Pression Max de Fonctionnement - Presión máx de ejercicio - Pressão máxima de operação.

25  
bar363  
psi

Pressione di collaudo - Testing pressure - Druckprüfung  
 Pression d'essais - Probar la presión - Pressão de teste.



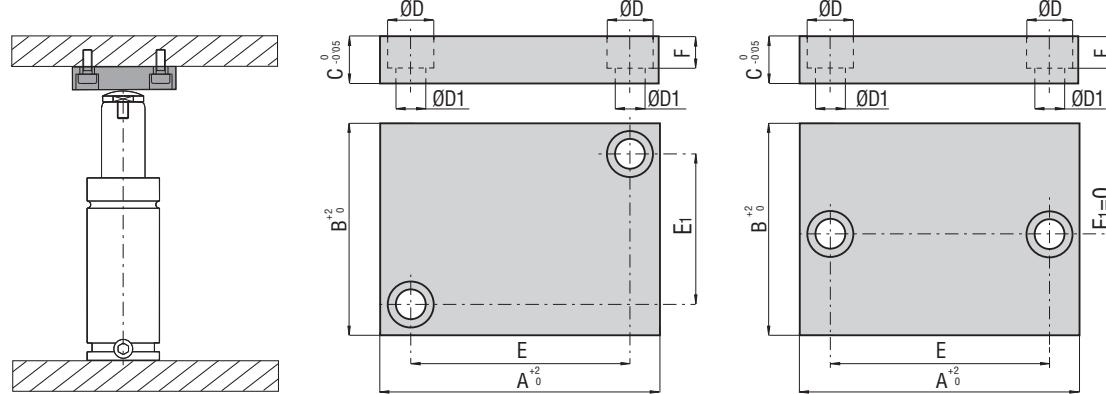
All dimensions in mm/inch

# ACCESSORIES



<b>IT</b>	Piastra di contrasto
<b>EN</b>	Counter plate
<b>DE</b>	Stellplatten
<b>FR</b>	Plaques d'appui
<b>ES</b>	Placas de soporte
<b>PT</b>	Placas de apoi

Temperato  
Hardened  
Gehärtet  
Tempré  
Templado  
Temperado



CODE	NEW	A		B		C		Ø D		Ø D1		E		E1		F		
		mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	
PHASING OUT																		
PS040040	39PA040040A <sup>1)5)</sup>	40	1.57	40	1.57	15	0.59	15	0.59	9	0.35	21	0.83	21	0.83	10	0.39	d ≤ 20 0.79
	39PAB040040A <sup>4)7)</sup>	40	1.57	40	1.57	12	0.47	11	0.43	7	0.28	24	0.94	24	0.94	7	0.28	d ≤ 20 0.79
-	39PAA040040A	40	1.57	40	1.57	15	0.59	11	0.43	7	0.28	24	0.94	24	0.94	7	0.28	d ≤ 20 0.79
PS056056	39PA056056A <sup>3)5)</sup>	56	2.20	56	2.20	20	0.79	18	0.71	11	0.43	32	1.26	32	1.26	13	0.51	d ≤ 36 1.42
	39PA060060A <sup>4)7)</sup>	60	2.36	60	2.36	15	0.59	15	0.59	9	0.35	40	1.57	40	1.57	9	0.35	d ≤ 36 1.42
	39PAA060060A <sup>6)</sup>	60	2.36	60	2.36	12	0.47	14	0.55	9	0.35	38	1.5	38	1.5	9	0.35	d ≤ 36 1.42
-	39PA070070A <sup>1)4)7)</sup>	70	2.76	70	2.76	15	0.59	15	0.59	9	0.35	50	1.97	50	1.97	9	0.35	d ≤ 60 2.36
PS071071	39PA071071A <sup>5)</sup>	71	2.80	71	2.80	20	0.79	18	0.71	11	0.43	48	1.89	48	1.89	13	0.51	d ≤ 60 2.36
-	39PA080080A <sup>2)</sup>	80	3.15	80	3.15	16	0.63	15	0.59	9	0.35	62	2.44	0	0	10	0.39	d ≤ 65 2.56
-	39PAB090090A	90	3.54	90	3.54	12	0.47	15	0.59	9	0.35	64	2.52	64	2.52	9	0.35	d ≤ 80 3.15
-	39PAA090090A <sup>1)</sup>	90	3.54	90	3.54	15	0.59	15	0.59	9	0.35	70	2.76	70	2.76	9	0.35	d ≤ 80 3.15
-	39PA090090A <sup>2)3)5)</sup>	90	3.54	90	3.54	20	0.79	18	0.71	11	0.43	67	2.64	67	2.64	13	0.51	d ≤ 80 3.15
	39PAC090090A <sup>6)</sup>	90	3.54	90	3.54	12	0.47	14	0.55	9	0.35	70	2.76	70	2.76	9	0.35	d ≤ 80 3.15
-	39PA100100A <sup>2)</sup>	100	3.94	100	3.94	16	0.63	15	0.59	9	0.35	82	3.23	0	0	10	0.39	d ≤ 90 3.54
	39PAA100100A <sup>4)7)</sup>	100	3.94	100	3.94	20	0.79	18	0.71	11	0.43	74	2.91	74	2.91	11	0.43	d ≤ 90 3.54
	39PAB100100A <sup>6)</sup>	100	3.94	100	3.94	12	0.47	14	0.55	9	0.35	81	3.19	81	3.19	9	0.35	d ≤ 90 3.54
	39PAA140140A <sup>4)</sup>	140	5.51	140	5.51	20	0.79	18	0.71	11	0.43	110	4.33	110	4.33	11	0.43	d ≤ 130 5.12
-	39PA140140A <sup>3)5)</sup>	140	5.51	140	5.51	20	0.79	18	0.71	11	0.43	110	4.33	110	4.33	13	0.51	d ≤ 130 5.12
PS050025	39PA050025A <sup>1)5)</sup>	50	1.97	25	0.98	12	0.47	11	0.43	7	0.28	32	1.26	8	0.31	8	0.31	d ≤ 15 0.59
	39PA050030A <sup>5)</sup>	50	1.97	30	1.18	12	0.47	11	0.43	7	0.28	40	1.57	14	0.55	8	0.31	d ≤ 20 0.79
PS055030	39PA055030A <sup>1)</sup>	55	2.17	30	1.18	12	0.47	11	0.43	7	0.28	40	1.57	14	0.55	8	0.31	d ≤ 20 0.79
-	39PA055032A <sup>2)</sup>	55	2.17	32	1.26	16	0.63	15	0.59	9	0.35	37	1.46	0	0	10	0.39	d ≤ 20 0.79
-	39PA065050A <sup>2)</sup>	65	2.56	50	1.97	16	0.63	15	0.59	9	0.35	47	1.85	0	0	10	0.39	d ≤ 36 1.42
PS070035	39PA070035A <sup>1)5)</sup>	70	2.76	35	1.38	15	0.59	15	0.59	9	0.35	48	1.89	14	0.55	10	0.39	d ≤ 30 1.18
PS075050	39PA075050A <sup>1)5)</sup>	75	2.95	50	1.97	15	0.59	15	0.59	9	0.35	56	2.2	30	1.18	10	0.39	d ≤ 36 1.42
-	39PA080060A <sup>2)</sup>	80	3.15	60	2.36	16	0.63	15	0.59	9	0.35	62	2.44	0	0	10	0.39	d ≤ 55 2.17
-	39PAA085060A <sup>5)</sup>	85	3.35	60	2.36	15	0.59	15	0.59	9	0.35	56	2.2	40	1.57	10	0.39	d ≤ 55 2.17
PS085060	39PA085060A <sup>1)</sup>	85	3.35	60	2.36	15	0.59	15	0.59	9	0.35	66	2.6	40	1.57	10	0.39	d ≤ 55 2.17
PS100080	39PA100080A <sup>1)5)</sup>	100	3.94	80	3.15	20	0.79	18	0.71	11	0.43	72	2.83	56	2.2	12	0.47	d ≤ 70 2.76
PS110100	39PA110100A <sup>5)</sup>	110	4.33	100	3.94	20	0.79	18	0.71	11	0.43	85	3.35	75	2.95	12	0.47	d ≤ 100 3.94

<sup>1)</sup> VDI 3003 <sup>2)</sup> Volvo Norm <sup>3)</sup> Renault Norm <sup>4)</sup> Volkswagen (56+4 HRC) <sup>5)</sup> FCA (50+2 HRC) <sup>6)</sup> Mercedes Benz (49+3 HRC) <sup>7)</sup> BMW (52-2 HRC)

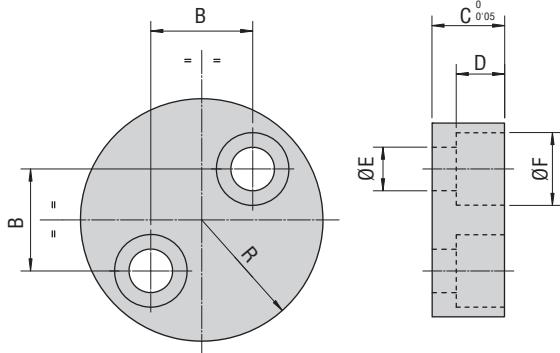
All dimensions in mm/inch

<b>IT</b>	Piastra di contrasto
<b>EN</b>	Counter plate
<b>DE</b>	Stellplatten
<b>FR</b>	Plaques d'appui
<b>ES</b>	Placas de soporte
<b>PT</b>	Placas de apoio

Temperato  
Hardened  
Gehärtet  
Tempré  
Templado  
Temperado

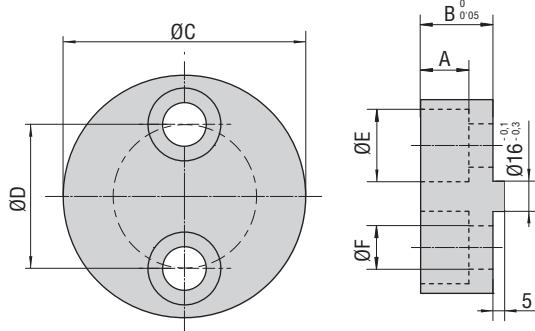
CODE	R	B	C	D	Ø E	Ø F	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
39PA050A <sup>5)</sup>	25	0.98	21	0.83	15	0.59	10	0.39	9	0.35	15	0.59	d < 15	0.59		
39PA070A <sup>5)</sup>	35	1.38	32	1.26	20	0.79	13	0.51	11	0.43	18	0.71	d < 25	0.98		
39PA094A <sup>5)</sup>	47	1.85	48	1.89	20	0.79	13	0.51	11	0.43	18	0.71	d < 50	1.97		

5) Fiat



CODE	A	B	Ø C	Ø D	Ø E	Ø F	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
39PA098A <sup>4)</sup>	12	0.47	20	0.79	98	3.86	73	2.87	20	0.79	13,5	0.53	d < 50	1.97		
39PA113A <sup>4)</sup>	12	0.47	20	0.79	113	4.45	88	3.46	20	0.79	13,5	0.53	d < 65	2.58		
39PA128A <sup>4)</sup>	12	0.47	20	0.79	128	5.04	103	4.06	20	0.79	13,5	0.53	d < 80	3.15		
39PA143A <sup>4)</sup>	12	0.47	20	0.79	143	5.63	118	4.65	20	0.79	13,5	0.53	d < 95	3.74		

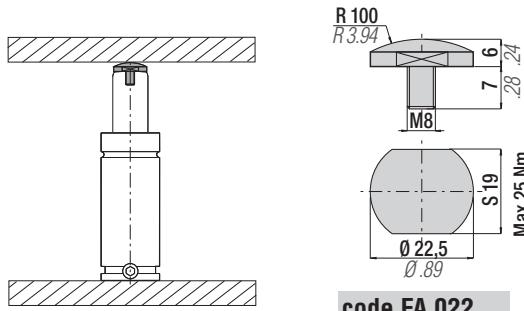
4) Volkswagen



<b>IT</b>	Calotta
<b>EN</b>	Thrust plates
<b>DE</b>	Schaftkappe
<b>FR</b>	Calotte pour tiges
<b>ES</b>	Casquillo para vástagos
<b>PT</b>	Calote para embolo

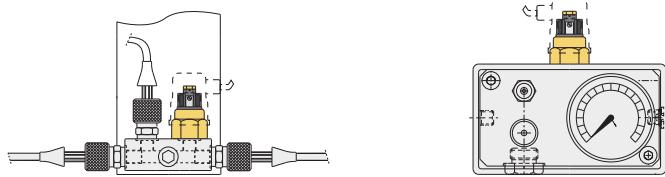
Temperato  
Hardened  
Gehärtet  
Tempré  
Templado  
Temperado

49 - 52 HRC



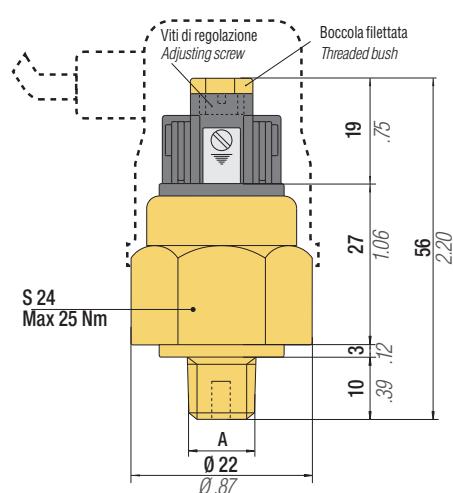
<b>IT</b>	Pressostato	Tensione di lavoro 48 V max
<b>EN</b>	Pressure switch	Operating voltage 48 V max
<b>DE</b>	Druckwächter	Arbeitsspannung 48 V max
<b>FR</b>	Pressostat	Tension d'utilisation 48 V max
<b>ES</b>	Presostato	Tensión de trabajo 48 V max
<b>PT</b>	Pressostato	Tensão de Trabalho 48 V max

Normalmente aperto  
Normally opened  
Normalerweise offen  
Normalement ouvert  
Normalmente abierto  
Normalmente aberto



CODE	A	Range
PMM150A	1/8 " BSPT	50:150 bar
PMM300A	1/8 " BSPT	50:300 bar
PMM150A01	1/4 " BSPT	50:150 bar
PMM300A01	1/4 " BSPT	50:300 bar

## PRESSURE SWITCH



All dimensions in mm/inch

## code 39DMA



- IT** Dispositivo completo per le operazioni di controllo, riduzione/aumento della pressione o caricamento di cilindri autonomi e sistemi collegati.
- EN** Complete device designed and built for checking operations, decreasing/increasing pressure, or charging self-contained cylinders and linked systems.
- DE** Komplette Vorrichtung zur Kontrolle Operationen, Verminderung / Erhöhung des Drucks, oder Ladung die Selbstständigen gasdruckfedern und verbundenen Systemen.
- FR** Dispositif complet pour les opérations de contrôle, réduction/augmentation de la pression ou chargement de cylindres autonomes et systèmes reliés.
- ES** Dispositivo completo para las operaciones de control, reducción/aumento de la presión o carga de cilindros autónomos y sistemas conectados.
- PT** Dispositivo completo para as operações de controle, redução/aumento da pressão ou carregamento dos cilindros autônomos e sistemas conectados.

## 39DMA includes:

No. 1	39DMCILA	No. 1	39DMCPVA	No. 1	39IR01A	No. 1	ADM01	No. 1	ADM02
No. 1	ADM03	No. 1	ADM04	No. 1	ADM05	No. 1	ADM06	No. 1	ADM08
No. 1	Declaration of CE conformity			No. 1	User manual				

## code 39DMCILA



- IT** Manometro 0 ÷ 315 bar - 2 manopole - valvola di riduzione/scarico pressione - adattatore fisso G1/8" - attacco rapido maschio Cejn - Incluso nel set cod. 39DMA.
- EN** 0 ÷ 315 bar gauge - 2 hand knobs- pressure limitation/discharging valve - G1/8" built in adapter - quickfit male Cejn - included in the set with code 39DMA
- DE** Manometer 0 ÷ 315 bar - 2 Drehknopfs - Entlüftungsventil - fester Adapter G1/8" - Schnellverschlusskupplung Stecker Cejn - im. 39DMA Ausstattung inbegriffen.
- FR** Manomètre 0 ÷ 315 bar - 2 poignées - soupape de réduction/déchargement pression - Adaptateur fixe G1/8" - enclenchement instantané mâle Cejn - joint dans le kit avec code. 39DMA.
- ES** Manómetro 0 ÷ 315 bar - 2 perillas - válvula de reducción/descarga de presión - adaptador fijo G1/8" - enganche rápido macho Cejn incluido en el set con código. 39DMA.
- PT** Manômetro 0 ÷ 315 bar/psi - 2 manoplas - válvula de redução/descarga pressão - adaptador fixo G1/8" - engate rápido macho Cejn - incluído em conjunto código. 39DMA

## code 39DMCPVA



- IT** 3 mt di tubo - attacco rapido femmina Cejn - valvola ON/OFF - valvola di scarico tubo - 1 innesto rapido supplementare (SOLO PER CPVB - CPVD) - Incluso nel set cod. 39DMA.
- EN** 3 Mt high pressure hose- quickfit female Cejn- shut-off valve- hose release valve –additional quick coupling (ONLY FOR CPVB - CPVD) - Included in the set with code 39DMA.
- DE** 3 Meter Schlauch - Schnellverschlusskupplung Muffe Cejn- Sperrventil- Rohr Ablassventil- 1 zusätzliche Schnellverschluss Kupplung (NUR FÜR CPVB-CPVD KONTOLLARMATUR) - im. 39DMA Ausstattung inbegriffen.
- FR** 3 m de tuyau – enclenchement instantané femelle Cejn – soupape ON/OFF – soupape de déchargement tuyau - 1 enclenchement instantané supplémentaire (UNIQUEMENT POUR CPVB - CPVD) - joint en le jeu cod. 39DMA.
- ES** 3 mt de tubo - enganche rápido hembra Cejn - válvula ON/OFF - válvula de descarga tubo - 1 inserción rápida suplementaria (SÓLO PARA CPVB - CPVD) - incluido en el set cod. 39DMA.
- PT** 3 mt de tubo – engate rápido fêmea Cejn - válvula ON/OFF - válvula de descarga tubo - 1 engate rápido suplementar (SOMENTE PARA CPVB - CPVD) - incluído em conjunto cod. 39DMA.

## code 39IR01A



- IT** Innesto rapido femmina per dispositivo 39DMCPVA (USARE SOLO CON PANNELLI CPVB - CPVD).
- EN** Quick female coupling for device 39DMCPVA (SUITABLE ONLY FOR CPVB - CPVD PANELS).
- DE** Schnellverschlusskupplung Muffe für Ausstattung 39DMCPVA (NUR FÜR CPVB - CPVD KONTOLLARMATUR)
- FR** Enclenchement instantané femelle pour dispositif 39DMCPVA (N'UTILISER QU'AVEC PANNEAUX CPVB - CPVD).
- ES** Inserción rápida hembra para dispositivo 39DMCPVA (USO SOLAMENTE CON PANELES CPVB - CPVD).
- PT** Engate rápido fêmea para dispositivo 39DMCPVA (USE UNICAMENTE COM PAINÉIS CPVB - CPVD).

## code 39IRFA



- IT** Innesto rapido femmina per dispositivo 39DMCPV (NON USARE CON PANNELLI CPVB - CPVD).
- EN** Quick female coupling for device 39DMCPV (NOT SUITABLE FOR CPVB - CPVD PANELS).
- DE** Schnellverschlusskupplung Muffe für Ausstattung 39DMCPV (NICHT MIT CPVB - CPVD ARMATUR VERWENDEN)
- FR** Enclenchement instantané femelle pour dispositif 39DMCPV (NE PAS UTILISER AVEC PANNEAUX CPVB - CPVD).
- ES** Inserción rápida hembra para dispositivo 39DMCPV (NO USAR CON PANELES CPVB - CPVD).
- PT** Engate rápido fêmea para dispositivo 39DMCPV (NÃO USE COM PAINÉIS CPVB - CPVD).

code 39QDFV01 for 1/8G thread  
 code 39QDFV02 for M6 thread  
 code 39QDFV03 for M6 thread



**IT** Adattatore per caricamento diretto con innesto rapido maschio Cejn.

**EN** Cejin male quick fit adapter for direct charging.

**DE** Adapter für direkt Ladung mit Schnellverschlusskopplung Stecker Cejn

**FR** Adaptateur direct pour le chargement avec enclenchement instantané mâle Cejn.

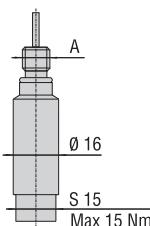
**ES** Adaptador directo para la carga con enganche rápido macho Cejn.

**PT** Adaptador direto para la carga con engate rápido macho Cejn.

tab below.

Code	39QDFV01	39QDFV03	39QDFV02	39QDFV03	39QDFV02	39QDFV02	39QDFV02	39QDFV03	39QDFV01
Modello Model Modell Model Modelo Modelo	ML1800-12000 (rev A)	HR300 Cu 5-16 HR500 Cu 5-16 HR700 Cu 10-16 HRF700 Cu 10-16 ML500 ML1000 LI400 Cu 13	NE16, NE24 (rev A) HR1000-4200 HRF1000 LI900-2000	SC150, SC250 SCF250, H300 H500, HF500 HR500 Cu 25-125 HR700 Cu 19-125 HRF500 Cu 25-125 HRF700 Cu 19-125 LI400 Cu 25-100	K40 ML300	HR200 MCS19 MCS19-TBM MCS19-TBI MCS19-TEM MCS25	NE16 - NE24 (revB) NG16 - NG24 M50 - M70 M90 - MS90 M90 TBM - TBI - TEM M200 - MS200 M300 KE400-7500 RV170-2400 RS170-2400 SC150 - 250 (rev D) H 300 - 500 (rev C) ML300 (rev B+C)	ML500-1000 (rev B+C)	SC500-10000, SCF500-750 H700-18500 HF700-1000 HR6600-11800 LS200 LS1500-9500 KE12000-18500 S500-S3000 RV4200-RV20000 RS4200-RS9500 RF750-RF2400 RG750-RG6600 RT350-RT9500 ML1800-ML12000 (rev B+C)
A	G1/8"	M6	M6	M6	M6	M6	M6	M6	G 1/8"
Code	ADM01	ADM02	ADM03	ADM04	ADM05	ADM06	ADM08	ADM09	Direttamente con 39DMA (senza adattatore) Directly with 39DMA (without adapter) Direkt mit 39DMA (ohne Adapter) Directement avec 39DMA (sans adaptateur) Directamente con 39DMA (sin adaptador) Directamente com 39DMA (sem adaptador)

code ADM...



**IT** Adattatore per dispositivo 39DMCILA.

**EN** Adapter for 39DMCILA device.

**DE** Adapter für 39DMCILA Vorrichtung.

**FR** Adaptateur pour dispositif 39DMCILA.

**ES** Adaptador para dispositivo 39DMCILA.

**PT** Adaptador para dispositivo 39DMCILA.

tab above.

# ACCESSORIES

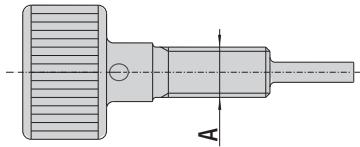


**IT** Dispositivo di scaricamento  
**EN** Discharging device

**DE** Ablassvorrichtung  
**FR** Dispositif de déchargement

**ES** Dispositivo de descarga  
**PT** Dispositivo de descarga

code 39DDS-...



Code	39DDS-M6/1	39DDS-M6/2	39DDS-M6/3	39DDS-1/8G1	39DDS-1/8G
A	M6	M6	M6	G 1/8"	G 1/8"
Model	MCS K ML (rev. A) HR LI	NE (rev. A) SC (rev. B) H (rev. A) HR LI	NE (rev. B) NG M MS KE	ML (rev. B + C) HV RS SC (rev. D) H (rev. C)	K ML (rev. A)

**PHASING OUT**

⚠️ ⚡ 39DDS01A

⚠️ ⚡ 39DDS01A

**IT** Dispositivo di scaricamento  
**EN** Discharging device

**DE** Ablassvorrichtung  
**FR** Dispositif de déchargement

**ES** Dispositivo de descarga  
**PT** Dispositivo de descarga

code 39DDS01A

A	M6
Model	NE (rev. B) NG M MS KE ML (rev. B + C)
	MP MQ RV RS SC (rev. D) H (rev. C)



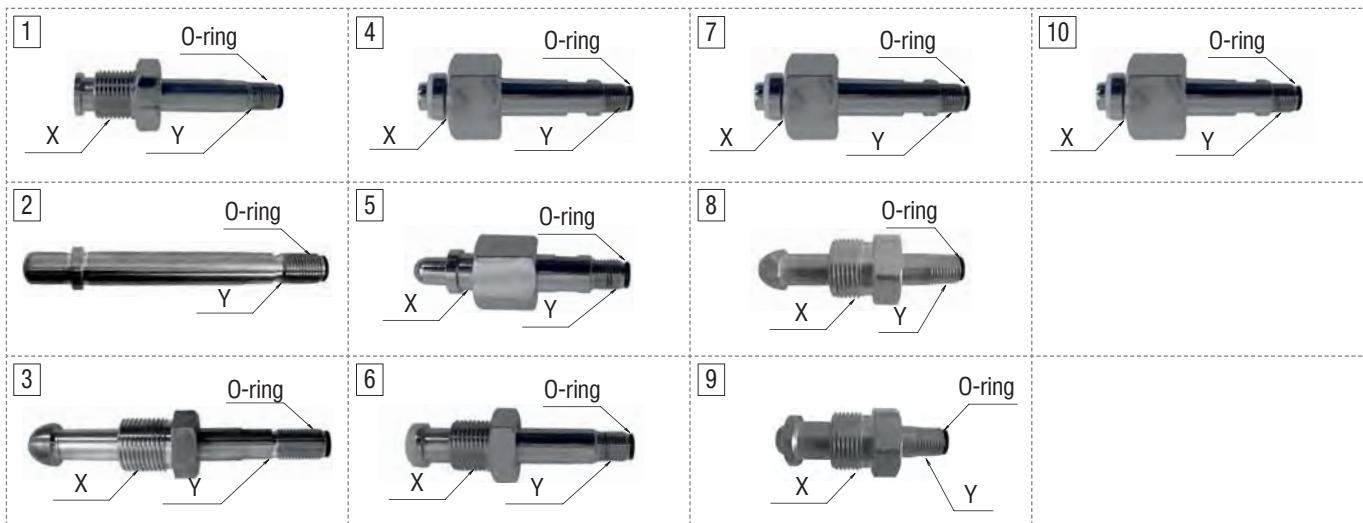
A	G 1/8"
Model	SC H HR LI LS
	KE ML (rev.B) S RV RS
	RF RT RG



# ACCESSORIES



code 47T...



code	IMG	Y	X	COUNTRY
47TB	1	1/4" BSP	W 21,7x1/14" - Male - UNI 4409	Italy
47TB01	2	1/4" BSP	-	China - Korea
47TB02	3	1/4" BSP	14 G 7/16" - Male	Japan - Indonesia
47TB03	4	1/4" BSB	W 24,32x1/14" - Female - DIN 477 - 10 N2	Germany
47TB04	5	1/4" BSP	MFE 29 - 650 CXR133 - Female	France
47TB05	6	1/4" BSP	W 21,7x1/14" - Male	India
47TB06	7	1/4" BSP	G 3/4"	Russia
47TB07	8	1/4" BSP	W 24,5x1/14" - Male ( $\leq$ 206 bar / 3000 psi)	USA
47TB08	9	1/4" BSP	W 26,41x1/14" - Male ( $>$ 206 bar / 3000 psi)	USA
47TB09	10	1/4" BSP	M 21,7x1-814 - Female	Spain

**IT** Tubo per collegamento tra riduttore e bombola gas Azoto

**FR** Tuyau pour le lien entre le réducteur et la bouteille de gaz Azote

**EN** Connecting hose between pressure regulator and nitrogen tank

**ES** Tubo para conexión entre redutor y bombona gas Nitrógeno

**DE** Verbindungsrohr zwischen Druckminderer und Stickstoff-Gasflasche

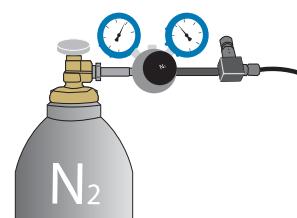
**PT** Tubo para ligação entre redutor e garrafa de gás Azoto

Example:  
47TB



code 39R....

code	Riduttore di pressione + attacco Pressure reducer + connection Druckminderer + Verbindung Réducteur de pression + jonction Reducitor de presión + enganche Redutor de pressão + engate	COUNTRY
39RP	39R + 47TB	Italy
39RP01	39R + 47TB01	China - Korea
39RP02	39R + 47TB02	Japan - Indonesia
39RP03	39R + 47TB03	Germany
39RP04	39R + 47TB04	France
39RP05	39R + 47TB05	India
39RP06	39R + 47TB06	Russia
39RP07	39R + 47TB07	USA
39RP09	39R + 47TB09	Spain



**IT** Riduttore di pressione completo di attacco bombola per controllare e ridurre la pressione.

**FR** Réducteur de pression complet avec jonction de bouteille pour contrôler et réduire la pression.

**EN** Pressure reducer complete with cylinder connection to control and reduce the pressure.

**ES** Reductor de presión completo con enganche de las bombonas para controlar y reducir la presión.

**DE** Druckminderer vollständig mit Flasche verbindungs, um die Druck zu überwachen und verringern

**PT** Redutor de pressão completo com engate para controlar e reduzir a pressão.



code	Tools set	Accessories set
CMC	✓	✓

- IT** Set completo per manutenzione cilindri  
**EN** Complete maintenance kit for cylinders  
**DE** Komplettes Wartungsset für Gasdruckfedern  
**FR** Kit d'entretien complet pour ressorts à gaz  
**ES** Kit de mantenimiento completo para resortes de gas  
**PT** Kit de manutenção completo para cilindros



code	Tools set	Accessories set
CMCT	✓	✗

- IT** Solo set utensili per manutenzione cilindri  
**EN** Tool set only for cylinders' maintenance  
**DE** Nur Werkzeugset zur Wartung von Gasdruckfedern  
**FR** Set d'outils pour l'entretien de ressorts à gaz  
**ES** Set de herramientas para mantenimiento de resortes de gas  
**PT** Conjunto de ferramentas pela manutenção dos cilindros



code	Tools set	Accessories set (specific family of cylinders)
CMC - ...	✗	✓

- IT** Set accessori per determinata famiglia di cilindri  
(es. CMC-SC 10000)  
**EN** Set of accessories for a specific family of cylinders  
(ex. CMC-SC 10000)  
**DE** Zubehörset für bestimmte Zylindertypen  
(z. B. CMC-SC 10000)  
**FR** Jeu d'accessoires pour une famille donnée de cylindres  
(ex.: CMC-SC 10000)  
**ES** Set de accesorios para una determinada familia de cilindros  
(p.ej. CMC-SC 10000)  
**PT** Acessórios de conjunto para determinada família de cilindros  
(ex. CMC-SC 10000)

# ACCESSORIES



- IT** Chiave dinamometrica con accessori  
**EN** Chiave dinamometrica con accessori  
**DE** Chiave dinamometrica con accessori  
**FR** Chiave dinamometrica con accessori  
**ES** Chiave dinamometrica con accessori  
**PT** Chiave dinamometrica con accessori



Torque force	
code	Nm
58UT025A	4 - 40



code  
58UT013A

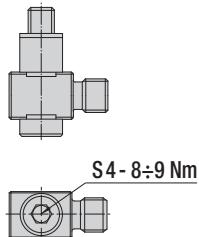


size		
code	mm	inch
58UT009A	3	0.12
58UT010A	4	0.16
58UT011A	6	0.24
58UT012A	8	0.31

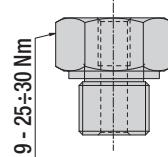


size		
code	mm	inch
58UT014A	10	0.39
58UT015A	12	0.47
58UT016A	14	0.55
58UT017A	15	0.59
58UT018A	17	0.67
58UT019A	18	0.71
58UT020A	19	0.75

## ORDERING EXAMPLE

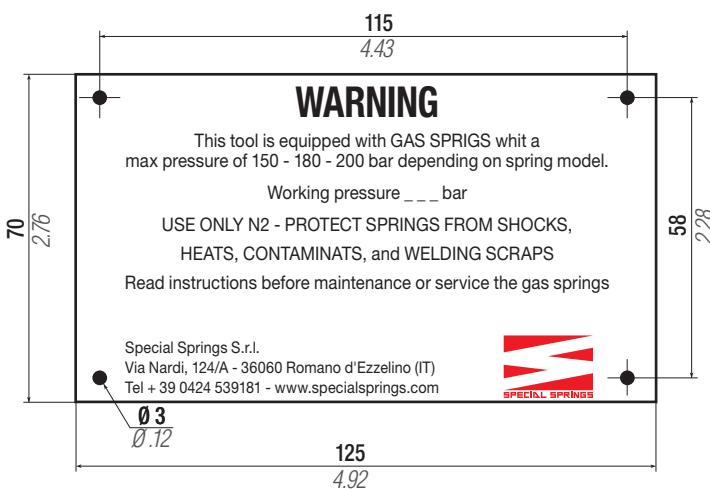


58UT025A  
+  
58UT013A  
+  
58UT010A



58UT025A  
+  
58UT020A

## WARNING PLATE



**IT** Targhetta

Codice 39 TAR-I

**EN** Advice plate

Code 39 TAR-GB

**DE** Schilder

Bestell-nummer 39 TAR-D

**FR** Plaquettes

Référence 39 TAR-F

**ES** Placas

Codigo 39 TAR-E

**PT** Etiquetas

Codigo 39 TAR-P

## code 58CD01



- IT** Cacciavite dinamometrico per valvola unidirezionale
- EN** Torque screwdriver for one-way valve
- DE** Drehmomentschrauber für Rückschlagventil
- FR** Tournevis dynamométrique pour valve anti-retour
- ES** Destornillador dinamométrico para válvula anti-retorno
- PT** Chave torquimétrica para válvula de retenção

## code 39PM02A



- IT** Pressa manuale per assemblaggio stelo, boccolla e anello di ritengo a C
- EN** Table manual press for assembly of piston-rod, assembled bushing and retaining C-ring
- DE** Manuelle Presse zur Montage von Kolbenstange, Buchse und Sprengring
- FR** Presse manuelle pour l'assemblage de la queue, douille et bague d'étanchéité en C
- ES** Prensa manual para ensamblaje perno, casquillo y anillo de retención a C
- PT** Prensa manual para ensambladura haste, bucha e aro de retención a C

## code 59VU02



- IT** Valvola unidirezionale (esclusi M50, M70, M90-TBM/TEM/TBI, MS90, M200, MS200)
- EN** One-way valve (excluding M50, M70, M90-TBM/TEM/TBI, MS90, M200, MS200)
- DE** Rückschlagventil (außer M50, M70, M90-TBM/TEM/TBI, MS90, M200, MS200)
- FR** Valve anti-retour (à l'exclusion de M50, M70, M90-TBM/TEM/TBI, MS90, M200, MS200)
- ES** Válvula anti-retorno (excepto M50, M70, M90-TBM/TEM/TBI, MS90, M200, MS200)
- PT** Válvula de retenção (excluindo M50, M70, M90-TBM/TEM/TBI, MS90, M200, MS200)

## code 39RFG

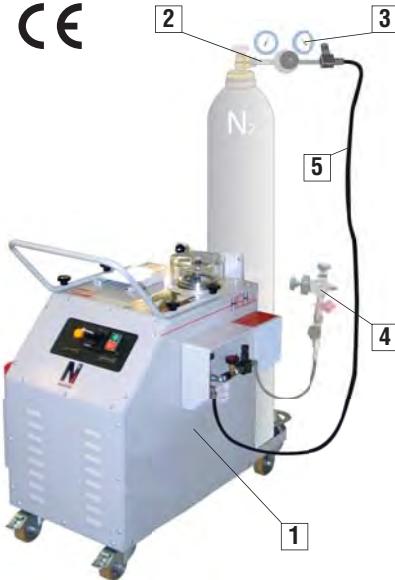


- IT** Spray rivelatore di fughe
- EN** Gas detector
- DE** Gasdetektor Spray
- FR** Spray détecteur de fuites de gaz
- ES** Spray detector de escapes de gas
- PT** Spray revelador de fugas de gás

# ACCESSORIES

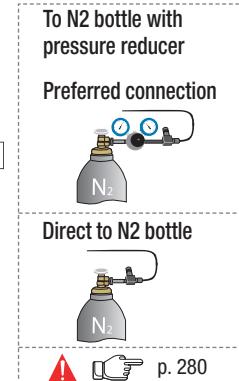


CE



- 1 - Unità booster  
2 - Attacco per bombola (v. pg. 280)  
Booster unit  
Booster Gerät  
Unité Booster  
Unidad Booster  
Unidade Booster

- 3 - Riduttore di pressione - non incluso  
Pressure reducer - not included  
Druckminderer - nicht inbegriffen  
Réducteur de pression - non inclus  
Reducir de presión - no incluido  
Redutor de pressão - não incluído
- 4 - Dispositivo di caricamento DMA - non incluso (v. pg. 276)  
Charging device DMA - not included (see p. 276)  
Ladung Vorrichtung DMA - nicht inbegriffen (siehe s. 276)  
Dispositif de charge DMA - non inclus (voir p. 276)  
Dispositivo de carga DMA - no incluido (ver pág. 276)  
Dispositivo de carregamento de DMA - não incluído (ver p 276)



CODE	Booster + Connection  p. 280 <b>1 + 2</b>	COUNTRY
39NCU01A	Booster unit + 47TB	Italy
39NCU10A	+ 47TB01	China - Korea
39NCU11A	+ 47TB02	Japan - Indonesia
39NCU12A	+ 47TB03	Germany
39NCU13A	+ 47TB04	France
39NCU14A	+ 47TB05	India
39NCU15A	+ 47TB06	Russia
39NCU22A	+ 47TB07	USA
39NCU23A	+ 47TB08	USA
39NCU29A	+ 47TB09	Spain

## IT

### Caratteristiche - vantaggi

- Massima sicurezza, minimi tempi di caricamento
- Arresto automatico alla pressione impostata
- Segnale luminoso di fine ciclo
- Valvola di sicurezza per sovrappressione
- Pompa elettrica
- Pressione di uscita regolabile
- Telaio carrellato con alloggiamento bombola N2
- Utilizzare con set di caricamento DMA (opzionale)

### La fornitura comprende

- Unità booster
- 3 mt di tubo per collegamento a bombola o riduttore di pressione + attacco per bombola

## FR

### Caractéristiques- avantages

- sécurité maximum, temps de chargemet minimum
- arrêt automatique à la pression établie
- signal lumineux de fin de cycle
- valve de sécurité pour la surpression
- pompe électrique
- Pression de sortie réglable
- Châssis à chariot avec logement de bonbonne N2
- À utiliser avec le set de chargement DMA (en option)

### La fourniture inclut

- Unité booster
- 3 mt de tube pour la connexion à la bombonne ou au réducteur de pression + Décapage bombonne

## EN

### Features- advantages

- maximum safety, low charging time
- automatic stop when the set pressure is reached
- Light indicator of cycle end
- Safety valve for overpressure
- Electric pump
- Adjustable output pressure
- Wheeled cart with N2 bottle housing
- To be used with charging set DMA (optional)

### The supply includes

- Booster unit
- 3 mt hose for connecting the bottle or pressure reducer + bottle connection

## ES

### Características - Ventajas

- Máxima seguridad, tiempo mínimo de carga.
- Parada automática en la presión elegida
- Señal luminosa de final de ciclo
- Válvula de seguridad para sobrepresión
- Bomba eléctrica
- Presión de salida regulable
- Chasis sobre ruedas y alojamiento para botella de N2
- Utilizar combinado con set de carga DMA (opcional)

### El suministro incluye

- Unidad Booster
- Tubo de 3 mt para conexión a la bombona o al reductor de presión + Ataque Bombona

## DE

### Eigenheiten –Vorteile

- Maximale Sicherheit, minimale Befüllzeiten
- Automatisches Anhalten beim Erreichen des Drucks
- Leuchtsignal bei Zyklusende
- Überdruck-Sicherheitsventil
- Elektrische Pumpe
- Einstellbarer Output-Druck
- Fahrbares Gestell mit Ablagefach für N2-Gasflasche
- Zum Einsatz mit der DMA Ladevorrichtung (optional)

### Die Lieferung beinhaltet

- Booster Gerät
- 3 Meters Schlauch für den Anschluss zur Flasche oder zum Druckminderer + Ansatz für die Flasche

## PT

### Características - Benefícios

- Máxima segurança, tempos de carregamento mais baixos
- Paragem automática quando atingida a pressão especificada
- Sinal luminoso de fim de ciclo
- Válvula de segurança activa sobrepressão
- Bomba eléctrica
- Saída de pressão ajustável
- Quadro rodado com alojamento para tank N2
- Utilizado com o conjunto de carregamento DMA (opcional)

### O fornecimento inclui

- Unidade Booster
- 3 mt tubo para ligação ao cilindro de azoto ou de reductor de pressão + Ataque a Bottle

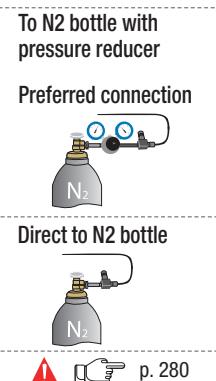
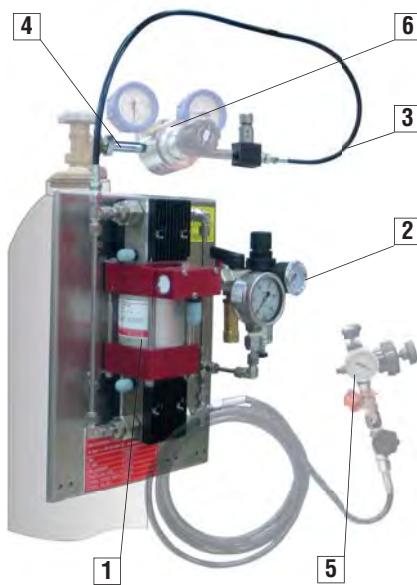
	Pmax →	N <sub>2</sub> →	V <sub>m</sub> →	0 °F / 0 °C	L x P x H	Kg
 230/400/415/440/ 480/575 V - 50 Hz / 60Hz	210 bar 3045 psi	30 bar 435 psi	1300 NL / min *	0 - 45 °C 32 - 113 °F	600 x 560 x 680 mm 24x22x27 inch	138 Kg 304 lbs

\* Il rendimento volumetrico varia in funzione di PN<sub>2</sub> - The volumetric efficiency varies according to PN<sub>2</sub> - Der Liefergrad ändert sich in Abhängigkeit vom PN<sub>2</sub>

Le rendement volumétrique varie en fonction de PN<sub>2</sub> - El rendimiento volumétrico varía en función de Pair et PN<sub>2</sub> - O rendimento volumétrico varia en função da PN<sub>2</sub>



# ACCESSORIES



- 1 - Unità booster  
Booster unit  
Booster Gerät  
Unité Booster  
Unidad Booster  
Unidade Booster

- 4 - Attacco per bombola (v. pg. 280)  
Connection for bottle (see p. 280)  
Ansatz für die Flasche (siehe s. 280)  
Décapage pour bombarde (voir p. 280)  
Ataque a la Bombona (ver pág. 280)  
Ataque a Bottle (ver p. 280)

- 2 - Valvola sicurezza e ingresso aria  
Safety valve and air inlet  
Sicherheit Ventile und Luft Eingang  
Valve de sécurité et entrée de l'air  
Válvula de Seguridad y ingreso aire  
Válvula de segurança e entrada de ar
- 5 - Dispositivo di caricamento DMA - non incluso (v. pg. 276)  
Charging device DMA - not included (see p. 276)  
Ladung Vorrichtung DMA - nicht inbegripen (siehe s. 276)  
Dispositif de charge DMA - non inclus (voir p. 276)  
Dispositivo de carga DMA - no incluido (ver pág. 276)  
Dispositivo de carregamento de DMA - não incluído (ver p 276)

Booster portatile compatto per caricamento azoto con azionamento pneumatico  
Compact portable booster for the filling of nitrogen, with pneumatic start-up  
Ein kompakter und Portabler Booster für die Ladung von Stickstoff, mit pneumatischer Betätigung  
Booster compacte et portable pour la charge avec azote, avec actionnement pneumatique  
Booster compacto y portátil para la carga con nitrógeno con accionamiento neumático  
Booster compacto e portátil para carregar com nitrogênio com acionamento pneumático

CODE	Booster + Connection  p. 280	COUNTRY
	1 + 4	
39NCU03A	Booster unit + 47TB	Italy
39NCU04A	+ 47TB01	China - Korea
39NCU05A	+ 47TB02	Japan - Indonesia
39NCU06A	+ 47TB03	Germany
39NCU07A	+ 47TB04	France
39NCU08A	+ 47TB05	India
39NCU09A	+ 47TB06	Russia
39NCU26A	+ 47TB07	USA
39NCU27A	+ 47TB08	USA
39NCU28A	+ 47TB09	Spain

- 3 - Tubo collegamento bombola con valvola di scarico  
Connecting hose from the bottle to the valve discharging  
Verbindung Schlaube des Flasche mit Auslassventil  
Tube pour la connexion bombarde avec valve de décharge  
Tubo de conexión de la Bombona con la válvula de descarga  
Tubo de ligação Frasco com a válvula de descarga

- 6 - Riduttore di pressione - non incluso  
Pressure reducer - not included  
Druckminderer - nicht inbegripen  
Réducteur de pression - non inclus  
Reducir de presión - no incluido  
Redutor de pressão - não incluído

## IT

### Caratteristiche - Vantaggi

- Compatto, leggero e portabile
- Massimo utilizzo del volume bombola N2
- Installazione diretta su bombola N2
- Valvola di sicurezza output N2 max 220 bar

### La fornitura comprende

- Unità booster completa di valvola di sicurezza
- Supporto per bombola
- 1 mt di tubo per collegamento a bombola o riduttore di pressione + attacco per bombola

## FR

### Caractéristiques - Avantages

- Compacte, léger et portable
- Utilisation maximale de la bombarde d'azote N2
- Installation directe sur la bombarde d'azote N2
- Valve de sortie N2 sécurisé max 220 bar

### La fourniture inclut

- Unité booster équipée avec valve de sécurité
- Support pour bombarde
- 1 mt de tube pour la connexion à la bombarde ou au réducteur de pression + Décapage bombarde

## EN

### Features - Advantages

- Compact, light and portable
- Max use of the nitrogen bottle N2
- Direct installation on the N2 bottle
- Safety N2 output valve max 220 bar

### The supply includes

- Booster unit provided with safety valve
- Bottle support
- 1 mt hose for connecting the bottle or pressure reducer + bottle connection

## DE

### Eigenschaften – Vorteilen

- Kompakt, leicht und portable.
- Maximale Nutzung der Stickstoffflasche N2.
- Direkter Installation am Stickstoffflasche N2.
- Sicherheit Ventile von N2 Ausgabe, max. 220 bar

### Die Lieferung beinhaltet

- Booster Gerät versehen mit Sicherheit Ventile.
- Träger für die Stickstoffflasche.
- 1 Meters Schlauch für den Anschluss zur Flasche oder zum Druckminderer + Ansatz für die Flasche

## ES

### Características - Ventajas

- Compacto, ligero y portátil
- Uso máximo de la bombona de nitrógeno N2
- Instalación directamente sobre la bombona de N2
- Válvula de seguridad, output N2 max 220 bar

### El suministro incluye

- Unidad Booster equipado con válvula de seguridad
- Soporte para la bombona de nitrógeno
- Tubo de 1 mt para la conexión a la bombona o al reductor de presión + Ataque Bombona

## PT

### Características - Benefícios

- Compacto, leve e portátil
- Máxima utilização do cilindro de nitrogênio N2
- Instalação directamente sobre o cilindro de N2
- Válvula de segurança, saída máxima de 220 bar N2

### O fornecimento inclui

- Unidade Booster equipado com válvula de segurança
- O suporte para o cilindro de nitrogênio
- 1 mt tubo para ligação ao cilindro de azoto ou de redutor de pressão + Ataque a Bottle

		Pmax →	Pmin →	Vm →	°F      °C		Kg
AIR 1 - 10 bar 15 - 145 psi	220 bar 3190 psi	30 bar 435 psi	280 NL / min *	0 - 45 °C 32 - 113 °F	230 x 350 x 230 mm 9x13x9 inch	10,8 Kg 23,8 lbs	

\* Il rendimento volumetrico varia in funzione di Pair e PN2 - The volumetric efficiency varies according to Pair and PN2 - Der Liefergrad ändert sich in Abhängigkeit vom Pair und PN2

Le rendement volumétrique varie en fonction de Pair et PN2 - El rendimiento volumétrico varía en función de Pair y PN2 - O rendimento volumétrico varia em função da Pair e PN2

# ACCESSORIES - DIGITAL FORCE TESTER



code FT2000



code FT250

code FT500

Measuring range <b>0 ÷ 2000 daN</b> <i>0 ÷ 4496 lb</i>	Recommended for F0 <b>0 ÷ 1500 daN</b> <i>0 ÷ 3372 lb</i>	Accuracy according EN ISO 7500-1 <b>CLASS 1</b> <i>(± 1%)</i>
<b>22 Kg</b> <i>48.50 lb</i>	<b>82 Kg</b> <i>180.78 lb</i>	<b>82 Kg</b> <i>180.78 lb</i>

code 59VCATM02



1

DIGITAL DISPLAY

code 59RE150



2

DIGITAL LINEAR SCALE



# DIGITAL FORCE TESTER - ACCESSORIES



code FT7500



code IPC/DIG

Measuring range	$0 \div 7500 \text{ daN}$ $0 \div 16861 \text{ lb}$	$0 \div 20000 \text{ daN}$ $0 \div 44962 \text{ lb}$
Recommended for F0	$500 \div 7500 \text{ daN}$ $1124 \div 16861 \text{ lb}$	$7500 \div 20000 \text{ daN}$ $16861 \div 44962 \text{ lb}$
Accuracy according EN ISO 7500-1	CLASS 1 ( $\pm 1\%$ )	CLASS 1 ( $\pm 1\%$ )
User	82 Kg 180.78 lb	210 Kg 462.97 lb

code 59VCATM02



1

DIGITAL DISPLAY

code 59RE150



2

DIGITAL LINEAR SCALE

code 59VCM051



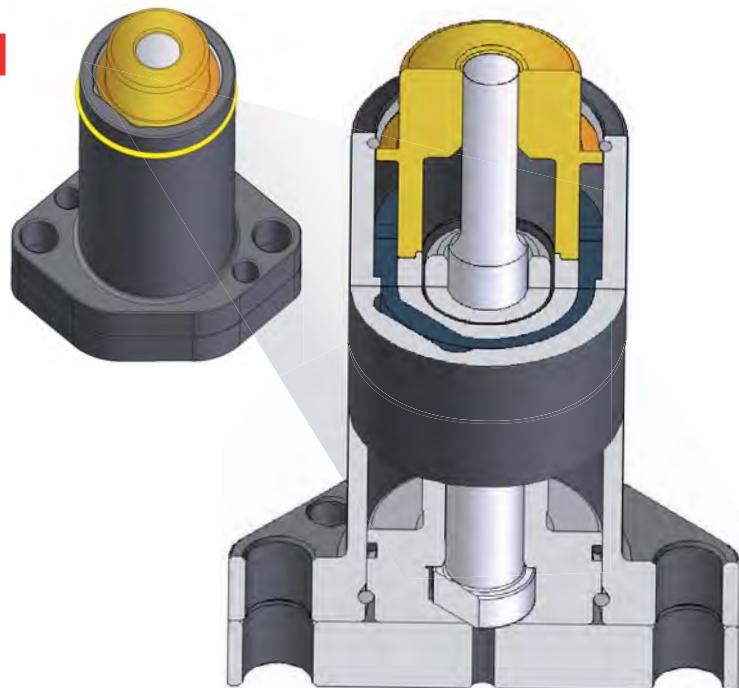
3

DIGITAL DISPLAY

# NITROGEN PUNCHING UNIT



Initial force up to 2000 daN  
Stripping force up to 4000 daN



**IT** Richiedere o scaricare dal sito [www.specialsprings.com](http://www.specialsprings.com) il catalogo.

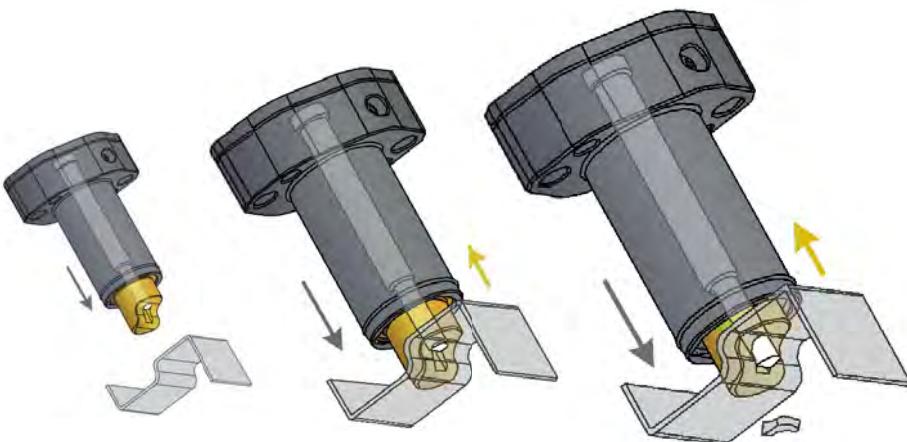
**EN** Ask for or download the catalogue from our web site [www.specialsprings.com](http://www.specialsprings.com).

**DE** Den Katalog anfordern oder von unserer Internetseite [www.specialsprings.com](http://www.specialsprings.com) herunterladen.

**FR** Demandez ou téléchargez notre catalogue à partir de notre site web [www.specialsprings.com](http://www.specialsprings.com).

**ES** Solicitar o descargar de la web [www.specialsprings.com](http://www.specialsprings.com) el catálogo.

**PT** Requerir ou descarregar no site [www.specialsprings.com](http://www.specialsprings.com) o catálogo.



- IT**
- Testa premilamiera estraibile e sagomabile
  - Facile posizionamento e fissaggio
  - Elevata forza di estrazione
  - Dimensioni compatte
  - Adatto per punzoni ISO 8020
  - Non è richiesto l' uso di altro portapunzone
  - Ideale per uso combinato con unità cam

- EN**
- Stripper head removable and mouldable
  - Easy positioning
  - High and adjustable holding and stripping force
  - Compact dimensions
  - Suitable for ISO 8020 shoulder style punch
  - Doesn't require the use of standard retainer
  - Ideal for combined use with cam unit

- DE**
- Niederhalterkopf herausnehmbar und mit bearbeitbarer Kontur
  - Einfache Positionierung
  - Hohe und einstellbare Niederhalter- und Abstreiferkraft
  - Kompakte Größe
  - Geeignet für Schneidstempel ISO 8020
  - Andere Stempelhalteplatten sind nicht erforderlich
  - Ideal für den Einsatz in Kombination mit Schiebern

- FR**
- Tête de bronze que peut être modelée et extraite
  - Positionnement facile
  - Force élevée de extraction
  - Dimensions compactes
  - Indiqué pour poinçons ISO 8020
  - Il ne demande pas l'emploi de autre poinçon
  - Idéal à utiliser avec l' unité CAM

- ES**
- Cabeza de despegador desmontable y moldeable
  - Facil posicionamiento
  - Fuerza de extraccion superior y ajustable
  - Dimensiones compactas
  - Apropiado para punzon con cabeza ISO 8020
  - No requiere uso de porta punzon estandar
  - Ideal para utilizar con carro

- PT**
- Cabeça de corte fácil remoção e maquinável
  - Fácil posicionamento
  - Fixação alta e ajustável e força de corte
  - Dimensões compactas
  - Adequado para punção o ISO 8020 respigado
  - Não necessita do uso de um retentor normalizado
  - Ideal para uso combinado com uma unidade CAM



**NITRO  
STRIP**

**IT** Carichi forti - estrattore a gas con forza di estrazione regolabile. Montaggio diretto su portapunzoni standard per punzoni ball-lock o con testa ISO 8020.

**EN** Heavy duty - Nitrogen gas stripper with adjustable force. Direct mounting on standard retainers for Ball-Lock or ISO 8020 punches.

**DE** Schwere Belastung - Gasdruck-Abstreifer mit einstellbarer Kraft. Direktmontage auf Standard-Stempelhalteplatten für Stempel mit Ball-Lock-System oder nach ISO 8020.

**FR** Charge lourde - Unité de dévêtissage à gaz avec force réglable. Montage direct sur les plaques porte-poinçon standard pour poinçons avec système Ball-Lock ou selon ISO 8020.

**ES** Carga pesada - Extractor de punzones de nitrógeno con fuerza ajustable. Montaje directo en porta punzones estándares para punzones Ball-Lock o según ISO 8020.

**PT** Carga pesada - Perfuradores de nitrogênio com força ajustável. Montagem directa em porta punções padrão para punções Ball-Lock ou segundo ISO 8020.

# new



**OPAS**

(Over Pressure Active Safety)

## **IT** Caratteristiche

- Montaggio diretto su portapunzoni standard
- Testina estrattore e premilamiera lunga o corta in bronzo guidata, rimovibile e sagomabile
- Testina anti-rotazione con 8 mm di corsa
- 4 codici colore standard indicativi del carico/forza
- 8 modelli per punzoni da 10 a 40 mm di diametro
- Forza a contatto fino a 1880 daN / 4200 lbf
- Forza di estrazione fino a 3200 daN / 7200 lbf
- Forze di estrazione regolabili
- Collegabile con altre unità NITRO STRIP per massima flessibilità
- Sicurezza OPAS inclusa come standard
- Dimensioni compatte

## **EN** Features

- Direct mounting on standard retainers
- Bronze stripping head that is guided, demountable and machinable. Available short or long
- Anti-rotation head with 8 mm stroke
- 4 standard color codes for different forces/loads
- 8 models with punch diameter from 10 to 40 mm
- Contact force as high as 1880 daN / 4200 lbf
- Stripping force as high as 3200 daN / 7200 lbf
- Adjustable stripping force
- Connectable with other NITRO STRIP units for maximum flexibility
- OPAS built-in as standard
- Compact design

## **DE** Merkmale

- Direktmontage auf Standard-Stempelhalteplatten
- Abstreiferkopf aus Bronze, geführten, abnehm- und bearbeitbar. Verfügbar kurz oder lang
- Abstreiferkopf verdrehgesichert, mit einem Hub von 8 mm
- 4 Standard-FarbCodes für verschiedene Kräfte/ Belastungen
- 8 Modelle mit Stempeldurchmesser von 10 bis 40 mm
- Kontaktkraft bis zu 1880 daN / 4200 lbf
- Abstreifekraft bis zu 3200 daN / 7200 lbf
- Abstreifekraft einstellbar
- Anschließbar mit anderen NITRO STRIP Einheiten für maximale Flexibilität
- OPAS standardmäßig eingebaut
- Kompaktes Design

## **FR** Caractéristiques

- Montage direct sur les plaques porte-poinçon standard
- Tête de dévêtisseur de bronze, guidée, démontable et qui peut être usinée. Disponible courte ou longue
- Tête de dévêtisseur résistant à la torsion, avec une course de 8 mm
- 4 codes couleur standard avec différentes forces/charges
- 8 modèles avec diamètres de poinçon de 10 à 40 mm
- Force de contact jusqu'à 1880 daN / 4200 lbf
- Force de dévêtisseur jusqu'à 3200 daN / 7200 lbf
- Force de dévêtisseur ajustable
- Possibilité de relier avec autres unités NITRO STRIP pour une flexibilité maximale
- OPAS installée de série - Design compact

## **ES** Características

- Montaje directo en porta punzones estándares
- Cabeza del extractor de bronce, guiada, desmontable y mecanizable. Disponible corta o larga
- Cabeza anti-rotación con carrera de 8 mm
- 4 códigos de colores estándares para fuerzas/ cargas diferentes
- 8 modelos con diámetro del punzón de 10 a 40 mm
- Fuerza de contacto hasta 1880 daN / 4200 lbf
- Fuerza de extracción hasta 3200 daN / 7200 lbf
- Fuerza de extracción ajustable
- Conectable a otras unidades NITRO STRIP para una máxima flexibilidad
- OPAS incluida como estándar
- Diseño compacto

## **PT** Características

- Montagem directa em porta punções padrão
- Cabeça do destacador em bronze, guiada, removível e de fácil usinagem. Disponível curta ou longa
- Cabeça anti-rotação com curso de 8 mm
- 4 códigos de cores padrão para diferentes forças/cargas
- 8 modelos com diâmetro da punção de 10 a 40 mm
- Força de contato até 1880 daN / 4200 lbf
- Força de extração até 3200 daN / 7200 lbf
- Força de extração pode ser ajustada
- Possibilidade de interligação com outras unidades NITRO STRIP para o máximo de flexibilidade
- OPAS como padrão
- Design compacto





## IT **Cos'è DYBO?**

È un sistema per controllare e ripristinare automaticamente la pressione nei cilindri ad azoto collegati, senza intervento dell'operatore.

## EN **What's DYBO?**

It is a system to monitor and re-set automatically the pressure of nitrogen linked cylinders without user's intervention.

## DE **Was ist DYBO?**

DYBO ist ein Gerät, um den Druck der Gasdruckfedern in Verbundsystemen zu überwachen und zu steuern, ohne Eingriff des Anwenders.

## FR **Qu'est-ce que c'est DYBO ?**

C'est un système pour contrôler et réinitialiser automatiquement la pression dans les ressort à gaz reliés, sans intervention de l'opérateur.

## ES **¿Qué es DYBO?**

Es un sistema para controlar y restablecer automáticamente la presión en los cilindros de nitrógeno conectados, sin la intervención del usuario.

## PT **O que é DYBO?**

Trata-se de um sistema para controlar e reinicializar automaticamente a pressão nos cilindros de nitrogénio interligados, sem a intervenção do operador.



# new

## IT **Vantaggi DYBO**

- Riduzione dei tempi di fermo produzione
- Riduzione dei costi di stampaggio
- Riduzione degli scarti
- Ripristino automatico dei parametri di pressione
- Registrazione dei parametri della pressione di stampaggio nei cilindri ad azoto
- Gestione simultanea multi zona della pressione
- Collegabile a tutti i pannelli di controllo sul mercato
- Adattabile a tutti gli impianti già in uso senza retrofit

## EN **DYBO benefits**

- Reduced production downtime
- Reduced cost of stamped parts
- Reduced rejected parts
- Automatic re-set of pressure settings
- Recording of pressure stamping parameters
- Multi zone simultaneous management of pressure
- Linkable to all nitrogen control panels on the market
- Suitable for all existing systems without retrofitting

## DE **Vorteile von DYBO**

- Verringert die Ausfallzeiten in der Produktion
- Verringert die Kosten der Pressteile
- Verringert den Produktionsabfall
- Automatische Nachstellung des Solldrucks
- Speicherung der Druckparameter während der Produktion
- Gleichzeitige Steuerung des Drucks in mehreren Kreisläufen
- Anschlussfähig an alle auf dem Markt verfügbare Stickstoffgas-Kontrollarmaturen
- Geeignet für alle bestehenden Systeme ohne Änderungsaufwand

## FR **Avantages DYBO**

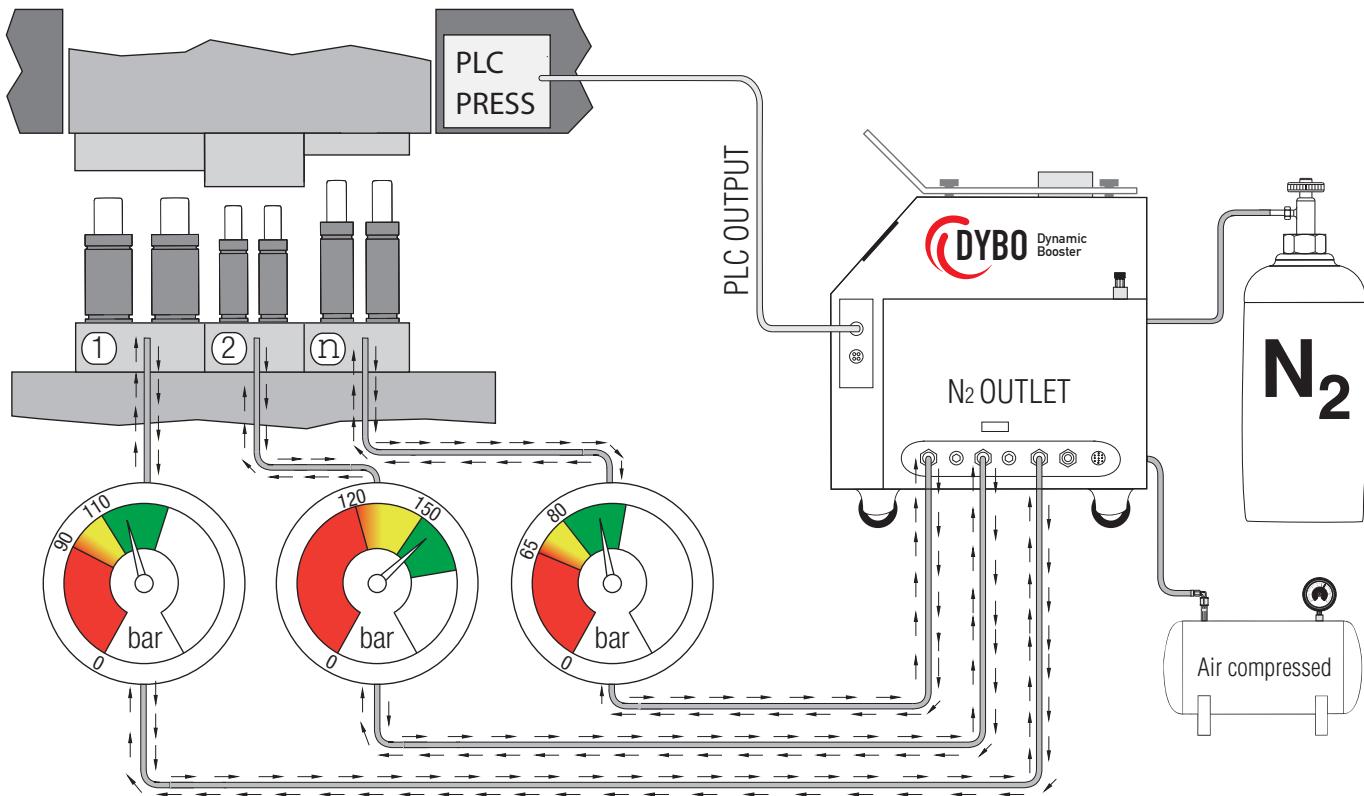
- Réduction des arrêts de production
- Réduction du coût des pièces embouties
- Réduction des pièces rejetées
- Réinitialisation automatique des paramètres de pression
- Enregistrement des paramètres de la pression d'emboutissage
- Gestion simultanée et multi-zone de la pression
- Possibilité de raccordement avec tous les panneaux de contrôle sur le marché
- Compatible avec tous les systèmes existants sans réaménagement

## ES **Ventajas DYBO**

- Reducción de las paradas de producción
- Costo reducido de las piezas estampadas
- Reducción de las piezas rechazadas
- Reinicio automático de los parámetros de presión
- Registro de los parámetros de la presión de estampación
- Gestión simultánea y multi-zona de la presión
- Conectable a todos los paneles de control en el mercado
- Apto para todos los sistemas existentes sin retroadaptación

## PT **Vantagens DYBO**

- Redução das interrupções de produção
- Custo reduzido das peças estampadas
- Redução das peças rejeitadas
- Reinicialização automática dos parâmetros de pressão
- Gravação dos parâmetros da pressão de estampagem
- Gestão simultânea e multi-zona da pressão
- Conectável a todos os painéis de controle no mercado
- Adequado para todos os sistemas existentes sem readaptação



## **IT Che cosa fa DYBO?**

- Controlla e registra in modo continuo il campo di pressione impostato (min - max)
- Controlla e registra in modo continuo il campo di temperatura impostato (min – max)
- Comunica in modo continuo lo stato della pressione nei cilindri
- Ripristina la pressione di lavoro nei cilindri collegati in modo automatico
- Controlla e registra in modo continuo fino a 6 sistemi collegati indipendenti nello stesso stampo

## **FR Que fait-DYBO?**

- Contrôle et enregistre constamment la gamme de pression préprogrammée (min – max)
- Contrôle et enregistre constamment la gamme de températures préprogrammée (min – max)
- Communique constamment les niveaux de pression à la presse
- Réinitialise automatiquement la pression de service dans les ressort à gaz reliés
- Contrôle et enregistre constamment jusqu'à 6 systèmes reliés indépendants dans le même moule

## **EN What DYBO does?**

- Checks and records continuously the set pressure range (min - max)
- Checks and records continuously the set temperature range (min – max)
- Communicates continuously the pressure levels to the press
- Re-sets automatically the working pressure of the linked cylinders
- Checks and records continuously up to 6 independent linked systems

## **ES ¿Qué hace DYBO?**

- Controla y registra continuamente el intervalo de presiones prefijado (min – max)
- Controla y registra continuamente la gama de temperaturas prefijada (min – max)
- Comunica continuamente los niveles de presión a la prensa
- Reestablece automáticamente la presión de trabajo en los cilindros de nitrógeno conectados
- Controla y registra continuamente hasta 6 sistemas conectados independientes en el mismo troquel

## **DE Was macht DYBO?**

- Überwacht und speichert kontinuierlich den eingestellten Druckbereich (Min-Max)
- Überwacht und speichert kontinuierlich den eingestellten Temperaturbereich (Min-Max)
- Übermittelt kontinuierlich den Druckstatus an die Presse
- Stellt automatisch den Arbeitsdruck der geschlossenen Gasdruckfedern nach
- Überwacht und speichert bis zu 6 unabhängige Kreisläufe

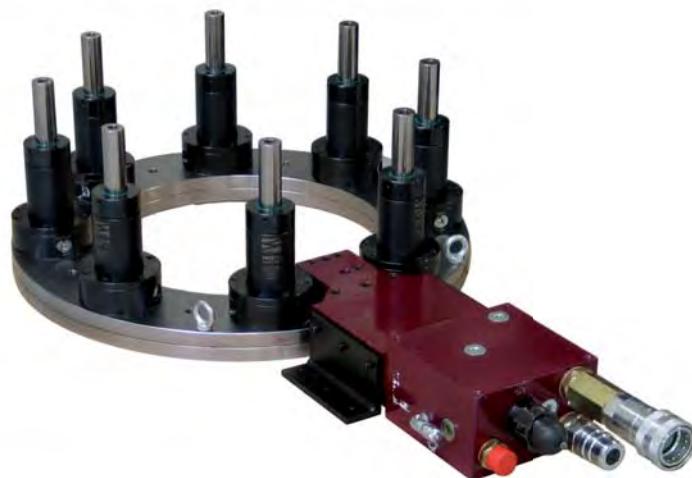
## **PT O que DYBO faz ?**

- Controla e registra continuamente a gama de pressões definida (min – max)
- Controla e registra continuamente a gama de temperaturas definida (min – max)
- Comunica continuamente os níveis de pressão ao molde
- Reinicializa automaticamente a pressão de trabalho nos cilindros de nitrogénio interligados
- Controla e registra continuamente ate 6 sistemas interligados independentes no mesmo molde

		<b>Pmax</b>		<b>AIR</b>		
 230/400/415/440/ 480/575 V - 50 Hz / 60Hz		210 bar 3045 psi	30 bar 435 psi	6 bar 87 psi	0 - 45 °C 32 - 113 °F	900 x 850 x 760 mm 35 x 33 x 30 inch



# CYLINDERS WITH CONTROLLED RETURN



## IT VANTAGGI DEL SISTEMA SPECIAL SPRINGS

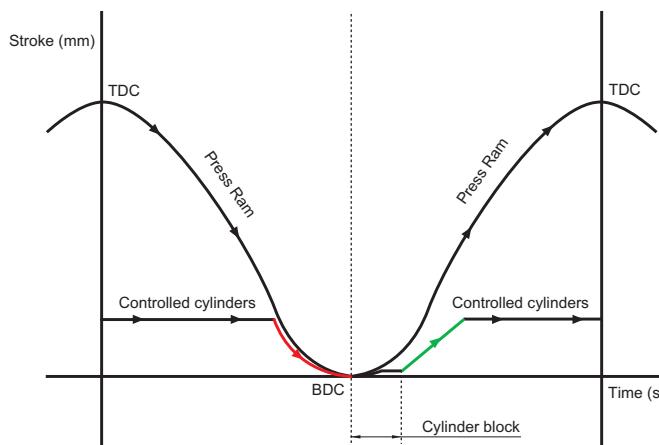
- Ritorno degli steli dei cilindri indipendente dal ciclo pressa.
- Velocità di ritorno degli steli dei cilindri indipendente dalla velocità della pressa.
- Velocità di ritorno degli steli dei cilindri costante e regolabile.
- Forza di contrasto dei cilindri costante, crescente o decrescente da inizio a fine ciclo di lavoro.
- Utilizzo parziale della corsa dei cilindri possibile senza apportare modifiche al sistema.
- Continuo smaltimento del calore con scambiatori di calore sull'unità di comando.
- Massima affidabilità del sistema garantita dal fluido idraulico continuamente rigenerato.

## EN ADVANTAGES OF THE SPECIAL SPRINGS SYSTEM

- Return stroke of the cylinder rods independent from press cycle.
- Return speed of cylinder rods independent from press speed.
- Return speed of cylinder rods constant and adjustable.
- Cylinder contrasting force: constant, increasing or decreasing from beginning to end of working cycle.
- Partial use of cylinder stroke possible without system modifications.
- Continuous dispersal of the heat by heat exchanger on the command unit.
- Maximum system reliability guaranteed by the constant renewal of the hydraulic fluid.

## DE DIE VORTEILE DES SYSTEMS VON SPECIAL SPRINGS

- Rücklauf der Kolbenstangen unabhängig vom Pressenzklus.
- Rücklaufgeschwindigkeit der Kolbenstangen unabhängig von der Pressengeschwindigkeit.
- Rücklaufgeschwindigkeit der Kolbenstangen konstant und einstellbar.
- Gegenkraft der Zylinder konstant, zunehmend oder abnehmend von Anfang bis Ende des Arbeitszyklus.
- Teilnutzung vom hub der Zylinder möglich, ohne dass dazu Systemänderungen erforderlich sind.
- Kontinuierliche Ableitung der Wärme, durch einen Wärmeaustauscher im Hydraulikaggregat.
- Maximale Zuverlässigkeit des Systems, garantiert durch eine kontinuierliche Filtrierung und Temperierung des Hydrauliköls.



## FR LES AVANTAGES DE SPECIAL SPRINGS SYSTÈME

- Course de retour des pistons indépendante du cycle de la presse.
- Vitesse de remontée des pistons indépendante de la vitesse de la presse.
- Vitesse de remontée des pistons constante et réglable.
- Force d'opposition du vérin : constante, croissante ou décroissante du début à la fin du cycle de travail.
- Utilisation partielle de la course possible sans modification du système.
- Dispersion continue de la chaleur avec un échangeur thermique sur l'unité de commande.
- Fiabilité maximale du système garantie par le renouvellement permanent du fluide hydraulique.

## ES VENTAJAS DEL SISTEMA SPECIAL SPRINGS

- Retorno del cilindro independiente del ciclo de la prensa.
- Velocidad de retorno del vástago independiente del ciclo de la prensa.
- Velocidad de retorno del vástago constante a regulable.
- Fuerza de contraste del cilindro: constante, aumentable o disminuible de principio a fin del ciclo de trabajo.
- Posibilidad de utilizar incluso parcialmente la carrera sin necesidad de modificar el sistema.
- Contínua dispersión del calor con un intercambiador de calor en la unidadde control.
- Fiabilidad máxima del troquel garantizada por la constante renovación del fluido en el sistema

## PT VANTAGENS DO SISTEMA SPECIAL SPRINGS

- Curso de retorno do cilindro independente do ciclo da prensa.
- Velocidade de retorno do êmbolo independente do ciclo da prensa.
- Velocidade de retorno do êmbolo constante ou regulável.
- Força do cilindro: constante ou variável (maior ou menor força) do início ao fim do ciclo de trabalho.
- Possibilidade de se usar também parcialmente o curso sem ter necessidade de modificar o sistema.
- Contínua dissipação do calor com um permutador de calor na unidade de comando.
- Máxima fiabilidade da ferramenta garantida pela renovação constante do fluido no sistema.



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# NOTES





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